



Automation for a Changing World

# Delta Compact Modular Mid-range PLC AS Series



[www.deltaww.com](http://www.deltaww.com)



# Flexible, Smart, Friendly - The Best Choice for a Controller of Automated Equipment

## AS Series

The AS Series Compact Modular Mid-range PLC is a high performance multi-purpose controller designed for all kinds of automated equipment. It features Delta's self-developed 32-bit SoC CPUs for enhanced execution speed (40k steps/ms) and supports up to 32 extension modules or up to 1,024 inputs/outputs. The AS series provides accurate positioning control for up to 8 axes via CANopen motion network and 6 axes via pulse control (200 kHz). It is widely used in diverse automated equipment such as electronics manufacturing, labeling, food packaging, and textile machines.

The AS Series Controller is equipped with CANopen and EtherNet/IP network communication for high-speed data transmission. The professional yet simple editing software ISPSoft delivers quick hardware and network configuration with built-in function blocks for different industries. It also provides multi-layer password protection for enhanced system security.

The AS Series adopts a rackless design and patented DIN rail clips for fast vertical module installation. The simple shape and dark gray exterior of the AS series help resist stains and dirt in harsh industrial environments.





## High Efficiency Computing

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- Advanced CPU performance
- Optimized execution efficiency
- Optimized I/O update rate
- Permanent data backup, no battery required



## Accurate Axis Control

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- Delta CANopen positioning control
- Simple control instructions
- High-speed pulse positioning control
- High-speed counter



## Simple Installation

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- Easy installation process
- Convenient grounding protection
- Screwless installation procedure
- Loose-proof clip-type terminal block



## Industrial Network Solution

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- EtherNet/IP solution
- Remote I/O solution
- Serial communication solution



## Programming and Diagnosis Functions

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- Modular programming structure
- Convenient editing environment
- Easy hardware configuration and parameter setting
- Complete setting tools
- Multiple password protection



## Models and Specifications

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- Model name explanation
- CPU
- AS Series I/O modules
- High-density modules and accessories
- Dimensions
- Ordering information



# High Efficiency Computing



Delta's self-developed AS Series CPU provides 32-bit high-performance computing. As the core of a high-efficiency controller, it helps increase productivity and adaptability to demanding equipment.



## Advanced CPU Performance

### ■ High speed execution up to 40k steps/ms

(Condition: 40 % LD instruction/60% MOV instruction)

- Max. number of inputs/outputs: 1,024
- Program capacity: 128k steps
- Data registers: 60k words
- Max. extension ability: 32 modules

LD instruction 25 ns

MOV instruction 0.15  $\mu$ s

Floating point operation instruction 1.6  $\mu$ s

Trigonometric function instruction 3.5  $\mu$ s

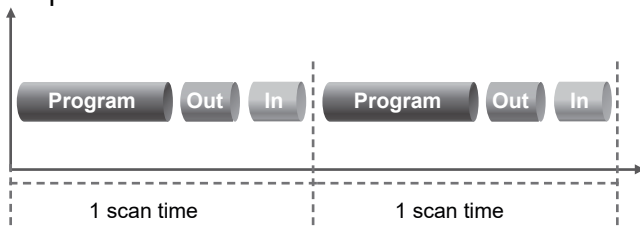


# Optimized Execution Efficiency

## General Scanning Method

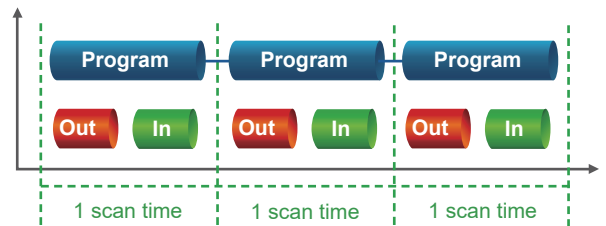
Standard simplex scanning which sequentially goes through instructions by fixed schedule operation (e.g. I/O update).

It significantly affects overall execution speed.



## AS Series Scanning Method

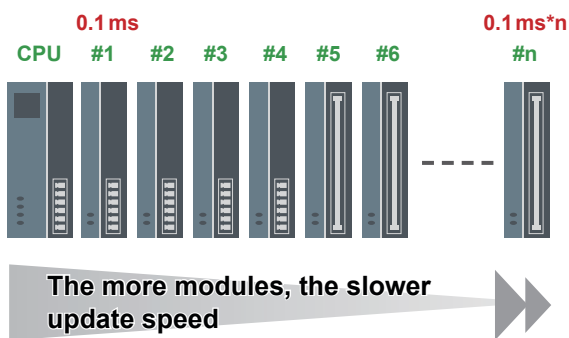
Fixed schedule operations will be automatically processed by CPU background program when scanning starts. It significantly enhances execution speed.



# Optimized I/O updates

## Common in the industry: PLC module bus update via serial communication

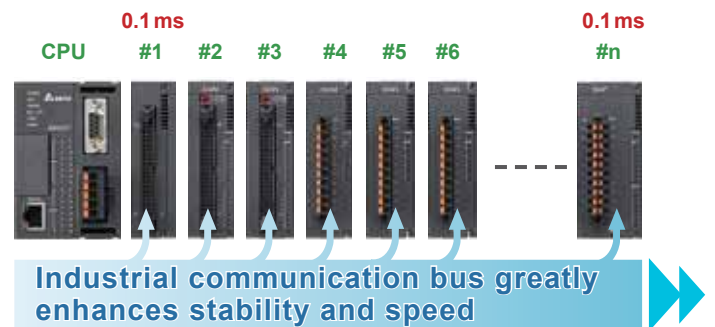
- General serial communication: the signal is sequentially sent from the 1<sup>st</sup> module to the last module. The more modules the longer I/O update time it takes.



## AS Series: PLC module bus update via parallel communication

- Industrial communication: the signal is sent via parallel communication. The I/O update time is not significantly prolonged even with more modules.

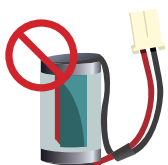
Industrial communication bus greatly enhances stability and speed.



Note: The real updating performance will be different by different extension modules.

# Permanent data backup, no battery required

## Non-volatile memory material for data backup



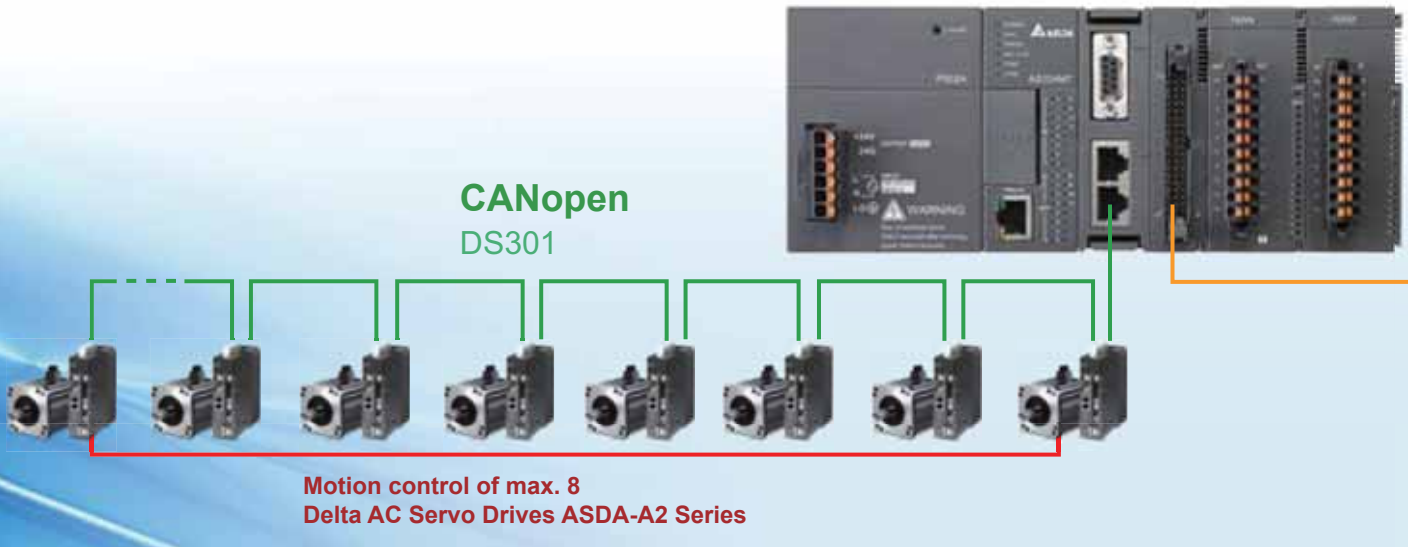
	PLC power off
PLC programs	permanent backup
Latched area	permanent backup

## Lithium button battery for Real Time Clock (RTC) function



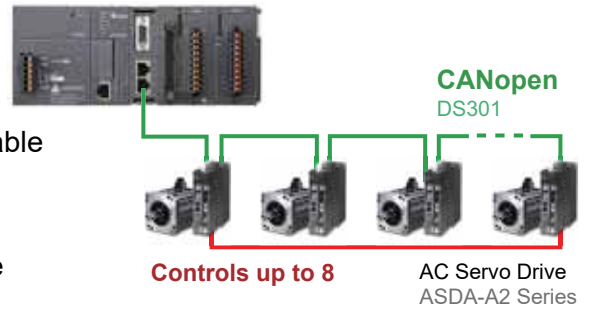
	PLC power off
RTC	keeps accurate time

# Accurate Axis Control - Positioning Control Solution



## Positioning control - Delta's CANopen Control

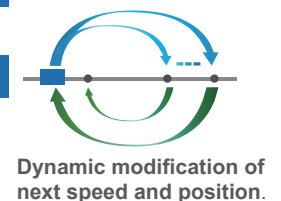
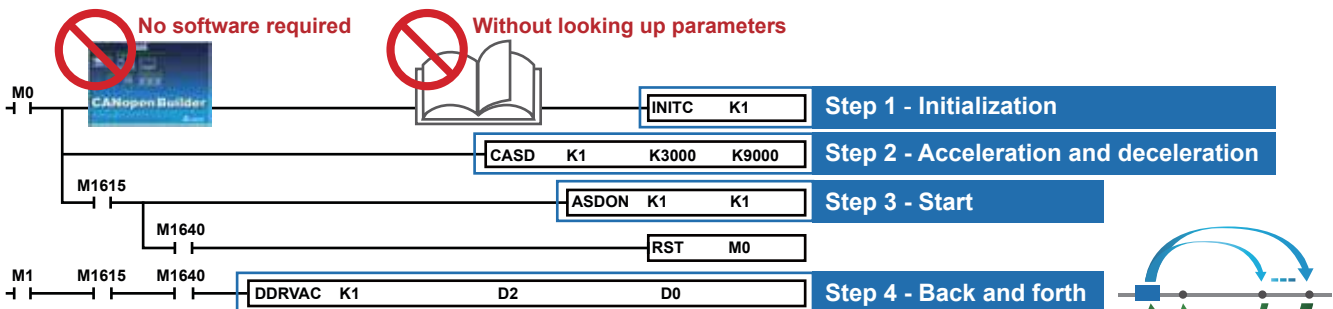
- Delivers up to 8-axis CANopen positioning control with AS-FCOPM communication card
- Fast positioning configuration in one initialization instruction without building CANopen data exchange table
- Batch download programmable servo drive parameters avoids risk of loss
- Axis control by instructions provides easy maintenance and high PLC program readability



## Simple control instructions for AC Servo Drive ASDA-A2 Series

- Initialization: INITC
- Relative positioning: DRVIC
- Read and write parameter: COPRW
- Acceleration and deceleration: CASD
- Constant speed control: PLSVC
- Absolute positioning: DRVAC
- Start/Stop: ASDON
- Homing: ZRNC

### ASDA-A2 back and forth motion control in 4 steps



Pulse 

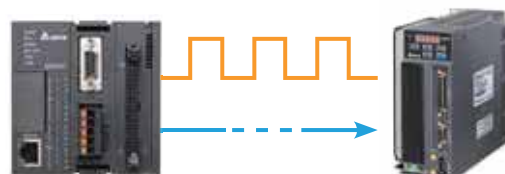


Motion control of max. 6  
Delta AC Servo Drives ASDA-B2 Series

## ■ Positioning control - high-speed pulse

- AS332T-A/AS332P-A transistor CPU: 6 axes (or 12 channels) 200 kHz
- AS324MT-A differential CPU: 2 axes 4 MHz + 4 axes 200 kHz
- Supports positioning planning table for fast positioning planning and path simulation
- Choose any given 2 axes for linear and arc interpolation

\* Note: Please refer to the product specification section (P.23) for more information on CPU models

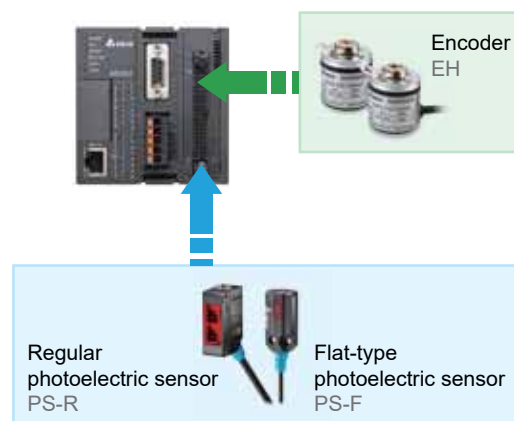
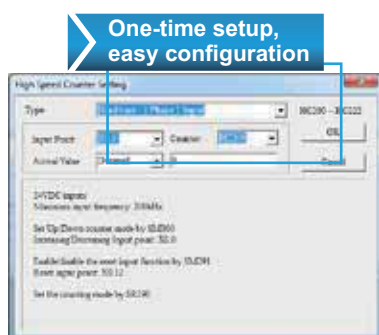


AC Servo Drive  
ASDA-B2 Series

## ■ High-speed counter

- Real-time high precision monitoring:  
AS332T-A/AS332P-A transistor CPU: 6 channels 200 kHz  
AS324MT-A differential CPU: 2 channels 4 MHz/4 channels 200 kHz
- Up to 16 external input interrupts
- High-speed counter setting tools

\* Note: Please refer to the product specification section (P.23) for more information on CPU models



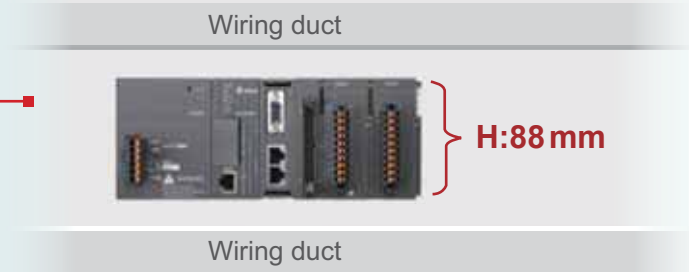
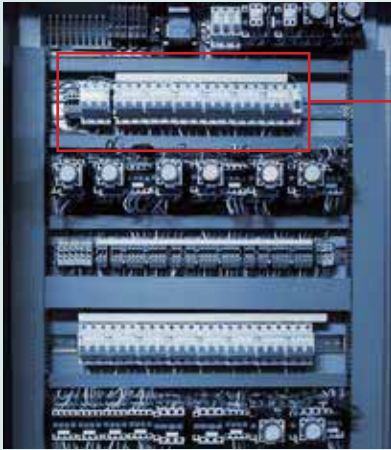


# Simple Installation



## Easy installation design

- Space-saving design suitable for installation in control panels



## Rackless Din-rail installation

- Delta patented design

### Robust slot and clip interlocking design



## Fast disassembly

- Release the clip ring to easily take out the module from the front without moving adjacent modules



## Simple installation process

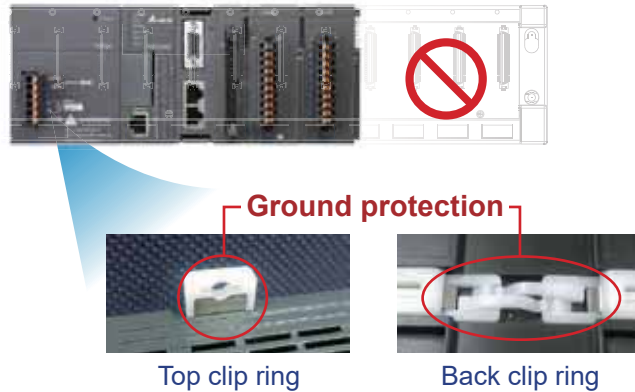
- Press the clip rings and push the module to the desired position until hearing a "click" to finish installation





## ■ Convenient grounding protection

- Install on Din-rail: CPU module and expansion modules can be installed directly on Din-rail without backplane
- Install with screw: pull out the installation clip ring and directly install it on the panel
- Both methods are equipped with ground protection



## ■ Screwless and time-saving installation

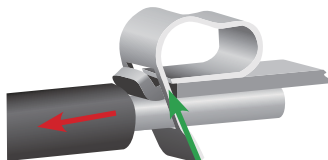


- **Time-saving installation**  
Complete I/O wiring in 1 second



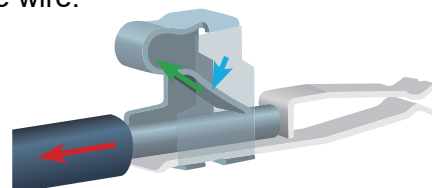
## ■ Robust Loose-proof spring clamp terminal block

- In commonly used spring clamp terminal blocks, the clamping force is determined by the spring material, which decreases with the aging of the spring.



The green arrow is the clamping force, and the red arrow is the pull-out force.

- The AS Series adopts the full-covered spring clamp design that enhances the clamping force. When the wire is pulled-out (red arrow) and the spring moves up (green arrow), a downward force is generated (blue arrow) to clamp the wire.



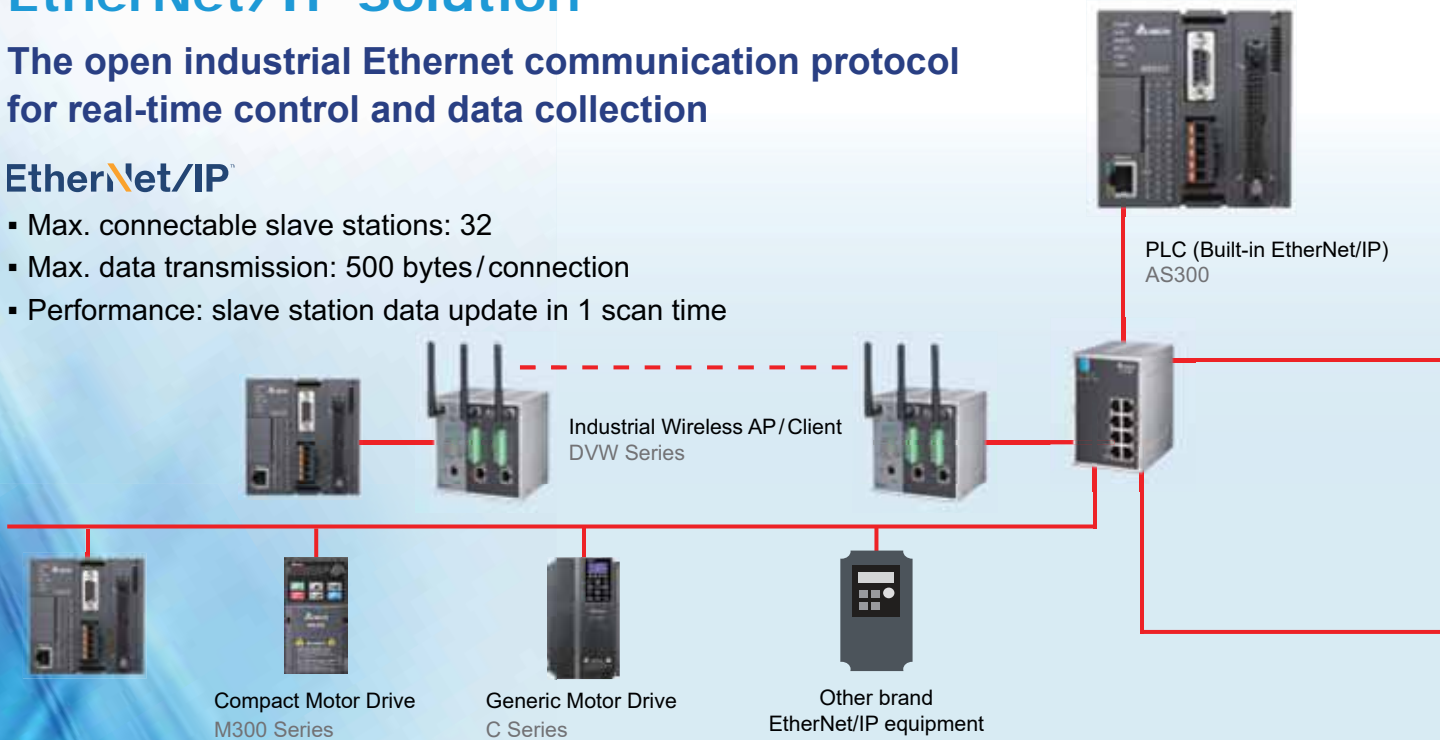
# Industrial Network Solution

## EtherNet/IP Solution

The open industrial Ethernet communication protocol for real-time control and data collection

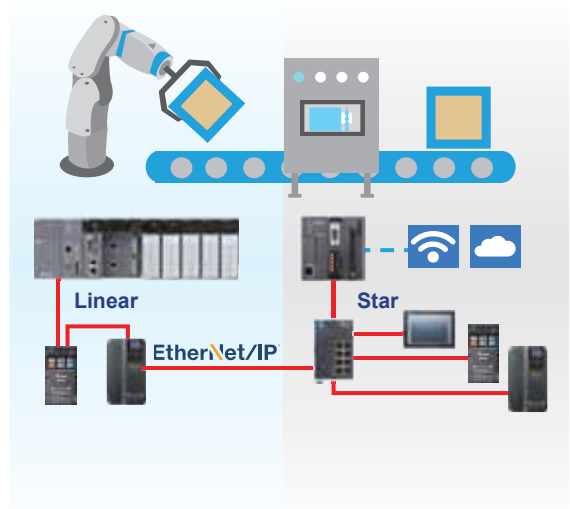
### EtherNet/IP

- Max. connectable slave stations: 32
- Max. data transmission: 500 bytes/connection
- Performance: slave station data update in 1 scan time



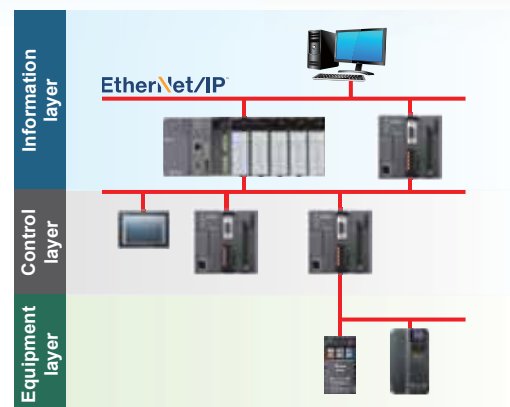
### Flexible network system configuration

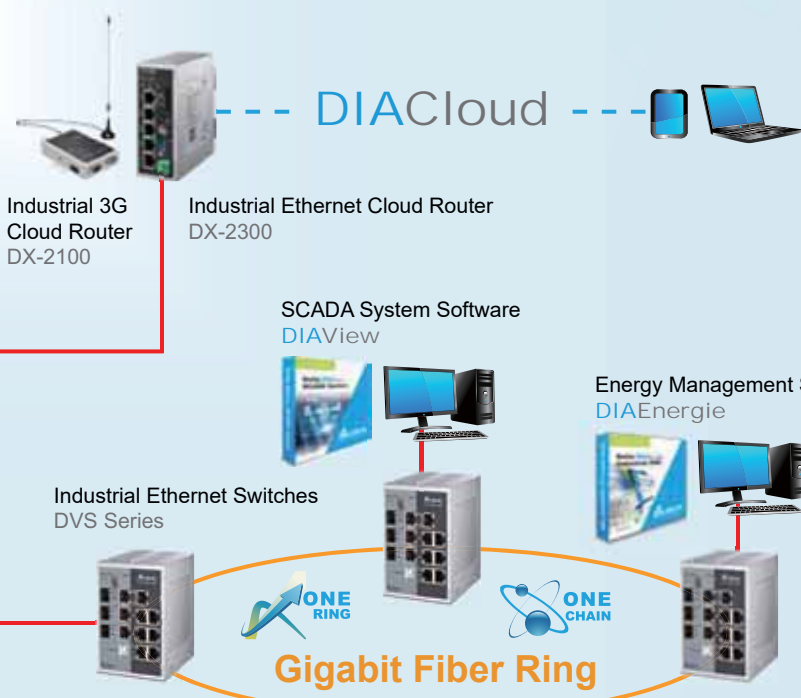
- Supports star, linear network topology for fast expansion and management on production lines
- Compatible with IT network. No independent network or IT technician required
- Combines with Delta IES solution to construct IoT for more automation applications and industrial 4.0 upgrades



### One cable, one network

- Complete Delta EtherNet/IP solution connects different equipment via Ethernet cable and simplify cable preparation
- Replaces traditional 3-layer industrial network structure with seamless connection via 100MB high-speed network
- Complete industrial network diagnosis for shortened debug time



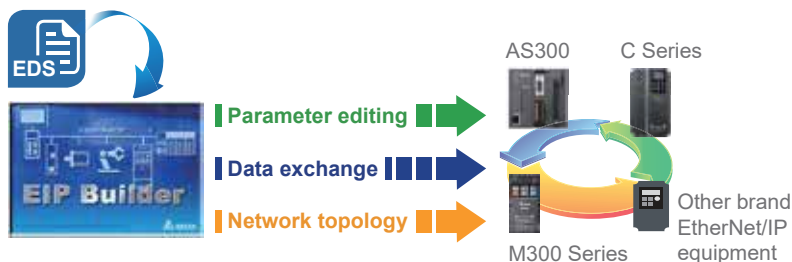


### IoT & Industrial Ethernet

- DIACloud platform connection
- Redundancy ring recovery time < 20 ms
- Industrial class EMC testing

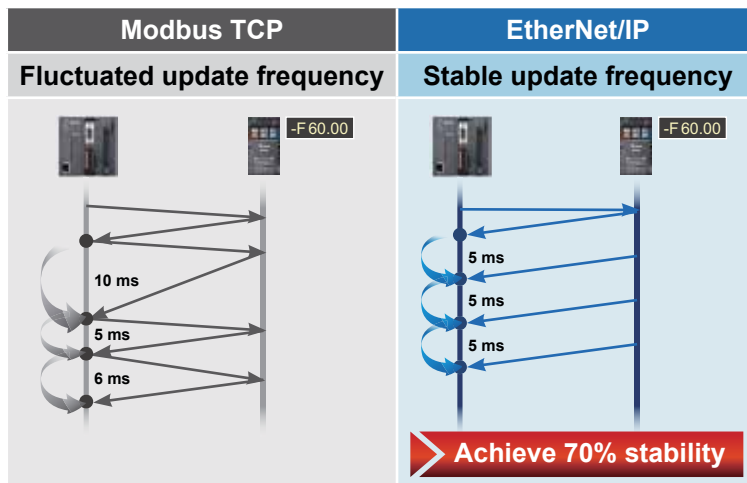
### Software integration

- Consistent data exchange interfaces shortens learning time with fast system configuration
- Provides Delta equipment parameter list for quick parameter matching without looking into detailed manual
- EDS File provides quick connection with EtherNet/IP products of other brands

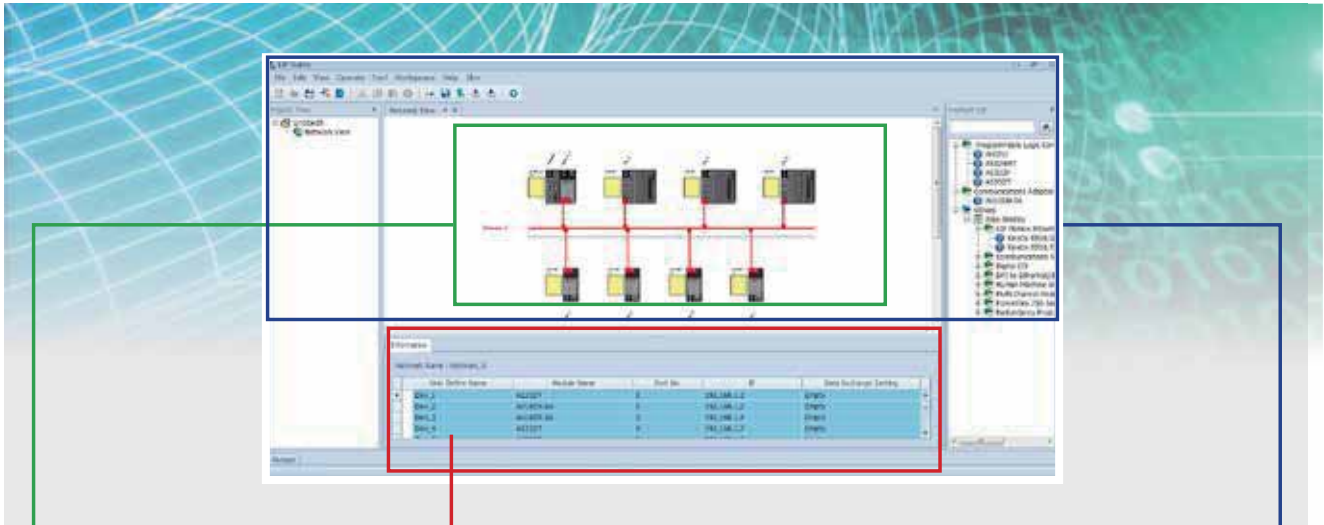


### Accurate data update

- Provides real-time cyclic and acyclic data transmission and define data priority between equipment
- Establishes multiple CIP links and define different register priority with one piece of equipment
- Executes data update based on user RPI. Updates all slave station data in one scan time
- 70% better stability compared with traditional Modbus TCP

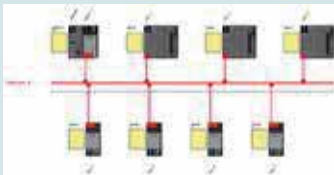


# EtherNet/IP Software EIP Builder



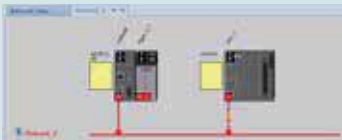
## Visualized Network Mapping

- Direct network planning



## Network Mapping Diagnosis

- Real-time network status and device indicators display



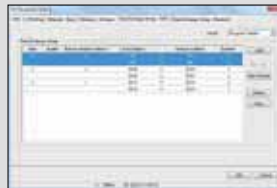
## Parameter List

- Built-in parameter list of Delta's products



## Data Exchange Table

- Data exchange via table blanks filling. PLC programming is not required



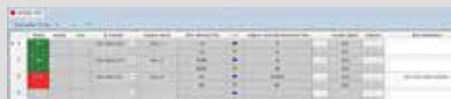
## Data Input/Output Corresponding Table

- Preset data exchange on corresponding parameters
- Connecting equipment editing on corresponding parameters



## Data Exchange Diagnosis

- Data exchange status and error codes



## Visualized Product List

- Visualized equipment selection



## IP Management Function

- Configure all IP address of all EtherNet/IP products



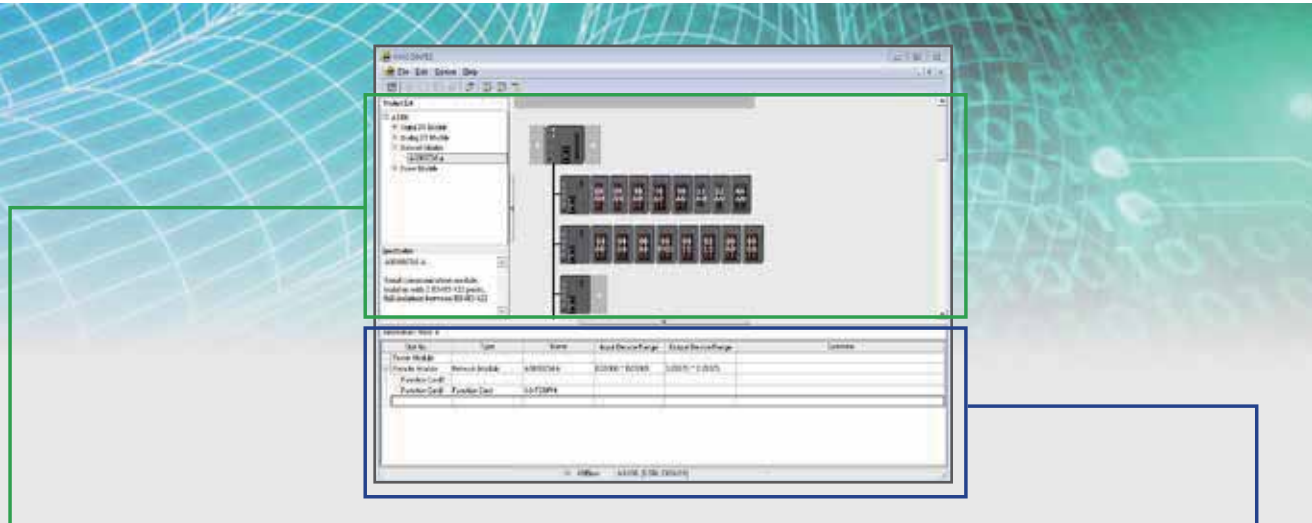
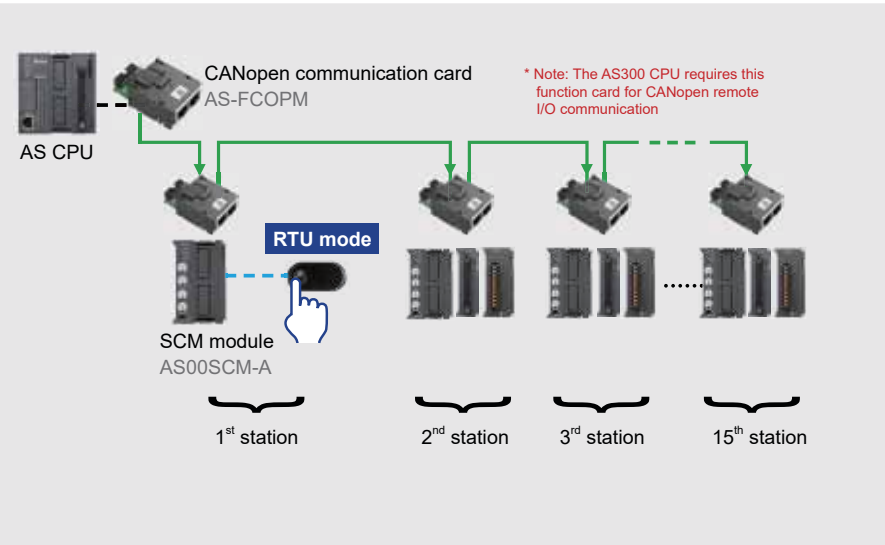
## Equipment Description Management Function





# Remote I/O Solution

- ### CANopen Remote I/O
- Max quantity of RIO stations: 15 stations
  - Max quantity of IO modules (CPU right side + RIO (SCM) right side): 32 modules
    - Max DIO points: 1,024 points
    - Max quantity of AIO modules: 16 modules
    - Max quantity of communication modules: 4 modules (Only installed on CPU right side)
  - Max quantity of IO modules installed on RIO (SCM) right side: 8 modules
  - AS-FCOPM can only be installed in slot 2 of the CPU and SCM
    - When a CPU is installed as AS-FCOPM in slot 2, then slot 1 can be used to install another function card except AS-FCOPM
    - When SCM is working in RIO (RTU) mode, then slot 1 is disabled



- **Hardware Configuration**
  - Hardware parameter complete planning
- **Visualized I/O Structure**
  - Direct I/O planning
- **I/O Product List**
  - Product description and specification

### I/O Without Planning

- Auto-mapping with I/O addresses in CPU (X, Y, and D)

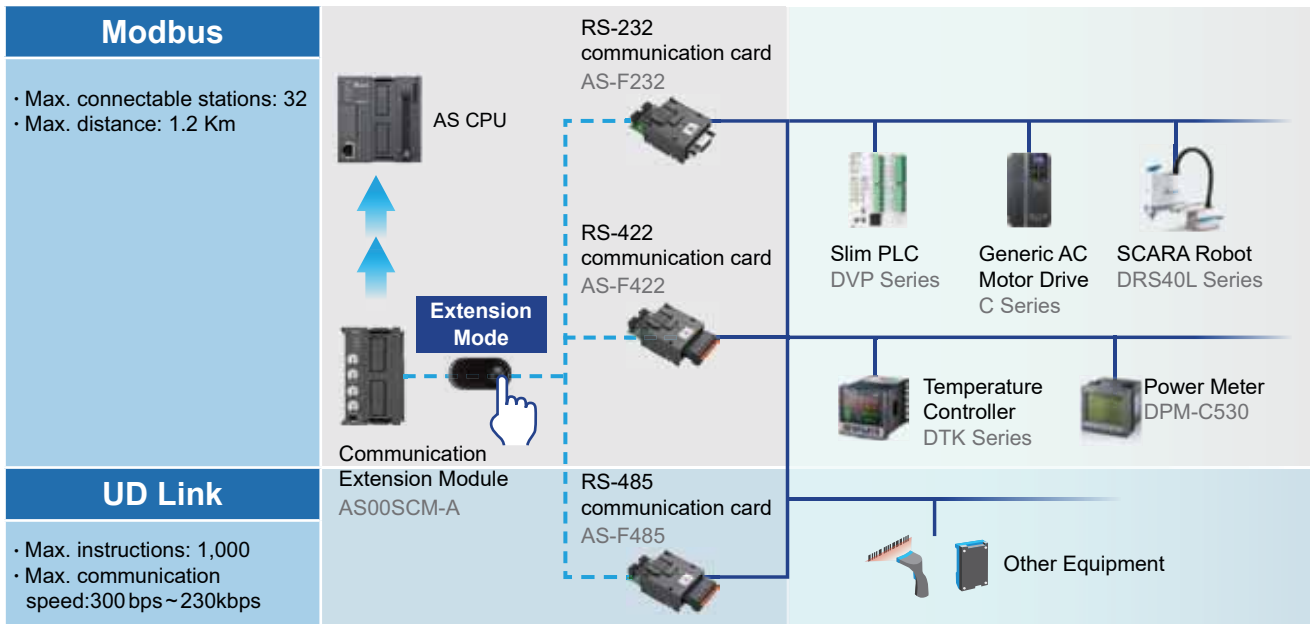
#### DIO

Function Name	Start Address	End Address	Comments
Function Card	00001	00001	
Module Memory	00002	00002	
Module Memory	00003	00003	
Module Memory	00004	00004	
Module Memory	00005	00005	
Module Memory	00006	00006	
Module Memory	00007	00007	
Module Memory	00008	00008	
Module Memory	00009	00009	
Module Memory	00010	00010	
Module Memory	00011	00011	
Module Memory	00012	00012	
Module Memory	00013	00013	
Module Memory	00014	00014	

#### AIO

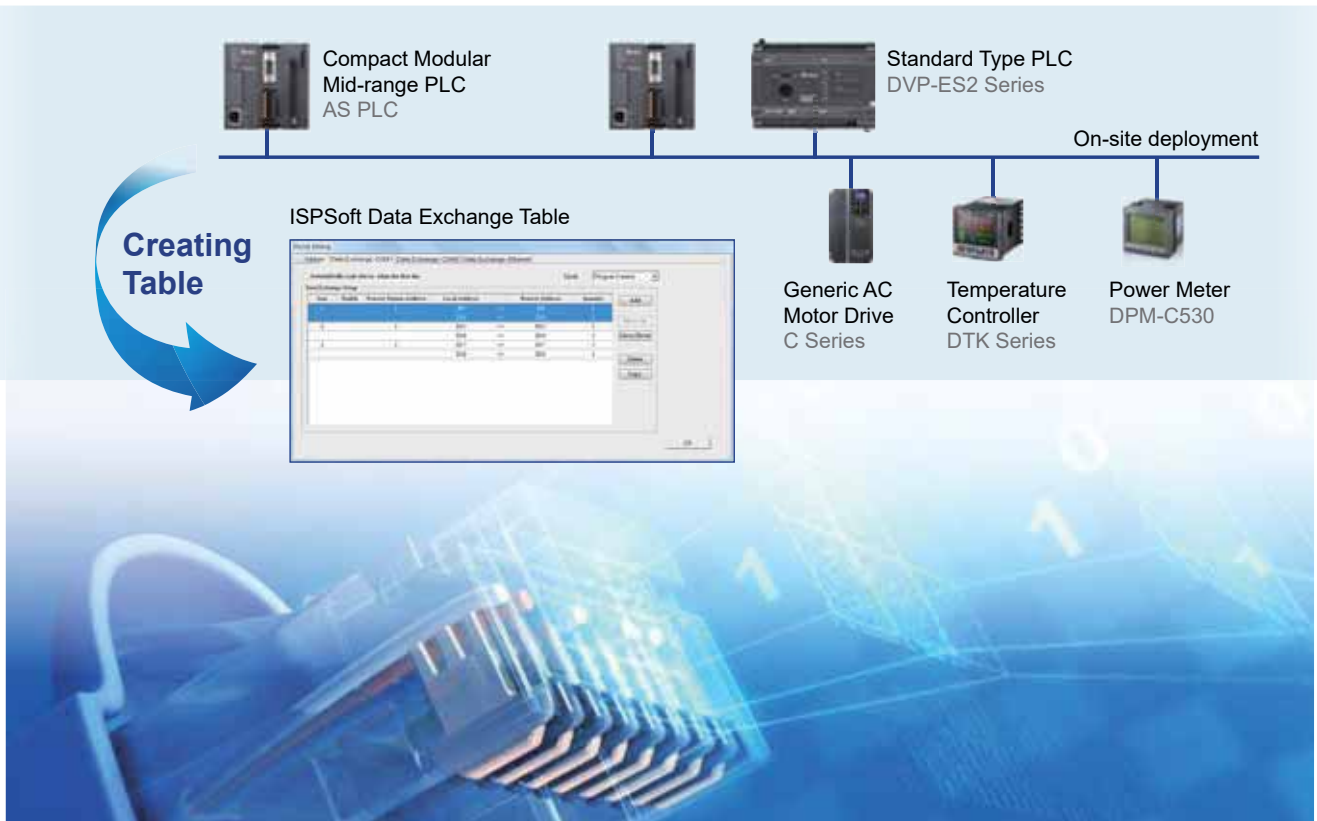
Function Name	Start Address	End Address	Comments
Function Card	00001	00001	
Module Memory	00002	00002	
Module Memory	00003	00003	
Module Memory	00004	00004	
Module Memory	00005	00005	
Module Memory	00006	00006	
Module Memory	00007	00007	
Module Memory	00008	00008	
Module Memory	00009	00009	
Module Memory	00010	00010	
Module Memory	00011	00011	
Module Memory	00012	00012	
Module Memory	00013	00013	
Module Memory	00014	00014	

# Serial Communication Solution



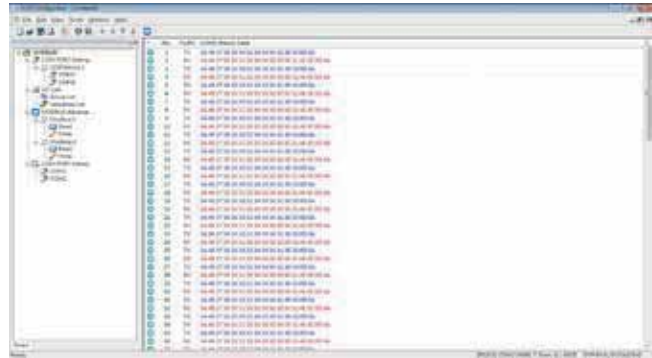
## ■ Modbus Mode

- Easy data exchange configuration



## Real-time history log diagnosis

- AS00SCM stores 2k bytes history log. SCMSoft directly displays the log for real-time communication status monitoring with no additional monitoring software required

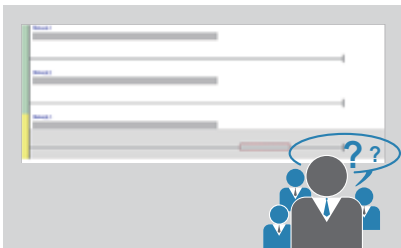


## UD Link Mode (User-defined)

- Easy connection to end equipment of special communication protocols

### Traditional programming structure

Instruction receiving, accessing, editing, transmitting, sequence control



### Connection to end equipment of special communication protocols

- Editing the transmitting/receiving packets via SCMSoft. Format exchange and checksum calculation via AS00SCM
- Packet content auto-combination for logic control in PLC, reducing PLC program complexity
- Max. 1,000 transmitting/receiving packets

Packet No.	RX Packet Name
1	RX Packet1
2	RX Packet2
3	RX Packet3

Packet No.	TX Packet Name
1	TX Packet1
2	TX Packet2
3	TX Packet3

No.	Class	Format	Segment View
1	Message Constant	ASCII	"abcd"
2	Address Variable	Null	(R/D Register [4], 4)
3	Message Constant	ASCII	"efgh"

### Instruction execution sequence planning

Command No.	Command Type	Send Packet	Recv Packet	Success	Fail	Retry	Repeat	Send Wait
1	Send & Receive	TX Packet1	RX Packet1	Goto : 1	Goto : 1	0	2	0
2	Send & Receive	TX Packet2	RX Packet2	Goto : 2	Goto : 1	0	3	0
3	Send & Receive	TX Packet21	RX Packet3	Goto : 3	Goto : 1	0	4	0
4	Send & Receive	TX Packet25	RX Packet4	Goto : 4	Goto : 1	0	5	0
5	Send & Receive	TX Packet28	RX Packet5	Goto : 5	Goto : 1	0	6	0

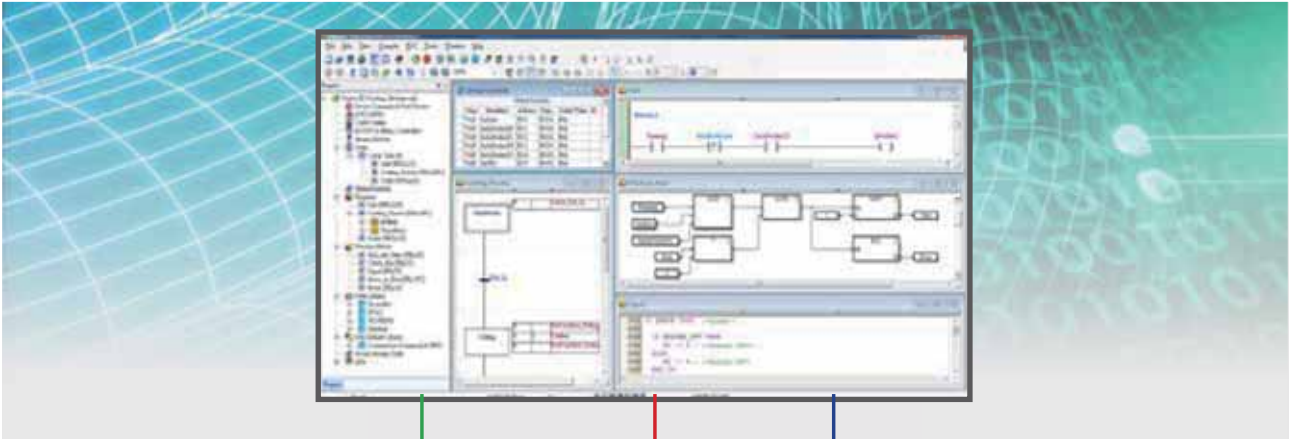
### User-defined communication format editing

# Programming and Diagnosis Functions



## ISPSoft IEC Programming Software

Easy operation greatly enhances efficiency



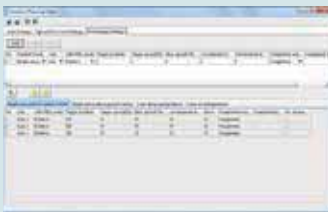
### Data Tracer/Logger

- Data log and time-sequential analysis



### Positioning Planning Tool

- Table-structured position planning



### CARD Utility

- Data backup tool



### COMMGR

- Communication interface manager



### HWCONFIG

- Hardware configuration and parameter setting



### EIP Builder

- EtherNet/IP network configuration



### CANopen Builder

- CANopen network configuration

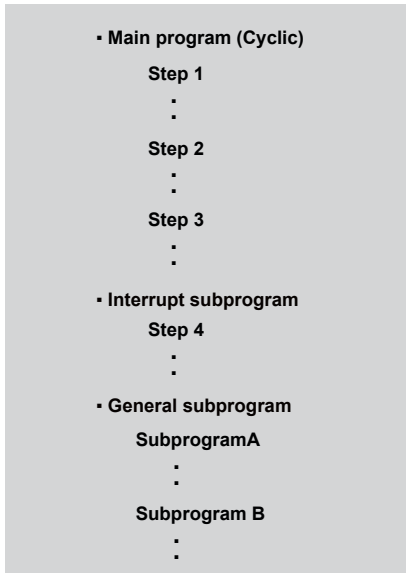




# Modular Program Structure

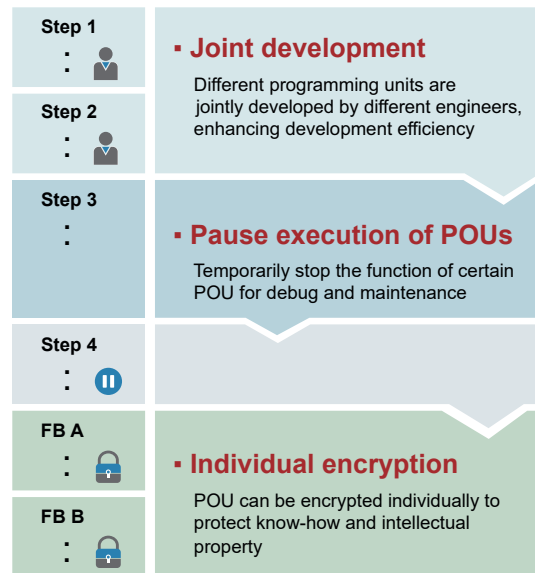
## Traditional program structure

Errors are often found in large-scale programs under a traditional structure. It's hard to debug with increased maintenance cost.

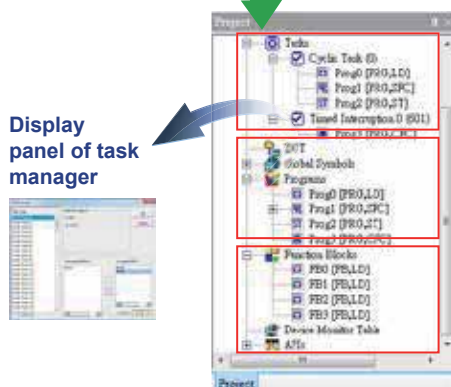
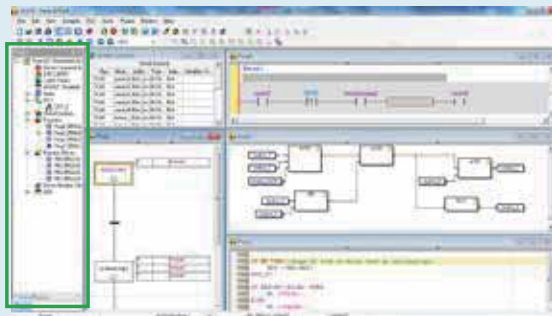


## Modular program structure

Programming organization unit (POU) enables easy management in large-scale programs with high development efficiency.



## Modular Program Structure



### Task manager

Plan the execution sequence of POUs and define the nature of the tasks (cyclical or interruptive)

### POU management

Manage all POUs via project tree and support POU import/export for joint development or other uses

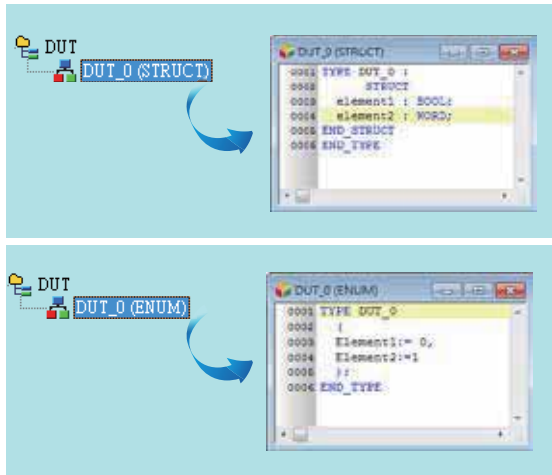
### User library

Built-in variety of Delta developed FBs. Users can add frequently used FBs to the library for future use.

# Convenient Programming

- User-defined data type**

In addition to basic data types, users can define structures and enumerations for flexible programming



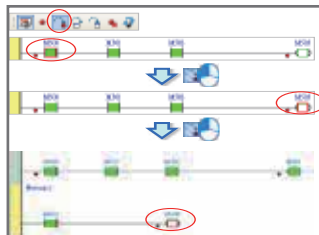
- On-line programming/update**

Supports program editing in monitoring mode and program updates during equipment operation for convenient debugging and maintenance



- Debugging mode**

Supports breakpoints, single step execution and other functions to enhance debugging efficiency



# Various Programming Languages

- Support multiple programming languages in the same project**

- Ladder Diagram (LD)**

ISPSOft provides a programming interface with the widely used LD language for faster programming



- Structured Text (ST)**

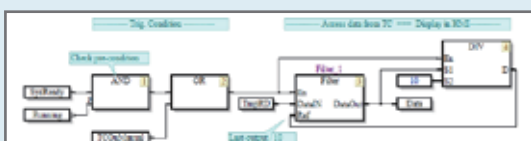
Similar programming method to advanced programming language C or PASCAL. ST provides more convenient editing for complicated expression

```

0001 (* Calculated the total time *)
0002 CASE IF (Pulse AND (NOT EN)) THEN
0003   CASE
0004     TotalCnt := TotalCnt + 1;
0005   END CASE
0006 END CASE
0007
0008 Write := W1Cnt = 0;
0009
0010 END_IF;
    
```

- Continuous Function Chart (CFC)**

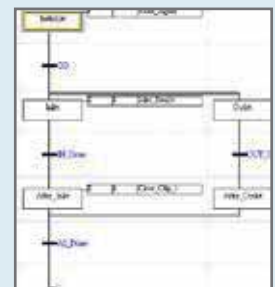
CFC provides more advanced applications than FBD. It supports data feedback, direct display of data stream and execution sequence for motion control and sequence-centered application



Note: ISPSOft V3.01 supports CFC language

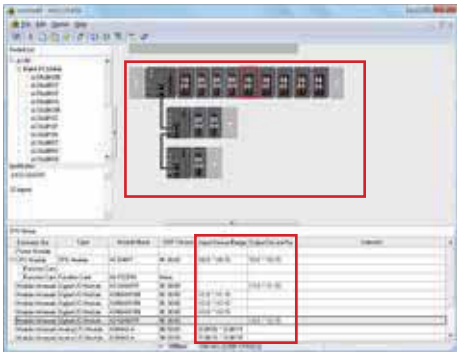
- Sequential Function Chart (SFC)**

Direct and easy expression for the steps in flow charts for applications that require process control



# Easy Hardware Configuration and Parameter Setting

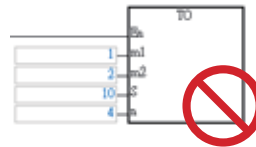
## HWCONFIG



- **Graphic panel for module configuration**  
Easy configuration based on connecting equipment scanning for quick setup
- **I/O listing**  
Direct display for corresponding device addresses after configuration

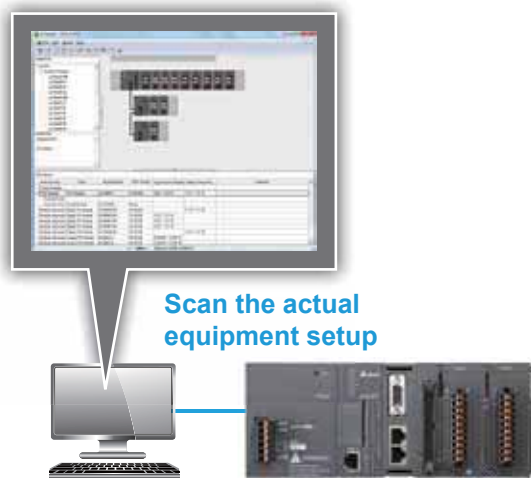


- **Parameter setting**  
Fast parameter setting on controller and modules without manual reference or programming



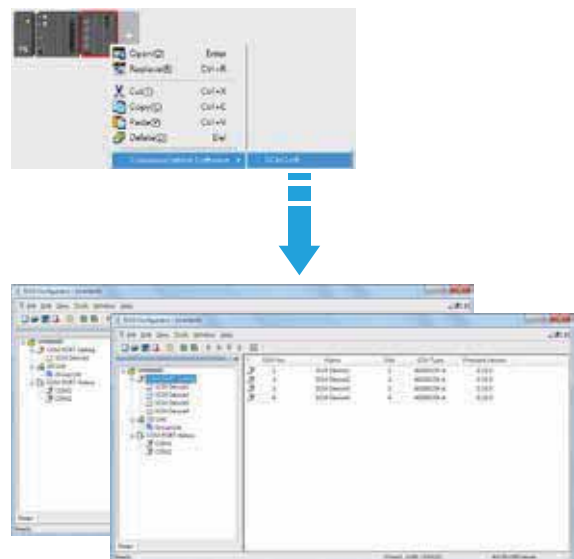
Note: Fill the table to configure module parameters quickly.  
From/To instruction is not required for module initialization.

### ▪ Module configuration method



### ▪ Smart module configuration

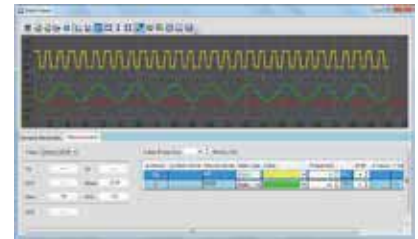
Supports an advanced planning tool for a variety of network modules



# Complete Diagnosis Tools for Quick and Effective System Monitoring

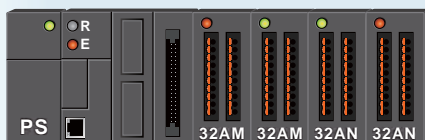
## Data Logger/Tracer

- Real-time
- Stable
- Precise

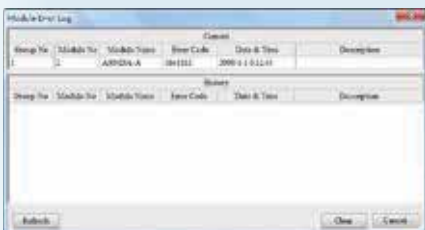


- **Real-time monitoring:**  
High-speed tracer for fast sampling within 1 scanning cycle
- **Stable logging:**  
Long-time data logger savings of up to 32,768 data records, which can be transferred to SD card
- **Precise data capture:**  
Supports a variety of sampling intervals and trigger modes
- **Convenient comparison:**  
Multiple data logs in various data formats can be recorded at the same time
- **Efficient data analysis:**  
Supports trend display, scaling, arrangement, merge and measurement

## Real-time Module Monitoring



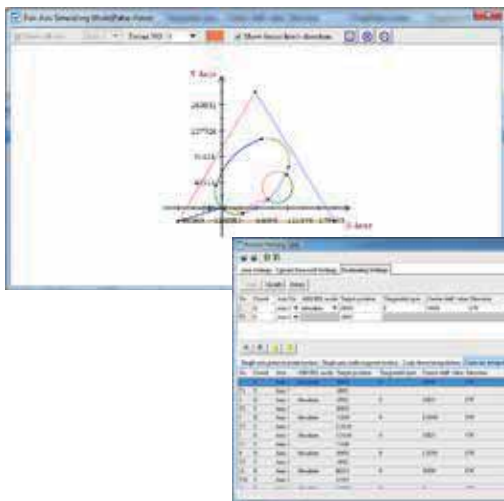
- **Visualized monitoring**  
Direct monitoring interface provides real-time status on modules via LED indicators
- **Module comparison**  
Real-time inspection of actual module settings to ensure consistency
- **Error logs**  
Immediate inquiry for error messages and logs of abnormal modules
- **Module information**  
Provides model name and version of current modules





# Convenient Software Wizards for Effortless Planning

## Position planning table

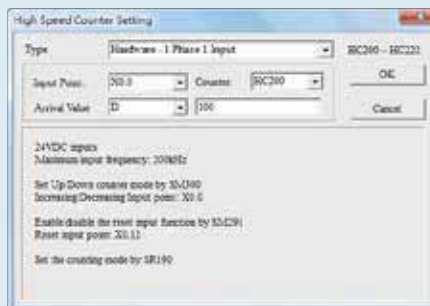


- **2D simulation**  
Intuitive 2D track simulation without complicated calculation for real-time path planning
- **Path list**  
Multiple combinations for positioning modes and tracks  
Fast path planning via table-structured planning
- **Axis parameter setting**  
Intuitive configuration interface for easy axis parameter setting without manual reference

## High-speed counter setting tool

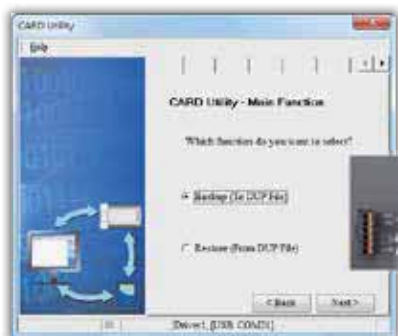
Counter index will display corresponding contact point, device and counter specification once the counting mode is chosen. Fast planning without manual reference for enhanced development efficiency.

### One-time setting





## Data backup tool - CARD Utility

Friendly guidance interface for easy data backup and restore on programs, parameters and devices



### Various backup and restore methods for flexible management and operation

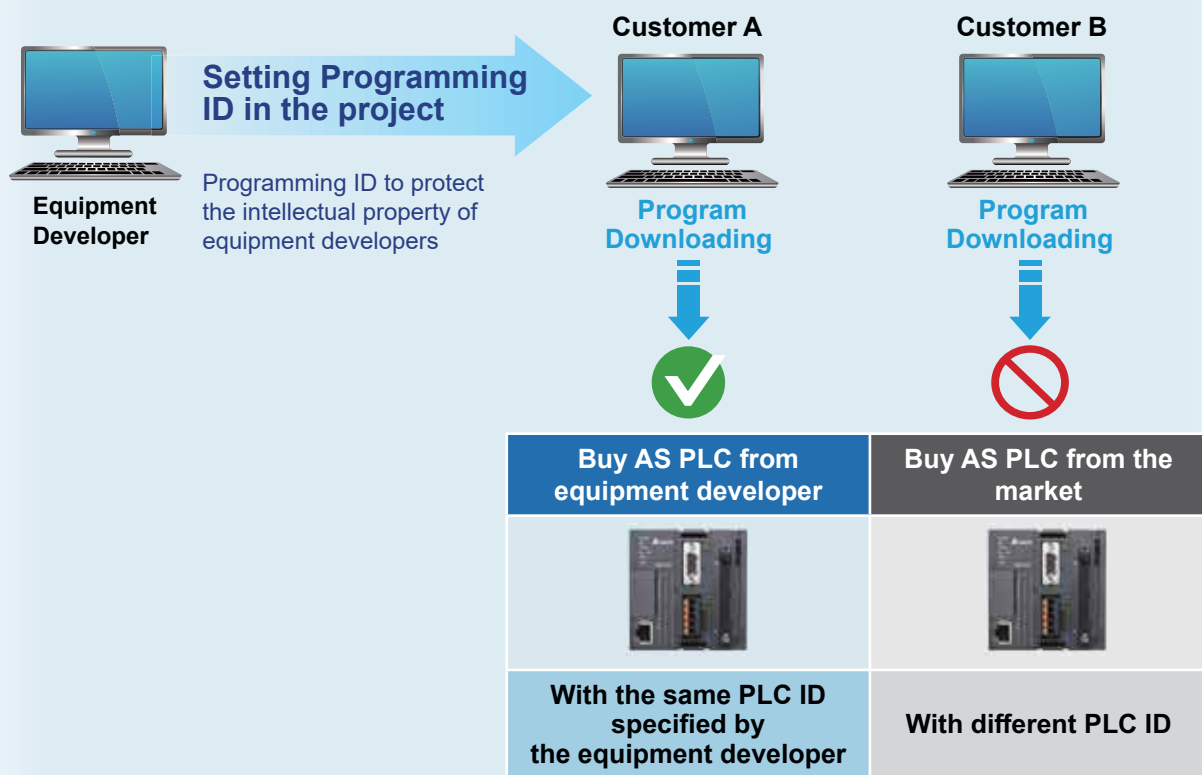


-  Data backup to PC
-  Data backup to SD card

# Multiple Security Protection for Programs and Data

- **Security: provides 6 types of program protection for data safety**

- 16-digit password protection on main program
- 16-digit password protection on FBs
- Access denial mechanism on error login
- Data upload protection function
- Verification between Project (Programming ID) and CPU (PLC ID)



- Prevention of direct copy from IC



# Model Name Explanation

## CPU Module

### AS332T-A

AS	3	32		T		-	A	
Series	Model	IO Pts.		Output type			Type	
	3: 300 2: 200	00: None 18: 18 Pts. 20: 20 Pts.	24: 24 Pts. 28: 28 Pts. 32: 32 Pts.	N: None T: NPN P: PNP	R: Relay MT: NPN+Diff.		【300 CPU】 A: HDC terminal B: EU terminal	【200 CPU】 A: Basic

## Digital I/O Module

### AS08AM10N-A

AS	08	AM	1	0	N	-	A
Series	IO Pts.	Classification	Function		Output type		Type
	08: 8 Pts. 16: 16 Pts. 32: 32 Pts. 64: 64 Pts.	AM: Digital input AN: Digital output AP: Digital input/output	0: No input 1: DC input (24V)	0: No output 1: 0.5A transistor/2A relay output 2: 0.1A transistor output	N: No output T: NPN P: PNP R: Relay		A: Basic

## Analog I/O Module

### AS04AD-A

AS	04	AD	-	A
Series	IO Channels	Classification		Type
	04: 4-channel 06: 6-channel 08: 8-channel	AD: Analog input DA: Analog output XA: Analog input/output		A: Voltage/Current B: Voltage C: Current

## Motion Module

### AS02PU-A

AS	02	PU	-	A
Series	IO Channels	Classification		Type
	02: 2-channel 04: 4-channel	PU: Pulse-train output		A: Basic

## Temperature & Load Cell Module

### AS04RTD-A

AS	04	RTD	-	A
Series	IO Channels	Classification		Type
	02: 2-channel 04: 4-channel 06: 6-channel 08: 8-channel	RTD: Platinum resistance thermometer TC: Thermocouple LC: Load cell		A: Basic

## Communication Module

### AS00SCM-A

AS	00	SCM	-	A
Series	Function	Classification		Function
	00: Basement 01: Basic	SCM: Serial DENT: DeviceNet		A: Basic

## Function Card

### AS-F232

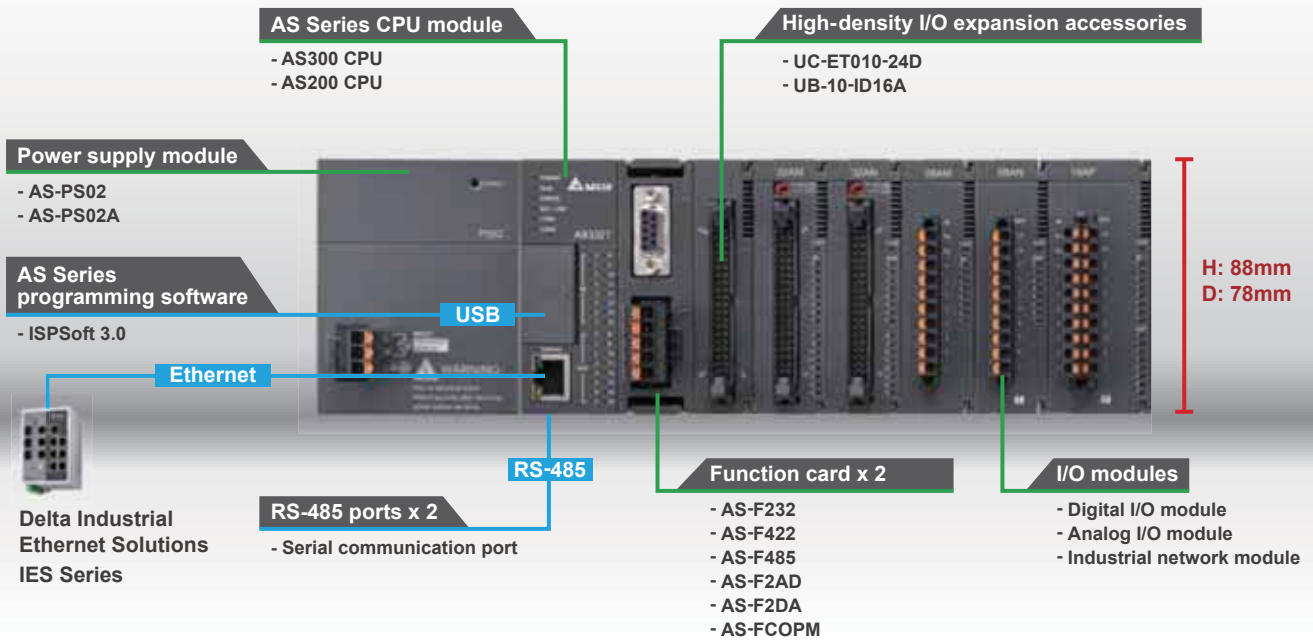
AS	-	F	232	
Series		Classification	Function	
		F: Function card	232: RS-232 422: RS-422 485: RS-485 COPM: CANopen	2AD: 2-channel analog input 2DA: 2-channel analog output EN02: Ethernet

## Power Supply Module

### AS-PS02

AS	-	PS	02	
Series		Classification	Function	
		PS: Power supply	02: AC Input (100~240V) 02A: AC Input (100~240V) + DC Output (24V, 0.5A)	

# Product Models and Specifications



## CPU Module

### AS300 CPU





\*1: Needs CANopen function card

AS300 Series CPU standard specification				
Program capacity 128k steps	Basic instruction 25ns	I/O capability: 1,024 Expansion modules: 32		
USB/RS-485 x 2/EtherNet	Micro SD Card	Function card x 2	EtherNet/IP Modbus CANopen remote I/O <sup>(*)</sup>	CANopen DS301 Position Control <sup>(*)</sup>
Model	Built-in I/O	High speed output	High speed input	
AS332T-A AS332P-A	16DI/16DO	6 axes 200kHz pulse output	6 channels 200kHz high-speed counters	
AS324MT-A (Differential)	12DI/12DO	2 axes + 4 axes 200kHz pulse output	2 channels + 4 channels 200kHz high-speed counters	
AS320T-B AS320P-B	8DI/12DO	6 axes 200kHz pulse output	4 channels 200kHz high-speed counters	
AS300N-A	-	-	-	

### AS200 CPU



AS200 Series CPU standard specification				
Program capacity 64k steps	Basic instruction 25ns	I/O capability: 1,024 Expansion modules: 32		
USB/RS-485 x 2/EtherNet/CANopen	Micro SD Card	EtherNet/IP, Modbus CANopen remote I/O	CANopen DS301 Position Control	
Model	Built-in I/O	High speed output	High speed input	
AS228T-A AS228P-A AS228R-A	16DI/12DO	6 axes 200kHz pulse output	4 channels 200kHz high-speed counters	
AS218TX-A AS218PX-A AS218RX-A	8DI/6DO 2AI/2AO	3 axes 200kHz pulse output	4 channels 200kHz high-speed counters	

Power Supply AS-PS02		Power Supply AS-PS02A	
	Input 100V <sub>AC</sub> ~ 240V <sub>AC</sub>		Input 100V <sub>AC</sub> ~ 240V <sub>AC</sub>
	24V <sub>DC</sub> , 2A (for internal bus)		24V <sub>DC</sub> , 1.5A (for internal bus) 24V <sub>DC</sub> , 0.5A (for external I/O)



# Product Specifications

Model		AS332T-A AS332P-A	AS324MT-A	AS320T-B AS320P-B	AS300N-A	AS228T-A AS228P-A AS228R-A	AS218TX-A AS218PX-A AS218RX-A
<b>Programming Languages</b>		Ladder Diagram (LD), Structured Text (ST), Continuous Function Chart (CFC), Sequential Function Chart (SFC)					
<b>Instruction Processing Speed</b>	<b>LD Instruction</b>	25 ns					
	<b>MOV Instruction</b>	0.15 μs					
	<b>Elementary Arithmetic for Integer</b>	0.92 μs ~ 1.02 μs					
	<b>Elementary Arithmetic for Floating Point</b>	1.69 ~ 1.85 μs					
<b>Program Capacity</b>		128k steps			64k steps		
<b>Memory Capacity</b>	<b>Data (D)</b>	64k words (including 30k user-defined, 30k software configuration and 4k special registers)					
	<b>Extension (FR)</b>	64k words (user parameter storage)					
<b>Function Card</b>		The CPUs support up to 2 function cards				-	
<b>Max. Extension Modules</b>		32 modules (max. 16 analog modules/4 communication modules)					
<b>Max. Number of Inputs/Outputs</b>		1,024 points (input & output)					
<b>CPU Built-in Inputs/Outputs</b>		16DI/16DO	12DI/12DO	8DI/12DO	-	16DI/12DO	8DI/6DO, 2AI/2AO
<b>CPU Built-in Differential Inputs/Outputs</b>		-	4 Inputs + 4 Outputs	-			
<b>Inputs/Outputs</b>	<b>X</b>	1,024 inputs (X0.0 ~ X63.15)					
	<b>Y</b>	1,024 outputs (Y0.0 ~ Y63.15)					
<b>Bit Devices</b>	<b>M</b>	8,192 bits (M0 ~ M8191)					
	<b>S</b>	2,048 bits (S0 ~ S2047)					
<b>Timer</b>	<b>T</b>	512 (T0 ~ T511)					
<b>16-bit Counter</b>	<b>C</b>	512 (C0 ~ C511)					
<b>32-bit Counter</b>	<b>HC</b>	256 (HC0 ~ HC255)					
<b>Pulse Output</b>		<b>Open collector:</b> 6 axes, 200 kHz	<b>Open collector:</b> 4 axes, 200 kHz <b>Differential:</b> 2 axes, 4 MHz	<b>Open collector:</b> 6 axes, 200 kHz	-	<b>Open collector:</b> 6 axes, 200 kHz	<b>Open collector:</b> 3 axes, 200 kHz
<b>High-Speed Counter</b>		<b>General:</b> 6 CHs, 200 kHz	<b>General:</b> 4 CHs, 200 kHz <b>Differential:</b> 2 CHs, 4 MHz	<b>General:</b> 4 CHs, 200 kHz	-	<b>General:</b> 4 CHs, 200 kHz	<b>General:</b> 4 CHs, 200 kHz
<b>DO Type</b>		AS332T-A: NPN AS332P-A: PNP	Diff./NPN	AS320T-B: NPN AS320P-B: PNP	-	AS228T-A: NPN AS228P-A: PNP AS228R-A: Relay	AS218TX-A: NPN AS218PX-A: PNP AS218RX-A: Relay
<b>Built-in Communication Port</b>		USB, Ethernet, RS-485 x2				USB, Ethernet, RS-485 x2, CANopen	
<b>Communication Protocol</b>		Modbus, Modbus TCP, EtherNet/IP, CANopen (requires a CANopen function card)				Modbus, Modbus TCP, EtherNet/IP, CANopen	
<b>Ethernet Connection Resource</b>		Modbus (Client/Server): 32/32 EtherNet/IP (CIP): 32				Modbus (Client/Server): 16/16 EtherNet/IP (CIP): 16	

## Product Specifications

Model		AS332T-A AS332P-A	AS324MT-A	AS320T-B AS320P-B	AS300N-A	AS228T-A AS228P-A AS228R-A	AS218TX-A AS218PX-A AS218RX-A
Data Backup (Without Battery)	Program	Flash ROM, rewritable up to 100,000 times					
	Latched Area	MRAM, no rewriting limit					
CANopen DS301	Connectable Salve Stations	Max. 64 points					
	PDO Data Capacity (Host)	Max. 2,000 bytes (Read & Write)					
	PDO Data Capacity (Slave)	Max. 8 PDO (Read & Write); Max. 8 bytes for each PDO					
Real-time Clock (RTC)		General Lithium button battery (CR1620)					
Self-Diagnosis Function		diagnoses CPU errors, built-in memory errors, and more					
Rated Input Current	AS-PS02/AS-PS02A	110 V <sub>AC</sub> ~ 240 V <sub>AC</sub> (±10%)					
	CPU	24 V <sub>DC</sub> (±10%)					
	Extension modules						

## Electrical and Environmental Specifications

Item	Specifications	
Internal Power Consumption	CPU	150 mA
	Extension Module	Digital relay output <150 mA, Other modules < 80 mA
Operating Temperature	-20 ~ 60 °C	
Storage Temperature	-40 ~ 80 °C	
Operating Humidity	5 ~ 95%, non-condensing	
Storage Humidity	5 ~ 95%, non-condensing	
Vibration	IEC 61131-2, IEC 60068-2-6 (TEST Fc); 5 Hz ≤ f ≤ 8.4 Hz, constant amplitude 3.5 mm; 8.4 Hz ≤ f ≤ 150 Hz, constant acceleration 1g	
Shock	IEC 61131-2, IEC 60068-2-27 (TEST Ea); 15g peak, 11 ms duration, half-sine	
Operating Environment	Non-corrosive gas	
Installation	Inside of the control panel	
Pollution Degree	2	
Protection Rating	IP20	

# Ethernet Specifications

Item		AS300 Series	AS200 Series	Note	
<b>Protocol</b>		Modbus TCP, EtherNet/IP, SMTP, HTTP		Supports all protocols at the same time	
<b>Modbus TCP</b>	Connection (Server)	32	16		
	Connection (Client)	32	16		
	RTU-EN01 Connection	4	4		
<b>Socket</b>	TCP Connection	4	2		
	UDP Connection	4	2		
<b>SMTP</b>	E-mail Connection	4	2		
Operation Mode		Scanner/Adapter			
<b>EtherNet/IP</b>	CIP_IO Connection	CIP Connection	32 (Client+Server)	16 (Client+Server)	Shared with IO Connection
		TCP Connection	16 (Client+Server)	8 (Client+Server)	Shared with IO Connection
		Requested Packet Interval (RPI)	5 ms ~ 1,000 ms		Default: 20 ms
		Max. Performance	3,000 pps		
		Max. Capacity per Connection	500 bytes		
	CIP_Explicit Message	Class 3 (Connected Type)	32 (Servers), shared with UCMM	16 (Servers), shared with UCMM	Shared with IO Connection
		UCMM (Non-Connected Type)	32 (Clients + Servers), shared with Class 3	16 (Clients + Servers), shared with Class 3	Shared with IO Connection
		Supported CIP Objects	Identity, Message Router, Assembly, Connection Manager, Port, TCP/IP interface, Ethernet link, Vendor specific		
	CIP_Produced TAG	Max. CIP Connections	32 (Servers)	16 (Servers)	Shared with IO Connection
		Max. Capacity	400 bytes		
Requested Packet Interval (RPI)		5 ms ~ 1000ms			
CIP_Consumed TAG	Max. CIP Connections	32 (Clients + Servers)	16 (Clients + Servers)	Shared with IO Connection	
	Max. capacity	400 bytes			
	Requested Packet Interval (RPI)	5 ms ~ 1000ms			
AS00SCM (RTU) + AS-FEN02 Connection Nodes		15	8	AS RTU Mode	

Please visit Delta's official website for selection

# AS Series I/O Modules

## Digital I/O Modules (Input)



Rated input voltage  
5~24 V<sub>DC</sub>

Response time  
1 ms

Filter function  
1~20 ms

Screwless removable  
terminal block  
8 / 16 inputs

**8 inputs**

Faster wiring  
terminal block

AS08AM10N-A

**16 inputs**

Faster wiring  
terminal block

AS16AM10N-A

**32 inputs**

High-density  
MIL terminal block

AS32AM10N-A

**64 inputs**

High-density  
MIL terminal block

AS64AM10N-A

## Digital I/O Modules (Output)



NPN (Sink)  
or PNP (Source)  
module

Response time  
1 ms (Transistor)  
10 ms (Relay)

Screwless removable  
terminal block  
8 / 16 outputs

**8 outputs**

Faster wiring  
terminal block  
Transistor output  
NPN (Sink)

AS08AN01T-A

**8 outputs**

Faster wiring  
terminal block  
Relay output

AS08AN01R-A

**8 outputs**

Faster wiring  
terminal block  
Transistor output  
PNP (Source)

AS08AN01P-A

**32 outputs**

High-density  
MIL terminal block  
Transistor output  
NPN (Sink)

AS32AN02T-A



**16 outputs**

Faster wiring  
terminal block  
Transistor output  
NPN (Sink)

AS16AN01T-A

**16 outputs**

Faster wiring  
terminal block  
Relay output

AS16AN01R-A

**16 outputs**

Faster wiring  
terminal block  
Transistor output  
PNP (Source)

AS16AN01P-A

**64 outputs**

High-density  
MIL terminal block  
Transistor output  
NPN (Sink)

AS64AN02T-A



## ■ Digital I/O Modules (Mixed)



NPN (Sink) or PNP (Source) module	
Rated input voltage 5~24 V <sub>DC</sub>	Filter function 1~20 ms
Screwless removable terminal block	
Response time 1 ms (Transistor) 10 ms (Relay)	

16 inputs / outputs	16 inputs / outputs	16 inputs / outputs
Faster wiring terminal block 8 inputs/8 transistor outputs NPN (Sink)	Faster wiring terminal block 8 inputs 8 relay outputs	Faster wiring terminal block 8 inputs/8 transistor outputs PNP (Source)
AS16AP11T-A	AS16AP11R-A	AS16AP11P-A

## ■ Analog I/O Modules



4 channels	8 channels	8 channels	4 channels	6 channels
Analog input	Analog input	Analog input	Analog output	Analog input/output
AS04AD-A	AS08AD-B <b>New</b>	AS08AD-C <b>New</b>	AS04DA-A	AS06XA-A
Conversion time 2 ms/channel	50/60 Hz filter		A: Voltage and current B: Voltage C: Current	Resolution AI: 16-bit AO: 12-bit
Accuracy ±0.2%	4/6/8 CH		Module monitoring/configuration	Differential inputs

## ■ Load Cell Module



Functions		
50/60 Hz filter	High-speed dynamic measurement	2 channels of independent sampling
Accuracy 0.4% full range	2 CH	Connectable to 4-wire/6-wire load cell sensor
full range		
Filter function	Multiple-point calibration	Online monitoring / configuration

2 channels
AS02LC-A

## ■ Pulse Unit Modules







2 channels	4 channels
Differential	Open Collector
AS02PU-A <b>New</b>	AS04PU-A <b>New</b>

Input: 200 kHz
Output: 200 kHz
Open Collector/Diff.
2/4 CH
Support Motion APIs


# AS Series I/O Modules


## ■ Temperature Measurement Modules

		Conversion time 200 ms/channel		Resolution 0.1°C/0.1°F	Wire breaking detection
<b>4 channels</b>	<b>6 channels</b>	Overall accuracy ±0.1%	50/60 Hz filter	Module monitoring/configuration	4/6 CH
PT, NI temperature sensor	PT, NI temperature sensor	Pt100/Ni100/Pt1000/Ni1000/JPt100/LG-Ni1000/Cu50/Cu100, resistor 0~300Ω, 0~3,000Ω			
AS04RTD-A	AS06RTD-A <b>New</b>				


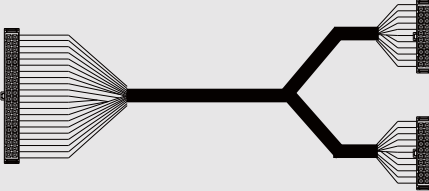


		Conversion time 200 ms/channel		Resolution 0.1°C/0.1°F	Disconnection detection
<b>4 channels</b>	<b>8 channels</b>	Overall accuracy ±0.5%	50/60 Hz filter	Module monitoring/configuration	4/8 CH
TC temperature sensor	TC temperature sensor	J, K, R, S, T, E, N, B type thermocouple; ±100 mV			
AS04TC-A	AS08TC-A <b>New</b>				


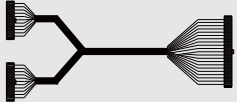



## ■ Communication Modules


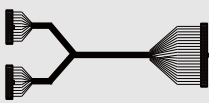



	<b>COM port</b>	RS-232C	RS-422	RS-485	CANopen
<b>2 COM ports</b>	<b>Function</b>	Selectable COM ports; supporting standard Modbus protocol and user-defined protocol			Delta communication protocol
AS00SCM-A	<b>Software</b>	SCMSOft	Data exchange table for quick setup	Real-time monitoring on communication status	

	<b>COM port</b>	DeviceNet			
<b>DeviceNet</b>	<b>Function</b>	DeviceNet protocol (master/slave) and support RTU mode			
AS01DNET-A <b>New</b>	<b>Software</b>	DeviceNet Builder			


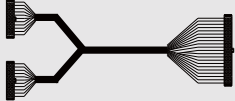
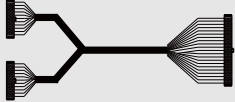


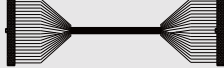
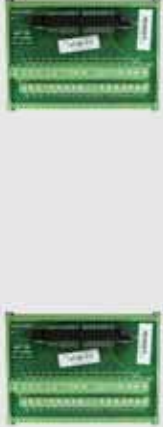
# Accessory Selection for High-density Modules


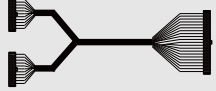
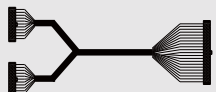



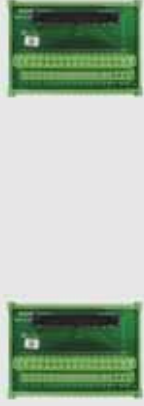
Model Name		
AS332T-A AS332P-A AS324MT-A	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	UB-10-ID16A
		
		UB-10-ID16A (NPN/PNP) UB-10-OR16A (NPN to Relay) UB-10-OR16B (PNP to Relay)
		

Model Name				
UB-10-ID16A	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS32AM10N-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-ID32A
				

Model Name					
UB-10-ID16A or UB-10-OR16A (Relay)	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS32AN02T-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-OT32A	
					

# Accessory Selection for High-density Modules

Model Name				
UB-10-ID16A	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS64AM10N-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-ID32A
	 		 	

Model Name				
UB-10-ID16A or UB-10-OR16A (Relay)	UC-ET010-24D (1M) UC-ET020-24D (2M) UC-ET030-24D (3M)	AS64AN02T-A	UC-ET010-24B (1M) UC-ET020-24B (2M) UC-ET030-24B (3M)	UB-10-OT32A
	 		 	

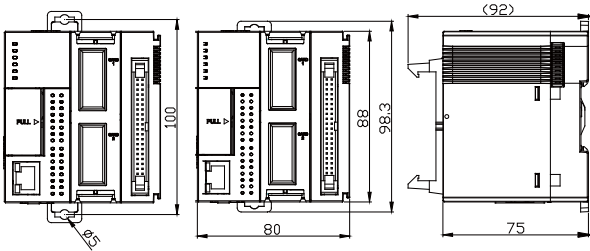


# Dimensions

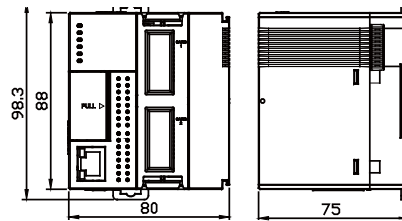
## CPU Modules

Dimensions are in mm

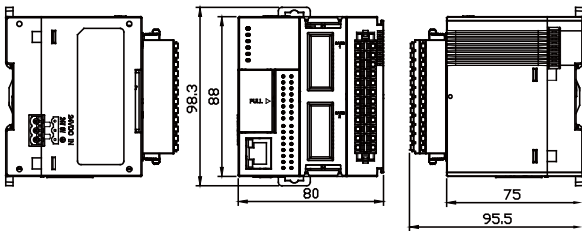
AS332T-A, AS332P-A, AS324MT-A



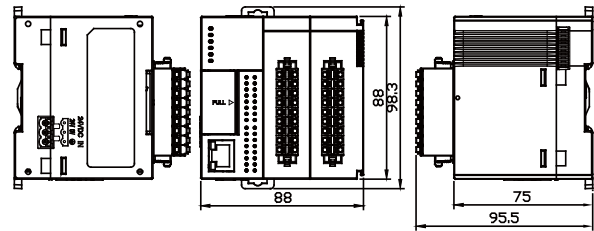
AS300N-A **New**



AS320T-B **New**, AS320P-B **New**



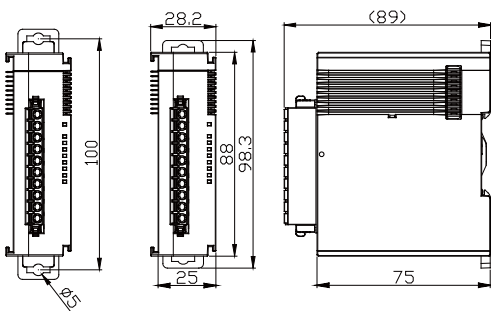
AS228T-A **New**, AS228P-A **New**, AS228R-A **New**  
AS218TX-A **New**, AS218PX-A **New**, AS218RX-A **New**



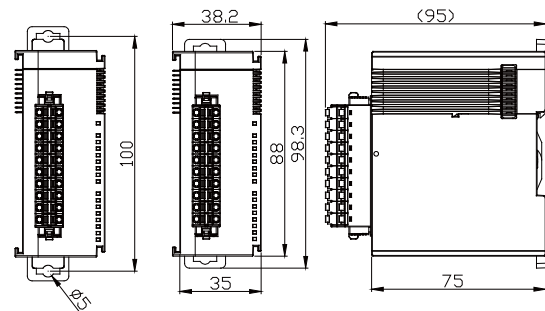
## Digital I/O Modules

Dimensions are in mm

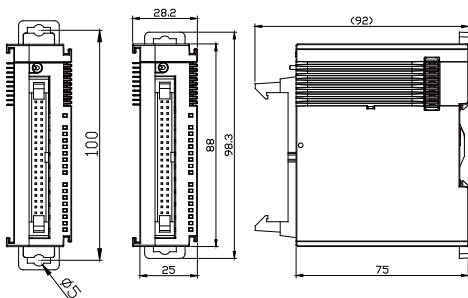
AS08AM10N-A, AS08AN01R-A,  
AS08AN01T-A, AS08AN01P-A



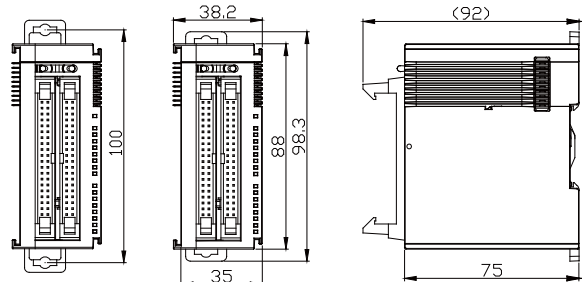
AS16AM10N-A, AS16AN01R-A, AS16AN01T-A,  
AS16AN01P-A, AS16AP11R-A, AS16AP11T-A,  
AS16AP11P-A



AS32AM10N-A, AS32AN02T-A



AS64AM10N-A, AS64AN02T-A

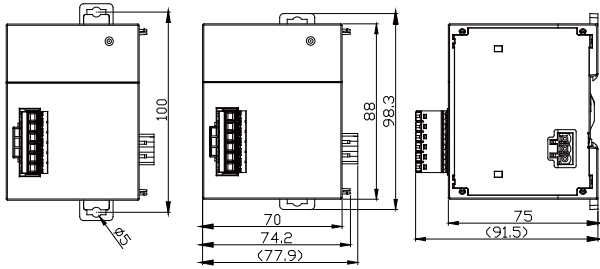


# Dimensions

## Power Supply Modules

Dimensions are in mm

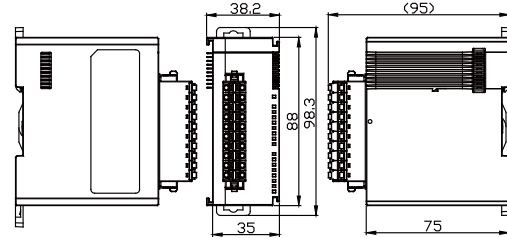
AS-PS02, AS-PS02A



## Pulse Unit Module

Dimensions are in mm

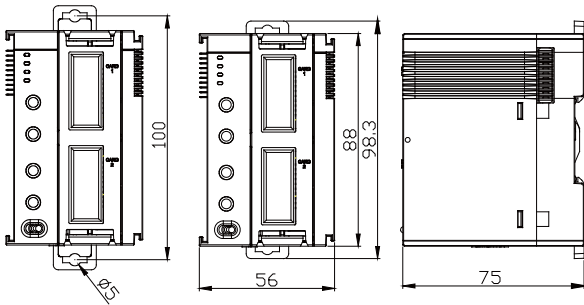
AS02PU-A **New**, AS04PU-A **New**



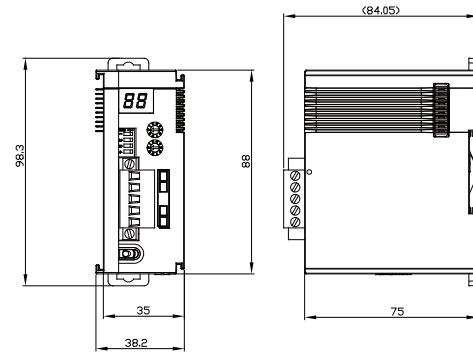
## Communication Modules

Dimensions are in mm

AS00SCM-A



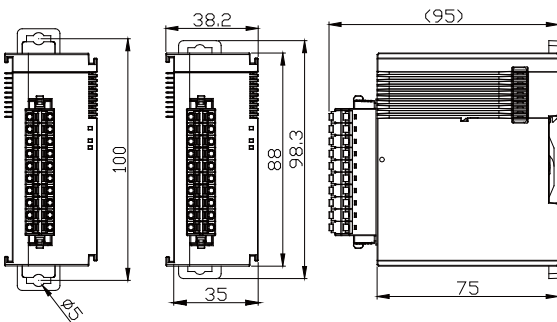
AS01DNET-A **New**



## Analog Modules

Dimensions are in mm

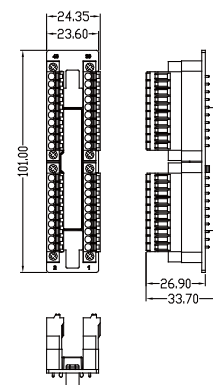
AS02LC-A, AS04AD-A, AS04DA-A, S04TC-A,  
AS04RTD-A, AS06XA-A, AS08AD-B **New**, AS08AD-C **New**,  
AS06RTD-A **New**, AS08TC-A **New**



## Connector Converter

Dimensions are in mm

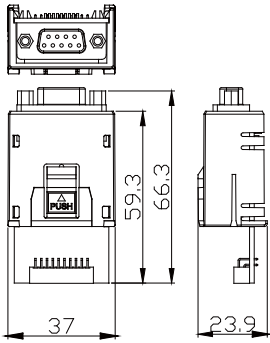
UB-10-IO32D **New**



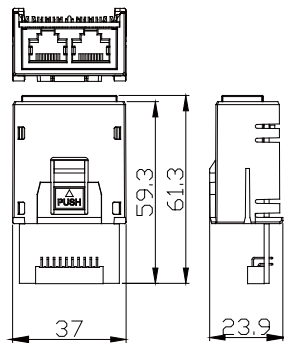
## Function Cards

Dimensions are in mm

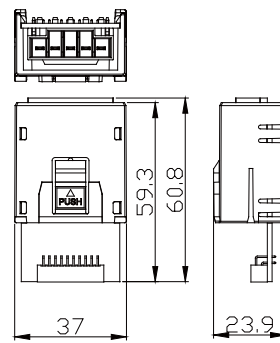
AS-F232



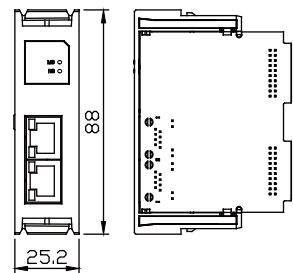
AS-FCOPM



AS-F2AD, AS-F2DA,  
AS-F422, AS-F485

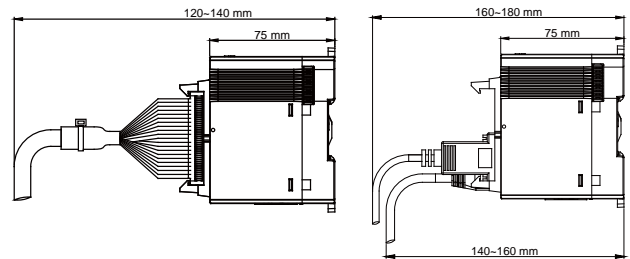
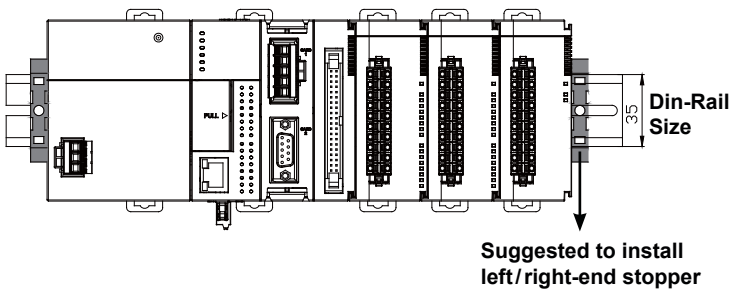


AS-FEN02 **New**



## Installation Notes

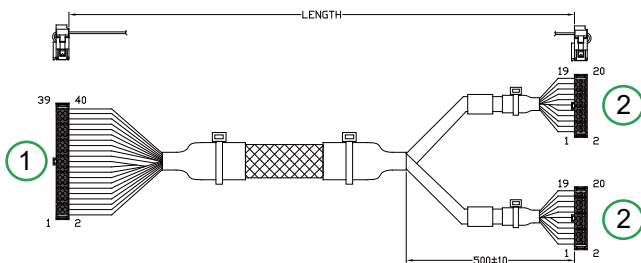
Dimensions are in mm



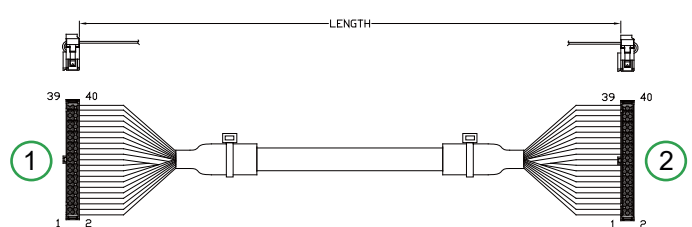
## Cable (MIL)

Dimensions are in mm

UC-ET010-24D (1 M), UC-ET020-24D (2 M),  
UC-ET030-24D (3 M)



UC-ET010-24B (1 M), UC-ET020-24B (2 M),  
UC-ET030-24B (3 M)



Serial	Name	Description
①	40-pin terminal	Connect to modules
②	20-pin terminal	Connect to external terminal modules UB-10-ID16A or UB-10-OR16A or UB-10-OR16B

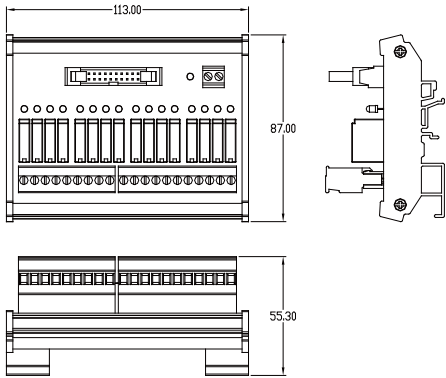
Serial	Name	Description
①	40-pin terminal	Connect to modules
②	40-pin terminal	Connect to external terminal modules UB-10-ID32A or UB-10-OT32A

# Dimensions

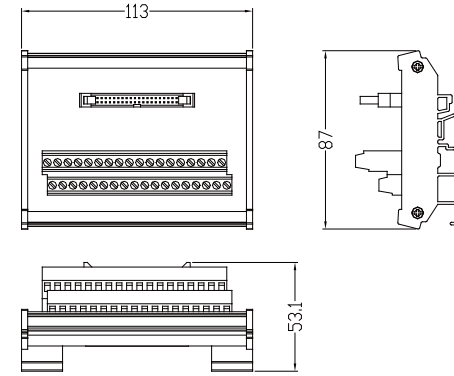
## External Terminal Modules

Dimensions are in mm

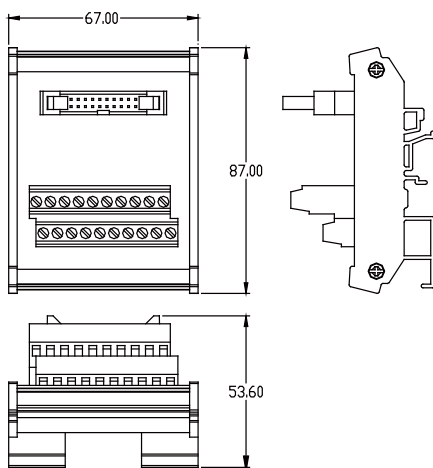
**UB-10-OR16A, UB-10-OR16B**



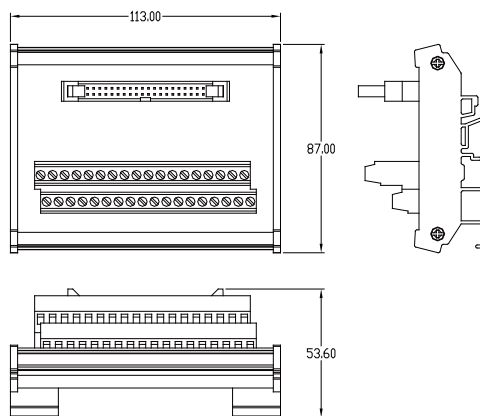
**UB-10-OT32A**



**UB-10-ID16A**



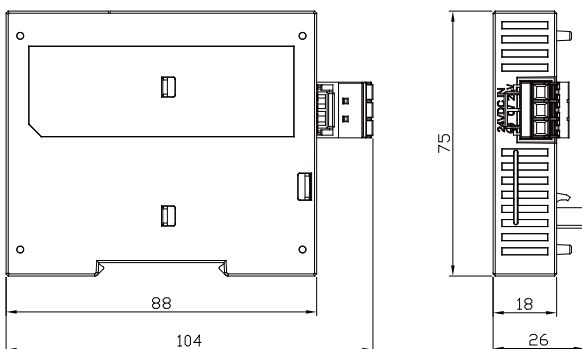
**UB-10-ID32A**



## Auxiliary Connected Power Module

Dimensions are in mm

**AS-ATXB**





# Ordering Information

## ■ CPU Module

Name	Model	Instruction Speed/Performance	Memory / CPU Clock	Max. Inputs & Outputs/Extension Module (Max. Extension Racks)	Memory Card	Certification
CPU	All models	LD: 25 ns MOV: 0.15 μs	RAM: 2 MB ROM: 4 MB CPU clock: 400 MHz	1,024 inputs & outputs/32 modules (Max. 15 extension racks)	Micro SD Max. 32GB	CE/UL
		40k steps/1ms (LD 40%, MOV 60%)				

Name	Model	Program Capacity	Built-in I/O	DO Type	Terminal Block	High-Speed Counter	Pulse-train Output	Built-in Communication	Function Card Slot
CPU	AS332T-A	128k steps	16DI/16DO	NPN	MIL	6 CHs, 200 kHz	6 Axes, 200 kHz (12 CHs, 200 kHz)	USB RS-485*2 Ethernet	2
	AS332P-A			PNP					
	AS324MT-A		12DI/12DO	Diff./NPN		2 CHs, 4 MHz (Diff.) 4 CHs, 200 kHz	2 Axes, 4 MHz (Diff.) 4 Axes, 200 kHz		
	AS320T-B <b>New</b>		8DI/12DO	NPN	EU	4 CHs, 200 kHz	6 Axes, 200 kHz (12 CHs, 200 kHz)		
	AS320P-B <b>New</b>			PNP					
	AS300N-A <b>New</b>		-	-	-	-	-		
	AS228T-A <b>New</b>	64k steps	16DI/12DO	NPN	EU	4 CHs, 200 kHz	6 Axes, 200 kHz (12 CHs, 200 kHz)	USB RS-485*2 Ethernet CANopen	-
	AS228P-A <b>New</b>			PNP					
	AS228R-A <b>New</b>			Relay					
	AS218TX-A <sup>(1)</sup> <b>New</b>		8DI/6DO 2AI/2AO	NPN		4 CHs, 200 kHz	3 Axes, 200 kHz (6 CHs, 200 kHz)		
	AS218PX-A <sup>(1)</sup> <b>New</b>			PNP					
	AS218RX-A <sup>(1)</sup> <b>New</b>			Relay					

Note 1: Please contact our distributors for release date

## ■ Software

Product Name	License	Descriptions	Supported Device
ISPSoft [V3]	Free	PLC programming software	AS Series, AH Series, DVP Series
COMMGR [V1]	Free	Communication management software	AS Series, AH Series, DVP Series
DCISoft [V1]	Free	Ethernet configuration software	AH series Ethernet/serial communication modules, AS series SCM module, DVP series built-in Ethernet PLCs, DVP series Ethernet/serial communication modules, IFD series Ethernet modules
	Free	SCM serial communication module planning software	AS Series, AH Series, DVP Series SCM communication modules
CANopen Builder [V5]	Free	CANopen configuration software/motion control programming software	AS Series, AH Series, DVP Series built-in CANopen communication modules
EIP Builder [V1]	Free	EtherNet/IP configuration software	AS Series, AH Series, DVP Series built-in Ethernet communication modules
Delta OPC [V2] (HASP-20-OPC01)	Hardware License (USB)	Delta OPC Server	AS Series, AH Series,

## ■ Power Supply Module

Name	Model	Input	Output	Certification
Power Supply Module	AS-PS02	100~240 V <sub>AC</sub>	24 V <sub>DC</sub> , 2A (for modules on the rack)	CE/UL
	AS-PS02A		24 V <sub>DC</sub> , 1.5A (for modules on the rack) 24 V <sub>DC</sub> , 0.5A (for external I/O)	

# Ordering Information

## ■ Communication Module

Name	Model	Communication Card Installation	Power Consumption (Internal)	Specifications	Certification
Communication Extension Module	AS00SCM-A	2	0.6W	<ul style="list-style-type: none"> <li>Serial communication: RS-232/RS-422/RS-485</li> <li>Provide CANopen communication interface for extension racks</li> </ul>	CE/UL
DeviceNet Communication Module	AS01DNET-A <sup>New</sup>	-	0.8W	<ul style="list-style-type: none"> <li>DeviceNet protocol</li> <li>Supports master/slave modes</li> <li>Supports RTU function</li> </ul>	

## ■ Digital I/O Module

Name	Model	I/O	Signals	Terminal Block Type	Power Consumption (Internal)	Certification
Input Module	AS08AM10N-A	8	24 V <sub>DC</sub> 5 mA	Removable terminal block	0.72 W	CE/UL
	AS16AM10N-A	16			0.72 W	
	AS32AM10N-A	32		MIL	0.48 W	
	AS64AM10N-A	64			0.72 W	

Name	Model	I/O	Signals	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
Output Module	AS08AN01R-A	8	240 V <sub>AC</sub> 24 V <sub>DC</sub>	Removable terminal block	1.7 W	Relay	CE/UL
	AS16AN01R-A	16			3.4 W	Relay	
	AS08AN01T-A	8	5~30 V <sub>DC</sub> 0.5A		0.72 W	Transistor NPN (Sink)	
	AS08AN01P-A	8			1.4 W	Transistor PNP (Source)	
	AS16AN01T-A	16			1.4 W	Transistor NPN (Sink)	
	AS16AN01P-A	16			1.4 W	Transistor PNP (Source)	
	AS32AN02T-A	32	5~30 V <sub>DC</sub> 0.1A	MIL	0.72 W	Transistor NPN (Sink)	
	AS64AN02T-A	64			1.44 W	Transistor NPN (Sink)	

Name	Model	I/O	Signals		Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
			Input	Output				
Input/Output Module	AS16AP11R-A	16 (8 in/8 out)	24 V <sub>DC</sub> 5 mA	240 V <sub>AC</sub> 24 V <sub>DC</sub> 2A	Removable terminal block	1.9W	Relay	CE/UL
	AS16AP11T-A	16 (8 in/8 out)		5~30 V <sub>DC</sub> 0.5A		0.7 W	Transistor NPN (Sink)	
	AS16AP11P-A	16 (8 in/8 out)				0.7 W	Transistor PNP (Source)	

## ■ Analog I/O Module

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
Analog Input Module	AS04AD-A	4	1~5V 0~5V -5~5V 0~10V -10~10V 4~20mA 0~20mA -20~20mA	Removable terminal block	1.2W/2.5W	<ul style="list-style-type: none"> <li>• Hardware resolution: 16-bit</li> <li>• Single channel on/off setting to enhance overall conversion efficiency</li> <li>• Conversion time: 2ms/channel</li> <li>• Wire break detection at 1~5V, 4~20mA modes</li> </ul>	CE/UL
	<b>New</b> AS08AD-B	8	1~5V 0~5V -5~5V 0~10V -10~10V				
	<b>New</b> AS08AD-C		4~20mA 0~20mA -20~20mA				
Analog Output Module	AS04DA-A	4	0~10V -10~10V 4~20mA 0~20mA		1.2W/3W	<ul style="list-style-type: none"> <li>• Hardware resolution: 12-bit</li> <li>• Single channel on/off setting</li> <li>• Conversion time: 250µs/channel</li> </ul>	
Analog Input/Output Module	AS06XA-A	Input: 4 Output: 2	<ul style="list-style-type: none"> <li>• Input:               <ul style="list-style-type: none"> <li>1~5V</li> <li>0~5V</li> <li>-5~5V</li> <li>0~10V</li> <li>-10~10V</li> <li>4~20mA</li> <li>0~20mA</li> <li>-20~20mA</li> </ul> </li> <li>• Output:               <ul style="list-style-type: none"> <li>0~10V</li> <li>-10~10V</li> <li>4~20mA</li> <li>0~20mA</li> </ul> </li> </ul>		1.2W/2.5W	<ul style="list-style-type: none"> <li>• Input resolution: 16-bit</li> <li>• Output resolution: 12-bit</li> <li>• Single channel on/off setting to enhance overall conversion efficiency</li> <li>• Conversion time: 2ms/channel</li> <li>• Wire break detection at 1~5V, 4~20mA modes</li> </ul>	

## Ordering Information

### ■ Temperature Measurement Module

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
RTD Temperature Measurement Module	AS04RTD-A	4	Pt100 Ni100 Pt1000 Ni1000 JPt100	Removable terminal block	2W/1W	<ul style="list-style-type: none"> <li>Resolution 0.1°C/0.1°F</li> <li>Conversion time: 200 ms/channel</li> <li>Overall accuracy RTD: ±0.1% TC: ±0.5%</li> <li>Wire break detection</li> <li>Module monitoring, setting</li> </ul>	CE/UL
	<b>New</b> AS06RTD-A	6	LG-Ni1000 Cu50 Cu100  Input Impedance 0~300Ω 0~3,000Ω				
Thermocouple Temperature Measurement Module	AS04TC-A	4	J,K,R,S, T,E,N,B -100~+100mV				
	<b>New</b> AS08TC-A	8					

### ■ Load Cell Module

Name	Model	Channel	Mode	Terminal Block Type	Power Consumption (Internal)	Specifications	Certification
Load Cell Module	AS02LC-A	2	0~1 0~2 0~4 0~6 0~20 0~40 0~80 mV/V	Removable terminal block	0.75W/3W	<ul style="list-style-type: none"> <li>Resolution: 24-bit for hardware (ADC), 32-bit for data output</li> <li>4-wire/6-wire load cell sensor</li> <li>Selectable signal input ranges</li> <li>LCSofT software configuration</li> <li>High-speed dynamic measurement</li> <li>50/60Hz active filtering</li> </ul>	CE/UL

## ■ Pulse Unit Module

Name	Model	Channel	Power Consumption (Internal)	Specifications	Certification
Pulse Unit Module	<b>New</b> AS02PU-A <sup>(TM)</sup>	2	1.5W	<ul style="list-style-type: none"> <li>Differential</li> <li>200 kHz</li> <li>Supports motion APIs</li> </ul>	CE/UL
	<b>New</b> AS04PU-A <sup>(TM)</sup>	4	1.5W	<ul style="list-style-type: none"> <li>Open collector</li> <li>200 kHz</li> <li>Supports motion APIs</li> </ul>	

Note 1: Please contact our distributors for release date

## ■ Function Cards

Name	Model	Channel	Specifications	Certification
Communication Card	AS-F232	1	Serial COM, RS-232 interface, slave/host mode	CE
	AS-F422	1	Serial COM, RS-422 interface, slave/host mode	
	AS-F485	1	Serial COM, RS-485 interface, slave/host mode	
	AS-FCOPM	1	<ul style="list-style-type: none"> <li>CANopen port, support DS301, AS Series remote control or Delta servo motor control</li> <li>Built-in switchable terminal resistor (120Ω)</li> </ul>	
	<b>New</b> AS-FEN02 <sup>(TM)</sup>	1	Ethernet port, RJ45 x2 (Switch function), supports EtherNet/IP (Adapter mode)/Modbus TCP	
Analog I/O Card	AS-F2AD	2	2-channel analog input 0~10V (12-bit resolution), 4~20mA (11-bit resolution), conversion time: 3ms/channel	CE
	AS-F2DA	2	2-channel analog Output 0~10V, 4~20 mA (12-bit resolution), conversion time: 2ms/channel	

Note 1: Please contact our distributors for release date



# Ordering Information

## ■ Accessories

Name	Model	Descriptions	Specifications		Applicable Module
			Length	Connector/ Terminal Block Type	
<b>I/O Cable</b>	UC-ET010-24B	I/O cable for connecting I/O modules and external terminal modules	1 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM,AS64AM, AS32AN,AS64AN
	UC-ET010-24D		1 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T,AS332P, AS324MT,AS32AM, AS64AM,AS32AN, AS64AN
	UC-ET020-24B		2 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM,AS64AM, AS32AN,AS64AN
	UC-ET020-24D		2 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T,AS332P, AS324MT,AS32AM, AS64AM,AS32AN, AS64AN
	UC-ET030-24B		3 m	I/O extension cable (MIL connector IDC40 to IDC40) (Shielded)	AS32AM,AS64AM, AS32AN,AS64AN
	UC-ET030-24D		3 m	I/O extension cable (MIL connector IDC40 to IDC20 x2) (Shielded)	AS332T,AS332P, AS324MT,AS32AM, AS64AM,AS32AN, AS64AN
<b>Cables</b>	UC-DN01Z-01A	CANopen/ DeviceNet cables	305.0 m	Thick/Trunk Cable	AS200 CPU, AS01DNET-A TAP-CN01, TAP-CN02, TAP-CN03
	UC-DN01Z-02A		305.0 m	Thin/Drop Cable	
	UC-CMC003-01A	CANopen/ DeviceNet/ DMCNET cables	0.3 m	RJ45	AS-FCOPM TAP-CN03
	UC-CMC005-01A		0.5 m	RJ45	
	UC-CMC010-01A		1.0 m	RJ45	
	UC-CMC015-01A		1.5 m	RJ45	
	UC-CMC020-01A		2.0 m	RJ45	
	UC-CMC030-01A		3.0 m	RJ45	
	UC-CMC050-01A		5.0 m	RJ45	
	UC-CMC100-01A		10.0 m	RJ45	
	UC-CMC200-01A		20.0 m	RJ45	

## ■ Accessories

Name	Model	Descriptions	Specifications		Applicable Module
			Length	Connector/ Terminal Block Type	
External terminal module	UB-10-ID16A	External terminal module of digital module	--	16 inputs or outputs (MIL connector, 20Pin)	AS332T, AS332P, AS324MT, AS32AM, 64AM, AS32AN, AS64AN
	UB-10-ID32A			32 inputs (MIL connector, 40Pin)	AS32AM, AS64AM
	UB-10-OT32A			32 transistor outputs (MIL connector, for NPN output)	AS32AN, AS64AN
	UB-10-OR16A			16 relay outputs (MIL connector, for NPN output)	AS332T, AS32AN02T, AS64AN02T
	UB-10-OR16B			16 relay outputs (MIL connector, for PNP output)	AS332P
	UB-10-IO32D			Connector converter (MIL→Spring)	AS332T, AS332P, AS324MT, AS32AM, AS32AN
Terminal resistors	TAP-TR01	CANopen/DeviceNet terminal resistors (RJ45)			
Distribution box	TAP-CP01	CANopen/DeviceNet distribution Box	--	Power distribution box	
	TAP-CN01		--	1 for 2	
	TAP-CN02		--	1 for 4	
	TAP-CN03		--	1 for 4 (RJ45)	
Auxiliary Connected Power Module	AS-ATXB	Move the CPU power connector from left side to bottom side			
PLC programming cable	UC-PRG015-01A	Communication cable for PLC to PC	1.5m	PLC (mini USB)	All AS series CPU modules
	UC-PRG030-01A		3m	PLC (mini USB)	
	UC-PRG030-20A	Communication cable for PLC/HMI (RJ45) to PC	3m	PLC/HMI (RJ45)	

## ■ Starter Kit

Name	Model	Specifications
Delta PLC starter kit	UT-AS332-C	AS332T-A CPU, power module and other accessories



Smarter. Greener. Together.

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