

Sesame Motor Corp., A leading brand in gear technology.

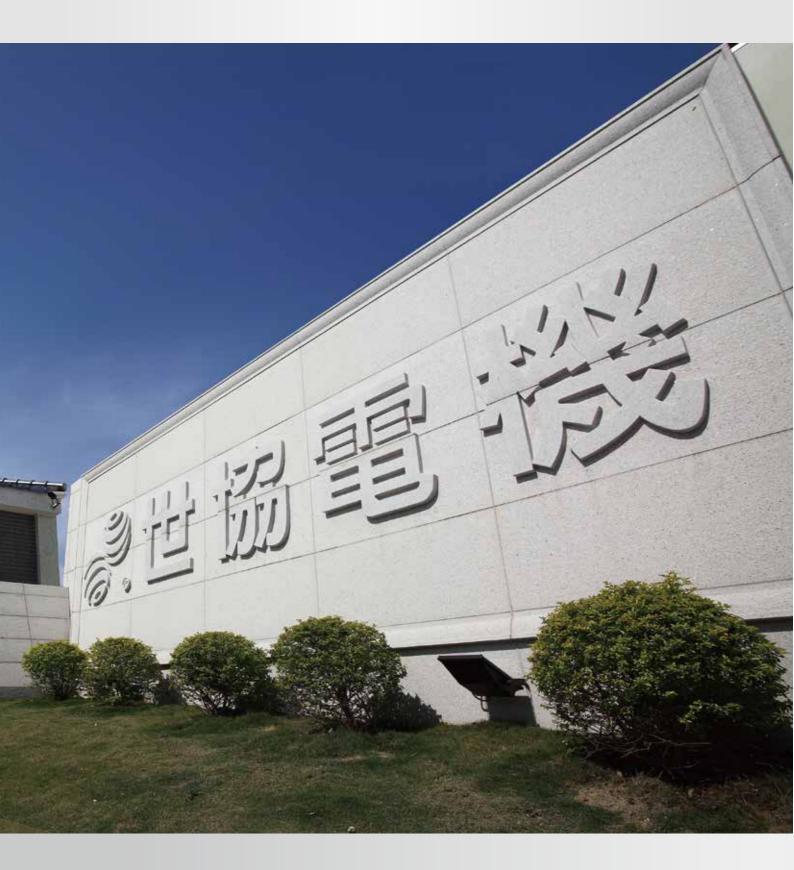
R<sup>©</sup>HS (E (C C Us <sup>ISO 9001</sup> <sup>ISO 14001</sup>

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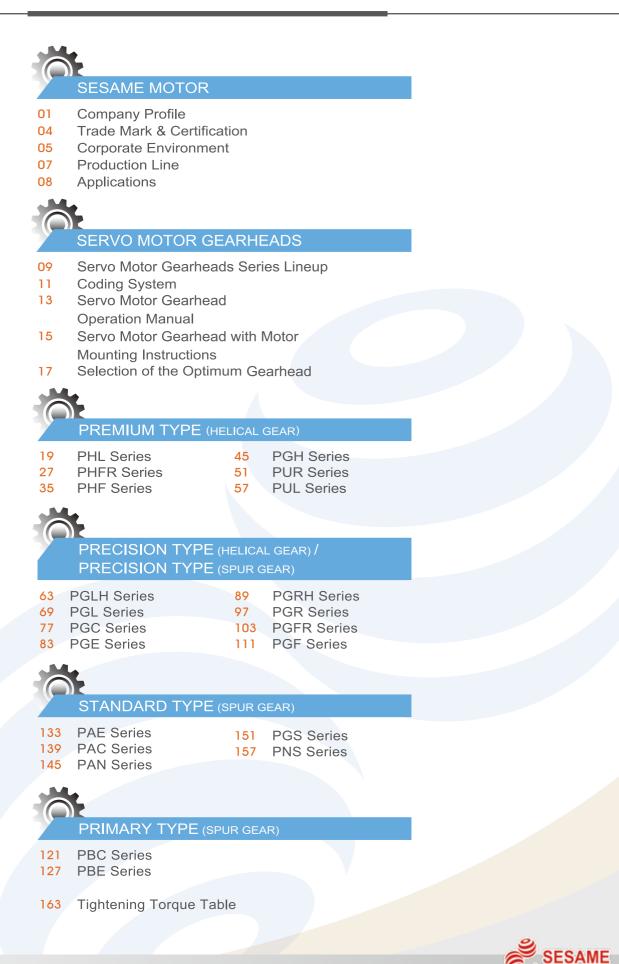
# SERVO MOTOR GEARHEADS

100% Made in Taiwan www.sesamemotor.com





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www.sesamemotor.com



# **Company Profile**

Sesame Motor Corp., as a leading brand in Motor and gear reducer technology. "SESAME MOTOR CORP." Founded in 1990, have more than 25 years of professional motor and gearbox manufacturing and sales experience. SESAME MOTOR's 7000 square meters factory locates at Sheng Kang. Adding modern workshop facilities with the effective integration of ERP systems, purchase new processing and testing equipment; as we continuously enhance key parts' productivity we had not only expending overall productivity, shorten delivery, and ensure products' quality to achieve customer satisfaction. SESAME MOTOR products have received unanimous praise.



## **Quality Policy :**

"Honesty", to provide integrity and pragmatic services "Creativity", to create customer competitive advantage "Positivity" , positive support and responsibility "Innovation", moving forward of technical innovation

### **Environmental Policy :**

Full participation to comply with eco-regulation Prevent pollution; save energy and reduce waste Keep improving and propagating Green Concept



"SESAME MOTOR" is built base on spirit of "customer satisfaction, priority service" philosophy, providing three privileges "best quality, fastest delivery, and best sale service". Our products have obtained high market share in Taiwan, that had lead "SESAME MOTOR" be a well-known brand. In addition to our official branch in Shanghai, we have agents in the United States, Germany, Denmark, Poland, UK, Turkey, Russia, Korea, Japan, China, Thailand, Malaysia and India.

"SESAME MOTOR" also has a professional R & D team and experienced production-related sectors; can provide high accuracy products for different customer needs; high-quality gear and the surrounding transmission components, develop and produce other kinds of gear; customized motor products, products with detailed-oriented, high precision, low noise, high efficiency, and good quality properties. Product development are aiming three directions "science and technology, environmental protection, and innovation". Product will be used in tool machines, industrial robots, semiconductor devices, aircraft industrial, medical and rehabilitation equipment, electric scooter, electric bike, auto storage devices, green energy-related industries, testing and food machinery, bakery equipment, packaging machinery, agricultural equipment and other sophisticated automation equipment.





# **Company Profile**

"SESAME MOTOR" has been successively obtained CE, CCC, UL, ISO9001 and ISO14001 certification and honorary awards. As we continuously, progressively for created finest quality products; with "Honesty" for providing integrity and pragmatic service; with "Creativity" given customer "Positivity" to support & responsible for the efficiency of productivity; with "Innovation" on profession and knowledge of knowhow, by these four philosophy management, we aims to become the first market trend indicators. "SESAME MOTOR" strong operating team adhere to the blue ocean strategy of entering the international market and high-tech field, to create the future more professional, better quality of sustainable management systems, establishment of "a combination of leading technology and brand reputation" for competitive advantage.



# **Trade Mark & Certification**



The United States, European Union, China, Taiwan, Korea, Philippines, Vietnam, Malaysia, Singapore ...etc. trade mark certifications.



# **Corporate Environment**



















# **Production Line**



Servo Motor Gearheads Production Line



Induction Motor and Speed Reducer Production Line



Precision Gear Motor Production Line

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# Applications

#### Applications of Gearhead

#### Machine Tools

Metal Cutting Machines, Machining Centers, CNC Drilling Machines, Lathes and Turning Machines, Milling and Boring Machines, Grinding Machines, Drilling Machines, Planning Machines, Metal Forming Machine Tools, Presses, Tube and Wire Processing Machines.

#### Industry Machinery

Packaging Machinery, Food and Beverage Processing Machinery, Bakery Equipment, Agricultural Machinery, Textile Machinery, Shoemaking Machinery, Wood Working Machinery, Printing Machinery, Plastic processing Machinery, Laser Cutting and Welding Machines.

#### **Automation Equipment**

Industrial Robots, Semiconductor Devices, Automatic Storage System, Surface Treatment Equipments. Aerospace Industry

Medical and Rehabilitation Equipment Electric Scooter Green Energy-Related Industries Testing Devices Automation and Precise Positioning Equipment with Servo Motors



#### SERVO MOTOR GEARHEADS SERIES LINEUP



Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty. 產品因人為原因或天災等因素導致不良或損壞·不在保固範圍內。

## SERVO MOTOR GEARHEADS

## Right Angle



PUR Series



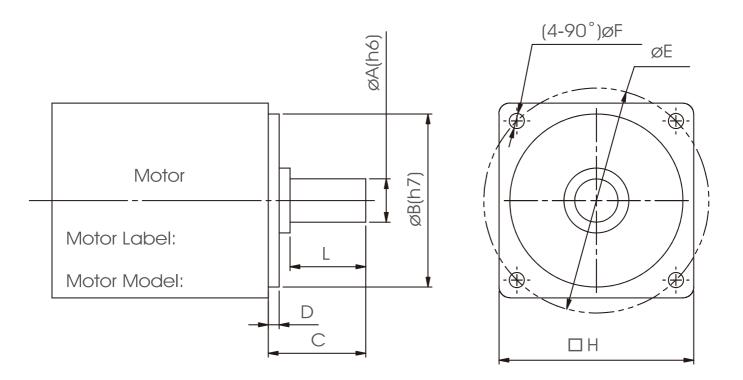


PGR Series

## • CODING SYSTEM

Р	(Servo Motor Gea	arhead)
G	(Grade)	<ul> <li>H: Premium Type Helical Series</li> <li>G: Precision Series</li> <li>E: Standard Series</li> <li>U: Heavy Duty Series</li> <li>B: Muti-Ratio Series</li> <li>T: Muti-Shafted Series</li> </ul>
L	(Connection)	<ul> <li>L: Square Housing with Flange</li> <li>C:Round Housing without Flange</li> <li>E: Round Housing with Flange</li> <li>R: Right Angle</li> <li>F: Plate Type</li> <li>H : Square Flange Helical Gear ( Square Flange Helical Gear for G Grade (Precision Series) Only )</li> <li>LH: Square Flange Helical Gear</li> <li>RH: Right Angle Helical Gear</li> <li>FR: Output Flange Right Angle Type</li> </ul>
60 I	(Size)	42: 42 60: 60 90: 90 115: 115 142: 142 180: 180 220: 220
30 I	(Speed Reduction Ratio)	Single Stage:3,4,5,6,7,8,9,10 Double Stage:12,15,20,25,30,35,40,45,50,60,70,80,90,100 Muti-Stage: 125~1000
P1 1	(Backlash)	PO: Micro Backlash P1: Precision Backlash P2: Standard Backlash
Y I	(Customer Specific	ation)
MOTOR	(Motor Model)	

FILL IN DATA OF MOTOR



#### SPECIFICATIONS

Motor Shaft Dia.	Flange Dia.	Motor Shaft Length	Flange Height	P.C.D of Bore	Bore Dia.	Motor Flange Square	Actual Length of Motor Shaft	Backlash
øA(h6)	øB(h7)	С	D	ØE	ØF	□н	L	P0/P1/P2

\*Sesame Servo Motor Gearheads are produced under strictly exclusive pairing process to ensure accuracy and lifespan.

#### SERVO MOTOR GEARHEADS OPERATION MANUAL

## 1.NOTE

#### 1.1 Preparation before installation

- Please read this operation manual before using this gearbox. Any problems caused by inappropriate operation contrary with the manual, or damage caused by natural disasters, or restructure the gearbox without our permission, Sesame will not hold any responsibility nor will the gearbox be covered by warranty.
- Warranty is one year after purchase of the gearbox. Within warranty period, if gearbox damage is not caused by operation error nor by natural disaster, then please send back the gearbox, we should replace the damage spare part at free of charge.
- Installation, disassemble, maintenance on the gearbox, needed to be performed by trained technicians.
- According to the application and operation environment, the gearbox temperature might be raising after period of running. Please do not touch the gearbox directly during operation, or right off from operation.

- Do not touch any rotating components when the gearbox is running. Ensure that the plugs of the gearbox were inserted after installation. Avoid any small object fall into the gearbox.
- Handle the gearbox gently during installation, do not knock the gearbox by any tool, to avoid the influence of running accuracy.
- Do not disassemble or modify gearbox to prevent injury or equipment damage.
- Synthetic lubricant is sealed in gearbox, there is no need to change lubricant.

## 1.2 Installation environment limitation

Gearbox must be installed under following terms to prevent damages which are not covered by warranty.

- Gearbox is designed or manufactured to be used with other mechanical equipment assembly.
- Operate temperature is between -10 °C to + 90 °C.
- Operate altitude may not be higher than 1000m above sea-level
- Avoid continuity vibration or impact.

- Avoid gearbox used in flammable gas or corrosion gas environment.
- Humidity: no more than 85%, in order to avoid condensation.
- Avoid direct sunlight, dust accumulation.
- Avoid water or oil splashed.
- Used in good ventilated place.

## 2.Gearhead Introduction

As shown below, the input side is for installing the servo motor and the output is mounted to application equipment.

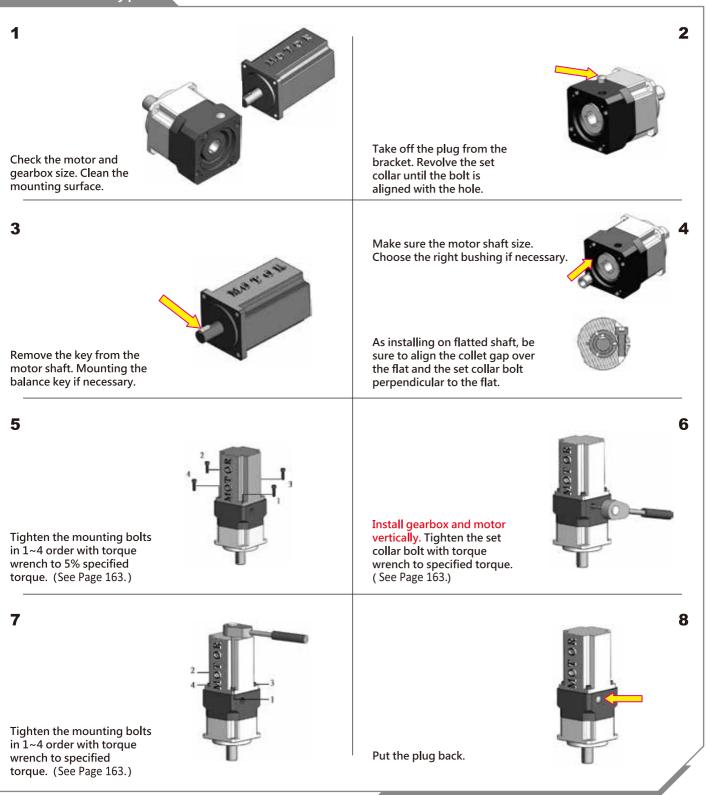
> To ensure the product performance, both the input and output ends must be protected carefully to avoid any damage and cause improper operation.

Input

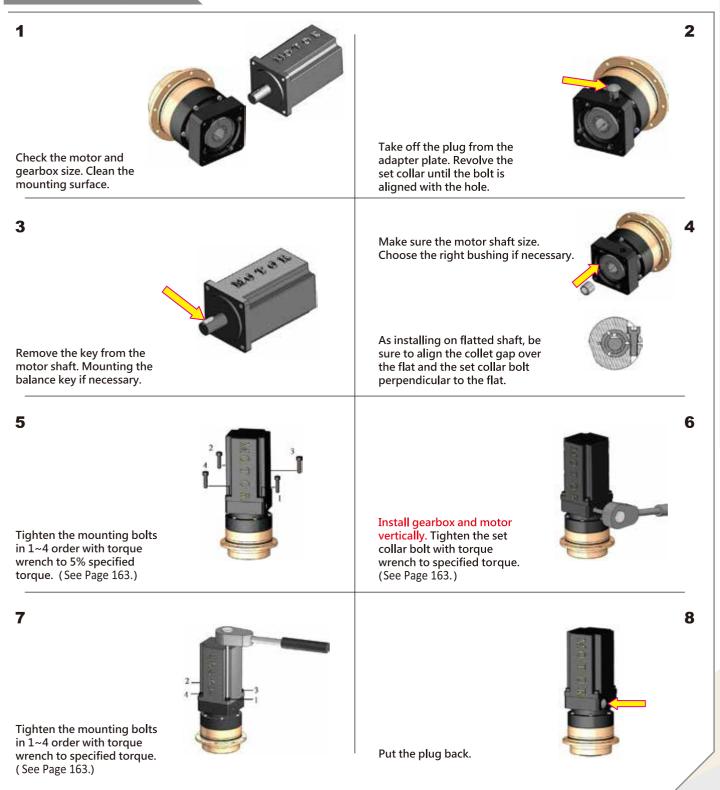
Output

#### SERVO MOTOR GEARHEAD WITH MOTOR MOUNTING INSTRUCTIONS

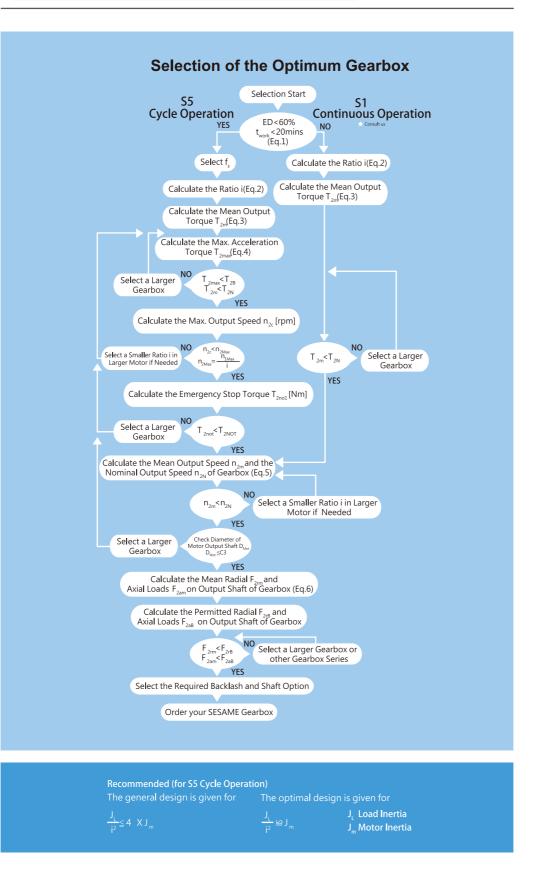
#### For Parallel Type

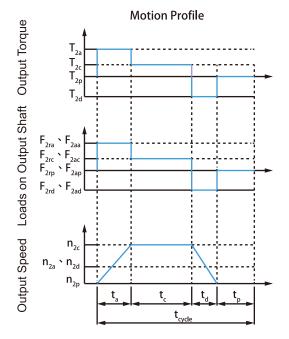


### For Hollow Spindle



#### SELECTION OF THE OPTIMUM GEARBOX





1. ED = $\frac{t_{work}}{t_{cycle}}$ × 100%, $t_{work} = t_a + t_c + t_d$	
Index:a. Acceleration, c. Constant, d. Deceleration, p. Pause	(Eq.1)
$2.i \cong \frac{n_m}{n_{work}}$	
n <sub>m</sub> Output Speed of the Motor n <sub>work</sub> Working Speed	(Eq.2)

(Eq.4)

3. 
$$T_{2m} = 3 \sqrt{\frac{n_{2a} \times t_a \times T_{2a}^3 \times n_{2c} \times t_c \times T_{2c}^3 + n_{2d} \times t_d \times T_{2d}^3}{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}}_{(Eq.3)}}$$

4.  $T_{2max} = T_{mB} \times i \times f_s \times \eta$ 

Where f<sub>s</sub> is

f <sub>s</sub>	No. of Cycles / hr
1.0	0 ~ 1,000
1.1	1,000 ~ 1,500
1.3	1,500 ~ 2,000
1.6	2,000 ~ 3,000
1.8	3,000 ~ 5,000

Max. Output Torque of the Motor Efficiency of the Gearbox  $\mathsf{T}_{\mathsf{mB}}$ ή

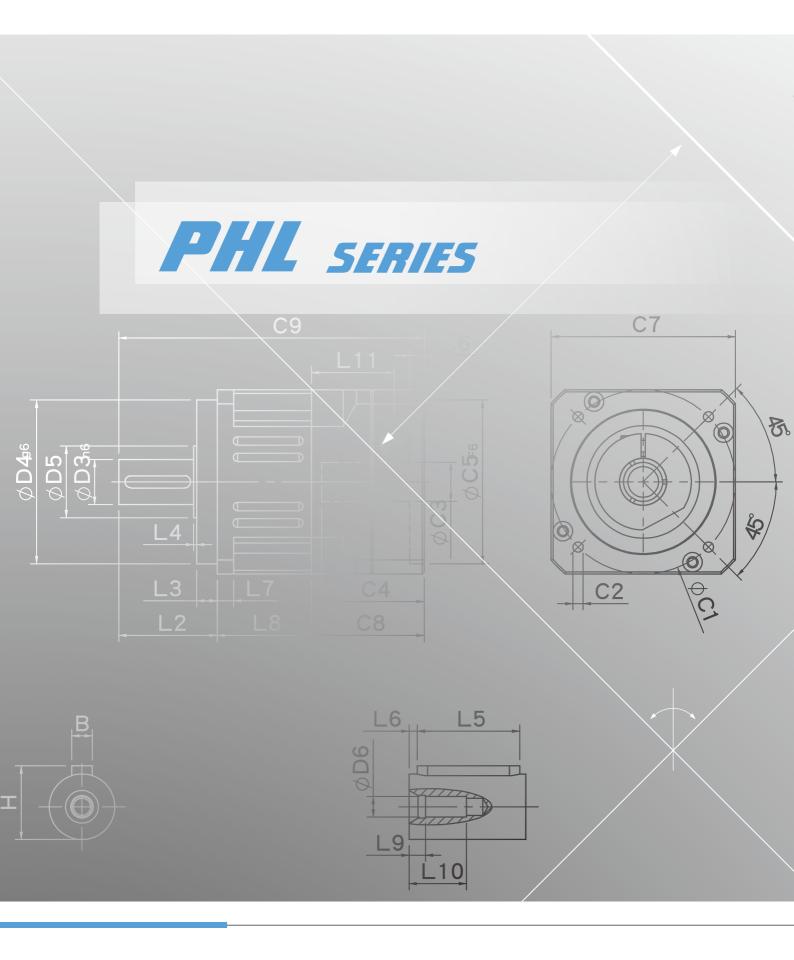
5. 
$$n_{2a} = n_{2d} = \frac{1}{2} \times n_{2c}$$
  
 $n_{2m} = \frac{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}{t_a + t_c + t_d}$   
 $n_{2N} = \frac{n_{1N}}{i}$  (Eq.5)

6. 
$$F_{2rm} = 3\sqrt{\frac{n_{2a} \times t_a \times F_{2ra}^3 \times n_{2c} \times t_c \times F_{2rc}^3 + n_{2d} \times t_d \times F_{2rd}^3}{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}}}$$
  
 $F_{2am} = 3\sqrt{\frac{n_{2a} \times t_a \times F_{2aa}^3 \times n_{2c} \times t_c \times F_{2ac}^3 + n_{2d} \times t_d \times F_{2ad}^3}{n_{2a} \times t_a + n_{2c} \times t_c + n_{2d} \times t_d}}}$ 
(Eq.6)

SELECTION OF THE OPTIMUM GEARBOX

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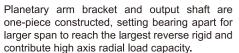






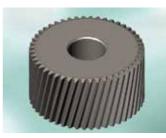
#### PHL SERIES FEATURES







Special locking mechanisms designed of the output shaft ensure its integration closely with positioning gear, power transmission efficiency, and eternal precision.



Alloy steel gear with unique heat treatment. Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.



Grinding process to smooth surface of output shaft, and with oil-seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan.

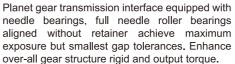
PHL series helical gear design, enhance tooth engagement rate of 30% or more, special helix design, which reduces the axial thrust, allowing high-speed servo motor input, maximum torque output. Precision gear design and professional gear processing create a low backlash operation, high efficiency, smooth running, low noise and long life of the planetary gear.



The gear box and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high-precision, high torque and abrade consumption.

Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment.











The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.



High-tech oil seal design on the upper lip guard against dust intruder, lower lip to guard against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and given it maintenance-free.

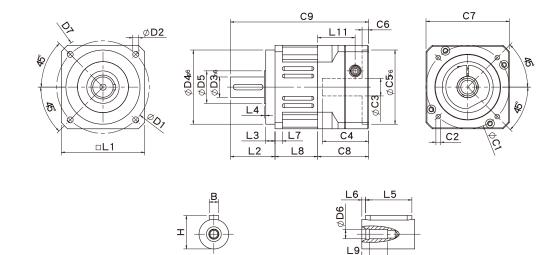
Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.



Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

# PHL Single Stage Dimensions



L10

Unit:mm

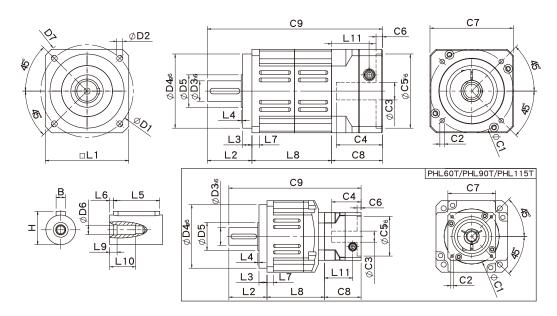
## Specifications

Dimensions	PHL42	PHL60	PHL90
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	25	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6	60	90
L2	26	37	48
L3	5.5	7	10
L4	1	1.5	1.5
L5	15	25	32
L6	2	2	3
L7	4	6	8
L8	28.3	37	46
L9	4	4	4.5
L10	14	16.5	20.5
L11	29	35.5	40.5
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8/≦11	≦14	≦19/≦24
C4 <sup>2</sup>	27	37	47
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6
C7 <sup>2</sup>	42.6	60	90
C8 <sup>2</sup>	38.5	46	55
C9 <sup>2</sup>	92.8	120	149
В	5	5	6
Н	15	18	24.5

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

### • PHL Double Stage Dimensions



### Specifications

Unit:mm

Dimensions	PHL42	PHL60	PHL60T	PHL90	PHL90T		
D1	50		70	100			
D2	3.4	I	5.5	6	6.5		
D3 h6	13		16	2	22		
D4 g6	35		50	8	30		
D5	15		25	3	35		
D6	M4x0.7P	M5	x0.8P	M8x	:1.25P		
D7	56		80	1	18		
L1	42.6		50	9	90		
L2	26		37	4	48		
L3	5.5		7	:	10		
L4	1.5		L.5	1	L.5		
L5	15		25	32			
L6	2		2	3			
L7	4		6	8			
L8	55.3	70 65.5		86	78.5		
L9	4		4	4.5			
L10	14	1	6.5	20.5			
L11	29	35.5	29	40.5	35.5		
C1 <sup>2</sup>	46	70	46	90	70		
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M5x0.8P	M6x1.0P	M5x0.8P		
C3 <sup>2</sup>	≦8/≦11	≦14	≦8/≦11	<u>≦</u> 19/ <u>≦</u> 24	≦14		
C4 <sup>2</sup>	27	37	27	47	37		
C5 <sup>2</sup> F6	30	50	30	70	50		
C6 <sup>2</sup>	4	4	4	6	4		
C7 <sup>2</sup>	42.6	60	42.6	90	60		
C8 <sup>2</sup>	38.5	46	38.5	55	46		
C9 <sup>2</sup>	119.8	153	141	189	172.5		
В	5		5		6		
Н	15		18	24	4.5		

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\bigstar$  Specification subject to change without notice.



## PHL Specifications Table

Specifications		Stage	Ratio	PHL-42	PHL-60	PHL-90	
			3	19	53	145	
			4	20	55	150	
			5	17	54	140	
Specifications Specifications Sevent and		1	6	15	46	135	
		1	7	14	44	125	
			8	12	41	110	
			9	11	37	95.0	
			10	11	37	95.0	
		Stage	Ratio	PHL-42	PHL-60(T)	PHL-90(T)	
Nominal Output Torque	⊤ N•m		15	19	53	145	
Nominal Output Torque	12N		20	20	55	150	
			25	17	54	140	
			30	17	54	140	
			35	17	54	140	
		2	40	17	54	140	
		2	45	17	54	140	
			50	17	54	140	
			60	15	46	135	
			70	14	44	125	
			80	12	41	110	
			90	11	37	95	
			100	11	37	95	
mergency Stop Torque T	2NOT N • m		(*№	3.0 times of Nor 1ax. Output Torque T <sub>2B</sub> =1	ninal Output Torque 60% of Emergency St	top Torque)	
Nominal Input Speed <b>N</b>	1N rpm	1,2	3-100	5000	5000	4000	
Max. Input Speed $n_{1max}$	<sub>x</sub> rpm	1,2	3-100	10000	10000	8000	
		1	3-10	≦1	≦1	≦1	
Micro Backlash P0	arcmin	1		≦3			
		2	12-100		≦ 3	≦ 3	
Precision Backlash P1	arcmin	1	3-10	≦ 3	≦ 3	≦ 3	
		2	12-100	≦ 5	≦ 5	≦ 5	
Standard Backlach D2	arcmin	1	3-10	≦ 5	≦ 5	≦ 5	
Stanuaru Backiash P2	arcmin	2	12-100	≦7	≦7	≦7	
Torsional Rigidity	N • m /arcmin	1,2	3-100	2.5	6	12	
Max. Radial Load F <sub>2rB</sub>	N	1,2	3-100	760	1570	2780	
Max. Axial Load F <sub>2aB</sub> <sup>1</sup>	N	1,2	3-100	410	750	1870	
Operating Temp	°C	1	3-100		-10 °C ~+90 °C		
				20.000/1		noration)	
Service Life	hr		3-100	20,000 (1		peration)	
Efficiency	%		3-10				
,		2	12-100				
\M/aight	ka	1	3-10	0.6	1.3	3.5	
weight	kg	2	12-100	0.9	2.0/1.6	5.6/3.9	
Mounting Position	-	1,2	3-100		Any direction		
-	JD A /1		3-100	EC.		60	
	dBA/1m	1,2		56	58	60	
Protection Class	-	1,2	3-100		IP65		
Lubrication	-	1,2	3-100		Synthetic Lubricant		
				tia(J1)			
<u></u>	D ··			1		DUV 00	
Stage	Ratio		unit	PHL-42	PHL-60	PHL-90	
	3			0.03	0.23	0.97	
1	4			0.02	0.18	0.67	
1  -	5			0.02	0.17	0.65	
	6/7/8			0.02	0.14	0.60	
-	9/10		Kg • cm <sup>2</sup>	0.02	0.14	0.58	
Channe			kg • cm				
	Ratio			PHL-42	PHL-60(T)	PHL-90(T)	
Stage	15/20/25			0.02	0.17(0.02)	0.65(0.17)	
5							
2	30/35/40 45/50/60/70/80/90/1			0.02	0.14(0.02)	0.60(0.14)	

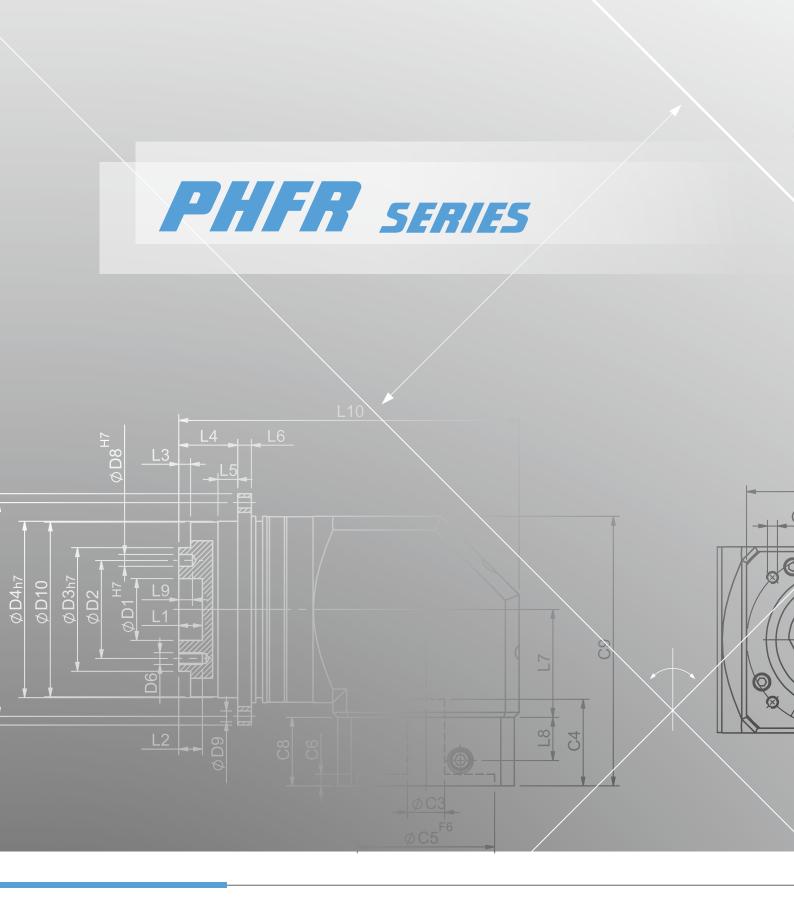
\* 2. Measured at 3000rpm with no load

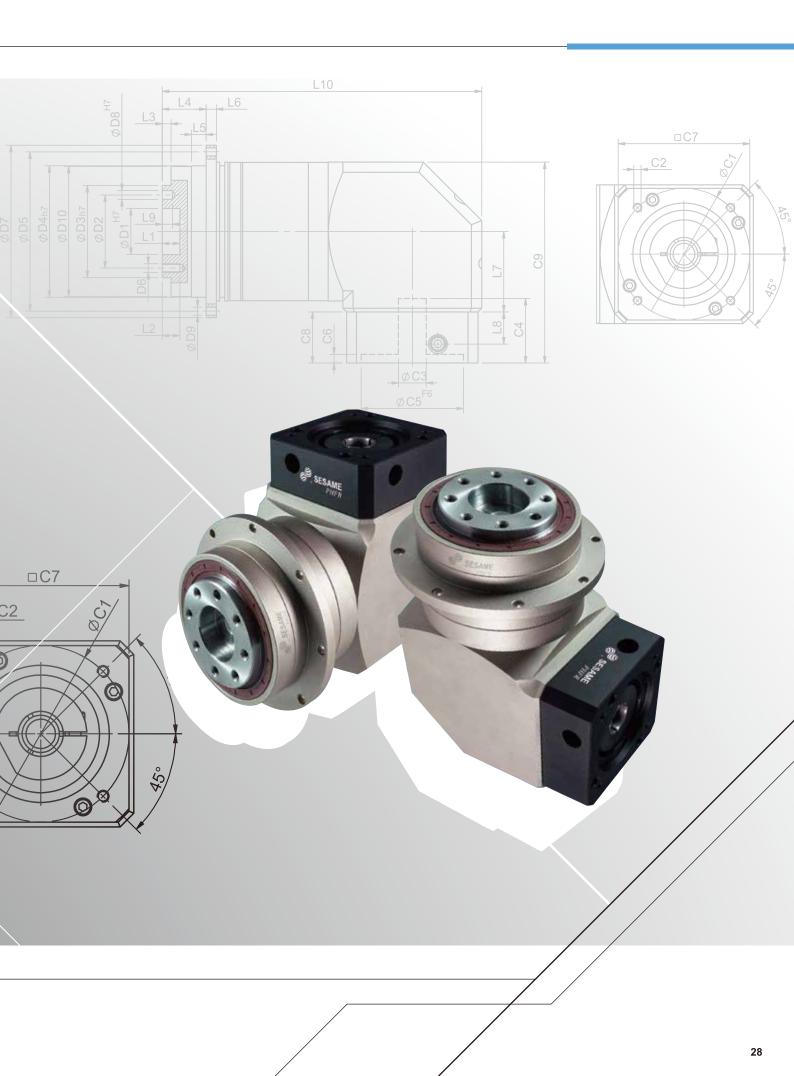
 $\ensuremath{\mathbbmm{X}}$  The above figures/specifications are subject to change without prior notice.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

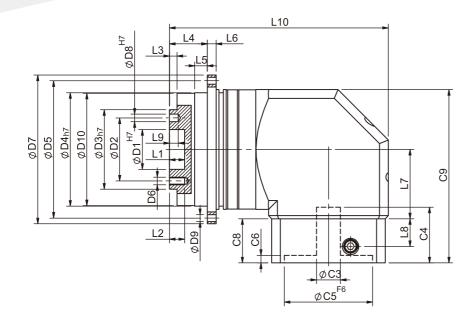


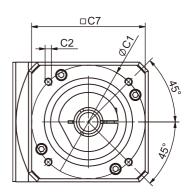






## PHFR Single Stage Dimensions





## Specifications

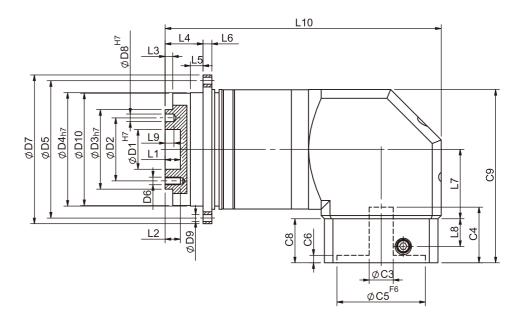
Unit:mm

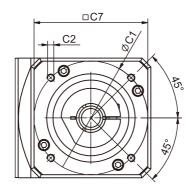
Dimensions	PHFR42	PHFR60	PHFR90	PHFR115	PHFR142	PHFR200
D1 H7	12	20	31.5	-	-	-
D2	20	31.5	50	-	-	-
D3 h7	28	40	63	-	-	-
D4 h7	47	64	90	-	-	-
D5	67	79	109	-	-	-
D6	M3x0.5P	M5x0.8P	M6x1.0P	-	-	-
D7	72	86	118	-	-	-
D8 H7	3	5	6	-	-	-
D9	3.4	4.5	5.5	-	-	-
D10	46.2	63.2	89.2	-	-	-
L1	4	8	12	-	-	-
L2	6	7.2	12	-	-	-
L3	3	3	6	-	-	-
L4	19.5	19.5	30	-	-	-
L5	7	7	10	-	-	-
L6	4	4	7	-	-	-
L7	32.2	44.8	55	-	-	-
L8	13.5	21.5	22	-	-	-
L9	4	6	7	-	-	-
L10	92.2	128.3	173.6	-	-	-
C1 <sup>2</sup>	46	70	90	-	-	-
C2 <sup>2</sup>	M4x0.7P	M5x08P	M6x1.0P	-	_	-
C3 <sup>2</sup>	≦ 8	≦14	≦19/≦24	-	-	-
C4 <sup>2</sup>	29	34	44	-	-	-
C5 <sup>2</sup> F6	30	50	70	-	-	-
C6 <sup>2</sup>	6	5	5	-	-	-
C7 <sup>2</sup>	42.6	60	90	-	-	-
C8 <sup>2</sup>	25	33	35	-	-	-
C9 <sup>2</sup>	78.5	112.8	137.5	-	-	-

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

### PHFR Double Stage Dimensions-1





### Specifications

Dimensions	PHFR42	PHFR60	PHFR90
D1 H7	12	20	31.5
D2	20	31.5	50
D3 h7	28	40	63
D4 h7	47	64	90
D5	67	79	109
D6	M3x0.5P	M5x0.8P	M6x1.0P
D7	72	86	118
D8 H7	3	5	6
D9	3.4	4.5	5.5
D10	46.2	63.2	89.2
L1	4	8	12
L2	6	7.2	12
L3	3	3	6
L4	19.5	19.5	30
L5	7	7	10
L6	4	4	7
L7	32.2	44.8	55
L8	13.5	21.5	22
L9	4	6	7
L10	119.9	163.3	218.6
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x08P	M6x1.0P
C3 <sup>2</sup>	≦8	≦ 14	≦19/≦24
C4 <sup>2</sup>	29	34	44
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	6	5	5
C7 <sup>2</sup>	42.6	60	90
C8 <sup>2</sup>	25	33	35
C9 <sup>2</sup>	78.5	112.8	137.5

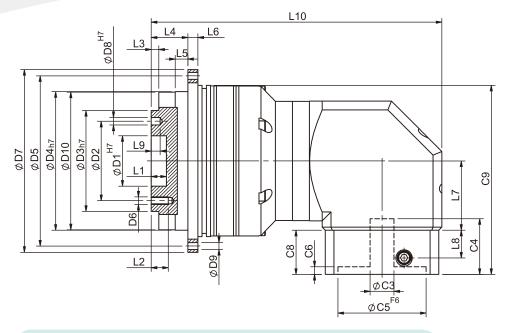
★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

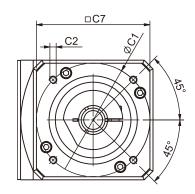
 $\star$  Specification subject to change without notice.

#### Unit:mm



## • PHFR Double Stage Dimensions-2





## Specifications

Unit:mm

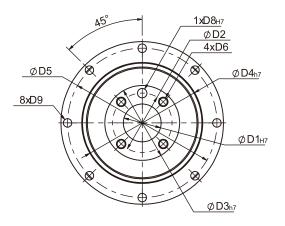
Dimensions	PHFR60T	PHFR90T	PHFR115T	PHFR142T	PHFR200T	PHFR255T
D1 H7	20	31.5	40	-	-	-
D2	31.5	50	63	-	-	-
D3 h7	40	63	80	-	-	-
D4 h7	64	90	110	-	-	-
D5	79	109	135	-	-	-
D6	M5x0.8P	M6x1.0P	M6x1.0P	-	-	-
D7	86	118	145	-	-	-
D8 H7	5	6	6	-	-	-
D9	4.5	5.5	5.5	-	-	-
D10	63.2	89.2	109.2	-	-	-
L1	8	12	12	-	-	-
L2	7.2	12	13.5	-	_	-
L3	3	6	6	-	-	-
L4	19.5	30	29	-	_	-
L5	7	10	10	-	-	-
L6	4	7	8	-	-	-
L7	32.2	44.8	55	-	-	-
L8	13.5	21.5	22	-	-	-
L9	4	7	7	-	-	-
L10	130.6	173.8	230.6	-	-	-
C1 <sup>2</sup>	46	70	90	-	-	-
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	-	-	-
C3 <sup>2</sup>	≦ 8	≦ 14	≦19/≦24	-	-	-
C4 <sup>2</sup>	29	34	44	-	-	-
C5 <sup>2</sup> F6	30	50	70	-	-	-
C6 <sup>2</sup>	6	5	5	-	-	-
C7 <sup>2</sup>	42.6	60	90	-	-	-
C8 <sup>2</sup>	25	33	35	-	-	-
C9 <sup>2</sup>	84.4	125.3	150	-	-	-

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

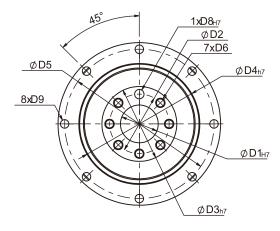
 $\star$  Specification subject to change without notice.

## PHFR Flange Dimensions

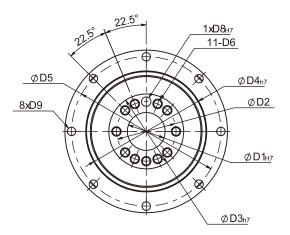
PHFR42



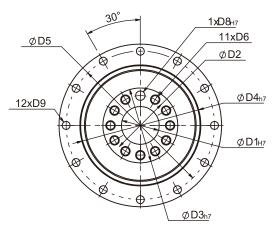
PHFR60 PHFR90



PHFR115



PHFR142 PHFR200



### Specifications

Unit:mm

Dimensions	PHFR42	PHFR60	PHFR90	PHFR115	PHFR142	PHFR200
D1 H7	12	20	31.5	40	50	80
D2	20	31.5	50	63	80	125
D3 h7	28	40	63	80	100	160
D4 h7	47	64	90	110	140	200
D5	67	79	109	135	168	233
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P	M10x1.5P
D8 H7	3	5	6	6	8	10
D9	3.4	4.5	5.5	5.5	6.6	9

★ Specification subject to change without notice.

## PHFR Specifications Table

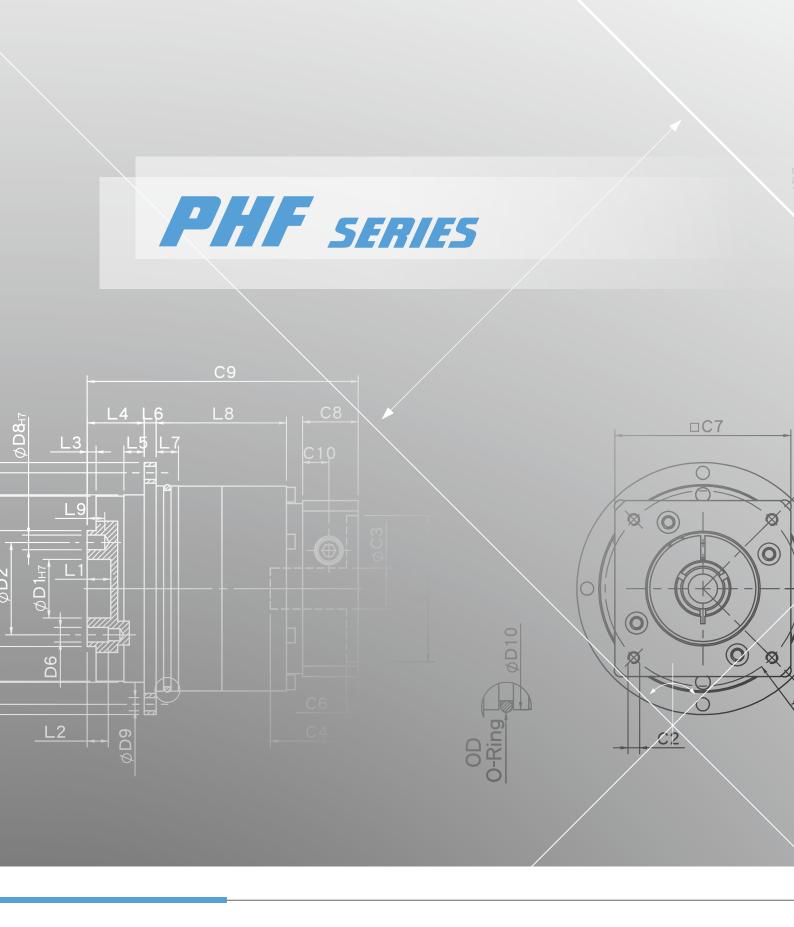
Specifications		Stage	Ratio	PHFR-42	PHFR-60	PHFR-90	PHFR-115	PHFR-142	PHFR-200	PHFR-255
			3	-	40	105	180	310	580	1100
			4	16	43	110	240	450	1100	1700
		1	5	17	50	130	290	530	1200	2000
Nominal Output Torque T <sub>2N</sub> mergency Stop Torque T <sub>2NOT</sub> Nominal Input Speed N <sub>1N</sub> Max. Input Speed N <sub>1max</sub> Max. Input Speed N <sub>1max</sub> Micro Backlash P0 Precision Backlash P1 Standard Backlash P2 Precision Backlash P2 I Torsional Rigidity Max. Axial Load F <sub>2a</sub> 1 Max. Axial Load F <sub>2a</sub> 1 Max. Axial Load F <sub>2a</sub> 1 Max. Axial Load F <sub>2a</sub> 1 Max. Axial Load F <sub>2a</sub>			7	14	44	125	270	450	1100	1750
			10	11	37	95	220	360	900	1450
			14	14	44	125	270	450	1100	1750
Nominal Output Torque T <sub>2N</sub> Mergency Stop Torque T <sub>2NOT</sub> Nominal Input Speed N <sub>1N</sub> Max. Input Speed N <sub>1max</sub> Micro Backlash P0 Precision Backlash P1 Standard Backlash P2 Torsional Rigidity Max. Bending Moment M <sub>2kB</sub> <sup>1</sup>			20	11	37	95	220	360	900	1450
		Stage	Ratio	PHFR-42	PHFR-60 (T)	PHFR-90(T)	PHFR-115T	PHFR-142T	PHFR-200T	PHFR-255
Nominal Output Torque T	2N N•m		15	-	40	105	180	310	580	2000
			20	16	43	110	240	450	1100	2000
			25	17	50	130	290	530	1200	2000
		2	30	17	50	130	290	530	1200	2000
			35	17	50	130	290	530	1200	2000
			40	17	50	130	290	530		
									1200	2000
			50	17	50	130	290	530	1200	2000
			70	14	44	125	270	450	1100	1750
			100	11	37	95	220	360	900	1450
			140	14	44	125	270	450	1100	1750
			200	11	37	95	220	360	900	1450
Emergency Stop Torque T <sub>21</sub>	N • m			(			minal Output =60% of Emer		orque)	
Nominal Input Speed $n_{1f}$	N rpm	1,2	3-200	5000	5000	4000	4000	3000	3000	2000
Max. Input Speed $n_{\mathtt{lmax}}$	rpm	1,2	3-200	10000	10000	8000	8000	6000	6000	4000
		1	3-20	-	-	≦ 3	≦2	≦2	≦2	≦2
Micro Backlash P0	arcmin	2	15-200	-	-	≦ 5	≦4	≦4	≦4	≦4
		1	3-20	≦ 5	≦ 5	≦ 5	≦4	≦4	≦4	≦4
Precision Backlash P1	arcmin	2	15-200	≦7	≦7	≦7	≦7	≦7	≦7	≦7
Standard Backlach D2	arcmin	1	3-20	≦7	≦7	≦7	≦6	≦6	≦6	≦6
	archini	2	15-200	≦9	≦9	≦9	≦9	≦9	≦9	≦9
Torsional Rigidity	N • m /arcmin	1,2	3-100	6	12	30	80	150	450	1000
Max. Bending Moment M <sub>21</sub>	<sup>KB<sup>1</sup></sup> N•m	1,2	3-100	43	125	288	503	1470	2950	6500
Max. Axial Load $F_{2aB}$ <sup>1</sup>	N	1,2	3-100	1015	1340	2868	3890	9850	12560	21850
Operating Temp.	°C		3-100				-10 °C ~+90 °	°C		
Service Life	hr		3-100			20,000 (10	,000/ Continu	ous operatio	n)	
Efficiency	%	1	3-10				≧95%			
Efficiency	70	2	12-100				≧92%			
\M/cight	kg	1	3-10	1.0	2.6	6.6	13.5	25.1	50	85
weight	ку	2	12-100	1.1	3.3/2.2	8.6/5.3	14.8	26.7	55	88
Mounting Position	-	1,2	3-100				Any direction	<u></u>		
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	62	64	66	68	70	72	74
Protection Class	-	1,2	3-100				IP65			
Lubrication -		1,2	3-100			Sv	nthetic Lubric	ant		
		. ,	1	I I	nertia(J1)					
Stage	Ratio		nit	PHFR-42	PHFR-60	PHFR-90	PHFR-115	PHFR-142	PHFR-200	PHFR-25
	e Ratio 3/4/5/7/9		inc	0.06	0.40	2.28	6.87	24.2	69.8	138.2
1	10/14/20	-		0.06	0.40	1.45	4.76	14.5	50.3	138.2
Stage	Ratio	Ka •	cm <sup>2</sup>	PHFR-42		PHFR-90(T)	PHFR-115T		PHFR-200T	PHFR-25
Stage		Ng•	CITI							
1	15/20/25/35 others			0.06	0.40(0.08)	2.28(0.72)	3.02	7.83	27.7	80.3

% The above figures/specifications are subject to change without prior notice.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.









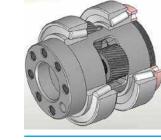
#### PHF SERIES FEATURES



Alloy steel gear with unique heat treatment. Additionally, with gear grinding process-ing to get the best accuracy, high wear resistance and high impact toughness.

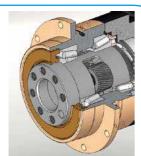


Planet gear transmission interface equipped with needle bearings, full needle roller bearings aligned without retainer achieve maximum exposure but smallest gap tolerances. Enhance over-all gear structure rigid and output torque.



Planetary arm bracket and output shaft are one-piece constructed, using tapered roller bearings can bear the axial load and radial load that are more than deep groove ball bearings. Setting the bearing apart for larger span to reach the largest torsional rigidity and contribute high axial load and radial load capacity.

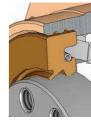
Grinding process to smooth surface of output shaft, and with oil seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan. Hollow out-put shaft connect perfectly with circular flange drastically reducing the installation space.



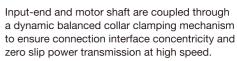


Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment. The gear box and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high-precision, high torque and abrade consumption.

PHF series overall design suitable for combination operation with servo motor high-speed input and achieves maximum torque output. Hollow out-put shaft connects perfectly with circular flange drastically reducing the installation space. Precision helical gear design and gear processing create a planetary gearhead with low backlash operation, high efficiency, low noise and long lifespan.



# SERVO MOTOR GEARHEADS



Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.

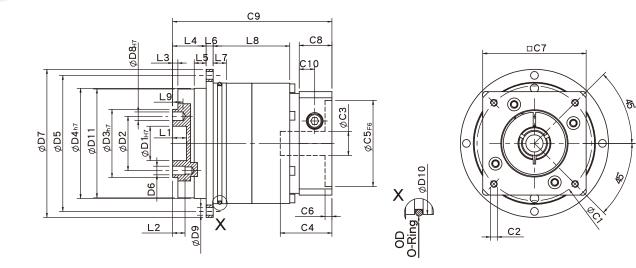




High-tech oil seal design on the upper lip guard against dust intruder, lower lip to guard against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and given it maintenance-free.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

# PHF Single Stage Dimensions



# Specifications

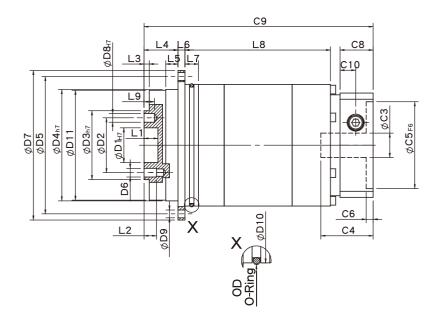
Unit:mm

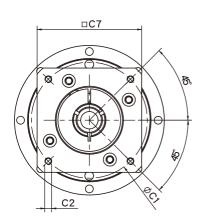
D1 н7 D2 D3 h7	12 20	20	21.5				
	20		31.5	40	50	80	100
D3 h7	20	31.5	50	63	80	125	140
U3 11/	28	40	63	80	100	160	180
D4 h7	47	64	90	110	140	200	255
D5	67	79	109	135	168	233	280
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P	M10x1.5P	M16x2.0P
D7	72	86	118	145	179	247	300
D8 H7	3	5	6	6	8	10	12
D9	3.4	4.5	5.5	5.5	6.6	9	13.5
D10	60	70	95	120	152	212	255
D11	46.2	63.2	89.2	109.2	139.2	199.2	254.2
L1	4	8	12	12	12	12	20
L2	6	7.2	12	13.5	16	22.5	30.5
L3	3	3	6	6	6	8	12
L4	19.5	19.5	30	29	38	50	66
L5	7	7	10	10	14.6	15	20
L6	4	4	7	8	10	12	18
L7	5	7.7	8	10	12	17	39.5
L8	25	37.5	36.5	54.5	65	92	118
L9	4	6	7	7	7	10	10
C1 <sup>2</sup>	46	70	90	115	145	200	235
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 <sup>2</sup>	≦8/≦11	≦14	<u>≤</u> 19/≦24	≦24/≦32	≦35/≦38	≦50	≦ 55
C4 <sup>2</sup>	28.1	36.5	41.2	51.1	69.7	81	112
C5 <sup>2</sup> F6	30	50	70	95	110	114.3	200
C6 <sup>2</sup>	4	4	6.7	6	8.5	6	6
C7 <sup>2</sup>	42	60	90	115	140	182	220
C8 <sup>2</sup>	16.5	19	25.5	30	38	40	50
C9 <sup>2</sup>	74.8	92.5	107	131.5	171.5	215	271
C10 <sup>2</sup>	7.4	9	11.3	13.9	17.8	21	21
OD	56x2	66x2	90x3	110x3	145x3	200x5	238x5

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

## • PHF Double Stage Dimensions-1





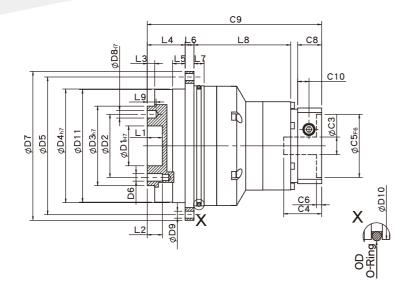
#### Specifications

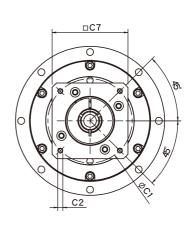
Unit:mm

Dimensions	PHF42	PHF60	PHF90
D1 H7	12	20	31.5
D2	20	31.5	50
D3 h7	28	40	63
D4 h7	47	64	90
D5	67	79	109
D6	M3x0.5P	M5x0.8P	M6x1.0P
D7	72	86	118
D8 H7	3	5	6
D9	3.4	4.5	5.5
D10	60	70	95
D11	46.2	63.2	89.2
L1	4	8	12
L2	6	7.2	12
L3	3	3	6
L4	19.5	19.5	30
L5	7	7	10
L6	4	4	7
L7	5	7.7	8
L8	54.5	72.5	81.5
L9	4	6	7
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8/≦11	≦14	≦19/≦24
C4 <sup>2</sup>	28.1	36.4	41.2
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6.7
C7 <sup>2</sup>	42	60	90
C8 <sup>2</sup>	16.5	19	25.5
C9 <sup>2</sup>	102.5	127.5	151.1
C10 <sup>2</sup>	7.4	9	11.3
OD	56x2	66x2	90x3

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

# • PHF Double Stage Dimensions-2





### Specifications

Unit:mm

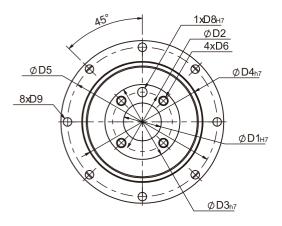
Dimensions	PHF60T	PHF90T	PHF115T	PHF142T	PHF200T	PHF255T
D1 H7	20	31.5	40	50	80	100
D2	31.5	50	63	80	125	140
D3 h7	40	63	80	100	160	180
D4 h7	64	90	110	140	200	255
D5	79	109	135	168	233	280
D6	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P	M10x1.5P	M16x2.0P
D7	86	118	145	179	247	300
D8 H7	5	6	6	8	10	12
D9	4.5	5.5	5.5	6.6	9	13.5
D10	70	95	120	152	212	255
D11	63.2	89.2	109.2	139.2	199.2	254.2
L1	8	12	12	12	12	20
L2	7.2	12	13.5	16	22.5	30.5
L3	3	6	6	6	8	12
L4	19.5	30	29	38	50	66
L5	7	10	10	14.6	15	20
L6	4	7	8	10	12	18
L7	7.7	8	10	12	17	39.5
L8	65.2	69.5	93.5	110	161.7	192
L9	6	7	7	7	10	10
C1 <sup>2</sup>	46	70	90	115	145	200
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 <sup>2</sup>	≦8/≦11	≦14	≦19/≦24	≦24/≦32	≦35/≦38	≦ 50
C4 <sup>2</sup>	28.1	36.5	41.2	51.1	69.7	81
C5 <sup>2</sup> <sub>F6</sub>	30	50	70	95	110	114.3
C6 <sup>2</sup>	4	4	6.7	6	8.5	6
C7 <sup>2</sup>	42	60	90	115	140	180
C8 <sup>2</sup>	16.5	19	25.5	30	38	40
C9 <sup>2</sup>	113.2	138	163.1	198	281	335
C10 <sup>2</sup>	7.4	9	11.3	13.9	17.8	21
OD	66x2	90x3	110x3	145x3	200x5	238x5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

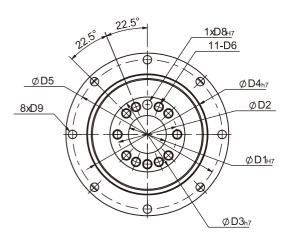
 $\star$  Specification subject to change without notice.

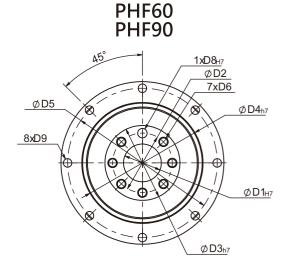
#### • PHF Flange Dimensions

PHF42

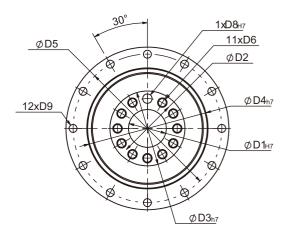








PHF142 PHF200 PHF255



#### Specifications

Unit:mm

Dimensions	PHF42	PHF60	PHF90	PHF115	PHF142	PHF200	PHF255
D1 H7	12	20	31.5	40	50	80	100
D2	20	31.5	50	63	80	125	140
D3 h7	28	40	63	80	100	160	180
D4 h7	47	64	90	110	140	200	255
D5	67	79	109	135	168	233	280
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P	M8x1.25P	M10x1.5P	M16x2.0P
D8 H7	3	5	6	6	8	10	12
D9	3.4	4.5	5.5	5.5	6.6	9	13.5

★ Specification subject to change without notice.

# PHF Specifications Table

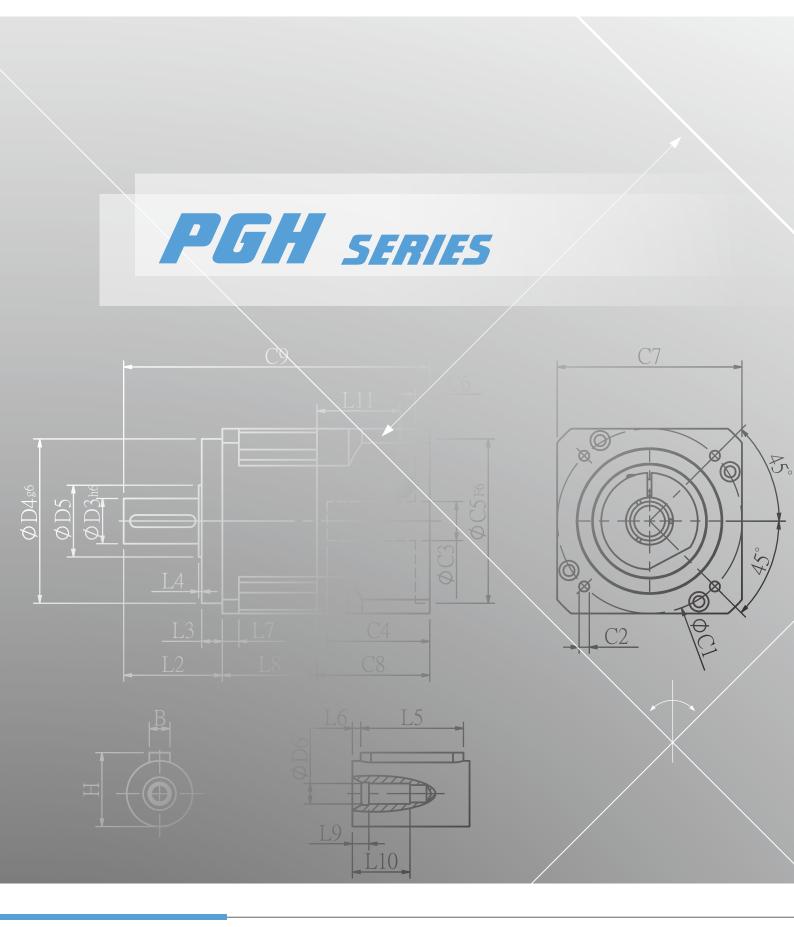
Speci	fications		Stage	Ratio	PHF-42	PHF-60	PHF-90	PHF-115	PHF-142	PHF-200	PHF-255
				3	-	40	105	180	310	580	1100
				4	16	43	110	240	450	1100	1700
			1	5	17	50	130	290	530	1200	2000
				7	14	44	125	270	450	1100	1750
				10	11	37	95	220	360	900	1450
			Stage	Ratio	PHF-42	PHF-60 (T)	PHF-90(T)	PHF-115T	PHF-142T	PHF-200T	PHF-255
				15	-	40	105	180	310	580	2000
Nominal Output Torq	ue T <sub>2N</sub>	N • m		20	16	43	110	240	450	1100	2000
				25	17	50	130	290	530	1200	2000
				30	17	50	130	290	530	1200	2000
			2	35	17	50	130	290	530	1200	2000
				40	17	50	130	290	530	1200	2000
				50	17	50	130	290	530	1200	2000
				70	14	44	125	270	450	1100	1750
				100	11	37	95	220	360	900	1450
Emergency Stop Torqu	e T <sub>2NOT</sub>	N • m						ominal Output 3=60% of Emer		Torque)	
Nominal Input Speed	1 <b>n</b> 1N	rpm	1,2	3-100	5000	5000	4000	4000	3000	3000	2000
Max. Input Speed <b>N</b>	1max	rpm	1,2	3-100	10000	10000	8000	8000	6000	5000	4000
			1	3-10	≦2	≦2	≦2	≦1	≦1	≦1	≦1
Micro Backlash P	0	arcmin	2	12-100	= 2 ≦ 4	≡ 2 ≦ 4	≡ 2 ≦ 4	= 1 ≦ 3	= 1 ≦ 3	= 1 ≦ 3	= 1 ≦ 3
			1	3-10	≦4	≦4	≦4	≦ 3	≦ 3	≦ 3	≦ 3
Precision Backlash	P1	arcmin	2	12-100	≦6	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
Standard Backlash	D2	arcmin	1	3-10	≦6	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
	FZ		2	12-100	≦8	≦8	≦8	≦7	≦7	≦7	≦7
Torsional Rigidit	у	N ∙ m /arcmin	1,2	3-100	6	12	30	80	150	450	1000
Max. Bending Moment	M <sub>2kB</sub> <sup>1</sup>	N • m	1,2	3-100	43	125	288	503	1470	2950	6080
Max. Axial Load F <sub>2</sub> ;	aB <sup>1</sup>	Ν	1,2	3-100	1015	1340	2868	3890	9850	12560	21850
Operating Temp		°C		3-100				-10 °C ~+90 °C	С		
Service Life		hr		3-100			30,000 (15,	000/Continuo	us operation	)	
Efficiency		%	1 2	3-10 12-100				≧ 97% ≧ 94%			
Weight		le:	1	3-10	0.7	1.5	3.3	6.2	13.6	32.1	63.3
weight		kg	2	12-100	1.1	2.3/1.8	6.0/4.1	8.1	17.9	38.6	79.5
Mounting Positic	n	-	1,2	3-100				Any direction			
Noise Level <sup>2</sup>		dBA/1m	1,2	3-100	56	58	60	63	65	67	70
Protection Class		-	1,2	3-100				IP65			
Lubrication		-	1,2	3-100			S	nthetic Lubric	ant		
				1	Ine	ertia(J1)					
Stage	Ra	atio	ur	nit	PHF-42	PHF-60	PHF-90	PHF-115	PHF-142	PHF-200	PHF-255
		3			-	0.19	0.72	2.35	9.05	29.80	72.50
		4			0.02	0.18	0.67	1.66	7.17	25.86	58.21
1		5			0.02	0.17	0.65	1.50	6.52	23.63	54.36
		7			0.02	0.14	0.60	1.45	6.17	22.92	54.12
			Kg •	cm <sup>2</sup>	0.02	0.14	0.58	1.41	6.10	22.73	53.98
Stage		atio			PHF-42	PHF-60(T)	PHF-90(T)	PHF-115T	PHF-142T	PHF-200T	PHF-255
		/20/25			0.02	0.17(0.02)	0.65(0.17)	0.65	1.50	6.52	23.63
2		/35/40			0.02	0.14(0.02)	0.60(0.14)	0.60	1.45	6.17	22.92
	50/	70/100			0.02	0.14(0.02)	0.58(0.14)	0.58	1.41	6.10	22.73

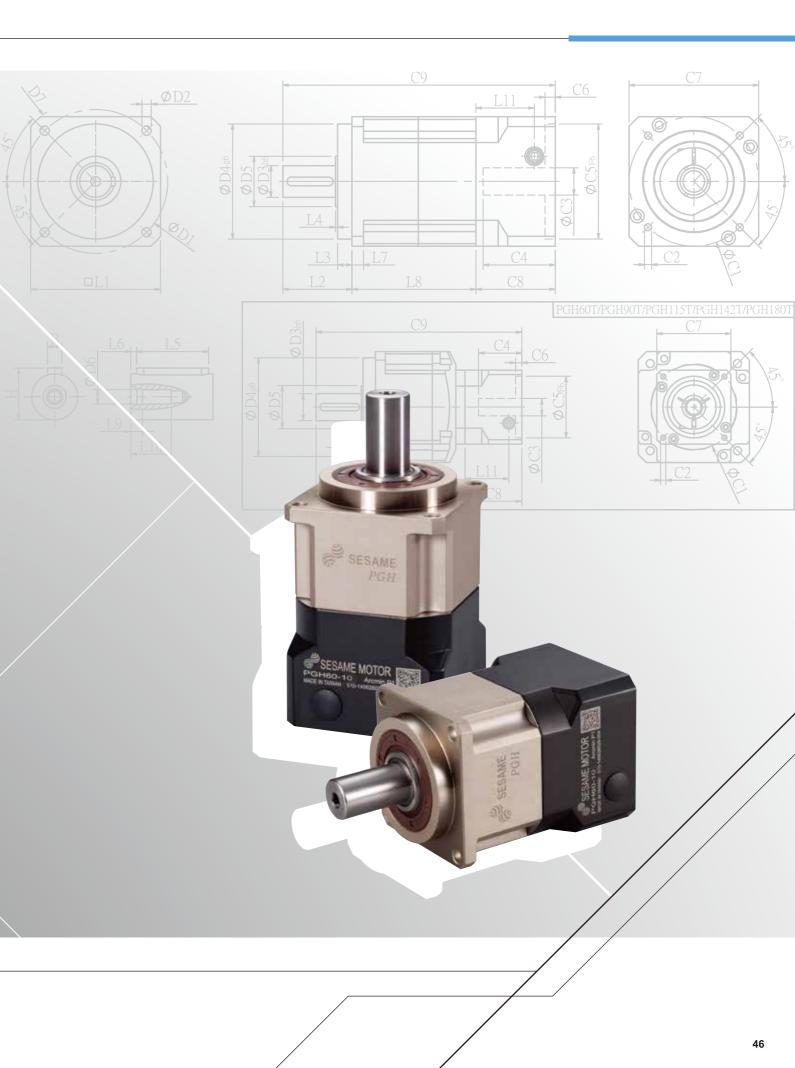
X The above figures/specifications are subject to change without prior notice.

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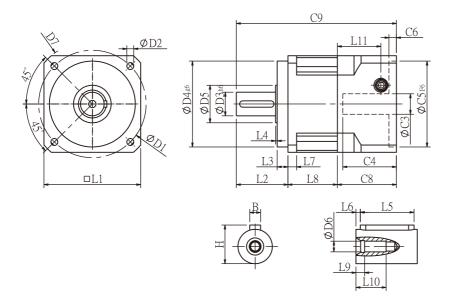


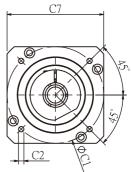






# PGH Single Stage Dimensions





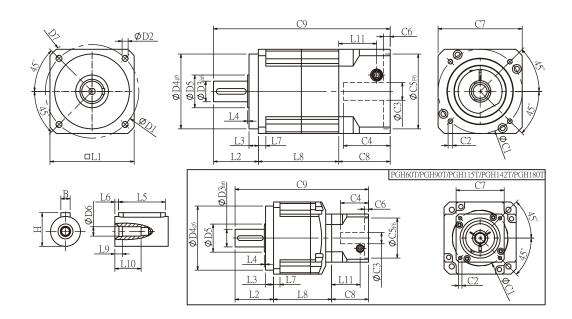
# Specifications

Unit:mm

Dimensions	PGH42	PGH60	PGH90	PGH115	PGH142	PGH180	PGH220
D1	50	70	100	130	165	215	250
D2	3.4	5.5	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	114.4
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	56	80	118	148	186	239	292
L1	42.6	60	90	115	142	182	220
L2	26	37	48	63	91.5	100.5	138
L3	5.5	7	10	10	10	16	30
L4	1	1.5	1.5	3.5	2.5	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	4	6	8	11	16	18	20
L8	28.3	37	46	57	75.5	94	111
L9	4	4	4.5	6	6	8	15
L10	14	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5	96
C1 <sup>2</sup>	46	70	90	115	145	200	235
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 <sup>2</sup>	≦8/≦11	≦14	≦19/≦24	≦24/≦32	≦35/≦38	≦50	≦ 55
C4 <sup>2</sup>	27	37	47	56	66.5	82	112
C5 <sup>2</sup> <sub>F6</sub>	30	50	70	95	110	114.3	200
C6 <sup>2</sup>	4	4	6	10	6	13	6
C7 <sup>2</sup>	42.6	60	90	115	140	180	220
C8 <sup>2</sup>	38.5	46	55	63	80	95	120
C9 <sup>2</sup>	92.8	120	149	183	247	289.5	369
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.



### PGH Double Stage Dimensions

## Specifications

#### Unit:mm

Dimensions	PGH42	PGH60	PGH60T	PGH90	PGH90T	PGH115T	PGH142T	PGH180T	PGH220T
D1	50	7	0	1	00	130	165	215	250
D2	3.4	5	.5	6.5		8.5	10.5	13	17
D3 h6	13	1	.6	2	2	32	40	55	75
D4 g6	35	5	0	8	0	110	130	160	180
D5	15	2	5	3	5	45	50	70	114.4
D6	M4x0.7P	M5>	:0.8P	M8x	1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x1.5F
D7	56	8	0	1	18	148	186	239	292
L1	42.6	6	0	ç	0	115	142	182	220
L2	26	3	7	4	.8	63	91.5	100.5	138
L3	5.5	-	7	1	.0	10	10	16	30
L4	1	1	.5	1	.5	3.5	2.5	2.5	3
L5	15	2	5	32		40	60	70	90
L6	2	2			3	5	5	6	7
L7	4		6		8	11	16	18	20
L8	55.3	70	65.5	86	78.5	99.5	127.5	166	202
L9	4		4	4.5		6	6	8	15
L10	14	16	5.5	20	).5	30	38	48	42
L11	29	35.5	29	40.5	35.5	40.5	42	63	74
C1 <sup>2</sup>	46	70	46	90	70	90	115	145	200
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75
C3 <sup>2</sup>	≦8/≦11	≦14	≦8/≦11	≦19/≦24	≦14	≦19/≦24	≦24/≦32	≦35/≦38	≦ 50
C4 <sup>2</sup>	27	37	27	47	37	47	56	66.5	81
C5 <sup>2</sup> F6	30	50	30	70	50	70	95	110	114.3
C6 <sup>2</sup>	4	4	4	6	4	6	10	6	6
C7 <sup>2</sup>	42.6	60	42.6	90	60	90	115	140	180
C8 <sup>2</sup>	38.5	46	38.5	55	46	55	63	80	93
C9 <sup>2</sup>	119.8	153	141	189	172.5	217.5	282	346.5	433
В	5		5		5	10	12	16	20
Н	15	1	.8	24	1.5	35	43	59	79.5

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

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# PGH Specifications Table

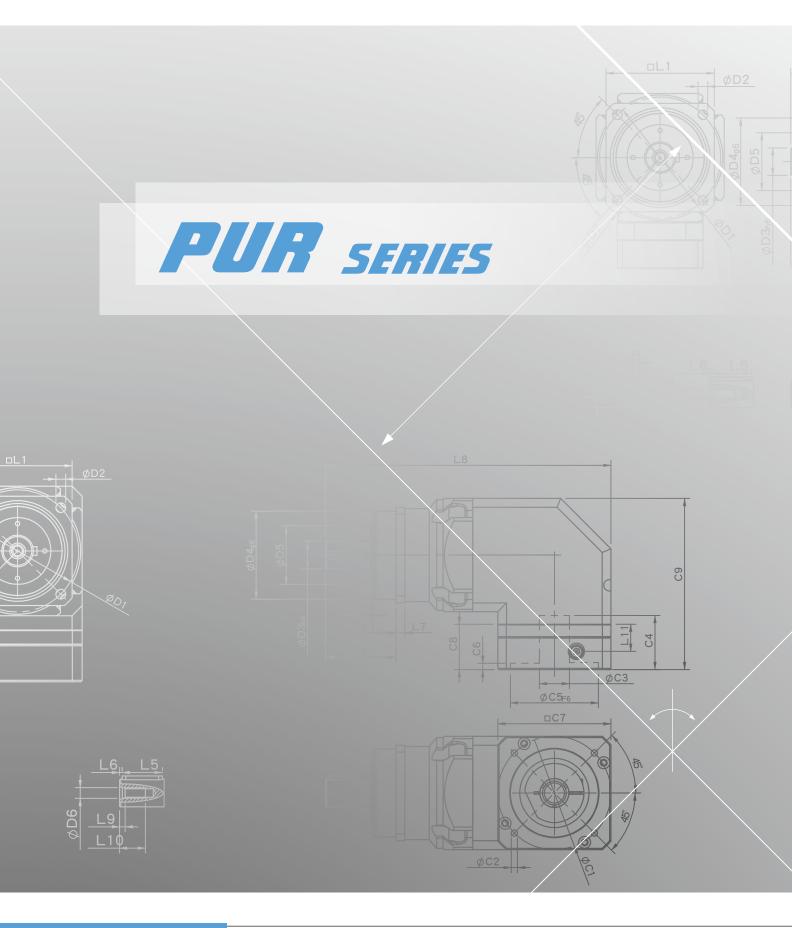
Specif	ications		Stage	Ratio	PGH-42	PGH-60	PGH-90	PGH-115	PGH-142	PGH-180	PGH-220
				3	19	53	145	290	520	950	1100
				4	20 17	55	150 140	300 290	550 530	1000 1050	1700 2000
				6	17	54 46	135	290	490	1000	1850
				7	14	44	125	270	450	960	1750
			1	8	12	41	110	240	390	900	1550
				9	11	37	95	220	360	800	1500
				10	11	37	95	220	360	800	1450
			Stage	Ratio	PGH-42	PGH <b>-</b> 60 (T)	PGH-90(T)	PGH-115T	PGH-142T	PGH-180T	PGH-220
				15	19	53	145	290	520	950	2000
				20	20	55	150	300	550	1000	2000
Nominal Output Toi	rque T <sub>2N</sub>	N•m		25	17	54	140	290	530	1050	2000
l	1 2.1			30	17	54	140	290	530	1050	2000
				35 40	17 17	54 54	140 140	290 290	530 530	1050 1050	2000 2000
				40	17	54	140	290	530	1050	2000
			2	50	17	54	140	290	530	1050	2000
				60	15	46	135	280	490	1000	1850
				70	14	44	125	270	450	960	1750
				80	12	41	110	240	390	900	1550
				90	11	37	95	220	360	800	1500
				100	11	37	95	220	360	800	1450
mergency Stop Torc	que T <sub>2NOT</sub>	N • m						ominal Outpu =60% of Eme		Torque)	
Nominal Input Spe	ed $n_{1N}$	rpm	1,2	3-100	5000	5000	4000	4000	3000	3000	2000
Max. Input Speed	n <sub>1max</sub>	rpm	1,2	3-100	10000	10000	8000	8000	6000	6000	4000
			1	2 10	≦2	< 2	< 1	< 1	≦1	< 1	< 1
Micro Backlash	n PO	arcmin	1	3-10		≦2	≦2	≦1 < 2		≦1 < 2	≦1
			2	12-100	≦4	≦4	≦4	≦ 3	≦ 3	≦ 3	≦ 3
Precision Backlas	ch P1	arcmin	1	3-10	≦4	≦4	≦4	≦ 3	≦ 3	≦ 3	≦ 3
Treeision backia.	51111	arennin	2	12-100	≦6	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
Chain alonal Dis alida	-1- 00		1	3-10	≦6	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
Standard Backla	sh P2	arcmin	2	12-100	≦8	≦8	≦8	≦7	≦7	≦7	≦7
Torsional Rigic	lity	N • m /arcmin	1,2	3-100	2.5	6	12	23	45	75	130
Max. Radial Load	F <sub>2rB</sub> <sup>1</sup>	N	1,2	3-100	760	1570	2780	5340	8400	13000	13810
Max. Axial Load I	F <sub>2aB</sub> <sup>1</sup>	N	1,2	3-100	410	750	1870	3310	4670	6460	18530
Operating Ten	n	°C		3-100	-10 °C ~+90 °C						
Service Life		hr		3-100			20,000 (10,0	00/Continuo	us operation	)	
Efficiency		%	1 2	3-10 12-100				≧ 97% ≧ 94%			
147 1 1		L	1	3-10	0.6	1.3	3.5	7.8	16.1	27	55
Weight		kg	2	12-100	0.9	2.0/1.6	5.6/3.9	9.5	19	34	68.5
Mounting Posit	ion	_	1,2	3-100				Any direction			
		-				<b>F ^</b>		,		67	
Noise Level	2	dBA/1m	1,2	3-100	56	58	60	63	65	67	70
Protection Cla	SS	-	1,2	3-100				IP65			
Lubrication		-	1,2	3-100			Syı	nthetic Lubric	ant		
					Ine	ertia(J1)					
Stage	R	atio	u	nit	PGH-42	PGH-60	PGH-90	PGH-115	PGH-142	PGH-180	PGH-22
-		3			0.03	0.23	0.97	2.35	10.00	30.50	79.50
		4			0.02	0.18	0.67	1.66	7.17	25.86	58.21
1		5			0.02	0.10	0.65	1.50	6.52	23.63	54.36
-	c	5/7/8			0.02	0.17	0.60	1.45	6.17	22.92	54.12
				2							
		9/10	Kg •	cm <sup>2</sup>	0.02	0.14	0.58	1.41	6.10	22.73	53.98
Stage	R	atio			PGH-42	PGH-60(T)	PGH-90(T)	PGH-115T	PGH-142T	PGH-180T	PGH-22
15/20/25		/20/25			0.02	0.17(0.02)	0.65(0.17)	0.65	1.50	6.52	23.63
					0.02	0.14(0.02)	0.60(0.14)	0.60	1.45	6.17	22.92
2	30/	/35/40			0.02	0.1 ((0.02)	0.00(0.11)	0.00	2.10	0.17	

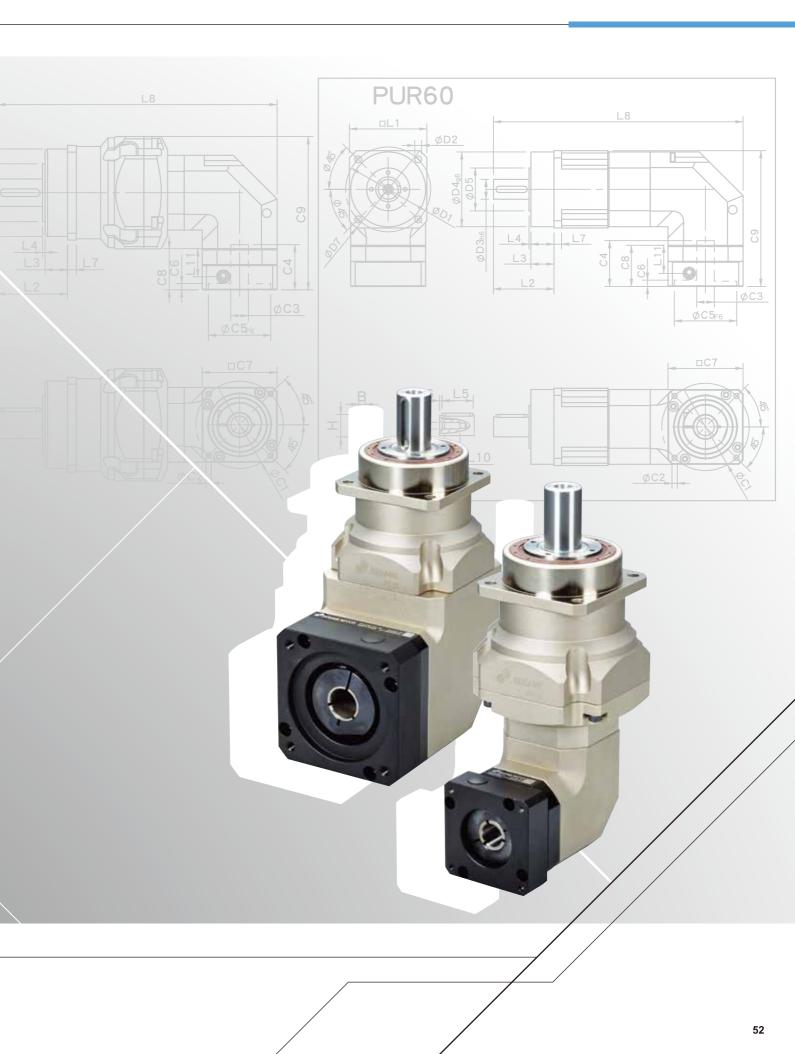
X The above figures/specifications are subject to change without prior notice.

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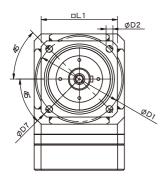


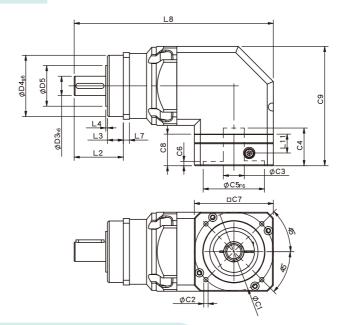




# PUR Single Stage Dimensions

L9 L10





Unit:mm

# 

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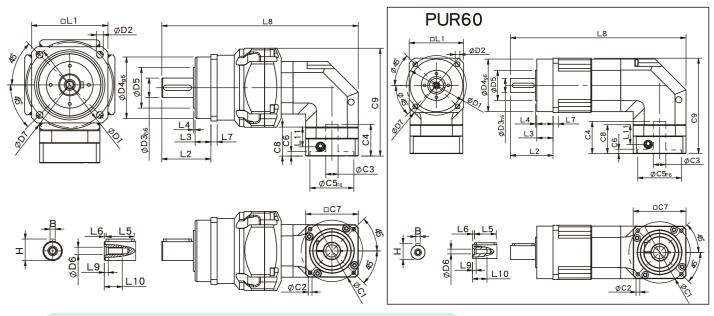
# Specifications

Dimensions	PUR60	PUR75	PUR100	PUR140
D1	68	85	120	-
D2	5.5	6.8	9	-
D3 h6	16	22	32	-
D4 g6	60	70	90	-
D5	34.6	46.4	59.6	-
D6	M5x0.8P	M8x1.25P	M12x1.75P	-
D7	80	100	138	-
L1	62	76	105	-
L2	48.5	56	88	-
L3	18.5	18	28	-
L4	1.5	2	2	-
L5	25	32	40	-
L6	2	2	5	-
L7	6	7	10	-
L8	166.7	227	260.5	-
L9	4	4.5	6	-
L10	16.5	20.5	30	-
L11	22.5	21.5	31.8	-
C1 <sup>2</sup>	70	90	115	-
C2 <sup>2</sup>	M5x0.8P	M6x1.0P	M8x1.25P	-
C3 <sup>2</sup>	≦14/≦19	≦14/≦19	≦24/≦32	-
C4 <sup>2</sup>	34	45	53	-
C5 <sup>2</sup> F6	50	70	95	-
C6 <sup>2</sup>	4	4	6	-
C7 <sup>2</sup>	60	90	115	-
C8 <sup>2</sup>	33	36	48	-
C9 <sup>2</sup>	108.8	136	174.5	-
В	5	6	10	-
Н	18	24.5	35	-

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

#### PUR Double Stage Dimensions



## Specifications

Unit:mm

Dimensions	PUR60	PUR60T	PUR75T	PUR100T
D1	68	68	85	120
D2	5.5	5.5	6.8	9
D3 h6	16	16	22	32
D4 g6	60	60	70	90
D5	34.6	34.6	46.4	59.6
D6	M5x0.8P	M5x0.8P	M8x1.25P	M12x1.75P
D7	80	80	100	138
L1	62	62	76	105
L2	48.5	48.5	56	88
L3	18.5	18.5	18	28
L4	1.5	1.5	2	2
L5	25	25	32	40
L6	2	2	2	5
L7	6	6	7	10
L8	199.7	170.3	223.7	286.5
L9	4.5	4	4.5	6
L10	20.5	16.5	20.5	30
L11	22.5	15.5	22.5	21.5
C1 <sup>2</sup>	70	46	70	90
C2 <sup>2</sup>	M5x0.8P	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦14/≦19	≦8	≦14/≦19	≦19/≦24
C4 <sup>2</sup>	34	29	34	45
C5 <sup>2</sup> F6	50	30	50	70
C6 <sup>2</sup>	4	4	4	6
C7 <sup>2</sup>	60	42.6	60	90
C8 <sup>2</sup>	33	25	33	36
C9 <sup>2</sup>	108.8	80.5	122.8	148.5
В	6	5	6	10
Н	24.5	18	24.5	35

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\bigstar$  Specification subject to change without notice.

# • PUR Specifications Table

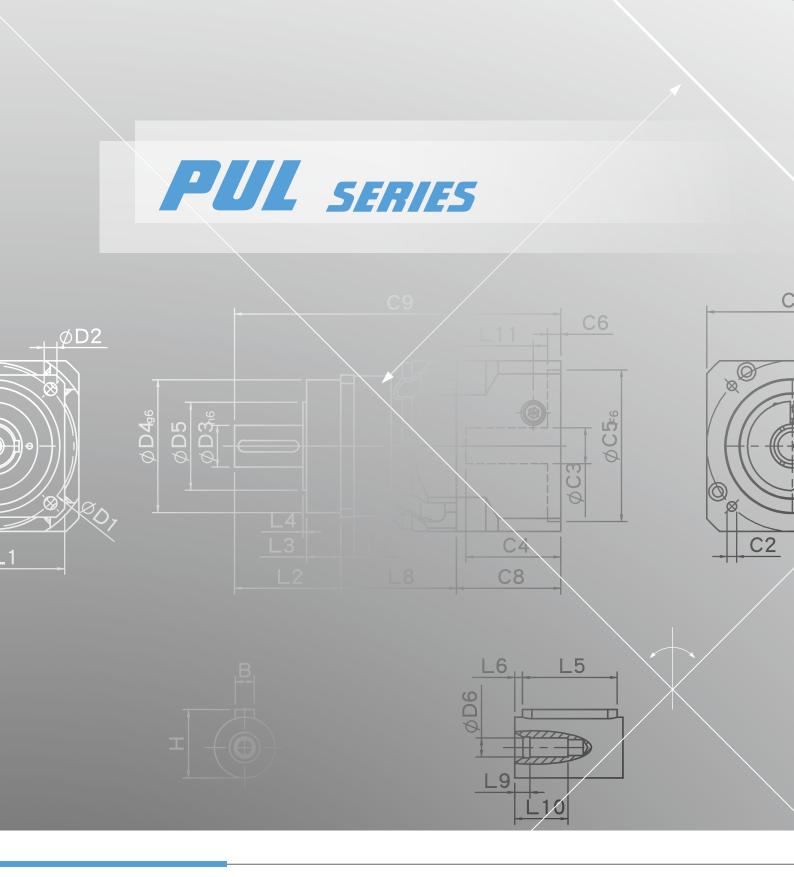
Speci	fications		Stage	Ratio	PUR-60	PUR-75	PUR-100	PUR-140	PUR-180	PUR-220
				3	53	145	290	520	580	1100
				4	55	150	300	550	1100	1700
				5	54	140	290	530	1200	2000
				6	46	135	280	490	1100	1850
				7	44	125	270	450	1100	1750
			1	8	41	110	240	390	1000	1550
				9 10	37	95 95	220	360	900	1500
				10	44	125	220 270	360 450	900	1450 1750
				20	37	95	220	360	900	1/50
			Stage	Ratio	PUR-60 (T)	PUR-75T	PUR-100T	PUR-140T	PUR-180T	PUR-220
				15	53	145	290	520	580	2000
Nominal Output To	гане Там	N•m		20	55	150	300	550	1100	2000
rioninal output ro	1946 121			25	54	140	290	530	1200	2000
				30	54	140	290	530	1200	2000
				35	54	140	290	530	1200	2000
			2	40	54	140	290	530	1200	2000
				45 50	54	140	290	530	1200	2000
				60	54 46	140	290	530	1200	2000
				70	46	135 125	280 270	490 450	1100 1100	1850 1750
				80	44 41	125	240	390	1000	1750
				90	37	95	220	390	900	1500
				100	37	95	220	360	900	1450
				120	46	135	280	490	1100	1850
				140	44	125	270	450	1100	1750
				160	41	110	240	390	1000	1550
				180	37	95	220	360	900	1500
				200	37	95	220	360	900	1450
mergency Stop Tor	que T <sub>2NOT</sub>	N • m			(*Max		s of Nominal Ou Je T <sub>2B</sub> =60% of		n Torque)	
		rpm	1,2	3-200	5000	4000	4000	3000	3000	2000
		1pm								
Max. Input Speed N <sub>1max</sub> rpm		rpm	1,2	3-200	10000	8000	8000	6000	6000	4000
Micro Backlash	DO	arcmin	1	3-20	-	≦ 3	≦2	≦2	≦2	≦2
IVIICIO Dackiasi	IFU	arcinin	2	15-200	-	≦ 5	≦4	≦4	≦4	≦4
			1	3-20	≦ 5	≦ 5	≦4	≦4	≦4	≦4
Precision Backla	sh P1	arcmin	2	15-200	≦7	≦7	≦7	≦7	≦7	≦7
			1	3-20	 ≦7	≦7	, ≦ 6	 ≦ 6	 ≦ 6	<u> </u>
Standard Backla	sh P2	arcmin		1 1						
Torsional Rigic	lity	N • m	2 1,2	15-200 3-100	≦9 7	≦9 14	≦9 25	≦ 9 50	≦9 150	≦ 9 220
		/arcmin								
Max. Radial Load	F <sub>2rB</sub> <sup>1</sup>	N	1,2	3-100	4130	5220	10650	17600	22000	27800
Max. Axial Load	$F_{2aB}^{1}$	N	1,2	3-100	2500	3300	5700	11300	14000	16200
Operating Ter	mp.	°C		3-100			-10 °C ~	-+90 °C		
Service Life				3-100		20.0	00 (15,000/Cor		ion)	
Service Life	:	hr				30,0	( ) )		.ion)	
Efficiency		%	1	3-10			≧ 95			
		,0	2	12-100			≧92	.%		
147 * 1 *			1	3-10	3.1	5.46	12.5	-	-	-
Weight		kg	2	12-100	3.7/3.3	4.87	13.6	_	_	_
Mounting Deci	tion	_	1,2	3-100	2, 3.3	,	Any dir	oction		
Mounting Posi										
Noise Level	2	dBA/1m	1,2	3-100	64	66	68	70	72	74
Protection Cla	ass	-	1,2	3-100			IP6	5		
Lubrication		-	1,2	3-100			Synthetic I			
					Inertia	(J1)				
Stago	D	Ratio		nit	PUR-60	PUR-90	PUR-115	PUR-140	PUR-180	PUR-220
Stage			u	inc						
1 3/4/5/7/9				ļ	0.40	2.28	6.87	24.2	69.8	138.2
±	6/8/2	10/14/20			0.30	1.45	4.76	14.5	50.3	103.6
Stage	R	Ratio	Ka •	cm <sup>2</sup>	PUR-60(T)	PUR-90T	PUR-115T	PUR-140T	PUR-180T	PUR-220
					0.40(0.08)	0.72	3.02	7.83	27.7	80.3
15/20/25/35/45					0.30(0.06)	0.72	1.64	5.00	15.9	55.3
2		others								

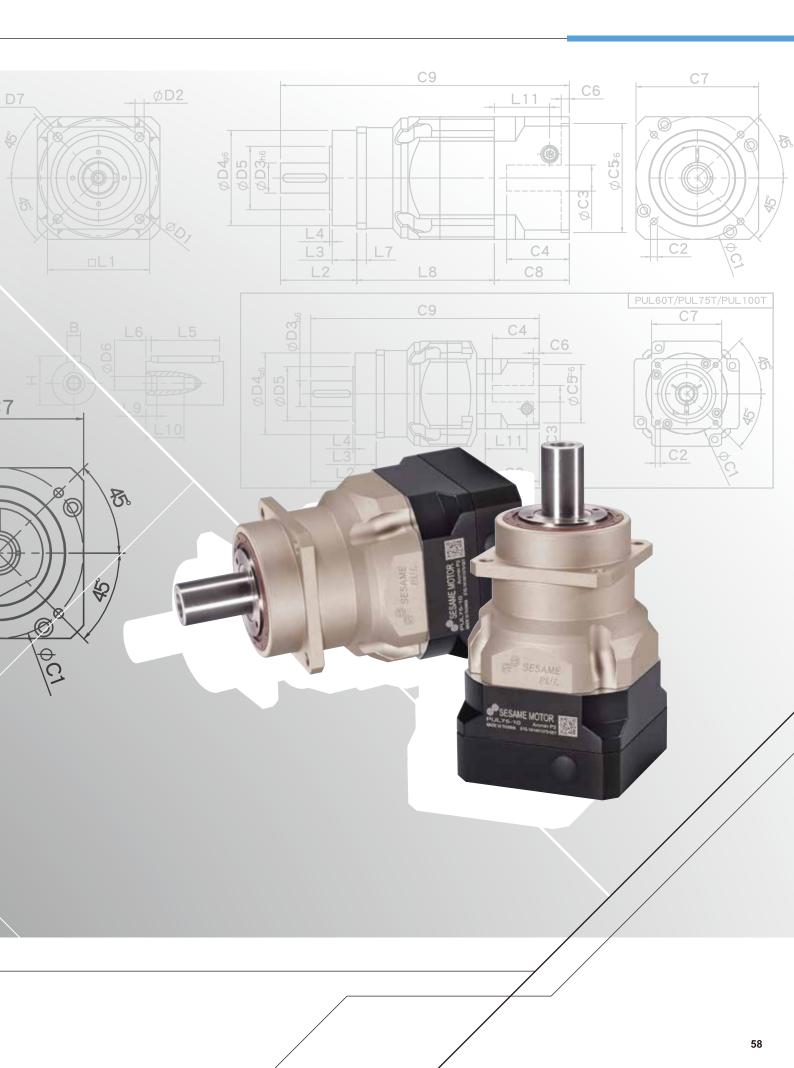
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.



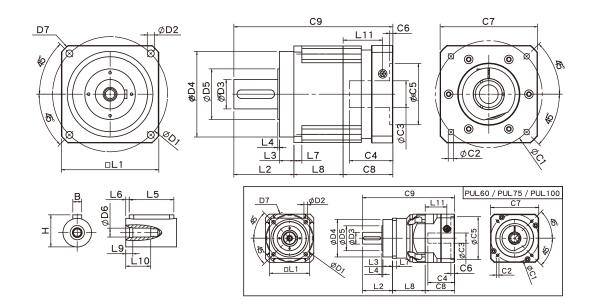








# PUL Single Stage Dimensions



# Specifications

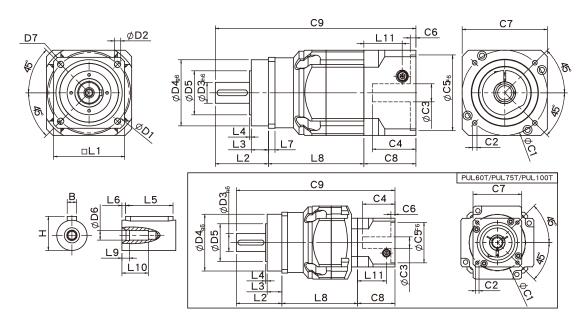
Unit:mm

Dimensions	PUL60	PUL75	PUL100	PUL140	PUL180	PUL220
D1	68	85	120	165	215	250
D2	5.5	6.8	9	11	13	17
D3 h6	16	22	32	40	55	75
D4 g6	60	70	90	130	160	180
D5	34.6	46.4	59.6	79.2	94.5	114.4
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	80	100	138	186	239	292
L1	62	76	105	142	180	220
L2	48.5	56	88	112	112	138
L3	18.5	18	28	27	27	30
L4	1.5	2	2	3	3	3
L5	25	32	40	60	70	90
L6	2	2	5	5	6	7
L7	6	7	10	12	15	20
L8	44	61	46	64.5	92	111
L9	4	4.5	6	6	8	15
L10	16.5	20.5	30	38	48	42
L11	35.5	40.5	41.8	70	74	96
C1 <sup>2</sup>	70	90	115	165	200	235
C2 <sup>2</sup>	M5x0.8P	M6x1P	M8x1.25P	M10x1.5P	M12x1.75P	M12x1.75P
C3 <sup>2</sup>	≦14	≦19/≦24	≦24/≦32	≦35/≦38	≦50	≦55
C4 <sup>2</sup>	37	47	51	66.7	81	112
C5 <sup>2</sup> F6	50	70	95	130	114.3	200
C6 <sup>2</sup>	4	6	6	5.5	6	6
C7 <sup>2</sup>	60	90	115	140	182	220
C8 <sup>2</sup>	46	55	58	87.2	93	120
C9 <sup>2</sup>	138.5	172	192	263.7	297	369
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

 $\pm$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

## PUL Double Stage Dimensions-1



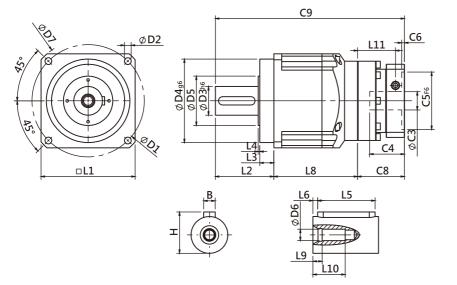
### Specifications

#### Unit:mm

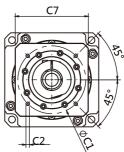
Dimensions	PUL60/	PUL60T	PUL75,	PUL100T		
D1	6	8	8	120		
D2	5.	.5	6	5.8	9	
D3 h6	1	6	2	22	32	
D4 g6	6	0	7	70	90	
D5	34	.6	4	6.4	59.6	
D6	M5x	0.8P	M8x	1.25P	M12x1.75P	
D7	8	0	1	00	138	
L1	6	2		76	105	
L2	48	8.5	1	56	88	
L3	18	3.5	1	L8	28	
L4	1.	.5		2	2	
L5	2	5	3	40		
L6	2	2		5		
L7	6			10		
L8	77	72.5	101	93.5	88.5	
L9	Ĺ	1	4	6		
L10	16	5.5	20.5		30	
L11	35.5	29	40.5	35.5	40.5	
C1 <sup>2</sup>	70	46	90	70	90	
C2 <sup>2</sup>	M5x0.8P	M4x0.7P	M6x1P	M5x0.8P	M6x1P	
C3 <sup>2</sup>	≦14	≦8	≦19/≦24	≦14	<u>≦</u> 19/ <u>≤</u> 24	
C4 <sup>2</sup>	37	27	47	37	47	
C5 <sup>2</sup> F6	50	30	70	50	70	
C6 <sup>2</sup>	4	4	6	4	6	
C7 <sup>2</sup>	60	42.6	90	60	90	
C8 <sup>2</sup>	46	38.5	55	46	55	
C9 <sup>2</sup>	171.5	159.5	212	195.5	231.5	
В	<u> </u>	5		6		
Н	1	8	2	4.5	35	

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

# • PUL Double Stage Dimensions-2



Unit:mm



# Specifications

Dimensions	PUL140T	PUL180T	PUL220T
D1	165	215	250
D2	11	13	17
D3 h6	40	55	75
D4 g6	130	160	180
D5	79.2	94.5	114.4
D6	M16x2.0P	M20x2.5P	M20x2.5P
D7	186	239	292
L1	142	180	220
L2	112	112	138
L3	27	27	30
L4	3	3	3
L5	60	70	90
L6	5	6	7
L7	12	15	20
L8	120	160.2	202
L9	6	8	15
L10	38	48	42
L11	41.8	72.6	74
C1 <sup>2</sup>	130	130	200
C2 <sup>2</sup>	M8x1.25P	M8x1.25P	M12x1.75P
C3 <sup>2</sup>	$\leq 24/ \leq 32$	≦35/≦38	≦ 50
C4 <sup>2</sup>	51	66.7	81
C5 <sup>2</sup> F6	110	110	114.3
C6 <sup>2</sup>	6	5.5	6
C7 <sup>2</sup>	115	140	180
C8 <sup>2</sup>	58	89.8	93
C9 <sup>2</sup>	290	362	433
В	12	16	20
Н	43	59	79.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

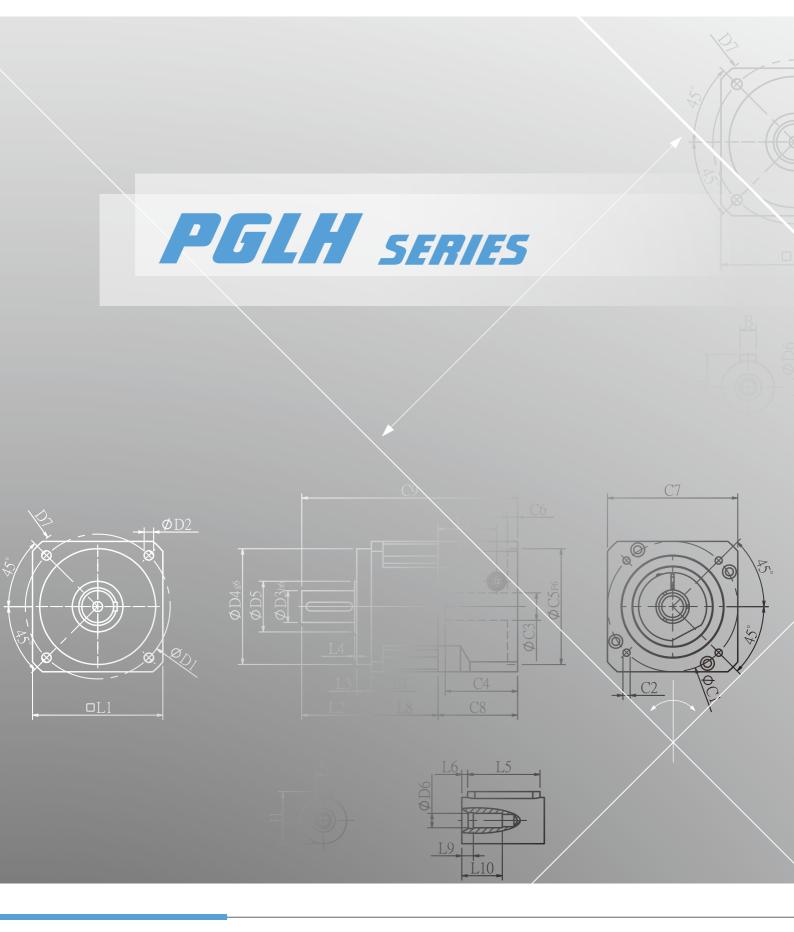
### PUL Specifications Table

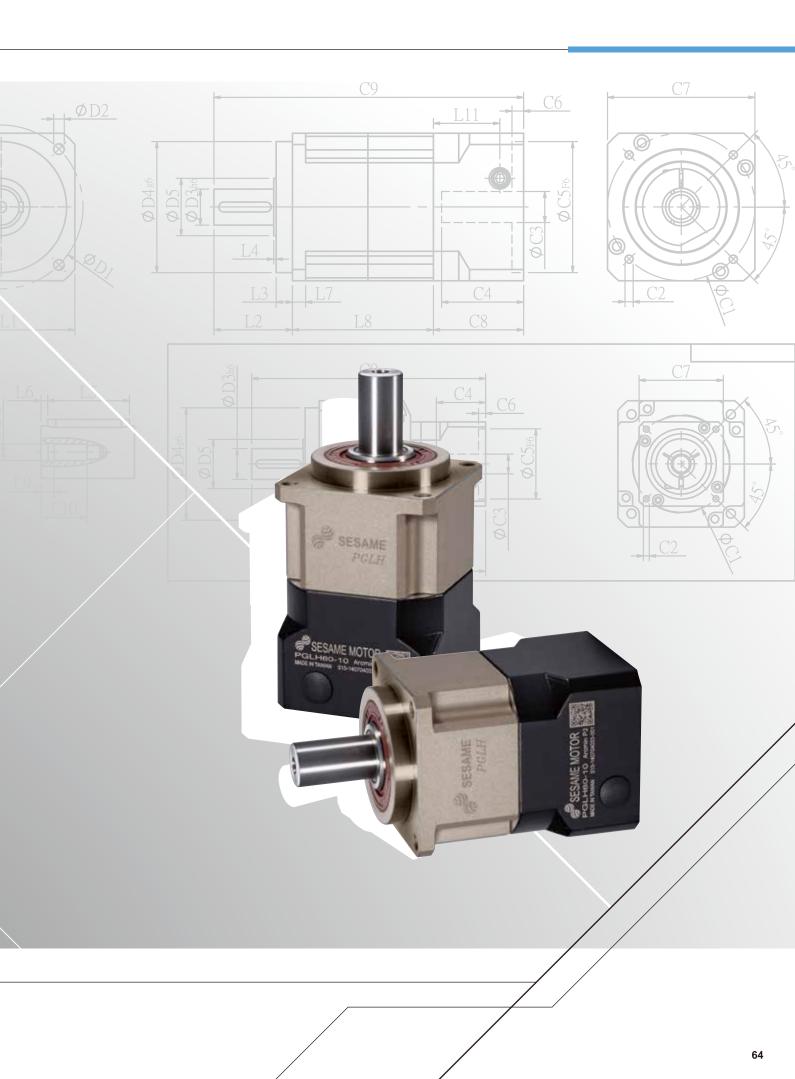
Specifications		Stage	Ratio	PUL-60	PUL-75	PUL-100	PUL-140	PUL-180	PUL-220	
				3	53	145	290	520	580	1100
				4	55	150	300	550	1100	1700
				5	54	140	290	530	1200	2000
			1	6	46	135	280	490	1100	1850
			-	7 8	44	125 110	270 240	450 390	1100	1750 1550
				9	37	95	240	390	900	1500
				10	37	95	220	360	900	1450
			Stage	Ratio	PUL-60 (T)	PUL-75(T)	PUL-100T	PUL-140T	PUL-180T	PUL-220T
Nominal Output Torq		N•m		15	53	145	290	520	580	2000
Nominal Output Torq		N • 111		20	55	150	300	550	1100	2000
				25	54	140	290	530	1200	2000
				30	54	140	290	530	1200	2000
				35	54	140	290	530	1200	2000
			2	40	54	140	290	530	1200	2000
			2	45 50	54	140	290	530	1200	2000
				60	54 46	140 135	290 280	530 490	1200 1200	2000 1850
				70	44	125	270	450	1100	1750
				80	41	110	240	390	1000	1550
				90	37	95	220	360	900	1500
				100	37	95	220	360	900	1450
nergency Stop Torqu	e T <sub>2NOT</sub>	N • m			(*Max.	3.0 times Output Torqu	of Nominal Ou e T <sub>2B</sub> =60% of I	utput Torque Emergency Sto	op Torque)	
Nominal Input Speed	1 <b>n</b> 1N	rpm	1,2	3-100	5000	4000	4000	3000	3000	2000
Max. Input Speed <b>N</b>	1max	rpm	1,2	3-100	10000	8000	8000	6000	6000	4000
			1	3-10	≦2	≦2	≦1	≦1	≦1	≦1
Micro Backlash P	) C	arcmin		12-100						
			2		≦4	≦4	≦ 3	≦ 3	≦ 3	≦ 3
Precision Backlash	P1	arcmin	1	3-10	≦4	≦4	≦ 3	≦ 3	≦ 3	≦ 3
			2	12-100	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
Standard Backlash	P2	arcmin	1	3-10	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
	12	archini	2	12-100	≦8	≦ 8	≦7	≦7	≦7	≦7
Torsional Rigidity	/	N • m /arcmin	1,2	3-100	7	14	25	50	150	220
Max. Radial Load F <sub>2</sub>	rB <sup>1</sup>	Ν	1,2	3-100	4130	5220	10650	17600	22000	27800
Max. Axial Load F <sub>2a</sub>	B <sup>1</sup>	Ν	1,2	3-100	2500	3300	5700	11300	14000	16200
Operating Temp		°C		3-100	-10 °C ~+90 °C					
				3-100	30,000 (15,000/ Continuous operation)					
Service Life		hr	1			50,00				
Efficiency		%	1 2	3-10 12-100			≧ 97 ≧ 94			
Maight		ka	1	3-10	1.8	4.0	6.7	15.0	30.8	55
Weight		kg	2	12-100	2.4/2.0	5.7/4.5	8.2	18.0	37	68.5
Mounting Positio	n	-	1,2	3-100			Any dire	ection		
Noise Level <sup>2</sup>		dBA/1m	1,2	3-100	58	60	63	65	67	70
					00	00			07	70
Protection Class		-	1,2	3-100			IP6	5		
Lubrication		-	1,2	3-100			Synthetic L	ubricant		
					Inertia(J1	)				
Cha	-	-41-		-:+				DI II 1 10	DUI 100	DUI 222
Stage		atio	u	nit	PUL-60	PUL-75	PUL-100	PUL-140	PUL-180	PUL-220
		3			0.23	0.97	2.35	10.00	30.50	79.50
		4			0.18	0.67	1.66	7.17	25.86	58.21
1		5		Γ	0.17	0.65	1.50	6.52	23.63	54.36
	6,	/7/8		ľ	0.14	0.60	1.45	6.17	22.92	54.12
	9	/10	Ka •	cm <sup>2</sup>	0.14	0.58	1.41	6.10	22.73	53.98
Stage		atio	ity -		PUL-60(T)	PUL-75(T)	PUL-100T	PUL-140T	PUL-180T	PUL-2201
Stage				-						
		20/25		Ļ	0.17(0.02)	0.65(0.17)	0.65	1.50	6.52	23.63
		35/40		Ļ	0.14(0.02)	0.60(0.14)	0.60	1.45	6.17	22.92
	45/50/60/70/80/9				0.14(0.02)	0.58(0.14)	0.58	1.41	6.10	22.73

\* The above figures/specifications are subject to change without prior notice.

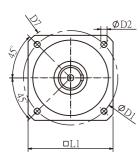
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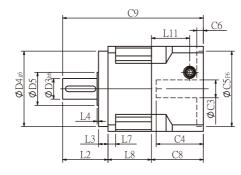


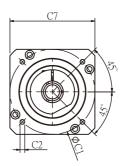


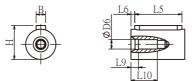


# PGLH Single Stage Dimensions









Unit:mm

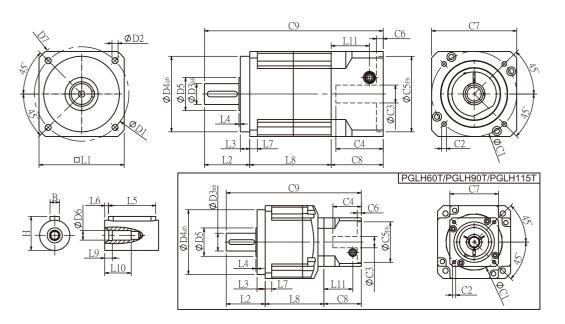
# Specifications

Dimensions	PGLH42	PGLH60	PGLH90	PGLH115
D1	50	70	100	130
D2	3.4	5.5	6.5	8.5
D3 h6	13	16	22	32
D4 g6	35	50	80	110
D5	15	25	35	45
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P
D7	56	80	118	148
L1	42.6	60	90	115
L2	26	37	48	63
L3	5.5	7	10	10
L4	1	1.5	1.5	3.5
L5	15	25	32	40
L6	2	2	3	5
L7	4	6	8	11
L8	28.3	37	46	57
L9	4	4	4.5	6
L10	14	16.5	20.5	30
L11	29	35.5	40.5	53.7
C1 <sup>2</sup>	46	70	90	115
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P
C3 <sup>2</sup>	<u>≦</u> 8/≦14	≦14/≦19	≦19/≦24	≦24/≦32/≦38
C4 <sup>2</sup>	27	37	41	56.3
C5 <sup>2</sup> F6	30	50	70	95
C6 <sup>2</sup>	4	4	6	10
C7 <sup>2</sup>	42.6	60	90	115
C8 <sup>2</sup>	38.5	46	55	75
C9 <sup>2</sup>	92.8	120	149	195
В	5	5	6	10
Н	15	18	24.5	35

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

# PGLH Double Stage Dimensions



### Specifications

Unit:mm

Dimensions	PGLH42	PGLH60	PGLH60T	PGLH90	PGLH90T	PGLH115T	
D1	50	-	70	1	130		
D2	3.4	Ę.	5.5	6	8.5		
D3 h6	13		16	2	22	32	
D4 g6	35	I	50	8	30	110	
D5	15		25	3	35	45	
D6	M4x0.7P	M5:	x0.8P	M8x	1.25P	M12x1.75P	
D7	56	5	30	1	18	148	
L1	42.6	(	50	9	90	115	
L2	26		37	4	18	63	
L3	5.5		7	1	LO	10	
L4	1	1	L.5	1	5	3.5	
L5	15		25	3	40		
L6	2		2	3		5	
L7	4		6	8		11	
L8	55.3	70	65.5	90	78.5	99.5	
L9	4	4		4	.5	6	
L10	14	1	6.5	20.5		30	
L11	29	35.5	29	40.5	35.5	40.7	
C1 <sup>2</sup>	46	70	46	90	70	90	
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	M6x1.0P	
C3 <sup>2</sup>	<u>≦</u> 8/≦14	≦14/≦19	<u>≦</u> 8/≦14	<u>≦</u> 19/ <u>≤</u> 24	<u>≦</u> 14/≦19	<u>≦</u> 19/ <u>≦</u> 24	
C4 <sup>2</sup>	27	37	27	41	37	46	
C5 <sup>2</sup> F6	30	50	30	70	50	70	
C6 <sup>2</sup>	4	4	4	6	4	10	
C7 <sup>2</sup>	42.6	60	42.6	90	60	90	
C8 <sup>2</sup>	38.5	46	38.5	55	46	60	
C9 <sup>2</sup>	119.8	153	141	193	172.5	222.5	
В	5		5		6		
Н	15		18	24	4.5	35	

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\bigstar$  Specification subject to change without notice.



# • PGLH Specifications Table

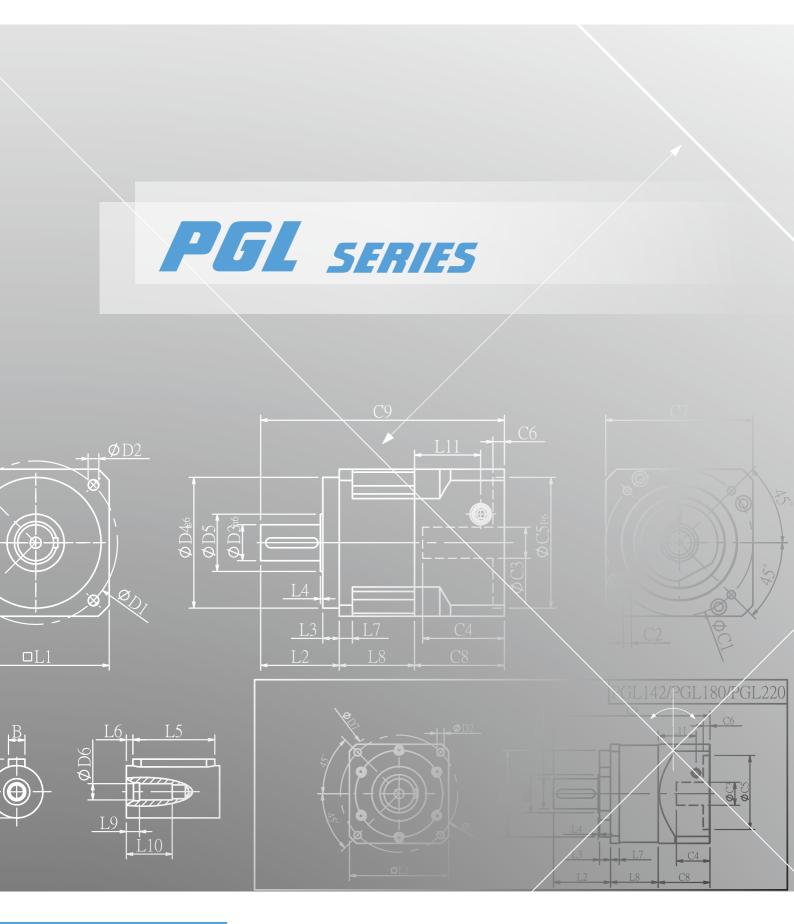
Specifica	Stage	Ratio	PGLH-42	PGLH-60	PGLH-90	PGLH-115	
		1	3	19	53	145	290
			4	20	55	150	300
			5	17	54	140	290
		1	7	14	44	125	270
			10	11	37	95	220
		Stage	Ratio	PGLH-42	PGLH-60(T)	PGLH-90(T)	PGLH-115
Neminal Output Targu	eT <sub>2N</sub> N•m						
Nominal Output Torque T <sub>2N</sub>			15	19	53	145	290
			20	20	55	150	300
			25	17	54	140	290
			30	17	54	140	290
		2	35	17	54	140	290
			40	17	54	140	290
			50	17	54	140	290
			70	14	44	125	270
			100	11	37	95	220
с. <del>т</del>	<b>T</b> N				es of Nominal Ou	tput Torque	
Emergency Stop Torque	T <sub>2NOT</sub> N • m		('	*Max. Output Tor	que $T_{2B}$ = 60% of E	mergency Stop To	rque)
Nominal Input Speed I	n <sub>1N</sub> rpm	1,2	3-100	4000	4000	3000	3000
Max. Input Speed $n_{1n}$	<sub>nax</sub> rpm	1,2	3-100	8000	8000	6000	6000
Precision Backlash P	1 arcmin	1	3-10	≦ 6	≦6	≦6	≦ 5
Precision Backlash P	arcmin	2	12-100	≦ 8	≦ 8	≦ 8	≦7
Standard Backlash P	2 arcmin	1	3-10	≦ 8	≦8	≦8	≦7
		2	12-100	≦10	≦ 10	≦10	≦9
Torsional Rigidity	N • m /arcmin	1,2	3-100	2.5	6	12	23
Max. Radial Load F <sub>2rt</sub>	B <sup>1</sup> N	1,2	3-100	640	1260	2230	4300
Max. Axial Load $F_{2aB}$	1 N	1,2	3-100	410	600	1500	3310
Operating Temp.	°C		3-100	-10 °C ~+90 °C			
Service Life	hr		3-100	20,000 (10,000/ Continuous operation)			
Efficiency	%	1	3-10	≧ 97%			
Enciency	70	2	12-100		≥g		
Weight	kg	1	3-10	0.6	1.3	3.5	7.8
		2	12-100	0.9	2.0/1.56	5.6/3.9	9.5
Mounting Position	-	1,2	3-100		Any d	irection	
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	58	60	63	65
Protection Class	-	1,2	3-100		IF	265	
Lubrication	-	1,2	3-100		Synthetic	c Lubricant	
			Ine	ertia(J1)			
Stage	Ratio		unit	PGLH-42	PGLH-60	PGLH-90	PGLH-115
	3			0.03	0.23	0.97	2.35
	4			0.02	0.18	0.67	1.66
1	5			0.02	0.17	0.65	1.50
_	7		к <sup>2</sup>	0.02	0.14	0.60	1.45
C:	10		Kg • cm <sup>2</sup>	0.02	0.14	0.58	1.41
Stage	Ratio			PGLH-42	PGLH-60(T)	PGLH-90(T)	PGLH-115
	15/20/25			0.02	0.17(0.02)	0.65(0.17)	0.65
	30/35/40			0.02	0.14(0.02)	0.60(0.14)	0.60
2	50/70/100			0.02	0.14(0.02)	0.58(0.14)	0.58

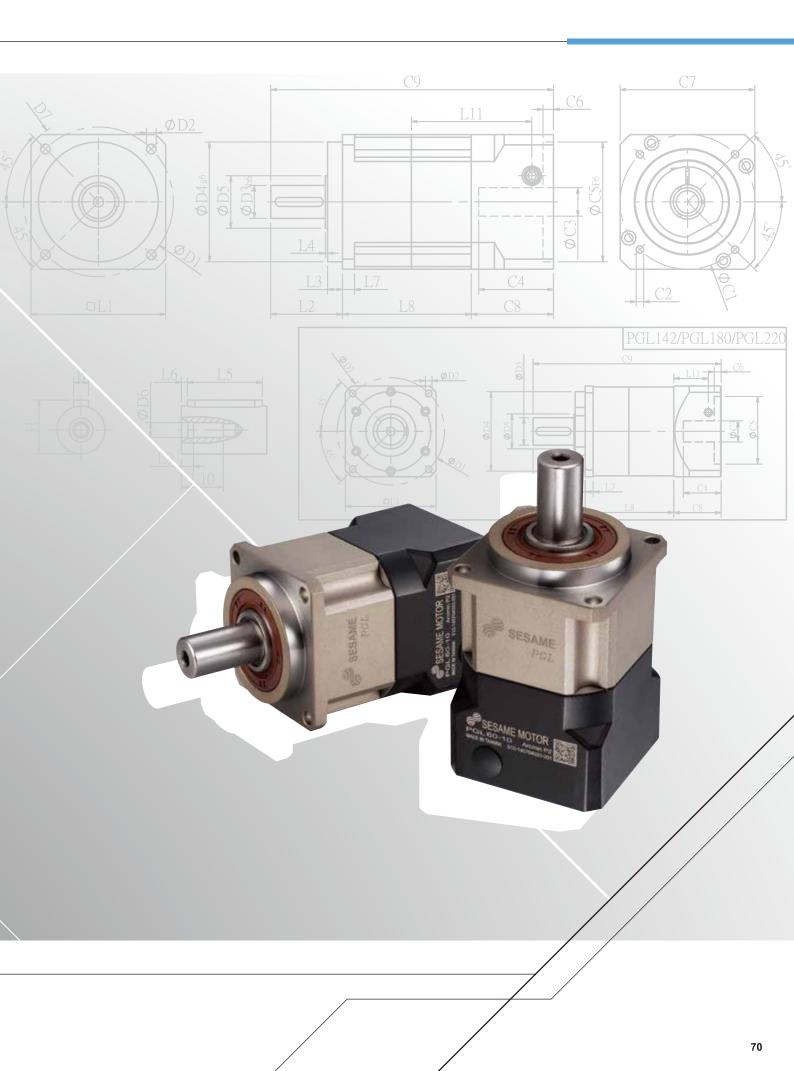
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

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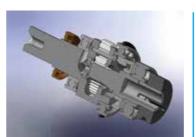
#### PGL SERIES FEATURES



Planetary arm bracket and output shaft are one-piece constructed, setting bearing apart for larger span to reach the largest reverse rigid and contribute high axis radial load capacity.

Alloy steel gear with unique heat treatment. Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.





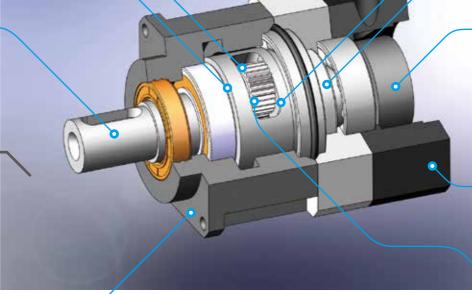
The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.



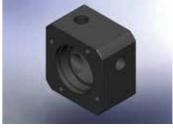


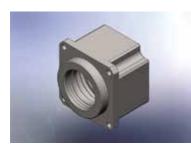
Grinding process to smooth surface of output shaft, and with oil-seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan.

PGL Series overall design suitable for combination operation with servo motor high-speed input and achieves maximum torque output. Precision gear design and gear processing, create a low backlash operation, high efficiency, low noise and long-life of the planetary gear.









Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment.

The gear box and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high-precision, high torque and abrade consumption.



Planet gear transmission interface equipped with needle bearings, full needle roller bearings aligned without retainer achieve maximum exposure but smallest gap tolerances. Enhance over-all gear structure rigid and output torque.

# SERVO MOTOR GEARHEADS

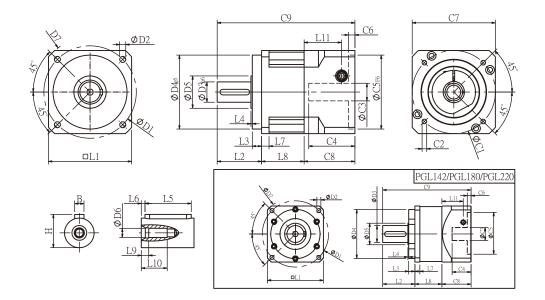
High-tech oil seal design on the upper lip guard against dust intruder, lower lip to guard against oil leak. Advanced lubricants grease and IP65 protection safeguards fully avoid leaking and given it maintenance-free

Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.

Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

# PGL Single Stage Dimensions



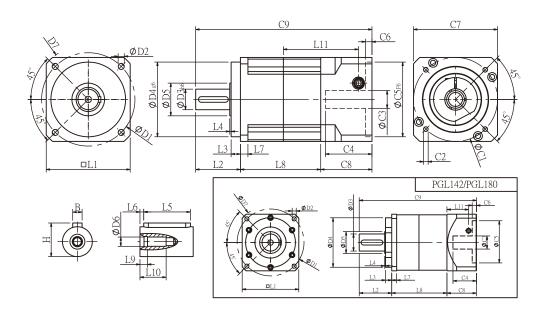
# Specifications

Unit:mm

Dimensions	PGL42	PGL60	PGL90	PGL115	PGL142	PGL180	PGL220
D1	50	70	100	130	165	215	250
D2	3.4	5.5	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	56	80	118	148	186	239	292
L1	42.6	60	90	115	142	182	220
L2	26	37	48	62	93	104.5	138
L3	5.5	7	10	8	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	4	6	8	12	18	16	20
L8	28.3	36	46	59	79	87.5	117.5
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5	102.2
C1 <sup>2</sup>	46	70	90	115	145	200	235
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35	≦50	≦55
C4 <sup>2</sup>	27	37	47	58	66	82	98
C5 <sup>2</sup> F6	30	50	70	95	110	114.3	200
C6 <sup>2</sup>	4	4	6	10	6	13	12
C7 <sup>2</sup>	42.6	60	90	115	140	182	220
C8 <sup>2</sup>	38.5	46	55	63	80	95	130
C9 <sup>2</sup>	92.8	119	149	184	252	287	385.5
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.



Unit:mm

#### PGL Double Stage Dimensions-1

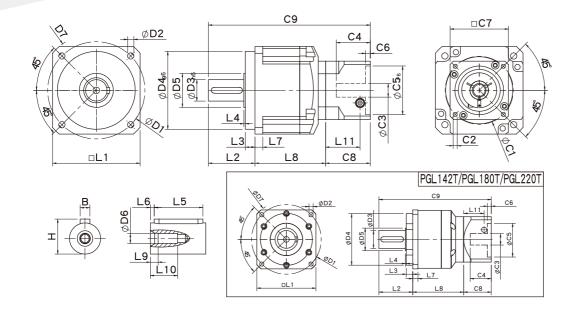
### Specifications

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\bigstar$  Specification subject to change without notice.

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### • PGL Double Stage Dimensions-2



### Specifications

Unit:mm

Dimensions	PGL60T	PGL90T	PGL115T	PGL142T	PGL180T	PGL220T
D1	70	100	130	165	215	250
D2	5.5	6.5	8.5	10.5	13	17
D3 h6	16	22	32	40	55	75
D4 g6	50	80	110	130	160	180
D5	25	35	45	50	70	90
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	80	118	148	186	239	292
L1	60	90	115	142	182	220
L2	37	48	62	93	104.5	138
L3	7	10	8	8	20	30
L4	1.5	1.5	3	6	2.5	3
L5	25	32	40	60	70	90
L6	2	3	5	5	6	7
L7	6	8	12	18	16	20
L8	58.8	72.5	97.4	127	157	199.5
L9	4	4.5	6	6	8	7
L10	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5
C1 <sup>2</sup>	46	70	90	115	145	200
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	<u>≦</u> 19/ <u>≤</u> 24	<u>≤</u> 24/≤28	<u>≤</u> 35	≦50
C4 <sup>2</sup>	27	37	47	58	66	82
C5 <sup>2</sup> F6	30	50	70	95	110	114.3
C6 <sup>2</sup>	4	4	6	10	6	13
C7 <sup>2</sup>	42.6	60	90	115	140	182
C8 <sup>2</sup>	38.5	46	55	63	80	95
C9 <sup>2</sup>	134.3	166.5	214.4	283	341.5	432.5
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

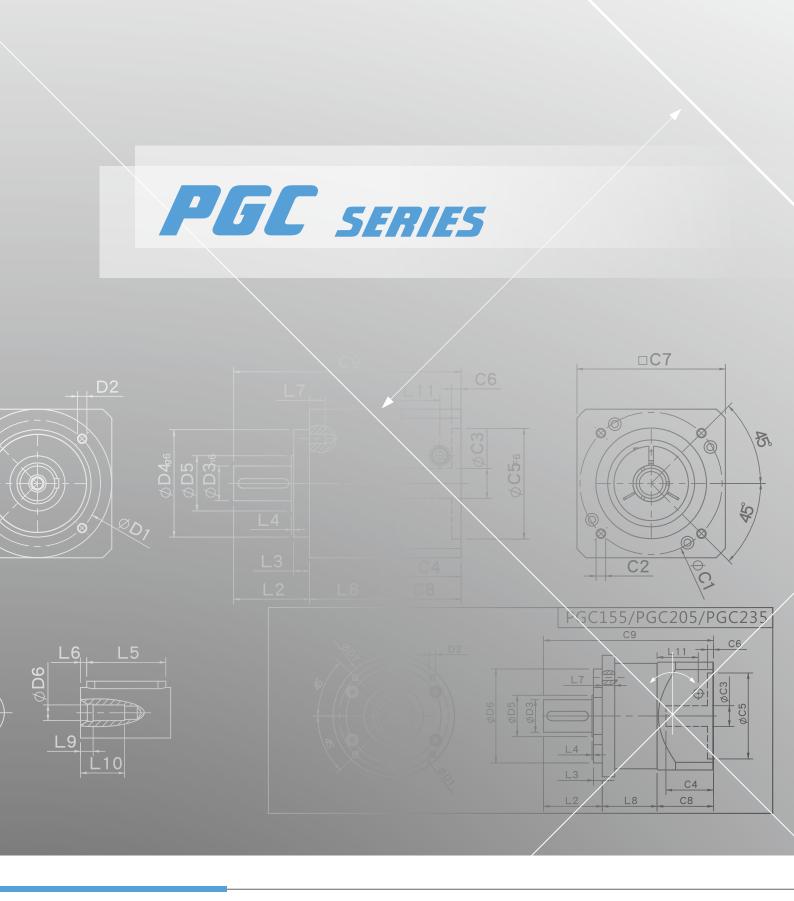
### PGL Specifications Table

		Stage	Ratio	PGL-42	PGL-60	PGL-90	PGL-115	PGL-142	PGL-180	PGL-220
			3	13.8	44.2	95.2	283	482	1151	1670
			4 5	11.9 13.8	35.9	74.6 95.2	249 283	490 473	1055 1151	1574 1670
			6	12.5	43.0 39.4	90.9	265	475	1055	1574
			7	11.9	36.0	85.6	219	400	1055	1574
		1	8	10.9	32.4	85.0	216	363	860	1184
			9	9.8	28.7	80.0	210	320	764	1185
			10	10.1	25.0	75.0	210	320	763	1184
		Stage	Ratio	PGL <b>-</b> 42	PGL-60 (T)	PGL-90(T)	PGL <b>-</b> 115(T)	PGL-142(T)	PGL-180(T)	PGL-220
			15	13.8	44.2	95.2	283	482	1151	1670
			20	11.9	35.9	74.6	249	490	1055	1574
Nominal Output Torque T <sub>2N</sub>	N•m		25	13.8	43.0	95.2	283	473	1151	1670
			30 35	13.8	43.0 43.0	95.2	283	473 473	1151	1670
			40	13.8 13.8	43.0	95.2 95.2	283 283	473	1151 1151	1670 1670
			40	13.8	43.0	95.2	283	473	1151	1670
		2	50	13.8	43.0	95.2	283	473	990	1670
			60	12.5	39.4	90.9	266	436	1055	1574
			70	11.9	36.0	85.6	219	400	1055	1574
			80	10.9	32.4	85.0	216	363	860	1184
			90	9.8	28.7	80.0	210	320	764	1185
			100	10.1	25.0	75.0	210	320	763	1184
mergency Stop Torque T <sub>2NOT</sub>	N • m			(*			ominal Output =60% of Emer		Forque)	
Nominal Input Speed $n_{1N}$	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Max. Input Speed <b>N</b> 1max	rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
			2.10		_	_		< 2		< 2
Micro Backlash P0	arcmin	1 2	3-10 12-100	-	-	-	≦ 3 ≦ 5	≦ 3 ≦ 5	≦ 3 ≦ 5	≦ 3 ≦ 5
		1	3-10	-	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
Precision Backlash P1	arcmin	2	12-100	-	_ 0 ≦ 9	_ 0 ≦ 9	_ 3 ≦ 7	_ 3 ≦ 7	_ J ≦ 7	_ 3 ≦ 7
		1	3-10	≦12	 ≦ 9	 ≦ 9	 ≦7	 ≦7	 ≦7	 ≦7
Standard Backlash P2	arcmin	2	12-100	≦ 12 ≦ 15	≦9 ≦12	≦9 ≦12	≦ 7 ≦ 9	≦ 7 ≦ 9	≦ 7 ≦ 9	≦ 7 ≦ 9
Torsional Rigidity	N • m /arcmin	1,2	3-100	1.0	2.8	7.5	15.5	30	57	110
Max. Radial Load F <sub>2rB</sub> <sup>1</sup>	N	1,2	3-100	350	960	1630	3380	6150	7260	11120
Max. Axial Load F <sub>2aB</sub> <sup>1</sup>	N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Operating Temp.	°C		3-100				-10 °C ~+90 °	°C		
									、	
Service Life	hr		3-100			20,000 (10,0	000/Continuo	us operation	)	
Efficiency	%	1	3-10				≧96%			
Lincicity		2	12-100				≧ 92%			
Weight	ka	1	3-10	0.6	1.2	3.2	7.5	15.6	26	56
weight	kg	2	12-100	0.8	1.9/1.5	5.3/3.6	12/8.8	20.7/17.2	36/31	80/62
Mounting Position	-	1,2	3-100				Any direction	n		
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	60	62	65	65	70	70	75
				00	02	05		70	70	/ 5
Protection Class	-	1,2	3-100				IP65			
Lubrication	-	1,2	3-100			Sy	nthetic Lubric	cant		
			1		Inertia(J1)					
Charles	2 - +: -		.ta				DCI 115	DCI 142	DCI 100	
Stage F	Ratio	ur	nt	PGL-42	PGL-60	PGL-90	PGL-115	PGL-142	PGL-180	PGL-22
	3			0.03	0.20	0.81	2.20	7.89	25.2	77.9
	4			0.02	0.16	0.65	1.80	5.83	19.8	56.5
1	5			0.02	0.15	0.62	1.61	5.38	18.3	53.3
	6/7/8			0.02	0.14	0.60	1.55	5.22	17.8	53.0
	9/10	Kg•	cm <sup>2</sup>	0.02	0.14	0.60	1.53	5.20	17.6	52.9
	Ratio	Ng •		PGL-42	PGL-60(T)	PGL-90(T)	PGL-115(T)	PGL-142(T)		PGL-220
	/20/25			0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)	53.9(18.3
2 30,	/35/40			0.02	0.14(0.02)	0.60(0.14)	1.55(0.60)	5.22(1.55)	17.8(5.22)	53.0(17.8
	/70/80/90/100			0.02	0.14(0.02)	0.60(0.14)	1.53(0.60)	5.20(1.53)	17.6(5.20)	52.9(17.6

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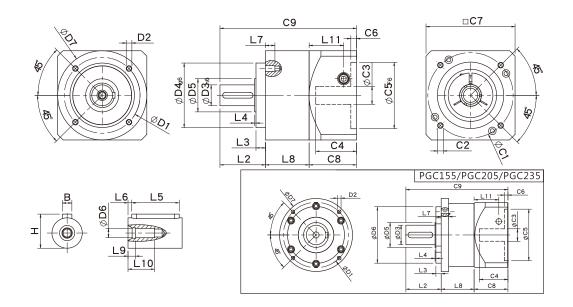








### PGC Single Stage Dimensions



### Specifications

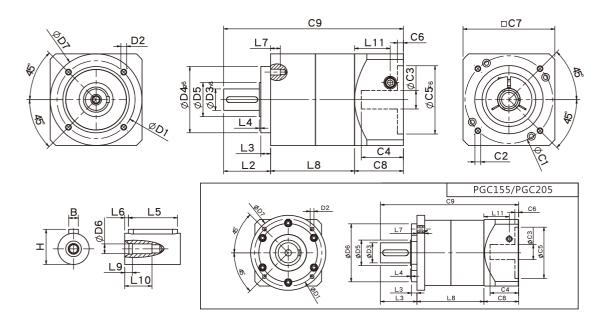
Unit:mm

Dimensions	PGC50	PGC70	PGC90	PGC120	PGC155	PGC205	PGC235
D1	44	62	80	108	140	184	210
D2	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M10x1.5P	M12x1.75P	M16x2.0P
D3 h6	13	16	22	32	40	55	75
D4 g6	35	52	68	90	120	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	50	70	94	120	155	205	235
L2	24.5	35	48	60	93	99.5	126
L3	4	5	10	6	8	15	18
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	8	10	10	15	18	21	32
L8	30	38	46	61	79	92.5	129.5
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	24.4	31.5	36.5	42	63	69.5	102.2
C1 <sup>2</sup>	46	70	90	115	145	200	235
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35	≦50	≦55
C4 <sup>2</sup>	27	35	43	58	66	82	98
C5 <sup>2</sup> F6	30	50	70	95	110	114.3	200
C6 <sup>2</sup>	4	5	5	8	6	13	12
C7 <sup>2</sup>	50	70	94	120	140	182	220
C8 <sup>2</sup>	38.5	46	55	63	80	95	130
C9 <sup>2</sup>	93	119	149	184	252	287	385.5
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

### PGC Double Stage Dimensions-1



### Specifications

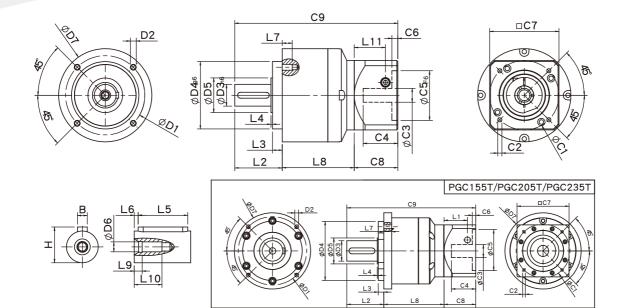
#### Unit:mm

Dimensions	PGC50	PGC70	PGC90	PGC120	PGC155	PGC205
D1	44	62	80	108	140	184
D2	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.5P	M12x1.75P
D3 h6	13	16	22	32	40	55
D4 g6	35	52	68	90	120	160
D5	15	25	35	45	50	70
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	50	70	94	120	155	205
L2	24.5	35	48	60	93	99.5
L3	4	5	10	6	8	15
L4	1.5	1.5	1.5	3	6	2.5
L5	15	25	32	40	60	70
L6	2	2	3	5	5	6
L7	8	10	10	15	18	21
L8	56	66	86	109	140	182.5
L9	4	4	4.5	6	6	8
L10	14	16.5	20.5	30	38	48
L11	24.4	31.5	36.5	42	63	69.5
C1 <sup>2</sup>	46	70	90	115	145	200
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35	≦50
C4 <sup>2</sup>	27	35	43	58	66	82
C5 <sup>2</sup> F6	30	50	70	95	110	114.3
C6 <sup>2</sup>	4	5	5	8	6	13
C7 <sup>2</sup>	50	70	94	120	140	182
C8 <sup>2</sup>	38.5	46	55	63	80	95
C9 <sup>2</sup>	119	147	189	232	313	377
В	5	5	6	10	12	16
Н	15	18	24.5	35	43	59

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.



### PGC Double Stage Dimensions-2



### Specifications

Unit:mm

Dimensions	PGC70T	PGC90T	PGC120T	PGC155T	PGC205T	PGC235T
D1	62	80	108	140	184	210
D2	M5x0.8P	M6x1.0P	M8x1.25P	M10x1.5P	M12x1.75P	M16x2.0P
D3 h6	16	22	32	40	55	75
D4 <sub>g6</sub>	52	68	90	120	160	180
D5	25	35	45	50	70	90
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	70	94	120	155	205	235
L2	35	48	60	93	99.5	126
L3	5	10	6	8	15	18
L4	1.5	1.5	3	6	2.5	3
L5	25	32.5	40	60	70	90
L6	2	3	5	5	6	7
L7	10	10	15	18	21	32
L8	60.8	70.5	99.4	127	162	211.5
L9	4	4.5	6	6	8	7
L10	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5
C1 <sup>2</sup>	66.67	70	90	115	145	200
C2 <sup>2</sup>	M5x0.8P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35	≦50
C4 <sup>2</sup>	27	41	47.75	58	66	82
C5 <sup>2</sup> <sub>F6</sub>	38.1	50	70	95	110	114.3
C6 <sup>2</sup>	4	8	6	8	6	13
C7 <sup>2</sup>	60	70	94	120	140	182
C8 <sup>2</sup>	38.5	50	55	63	80	95
C9 <sup>2</sup>	134.3	170.5	214.4	283	341.5	432.5
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

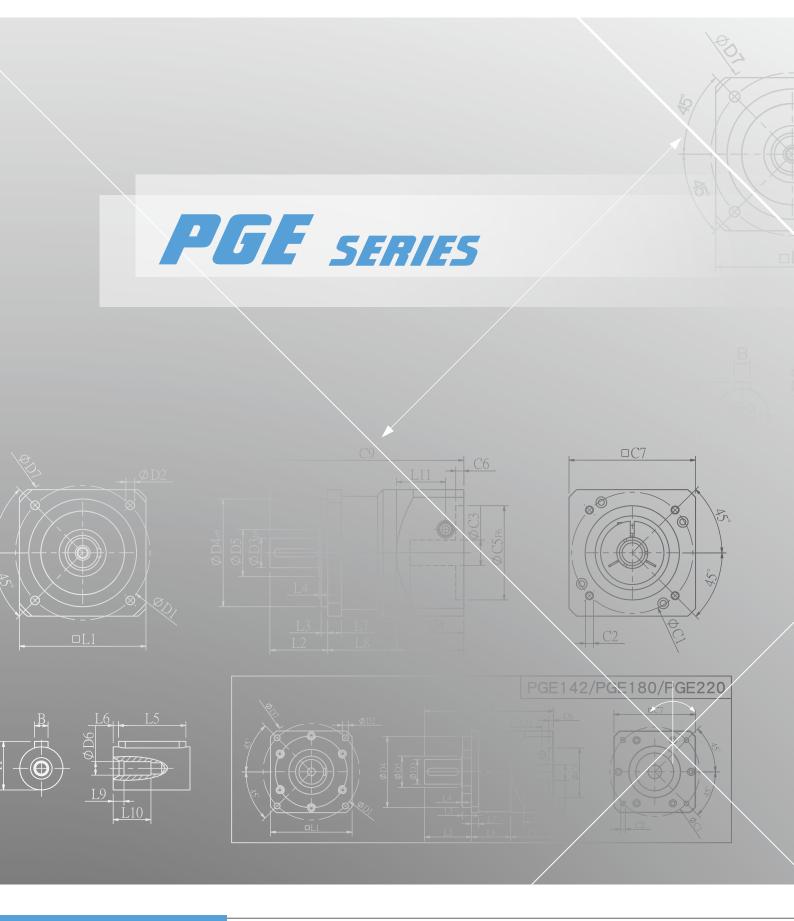
 $\star$  Specification subject to change without notice.

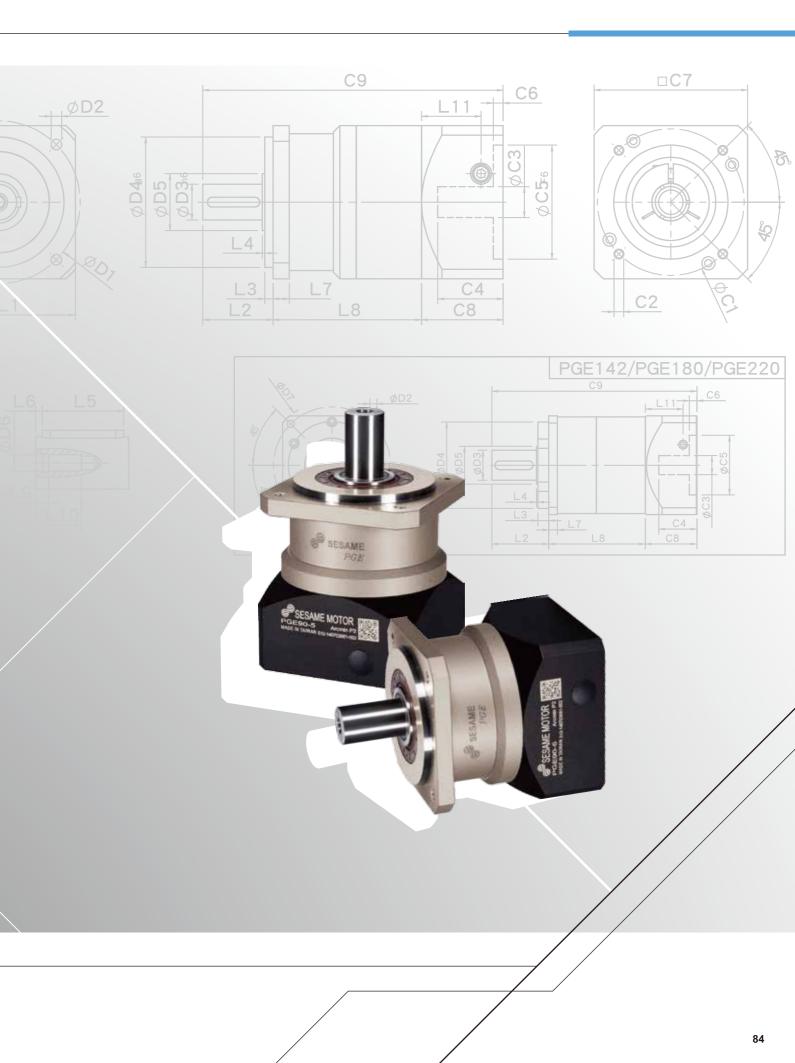
## • PGC Specifications Table

Specification	5	Stage	Ratio	PGC-50	PGC-70	PGC-90	PGC-120	PGC-155	PGC-205	PGC-235
			3	13.8	44.2	95.2	283	482	1151	1670
			4	11.9	35.9	74.6	249	490	1055	1574
		1	5	13.8	43.0	95.2	283	473	1151	1670
			7	11.9	36.0	85.6	219	400	1055	1574
			10	10.1	25.0	75.0	210	320	763	1184
		Stage	Ratio	PGC-50	PGC-70(T)	PGC-90(T)	PGC-120(T)	PGC-155(T)	PGC-205(T)	PGC-2351
			15	13.8	44.2	95.2	283	482	1151	1670
Nominal Output Torque T <sub>21</sub>	N•m		20	11.9	35.9	74.6	249	490	1055	1574
			25	13.8	43.0	95.2	283	473	1151	1670
			30	13.8	43.0	95.2	283	473	1151	1670
		2	35	13.8	43.0	95.2	283	473	1151	1670
			40	13.8	43.0	95.2	283	473	1151	1670
			50	13.8	43.0	95.2	283	473	1151	1670
			70	11.9	36.0	85.6	219	400	1055	1574
			100	10.1	25.0	75.0	210	320	763	1184
	-		100	10.1			ominal Outpu		705	1104
mergency Stop Torque T <sub>2N0</sub>	N•m				(*Max. Outpu				Forque)	
Nominal Input Speed $n_{1N}$	rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Max. Input Speed $n_{1\text{max}}$	rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
Micro Backlash P0	arcmin	1	3-10	-	-	-	≦ 3	≦ 3	≦ 3	≦ 3
	archini	2	12-100	-	-	-	≦ 5	≦ 5	≦ 5	≦ 5
Precision Backlash P1	arcmin	1	3-10	-	≦6	≦6	≦ 5	≦ 5	≦ 5	≦ 5
	_	2	12-100	-	≦9	≦ 9 ≤ 0	≦7	≦7	≦7	<u>≦7</u>
Standard Backlash P2	arcmin	1 2	3-10 12-100	≦12 ≦15	≦9 ≦12	≦9 ≦12	≦ 7 ≦ 9	≦ 7 ≦ 9	≦ 7 ≦ 9	≦ 7 ≦ 9
Torsional Rigidity	N • m /arcmin	1,2	3-100	1.0	2.8	7.5	15.5	<u> </u>	<u> </u>	<u> </u>
Max. Radial Load F <sub>2rB<sup>1</sup></sub>	N	1,2	3-100	350	960	1630	3380	6150	7260	11120
Max. Axial Load F <sub>2aB</sub> <sup>1</sup>	N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Operating Temp.	°C		3-100			-	10 °C ~+90 °	С		
Service Life	hr		3-100			20,000 (10,0	00/Continuo	us operation	)	
Efficiency	%	1 2	3-10 12-100				≧ 96% ≧ 92%			
\A/-'   ·		1	3-10	0.7	1.4	3.0	7.3	15.6	26	56
Weight	kg	2	12-100	0.9	2.2/1.7	5.0/3.4	11.5/8.5	20.7/17.2	36/31	80/62
Mounting Position	-	1,2	3-100				Any direction	1		
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	60	62	65	65	70	70	75
Protection Class	-	1,2	3-100				IP65			
Lubrication	-	1,2	3-100			Sy	nthetic Lubric	ant		
				In	ertia(J1)					
Stage	Ratio		unit	PGC-50	PGC-70	PGC-90	PGC-120	PGC-155	PGC-205	PGC-23
	3			0.03	0.20	0.81	2.20	7.89	25.2	77.9
	4			0.02	0.16	0.65	1.80	5.83	19.8	56.5
1	5			0.02	0.15	0.62	1.61	5.38	18.3	53.3
	7		2	0.02	0.14	0.60	1.55	5.22	17.8	53.0
	10	Kg •	• cm <sup>2</sup>	0.02	0.14	0.60	1.53	5.20	17.6	52.9
Stage	Ratio			PGC-50	PGC-70(T)	PGC-90(T)	PGC-120(T)	PGC-155(T)	PGC-205(T)	PGC-235
	15/20/25			0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)	53.9(18.3
2	30/35/40 50/70/100			0.02	0.14(0.02)	0.60(0.14)	1.55(0.60)	5.22(1.55)	17.8(5.22)	53.0(17.8
				0.02	0.14(0.02)	0.60(0.14)	1.53(0.60)	5.20(1.53)	17.6(5.20)	52.9(17.6

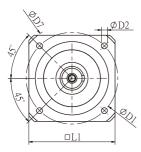
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

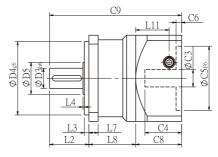


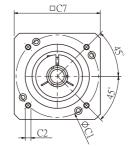


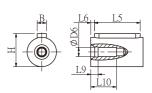


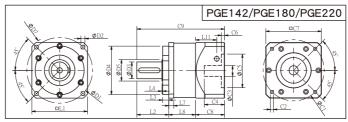
### PGE Single Stage Dimensions











### Specifications

Unit:mm

Dimensions	PGE50	PGE70	PGE90	PGE120	PGE142	PGE180	PGE220
D1	50	70	100	130	165	215	250
D2	3.4	6	6.5	8.5	10.5	13	17
D3 h6	13	16	22	32	40	55	75
D4 g6	35	50	80	110	130	160	180
D5	15	25	35	45	50	70	90
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	64	90	120	152	186	239	292
L1	50	70	94	120	142	182	220
L2	24.5	37	43	60	93	104.5	138
L3	4	7	5	6	8	20	30
L4	1.5	1.5	1.5	3	6	2.5	3
L5	15	25	32	40	60	70	90
L6	2	2	3	5	5	6	7
L7	5	6	10	12	18	16	20
L8	30	36	51	61	79	87.5	117.5
L9	4	4	4.5	6	6	8	7
L10	14	16.5	20.5	30	38	48	42
L11	24.4	31.5	36.5	42	63	69.5	102.2
C1 <sup>2</sup>	46	70	90	115	145	200	235
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35	≦50	≦55
C4 <sup>2</sup>	27	35	43	58	66	82	98
C5 <sup>2</sup> <sub>F6</sub>	30	50	70	95	110	114.3	200
C6 <sup>2</sup>	4	5	5	8	6	13	12
C7 <sup>2</sup>	50	70	94	120	140	182	220
C8 <sup>2</sup>	38.5	46	55	63	80	95	130
C9 <sup>2</sup>	93	119	149	184	252	287	385.5
В	5	5	6	10	12	16	20
Н	15	18	24.5	35	43	59	79.5

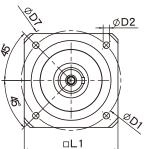
★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

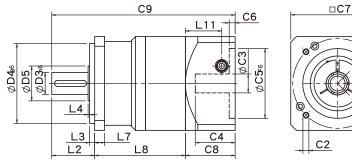
 $\star$  Specification subject to change without notice.

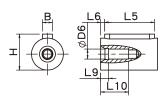
3

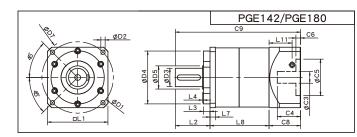
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### PGE Double Stage Dimensions-1









### Specifications

Unit:mm

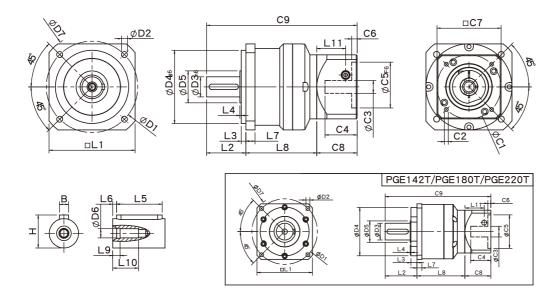
Dimensions	PGE50	PGE70	PGE90	PGE120	PGE142	PGE180
D1	50	70	100	130	165	215
D2	3.4	6	6.5	8.5	10.5	13
D3 h6	13	16	22	32	40	55
D4 g6	35	50	80	110	130	160
D5	15	25	35	45	50	70
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P
D7	64	90	120	152	186	239
L1	50	70	94	120	142	182
L2	24.5	37	43	60	93	104.5
L3	4	7	5	6	8	20
L4	1.5	1.5	1.5	3	6	2.5
L5	15	25	32	40	60	70
L6	2	2	3	5	5	6
L7	5	6	10	12	18	16
L8	56	64	91	109	140	177.5
L9	4	4	4.5	6	6	8
L10	14	16.5	20.5	30	38	48
L11	24.4	31.5	36.5	42	63	69.5
C1 <sup>2</sup>	46	70	90	115	145	200
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35	≦50
C4 <sup>2</sup>	27	35	43	58	66	82
C5 <sup>2</sup> <sub>F6</sub>	30	50	70	95	110	114.3
C6 <sup>2</sup>	4	5	5	8	6	13
C7 <sup>2</sup>	50	70	94	120	140	182
C8 <sup>2</sup>	38.5	46	55	63	80	95
C9 <sup>2</sup>	119	147	189	232	313	377
В	5	5	6	10	12	16
Н	15	18	24.5	35	43	59

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

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## PGE Double Stage Dimensions-2



### Specifications

Unit:mm

Dimensions	PGE70T	PGE90T	PGE120T	PGE142T	PGE180T	PGE220T
D1	70	100	130	165	215	250
D2	6	6.5	8.5	10.5	13	17
D3 h6	16	22	32	40	55	75
D4 g6	50	80	110	130	160	180
D5	25	35	45	50	70	90
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	M20x2.5P
D7	90	120	152	186	239	292
L1	70	94	120	142	182	220
L2	37	43	60	93	104.5	138
L3	7	5	6	8	20	30
L4	1.5	1.5	3	6	2.5	3
L5	25	32	40	60	70	90
L6	2	3	5	5	6	7
L7	6	10	12	18	16	20
L8	58.8	77.5	99.4	127	157	199.5
L9	4	4.5	6	6	8	7
L10	16.5	20.5	30	38	48	42
L11	29	35.5	40.5	42	63	69.5
C1 <sup>2</sup>	66.67	70	90	115	145	200
C2 <sup>2</sup>	M5x0.8P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	M12x1.75P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35	≦50
C4 <sup>2</sup>	27	41	47.75	58	66	82
C5 <sup>2</sup> F6	38.1	50	70	95	110	114.3
C6 <sup>2</sup>	4	8	6	8	6	13
C7 <sup>2</sup>	60	70	94	120	140	182
C8 <sup>2</sup>	38.5	50	55	63	80	95
C9 <sup>2</sup>	134.3	170.5	214.4	283	341.5	432.5
В	5	6	10	12	16	20
Н	18	24.5	35	43	59	79.5

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

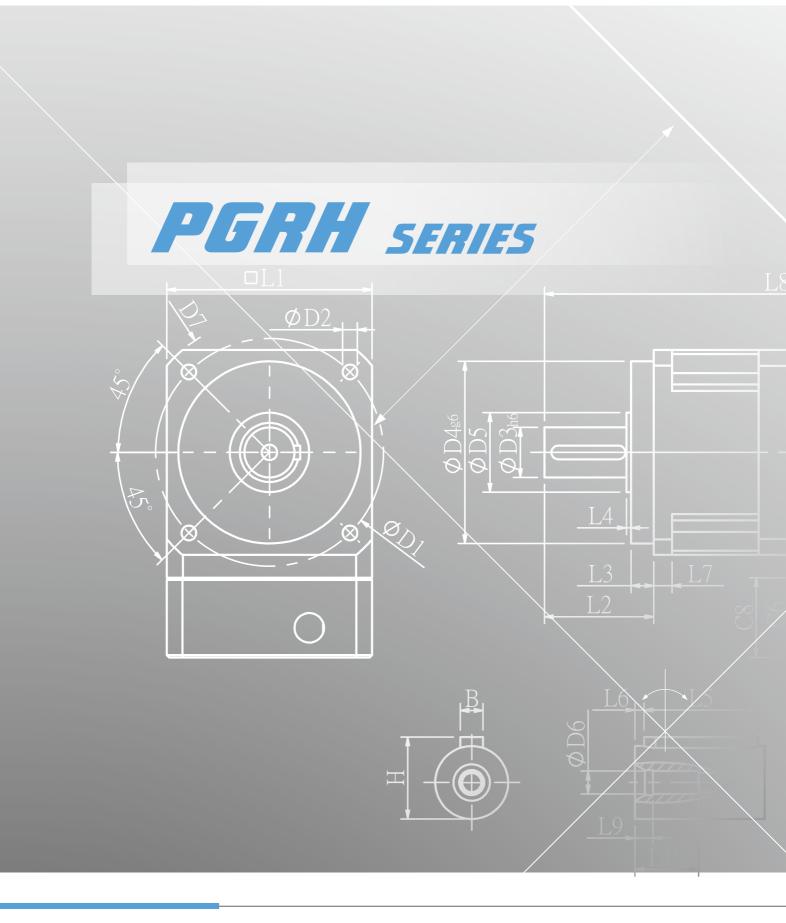
### PGE Specifications Table

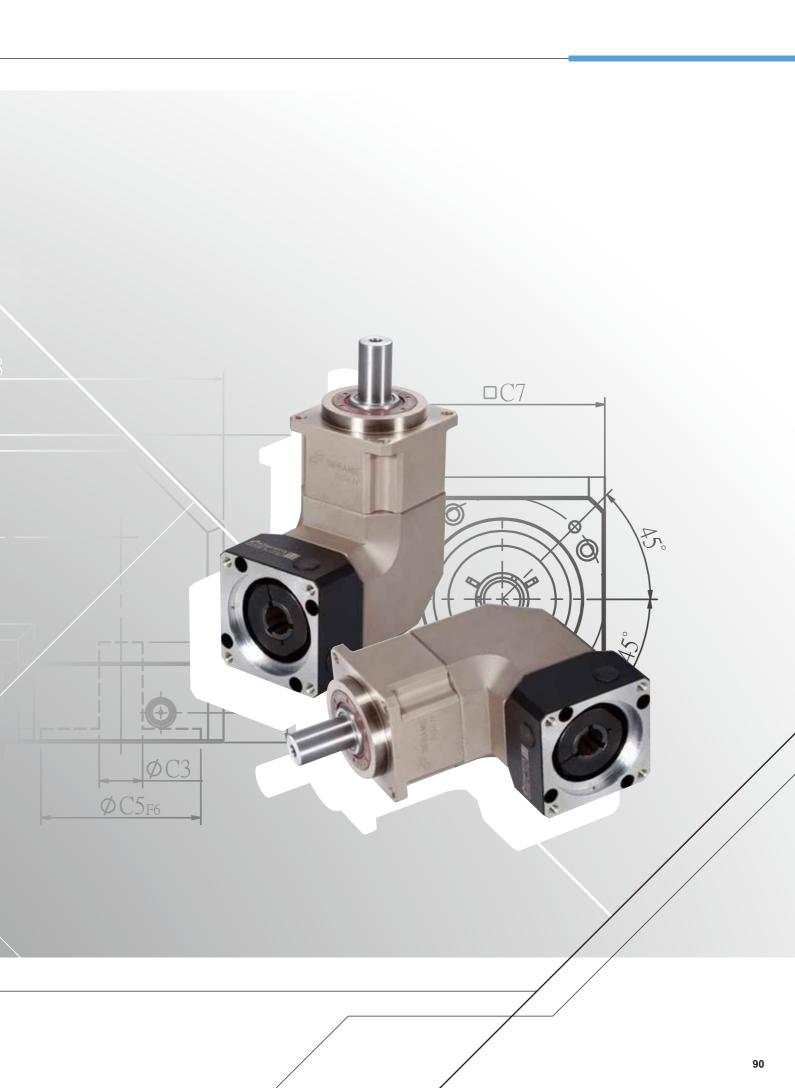
Specificati	ons	Stage	e Ratio	PGE-50	PGE-70	PGE-90	PGE-120	PGE-142	PGE-180	PGE-220
			3	13.8	44.2	95.2	283	482	1151	1670
			4	11.9	35.9	74.6	249	490	1055	1574
		1	5	13.8	43.0	95.2	283	473	1151	1670
			7	11.9	36.0	85.6	219	400	1055	1574
			10	10.1	25.0	75.0	210	320	763	1184
		Stage	e Ratio	PGE-50	PGE-70(T)	PGE-90(T)	PGE-120(T)	PGE-142(T)	PGE-180(T)	PGE-2201
			15	13.8	44.2	95.2	283	482	1151	1670
Nominal Output Torque	T <sub>2N</sub> N•r	n	20	11.9	35.9	74.6	249	490	1055	1574
			25	13.8	43.0	95.2	283	473	1151	1670
			30	13.8	43.0	95.2	283	473	1151	1670
		2	35	13.8	43.0	95.2	283	473	1151	1670
			40	13.8	43.0	95.2	283	473	1151	1670
			50	13.8	43.0	95.2	283	473	1151	1670
			70	11.9	36.0	85.6	219	400	1055	1574
			100	10.1	25.0	75.0	210	320	763	1184
mergency Stop Torque T	2NOT N•r	n		(	3.( Max. Output*)		minal Output =60% of Emer		orque)	
Nominal Input Speed <b>N</b>	<sub>IN</sub> rpm	1,2	3-100	3000	3000	3000	2500	2000	2000	2000
Max. Input Speed $n_{1ma}$	<sub>x</sub> rpm	1,2	3-100	6000	6000	6000	5000	4000	4000	4000
Micro Backlash P0	arcm	in 1	3-10	-	-	-	≦ 3	≦ 3	≦ 3	≦ 3
	arcm	2	12-100	-	-	-	≦ 5	≦ 5	≦ 5	≦ 5
Precision Backlash P1	arcm	in   1	3-10	-	≦ 6 ≤ 0	≦ 6 ≤ 0	≦ 5 < 7	≦ 5 ≤ 7	≦ 5 < 7	≦5 ≤7
		. 2	12-100 3-10	≦12	≦ 9 ≦ 9	≦ 9 ≦ 9	≦7 ≦7	≦ 7 ≦ 7	≦7 ≦7	≦7 ≦7
Standard Backlash P2	arcm	in 2	12-100	≦15	≦12	≦12	_ / ≦ 9	_ <i>i</i> ≦ 9	_ , ≦ 9	_ , ≦ 9
Torsional Rigidity	N • r /arcm		3-100	1.0	2.8	7.5	15.5	30	57	110
Max. Radial Load $F_{2rB}$	N	1,2	3-100	350	960	1630	3380	6150	7260	11120
Max. Axial Load $F_{2aB}$ <sup>1</sup>	N	1,2	3-100	320	900	1420	2930	5510	5550	8560
Operating Temp.	°C		3-100				10 °C ~+90 °	С		
Service Life	hr		3-100			20,000 (10,0	00/Continuo	us operation)		
Efficiency	%		3-10 12-100				≧ 96% ≧ 92%			
		2	3-10	0.7	1.4	3.0	<u>≤ 92%</u> 7.3	15.6	26	56
Weight	kg	2	12-100	0.9	2.2/1.7	5.0/3.4	7.5 11.5/8.5	20.7/17.2	36/31	80/62
Mounting Position	-	1,2	3-100				Any direction			. –
Noise Level <sup>2</sup>	dBA/1		3-100	60	62	65	65	70	70	75
Protection Class	-	1,2	3-100				IP65			
Lubrication	-	1,2	3-100			Syı	nthetic Lubric	ant		
				In	ertia(J1)					
Stage	Ratio		unit	PGE-50	PGE-70	PGE-90	PGE-120	PGE-142	PGE-180	PGE-22
	3			0.03	0.20	0.81	2.20	7.89	25.2	77.9
	4			0.02	0.16	0.65	1.80	5.83	19.8	56.5
1	5			0.02	0.15	0.62	1.61	5.38	18.3	53.3
	7		g•cm²	0.02	0.14	0.60	1.55	5.22	17.8	53.0
Stage	Ratio		g - cili	0.02 PGE-50	0.14 PGE-70(T)	0.60 PGE-90(T)	1.53 PGE-120(T)	5.20 PGE-142(T)	17.6 PGE-180(T)	52.9 PGE-220
Stage	15/20/25			0.02	0.15(0.02)	0.62(0.15)	1.61(0.62)	5.38(1.61)	18.3(5.38)	53.9(18.
2	30/35/40			0.02	0.14(0.02)	0.60(0.14)	1.55(0.60)	5.22(1.55)	17.8(5.22)	53.0(17.8
	50/70/100			0.02	0.14(0.02)	0.60(0.14)	1.53(0.60)	5.20(1.53)	17.6(5.20)	52.9(17.6

X The above figures/specifications are subject to change without prior notice.

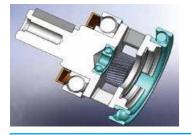
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.







#### PGRH SERIES FEATURES



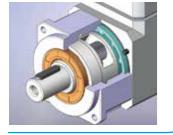
Planetary arm bracket and output shaft are one-piece constructed, setting bearing apart for larger span to reach the largest reverse rigid and contribute high axis radial load capacity.



Alloy steel gear with unique heat treatment. Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.



The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.



Grinding process to smooth surface of output shaft, and with oil-seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan.

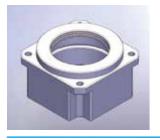
Advanced electroless nickel plating surface treatment

resists scratch and corrosion. Suitable for stringent

The gear box and internal gear ring are one-piece

constructed, and then processed with advanced Germany gear shaper machinery for high-precision,

high torque and abrade consumption.

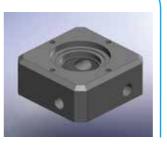


require of high-tech equipment.

PGRH Series overall design suitable for combination operation with servo motor high-speed input and achieves maximum torque output. Rightangular designed drastically reducing the installation space. Precision gear design and gear processing create a planetary gearhead with low backlash operation, high efficiency, low noise and long lifespan.

> Planet gear transmission interface equipped with needle bearings, full needle roller bearings aligned without retainer achieve maximum exposure but smallest gap tolerances. Enhance over-all gear structure rigid and output torque.





Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.



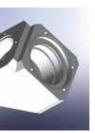
## SERVO MOTOR GEARHEADS



Alloy steel spiral bevel gears selected after hobbing and heat treatment to ensure high accuracy of the engagement point, low backlash and low noise.



High-tech oil seal design on the upper lip guard against dust intruder, lower lip to guard against oil leak. Advanced lubricants grease and IP65 protection safeguards fully avoid leaking and given it maintenance-free.

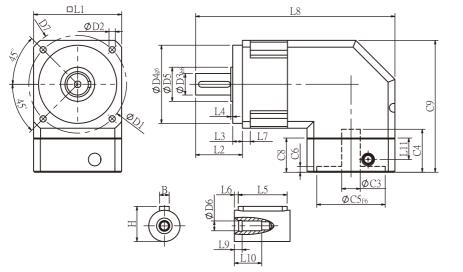


Right angular gear box processed by precision CNC equipment to obtain the highest combination with spiral bevel gears. Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment.

Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

### PGRH Single Stage Dimensions





### Specifications

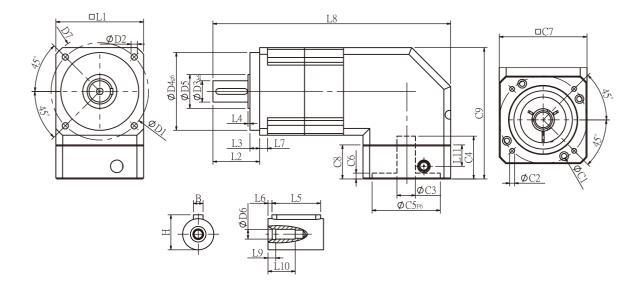
Unit:mm

Dimensions	PGRH42	PGRH60	PGRH90	PGRH115	PGRH142
D1	50	70	100	130	165
D2	3.4	5.5	6.5	8.5	10.5
D3 h6	13	16	22	32	40
D4 g6	35	50	80	110	130
D5	15	25	35	45	50
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2P
D7	56	80	118	148	186
L1	42.6	60	90	115	142
L2	26	37	48	63	91.5
L3	5.5	7	10	10	10
L4	1.5	1.5	1.5	3.5	3.5
L5	15	25	32	40	60
L6	2	2	3	5	5
L7	4	6	8	12	18
L8	103.6	148.2	204	246.5	325
L9	4	4	4.5	6	6
L10	14	16.5	20.5	30	38
L11	13.5	21.5	22	32	44.7
C1 <sup>2</sup>	46	70	90	115	145
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1P	M8x1.25P	M8x1.25P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦32	≦35
C4 <sup>2</sup>	29	34	44	53	76
C5 <sup>2</sup> F6	30	50	70	95	110
C6 <sup>2</sup>	6	5	5	6	9
C7 <sup>2</sup>	42.6	60	90	115	140
C8 <sup>2</sup>	25	33	35	48	65
C9 <sup>2</sup>	70.8	107.8	135	174.5	207
В	5	5	6	10	12
Н	15	18	24.5	35	43

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

• PGRH Double Stage Dimensions-1



### Specifications

Dimensions	PGRH42	PGRH60	PGRH90
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	25	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6	60	90
L2	26	37	48
L3	5.5	7	10
L4	1.5	1.5	1.5
L5	15	25	32
L6	2	2	3
L7	4	6	8
L8	130.6	181.2	248
L9	4	4	4.5
L10	14	16.5	20.5
L11	13.5	21.5	22
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24
C4 <sup>2</sup>	29	34	44
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	6	5	5
C7 <sup>2</sup>	42.6	60	90
C8 <sup>2</sup>	25	33	35
C9 <sup>2</sup>	70.8	107.8	135
В	5	5	6
Н	15	18	24.5

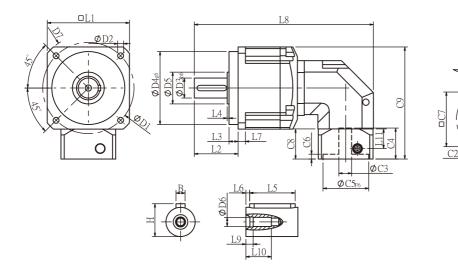
★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

Unit:mm



### PGRH Double Stage Dimensions-2



# • Specifications

Unit:mm

Dimensions	PGRH60T	PGRH90T	PGRH115T	PGRH142T	PGRH180T	PGRH220T
D1	70	100	130	165	215	-
D2	5.5	6.5	8.5	10.5	13	-
D3 h6	16	22	32	40	55	-
D4 g6	50	80	110	130	160	-
D5	25	35	45	50	70	-
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	-
D7	80	118	148	186	239	-
L1	60	90	115	142	182	-
L2	37	48	63	91.5	100.5	-
L3	7	10	10	10	16	-
L4	1.5	1.5	3	6	2.5	-
L5	25	32	40	60	70	-
L6	2	3	5	5	6	-
L7	6	8	11	16	18	-
L8	151.8	200.7	272.5	345.5	424.5	-
L9	4	4.5	6	6	8	-
L10	16.5	20.5	30	38	48	-
L11	13.5	21.5	22	32	44.7	-
C1 <sup>2</sup>	46	70	90	115	145	-
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	-
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦32	≦35	-
C4 <sup>2</sup>	29	34	44	53	76	-
C5 <sup>2</sup> F6	30	50	70	95	110	-
C6 <sup>2</sup>	6	5	5	6	9	-
C7 <sup>2</sup>	42.6	60	90	115	140	-
C8 <sup>2</sup>	25	33	35	48	65	-
C9 <sup>2</sup>	79.5	122.8	147.5	188	207	-
В	5	6	10	12	16	-
Н	18	24.5	35	43	59	-

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

### PGRH Specifications Table

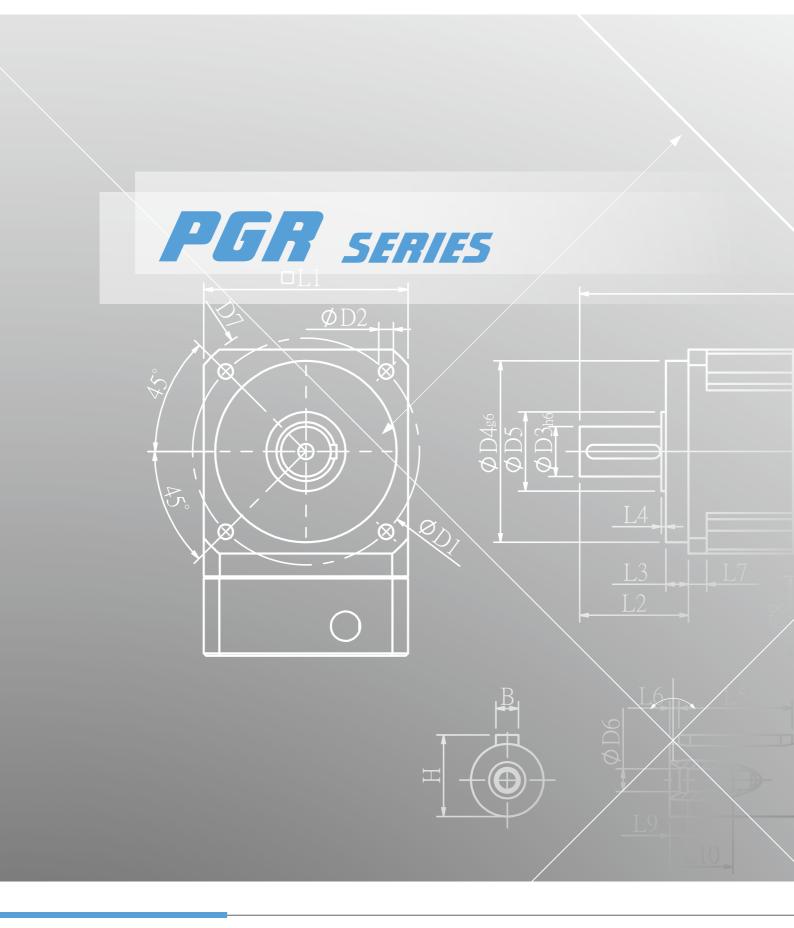
Specificatio	ns	Stage	Ratio	PGRH-42	PGRH-60	PGRH-90	PGRH-115	PGRH-142	PGRH-180	PGRH-220
			3	19	53	145	290	520	950	1100
			4	20 17	55 54	150 140	300 290	550 530	1000 1050	1700 2000
			6	15	46	135	280	490	1000	1850
			7	14	44	125	270	450	960	1750
		1	8	12	41	110	240	390	900	1700
		-	9	11	37	95	220	360	800	1500
			10	11	37	95	220	360	800	1450
			14	14	44	125	270	450	960	1750
		Stago	20 Patio	11 DCDU 42	37	95 DCDU 00/T)	220	360	800	1450
		Stage	Ratio			PGRH-90(T)	PGRH-115(T)	. ,		PGRH-22
			15 20	19 20	53 55	145 150	290 300	520 550	950 1000	2000 2000
Nominal Output Torque	N•m		20	17	54	130	290	530	1000	2000
			30	17	54	140	290	530	1050	2000
			35	17	54	140	290	530	1050	2000
			40	17	54	140	290	530	1050	2000
		2	45	17	54	140	290	530	1050	2000
			50	17	54	140	290	530	1050	2000
			60	15	46	135	280	490	1000	2000
			70	14	44	125	270	450	960	1750
			80	12	41	110	240	390	900	1700
			90	11	37	95	220	360	800	1500
			100	11	37	95	220	360	800	1450
			120	15	46	135	280	490	1000	1850
			140	14	44	125	270	450	960	1750
			160	12	41	110	240	390	900	1550
			180	11	37	95	220	360	800	1500
			200	11	37	95	220	360	800	1450
mergency Stop Torque T	Not N•m			(*	3. Max. Outpu*	0 times of No t Torque T <sub>2B</sub>	ominal Output =60% of Emer	: Torque gency Stop T	orque)	
Nominal Input Speed <b>N</b>	. <sub>N</sub> rpm	1,2	3-200	5000	5000	4000	4000	3000	3000	2000
Max. Input Speed <b>N</b> 1ma	, rpm	1,2	3-200	10000	10000	8000	8000	6000	6000	4000
		1	3-20	-	_	≦ 3	≦2	≦2	≦2	≦2
Micro Backlash P0	arcmin	2	15-200	-	_	_ 5 ≦ 5	 ≦ 4	= <del>2</del> ≦ 4	 ≦ 4	= 2 ≦ 4
Precision Backlash P1	arcmin	1	3-20	≦ 5	≦ 5	≦ 5	≦4	≦4	≦4	≦4
		2	15-200	≦7	≦7	≦7	≦7	≦7	≦7	≦7
Standard Backlash P2	arcmin		3-20	≦7	≦7 ≤0	≦ 7 ≤ 0	≦ 6 ≤ 0	≦ 6 ≤ 0	≦ 6 ≤ 0	≦ 6 ≤ 0
Taxaianal Digidity	N • m	2	15-200 3-100	≦9 2.5	≦ 9 €	≦9 12	≦9 23	≦9 45	≦9 75	≦9 120
Torsional Rigidity	/arcmin	1,2	3-100	2.5	6	12	23	45	/5	130
Max. Radial Load F <sub>2rB<sup>1</sup></sub>	N	1,2	3-100	760	1570	2780	5340	8400	13000	31810
Max. Axial Load $F_{2aB}$ <sup>1</sup>	N	1,2	3-100	410	750	1870	3310	4670	6460	18530
Operating Temp.	°C		3-100				-10 °C ~+90 °	°C		
			3-100			20.000 (10.0				
Service Life	hr					20,000 (10,0	00/Continuo	us operation;	1	
Efficiency	%	1 2	3-10 12-100				≧ 95% ≧ 92%			
NA7. 1. 1.		1	3-10	1.0	2.6	6.8	13.5	25.1	42	75
Weight	kg	2	12-100	1.4	3.3/2.9	8.9/7.2	14.8	26.7	46	88
Mounting Position	-	1,2	3-100				Any direction	1		
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	62	64	66	68	70	72	74
Protection Class	-	1,2	3-100				IP65			
Lubrication	-	1,2	3-100			Sy	nthetic Lubric	ant		
				1	ertia(J1)					
Stage	Ratio	ur	nit	PGRH-42	PGRH-60	PGRH-90	PGRH-115	PGRH-142	PGRH-180	PGRH-22
1	3/4/5/7/9	-		0.06	0.40	2.28	6.87	24.2	69.8 50.3	138.2
Stage	6/8/10/14/20 Ratio	Ka	cm <sup>2</sup>	0.05	0.30 PGRH-60(T)	1.45 PGRH-90(T)	4.76 PGRH-115(T)	14.5	50.3	103.6 PGRH-22
		- Kg•	СП							
2	15/20/25/35/45	-		0.06	0.40(0.08)	2.28(0.72)	3.02	7.83	27.7	80.3
2 others		1		0.05	0.30(0.06)	1.45(0.38)	1.64	5.00	15.9	55.3

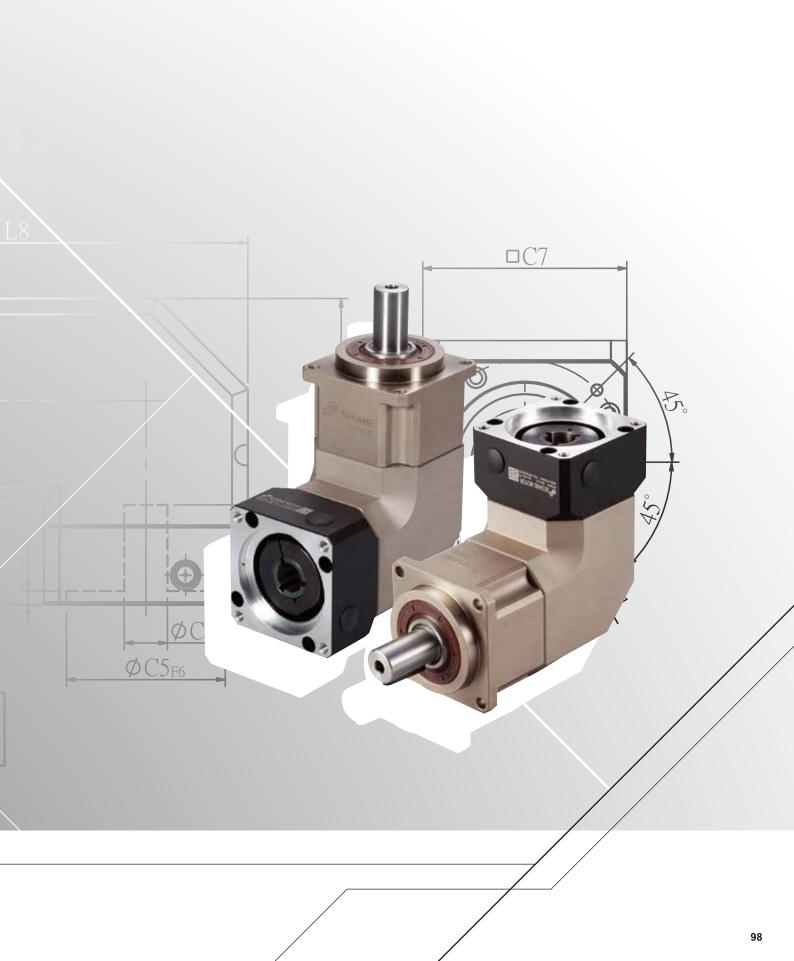
\* 2. Measured at 3000rpm with no load

X The above figures/specifications are subject to change without prior notice.

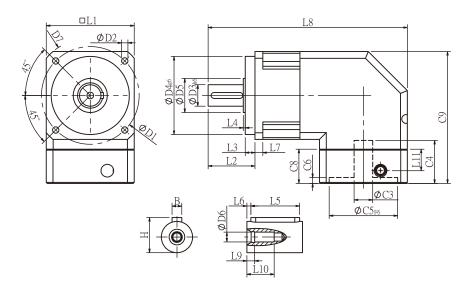
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

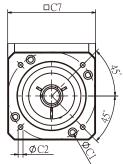






#### PGR Single Stage Dimensions





#### Specifications

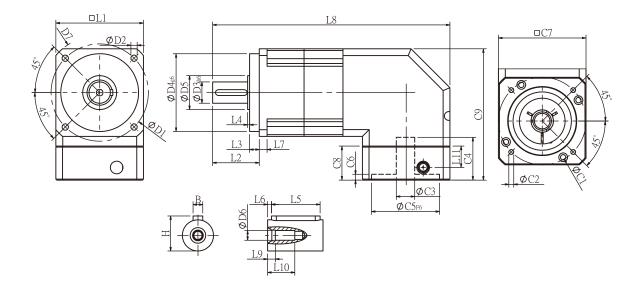
Dimensions PGR42 PGR60 PGR90 PGR115 PGR142 D1 50 70 100 130 165 10.5 D2 3.4 5.5 6.5 8.5 D3 h6 13 16 22 32 40 35 50 80 110 130 D4 g6 D5 15 25 35 45 50 M12x1.75P M16x2.0P D6 M4x0.7P M5x0.8P M8x1.25P D7 56 80 118 148 186 42.6 L1 60 90 115 142 L2 26 37 48 62 93 L3 5.5 7 10 8 8 L4 1.5 1.5 1.5 3 6 L5 15 25 32 40 60 2 2 3 5 L6 5 6 L7 4 8 12 18 L8 103.6 148.7 204 244.5 330 L9 4 4 4.5 6 6 L10 14 16.5 20.5 30 38 L11 13.5 21.5 22 32 44.7 C1<sup>2</sup> 46 70 115 90 145 C2 <sup>2</sup> M4x0.7P M5x0.8P M6x1.0P M8x1.25P M8x1.25P C3<sup>2</sup> ≦19/≦24 ≦8 ≦14 ≦24/≦32 ≦35 C4 <sup>2</sup> 29 34 44 53 75 C5<sup>2</sup> F6 30 50 70 95 110 C6<sup>2</sup> 6 5 6 5 9 C7 <sup>2</sup> 42.6 115 140 60 90 C8<sup>2</sup> 25 33 35 48 65 C9<sup>2</sup> 107.8 174.5 70.8 135 207 5 5 6 В 10 12 Н 15 18 24.5 35 43

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

Unit:mm

 $\star$  Specification subject to change without notice.

### • PGR Double Stage Dimensions-1



Unit:mm

#### Specifications

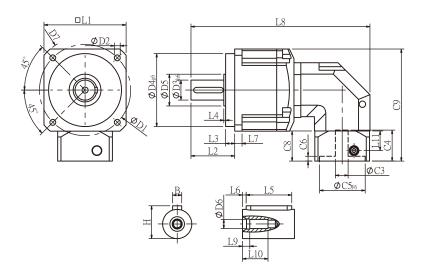
Dimensions	PGR42	PGR60	PGR90	PGR115	PGR142
D1	50	70	100	130	165
D2	3.4	5.5	6.5	8.5	10.5
D3 h6	13	16	22	32	40
D4 g6	35	50	80	110	130
D5	15	25	35	45	50
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P
D7	56	80	118	148	186
L1	42.6	60	90	115	142
L2	26	37	48	62	93
L3	5.5	7	10	8	8
L4	1.5	1.5	1.5	3	6
L5	15	25	32	40	60
L6	2	2	3	5	5
L7	4	6	8	12	18
L8	129.6	176.7	244	292.5	391
L9	4	4	4.5	6	6
L10	14	16.5	20.5	30	38
L11	13.5	21.5	22	32	44.7
C1 <sup>2</sup>	46	70	90	115	145
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦32	≦35
C4 <sup>2</sup>	29	34	44	53	75
C5 <sup>2</sup> <sub>F6</sub>	30	50	70	95	110
C6 <sup>2</sup>	6	5	5	6	9
C7 <sup>2</sup>	42.6	60	90	115	140
C8 <sup>2</sup>	25	33	35	48	65
C9 <sup>2</sup>	70.8	107.8	135	174.5	207
В	5	5	6	10	12
Н	15	18	24.5	35	43

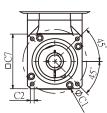
+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\bigstar$  Specification subject to change without notice.



#### PGR Double Stage Dimensions-2





Unit:mm

#### Specifications

PGR60T PGR90T PGR115T PGR142T Dimensions D1 70 100 130 165 D2 5.5 6.5 8.5 10.5 D3 h6 16 22 32 40 D4 g6 50 80 110 130 25 35 45 50 D5 M5x0.8P M8x1.25P M12x1.75P M16x2.0P D6 D7 80 118 148 186 90 115 142 L1 60 L2 37 48 62 93 L3 7 10 8 8 L4 1.5 1.5 3 6 L5 25 32 40 60 L6 2 3 5 5 12 L7 6 8 18 L8 145.1 196.2 269.4 343.5 L9 4 4.5 6 6 L10 16.5 20.5 38 30 L11 13.5 21.5 22 32 C1<sup>2</sup> 46 70 90 115 C2<sup>2</sup> M4x0.7P M5x0.8P M6x1.0P M8x1.25P C3 <sup>2</sup> ≦14 ≦19/≦24 ≦24/≦32 ≤8 C4 <sup>2</sup> 29 34 44 53 C5 <sup>2</sup>F6 30 50 70 95 C6<sup>2</sup> 6 5 5 6 C7<sup>2</sup> 60 115 42.6 90 C8<sup>2</sup> 25 33 35 48 C9<sup>2</sup> 122.8 188 79.5 147.5 В 5 6 12 10 Н 18 24.5 35 43

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

#### **PGR Specifications Table**

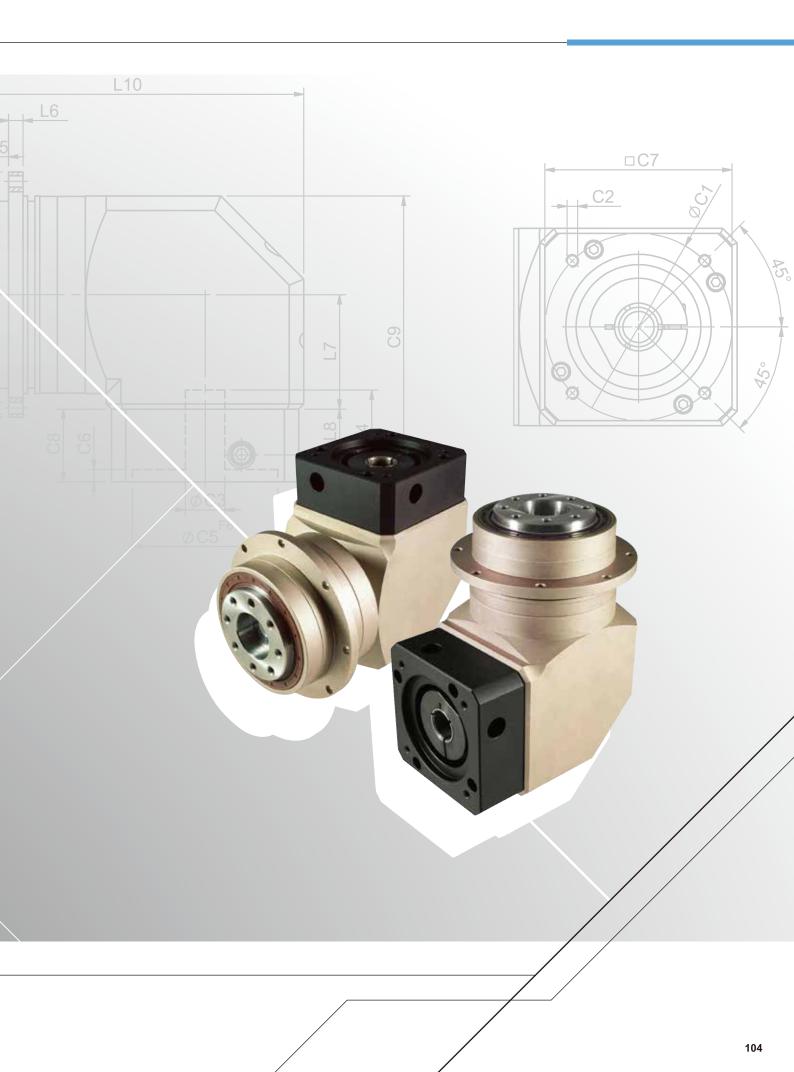
Specific	ations		Stage	Ratio	PGR-42	PGR-60	PGR-90	PGR-115	PGR-142
				3	13.8	35.3	76.2	220	380
				4	11.9	35.9	74.6	249	450
				5	13.8	43.0	95.2	283	473
				6	12.5	39.4	90.9	266	436
			1	7	11.9	36.0	85.6	219	400
				8	10.9	32.4	85.0	216	363
				9	9.8	28.7	80.0	210	320
				10	10.1	25.0	75.0	210	320
			Stage	Ratio	PGR-42	PGR-60 (T)	PGR-90(T)	PGR-115(T)	PGR-142(T
				15	13.8	44.2	95.2	283	482
Nominal Output Torq	ue T <sub>2N</sub>   1	N•m		20	11.9	35.9	74.6	249	490
				25	13.8	43.0	95.2	283	473
				30	13.8	43.0	95.2	283	473
			2	35	13.8	43.0	95.2	283	473
				40	13.8	43.0	95.2	283	473
				45	13.8	43.0	95.2	283	473
				50	13.8	43.0	95.2	283	473
				60	12.5	39.4	90.9	266	436
				70	11.9	36.0	85.6	219	400
				80	10.9	32.4	85.0	216	363
				90	9.8	28.7	80.0	210	320
				100	10.1	25.0	75.0	210	320
mergency Stop Torqu	eT <sub>2NOT</sub>	N•m			(*M:	3.0 times of ax. Output Torque T	Nominal Output To	orque	
Nominal Input Speed	n <sub>1N</sub>	rpm	1,2	3-100	3000	3000	3000	2500	2000
Max. Input Speed <b>N</b>			1,2	3-100	6000	6000	6000	5000	4000
Max. Input Speed I	1max	rpm	1,2			0000	0000		
Micro Backlash P	0 a	arcmin	1	3-10	-	-	-	≦4	≦4
	0 <u> </u>		2	12-100	-	-	-	≦6	≦6
Precision Backlash	P1 a	arcmin	1	3-10	-	-	≦6	≦6	≦6
	11 U		2	12-100	-	-	≦9	≦ 8	≦8
Standard Backlash	P2 a	arcmin	1	3-10	≦12	≦9	≦ 9	≦9	≦ 9
		N•m	2	12-100	≦15	≦12	≦12	≦11	≦11
Torsional Rigidit		arcmin	1,2	3-100	1.0	2.8	7.5	15.5	30
Max. Radial Load F	2rB <sup>1</sup>	N	1,2	3-100	350	960	1630	3380	6150
Max. Axial Load $F_2$	аВ <sup>1</sup>	N	1,2	3-100	320	900	1420	2930	5510
Operating Temp	).	°C		3-100			-10 °C ~+90 °C		
Service Life		hr		3-100		20,000 (10	),000/ Continuous	operation)	
			1	3-10		, , , ,	≧ 94%	1 7	
Efficiency		%	2	12-100			≧ 90%		
			1	3-10	1.0	2.5	6.5	13.2	24.6
Weight		kg	2	12-100	1.3	3.2/2.8	8.6/6.9	17.7/14.5	29.7/26.2
Mounting Positic	n	_	1,2	3-100		, 2.0	Any direction		
Noise Level <sup>2</sup>		BA/1m	1,2	3-100	65	67	70	70	75
					0.5	07		70	/ )
Protection Class		-	1,2	3-100			IP65		
Lubrication		-	1,2	3-100			Synthetic Lubrican	t	
					Iner	tia(J1)			
Stage	Ratio		ur	nit	PGR-42	PGR-60	PGR-90	PGR-115	PGR-142
<u> </u>	3/4/5/7/				0.06	0.40	2.28	6.87	24.2
1	6/8/10				0.05	0.30	1.45	4.76	14.5
Stage	Ratio		Kg•	cm <sup>2</sup>	PGR-42	PGR-60(T)	PGR-90(T)	PGR-115(T)	PGR-142(
Stage	15/20/25/3		NY •	CIII					
2	15/20/25/3 others				0.06	0.40(0.08)	2.28(0.72)	6.87(3.02) 4.76(1.64)	24.2(7.83) 14.5(5.00)
		<b>`</b>			I U.U.S	0.30(0.06)	1.43(U.38)	4./0(1.64)	14.5(5.00)

\* The above figures/specifications are subject to change without prior notice.

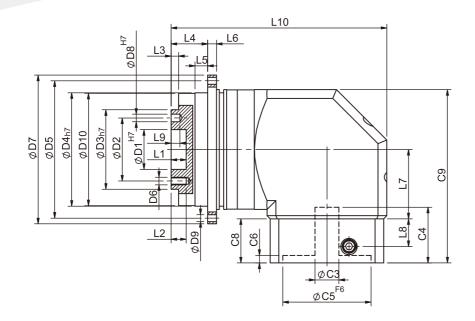
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.



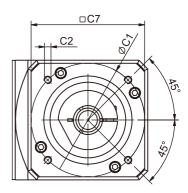




#### PGFR Single Stage Dimensions



Unit:mm



#### Specifications

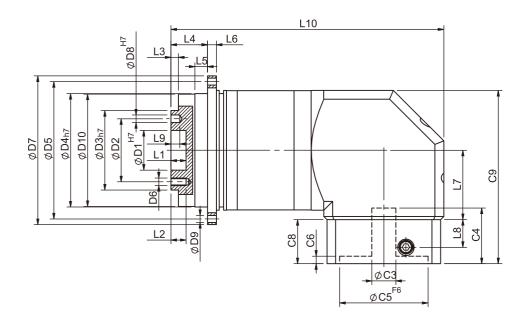
Dimensions PGFR42 PGFR60 PGFR90 PGFR115 D1 H7 31.5 12 20 D2 20 31.5 50 \_ D3 h7 28 40 63 D4 h7 47 90 64 -D5 67 79 109 -D6 M6x1.0P M3x0.5P M5x0.8P -D7 118 72 86 \_ D8 H7 6 3 5 D9 4.5 3.4 5.5 \_ D10 46.2 63.2 89.2 -L1 4 8 12 L2 6 7.2 12 \_ L3 3 3 6 \_ L4 19.5 19.5 29 \_ L5 7 10 7 -L6 4 4 7 -L7 32.2 44.8 55 -21.5 L8 13.5 22 \_ 4 6 L9 7 \_ L10 92.2 123.9 171.1 -C1<sup>2</sup> 46 70 90 -M4x0.7P M6x1.0P C2 <sup>2</sup> M5x0.8P -C3 <sup>2</sup> ≦8 ≤14 ≦19/≦24 -C4 <sup>2</sup> 29 34 44 \_ C5<sup>2</sup> F6 30 50 70 6 5 C6 <sup>2</sup> 5 \_ 90 C7 <sup>2</sup> 42.6 60 -35 C8 <sup>2</sup> 25 33 -C9<sup>2</sup> 137.5 -78.5 112.8

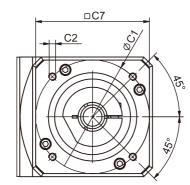
\* C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

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### • PGFR Double Stage Dimensions-1





### Specifications

Dimensions	PGFR42	PGFR60	PGFR90	PGFR115
D1 н7	12	20	31.5	-
D2	20	31.5	50	-
D3 h7	28	40	63	-
D4 h7	47	64	90	-
D5	67	79	109	-
D6	M3x0.5P	M5x0.8P	M6x1.0P	-
D7	72	86	118	-
D8 H7	3	5	6	-
D9	3.4	4.5	5.5	-
D10	46.2	63.2	89.2	-
L1	4	8	12	-
L2	6	7.2	12	-
L3	3	3	6	-
L4	19.5	19.5	29	-
L5	7	7	10	-
L6	4	4	7	-
L7	32.2	44.8	55	-
L8	13.5	21.5	22	-
L9	4	6	7	-
L10	119.9	159.3	216.1	-
C1 <sup>2</sup>	46	70	90	-
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	-
C3 <sup>2</sup>	≦ 8	≦14	≦19/≦24	-
C4 <sup>2</sup>	29	34	44	-
C5 <sup>2</sup> F6	30	50	70	-
C6 <sup>2</sup>	6	5	5	-
C7 <sup>2</sup>	42.6	60	90	-
C8 <sup>2</sup>	25	33	35	-
C9 <sup>2</sup>	78.5	112.8	137.5	-

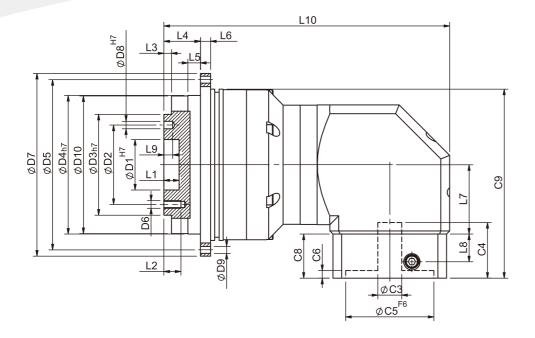
\* C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

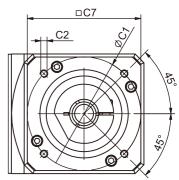
#### Unit:mm



#### PGFR Double Stage Dimensions-2



Unit:mm

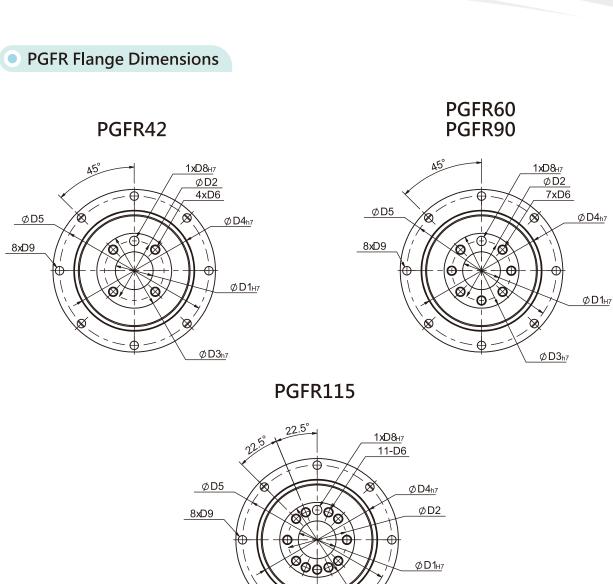


#### Specifications

Dimensions PGFR60T PGFR90T PGFR115T D1 H7 20 31.5 40 D2 31.5 50 63 D3 h7 40 63 80 D4 h7 64 90 110 D5 79 109 135 D6 M5x0.8P M6x1.0P M6x1.0P 145 D7 86 118 5 D8 H7 6 6 D9 4.5 5.5 5.5 D10 63.2 89.2 109.2 L1 8 12 12 L2 7.2 12 13.5 L3 3 6 6 L4 19.5 29 29 7 10 L5 10 L6 4 7 8 32.2 44.8 L7 55 13.5 21.5 L8 22 6 7 L9 7 126.6 L10 171.3 226.6 C1 <sup>2</sup> 46 70 90 M5x0.8P M4x0.7P M6x1.0P C2 <sup>2</sup> C3<sup>2</sup> ≦8 ≦14 ≦19/≦24 C4<sup>2</sup> 29 34 44 C5<sup>2</sup> F6 30 50 70 6 5 C6 <sup>2</sup> 5 C7<sup>2</sup> 42.6 60 90 35 C8<sup>2</sup> 25 33 C9<sup>2</sup> 150 84.4 125.3

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.



#### Specifications

Unit:mm

8

Ø D3h7

Dimensions	PGFR42	PGFR60	PGFR90	PGFR115
Birrichstoris	F GI IN42	FGINOU	FGIK30	FUIKIIJ
D1 H7	12	20	31.5	40
D2	20	31.5	50	63
D3 h7	28	40	63	80
D4 h7	47	64	90	110
D5	67	79	109	135
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P
D8 H7	3	5	6	6
D9	3.4	4.5	5.5	5.5

 $\bigstar$  Specification subject to change without notice.

### PGFR Specifications Table

Specificat	ions	Stage	Ratio	PGFR-42	PGFR-60	PGFR-90	PGFR-115	
			3	-	40	105	180	
			4	16	43	110	240	
			5	17	50	130	290	
		1	7	14	44	125	270	
			10	11	37	95	220	
			14	14	44	125	270	
			20	11	37	95	220	
		Stage	Ratio	PGFR-42	PGFR-60(T)	PGFR-90(T)	PGFR-1151	
			15	-	40	105	180	
Nominal Output Torque	•T <sub>2N</sub> N • m		20	16	43	110	240	
			25	17	50	130	290	
			30	17	50	130	290	
			35	17	50	130	290	
				17	50			
		2	40			130	290	
			50	17	50	130	290	
			70	14	44	125	270	
			100	11	37	95	220	
			140	14	44	125	270	
			200	11	37	95	220	
Emergency Stop Torque	T <sub>2NOT</sub> N • m		1*)	3.0 time Max. Output Torq	3.0 times of Nominal Output Torque Dutput Torque T <sub>28</sub> =60% of Emergency Stop Torque)			
Nominal Input Speed <b>r</b>	ו <sub>1N</sub> rpm	1,2	3-100	5000	5000	4000	4000	
Max. Input Speed <b>N</b> 1m	<sub>ax</sub> rpm	1,2	3-100	10000	10000	8000	8000	
		1	3-10	-	_	≦4	≦2	
Micro Backlash P0	arcmin	2	12-100	-	-	≦6	≦4	
Precision Backlash P	1 arcmin	1	3-10	≦ 6	≦6	≦6	≦4	
		2	12-100	≦8	≦8	≦ 8	≦7	
Standard Backlash P.	2 arcmin	1	3-10 12-100	≦ 8 ≦ 10	≦8 ≦10	≦8 ≦10	≦ 6 ≦ 9	
Torsional Rigidity	N • m	1,2	3-100	6	12	28	<u></u> 9 75	
Max. Bending Moment N	/arcmin 1 <sub>2kB</sub> <sup>1</sup> N•m	1,2	3-100	22.5	36	76	140	
Max. Axial Load F <sub>2aB</sub>		1,2	3-100	465	635	1060	1580	
		1,2					1500	
Operating Temp.	°C		3-100	-10 °C ~+90 °C				
Service Life	hr	1	3-100			ontinuous operatio	on)	
Efficiency	%	1 2	3-10 12-100			95% 92%		
M/aiabt	1	1	3-10	1.1	2.2	6.3	13.5	
Weight	kg	2	12-100	1.6	2.9/2.1	8.3/5.0	14.8	
Mounting Position	-	1,2	3-100		Any	direction		
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	62	64	66	68	
Protection Class	-	1,2	3-100		IF	°65		
Lubrication	-	1,2	3-100		Synthet	ic Lubricant		
		-		ertia(J1)				
Stage	Ratio		unit	PGFR-42	PGFR-60	PGFR-90	PGFR-115	
1	3/4/5/7/9			0.06	0.40	2.28	6.87	
	10/14/20			0.05	0.30	1.45	4.76	
Stage	Ratio		Kg • cm <sup>2</sup>	PGFR-42	PGFR-60(T)	PGFR-90(T)	PGFR-115	
2	15/20/25/35			0.06	0.40(0.08)	2.28(0.72)	3.02	
2 others				0.05	0.30(0.06)	1.45(0.38)	1.64	

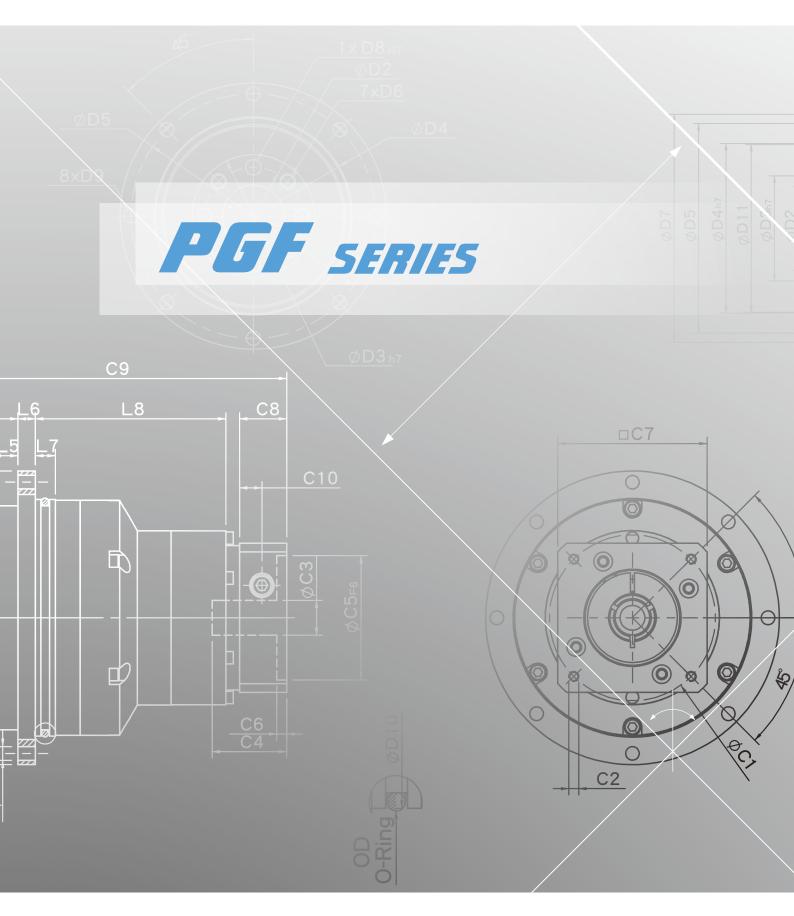
\* The above figures/specifications are subject to change without prior notice.

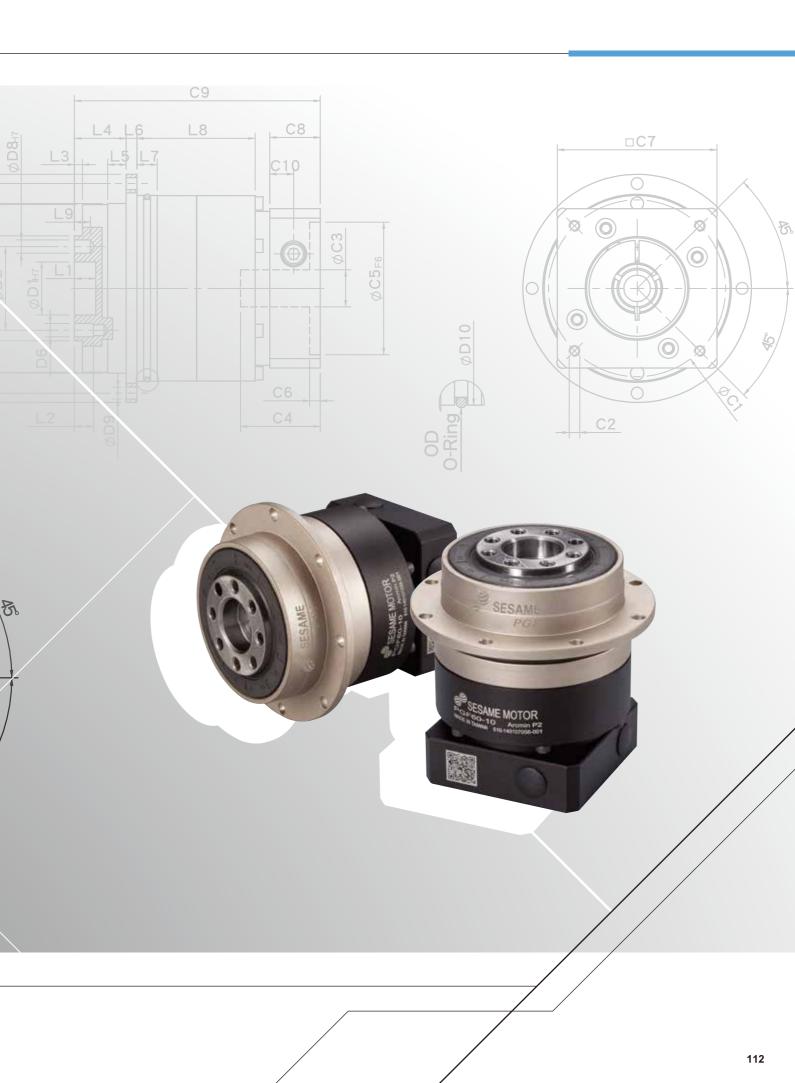
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

C C Da

PGFR MOTOR







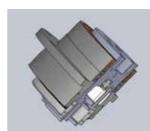
#### PGF SERIES FEATURES



Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.

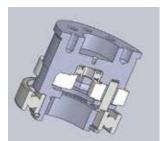
Alloy steel gear with unique heat treatment.





The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.





structure rigid and output torque.

Planetary arm bracket and output shaft are one-piece constructed, setting bearing apart for larger span to reach the largest reverse rigid and contribute high axis radial load capacity.

Planet gear transmission interface equipped with needle bearings,

full needle roller bearings aligned without retainer achieve maximum

exposure but smallest gap tolerances. Enhance over-all gear





Grinding process to smooth surface of output shaft, and with oil-seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan. Hollow out-put shaft connects perfectly with circular flange drastically reducing the installation space.

PGF Series overall design suitable for combination operation with servo motor high-speed input and achieves maximum torque output. Hollow out-put shaft connects perfectly with circular flange drastically reducing the installation space.

Precision gear design and gear processing create a planetary gearhead with low backlash operation, high efficiency, low noise and long lifespan.



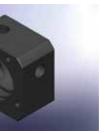
stringent require of high-tech equipment.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

## SERVO MOTOR GEARHEADS

Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface concentricity and zero slip power transmission at high speed.

High-tech oil seal design on the upper lip guard against dust intruder, lower lip to guard against oil leak. Protection grade IP65 safeguards fully avoid leaking problem, and given it maintenance-free.

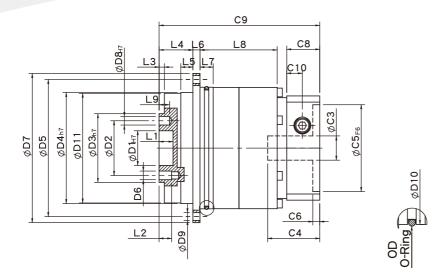


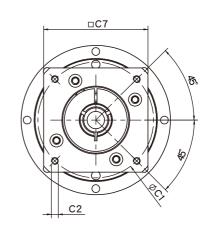
Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.

Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for

The gear box and internal gear ring are one-piece constructed, and then processed with advanced Germany gear shaper machinery for high-precision, high torque and abrade consumption.

## • PGF Single Stage Dimensions





### Specifications

Unit:mm

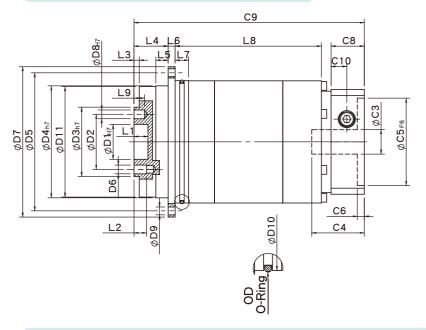
Dimensions	PGF42	PGF60	PGF90	PGF115
D1H7	12	20	31.5	40
D2	20	31.5	50	63
D3 h7	28	40	63	80
D4 h7	47	64	90	110
D5	67	79	109	135
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P
D7	72	86	118	145
D8 H7	3	5	6	6
D9	3.4	4.5	5.5	5.5
D10	60	70	95	120
D11	46.2	63.2	89.2	109.2
L1	4	8	12	12
L2	6	7.2	12	13.5
L3	3	3	6	6
L4	19.5	19.5	29	29
L5	7	7	10	10
L6	4	4	7	8
L7	5	7.7	8	10
L8	25	29.5	35	50.5
L9	4	6	7	7
C1 <sup>2</sup>	46	70	90	115
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P
C3 <sup>2</sup>	≦8/≦11	≦14	≦19/≦24	≦24/≦32
C4 <sup>2</sup>	28.1	36.5	41.2	51.1
C5 <sup>2</sup> F6	30	50	70	95
C6 <sup>2</sup>	4	4	6.7	6
C7 <sup>2</sup>	42	60	90	115
C8 <sup>2</sup>	16.5	19	25.5	30
C9 <sup>2</sup>	74.8	84.5	104.5	127.5
C10 <sup>2</sup>	7.4	9	11.3	13.9
OD	56x2	66x2	90x3	110x3

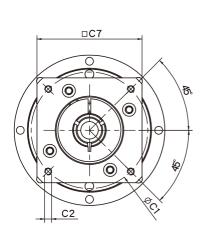
★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

# SERVO MOTOR GEARHEADS

## PGF Double Stage Dimensions-1





#### Specifications

Dimensions	PGF42	PGF60	PGF90
D1H7	12	20	31.5
D2	20	31.5	50
D3 h7	28	40	63
D4 h7	47	64	90
D5	67	79	109
D6	M3x0.5P	M5x0.8P	M6x1.0P
D7	72	86	118
D8 H7	3	5	6
D9	3.4	4.5	5.5
D10	60	70	95
D11	46.2	63.2	89.2
L1	4	8	12
L2	6	7.2	12
L3	3	3	6
L4	19.5	19.5	29
L5	7	7	10
L6	4	4	7
L7	5	7.7	8
L8	54.5	68.5	80
L9	4	6	7
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24
C4 <sup>2</sup>	28.1	36.5	41.2
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6.7
C7 <sup>2</sup>	42	60	90
C8 <sup>2</sup>	16.5	19	25.5
C9 <sup>2</sup>	102.5	123.5	148.6
C10 <sup>2</sup>	7.4	9	11.3
OD	56x2	66x2	90x3

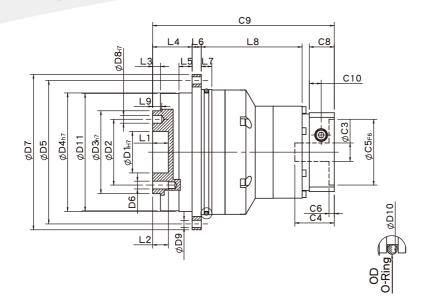
★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

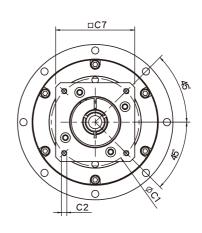
 $\bigstar$  Specification subject to change without notice.

Unit:mm



## • PGF Double Stage Dimensions-2





## Specifications

Unit:mm

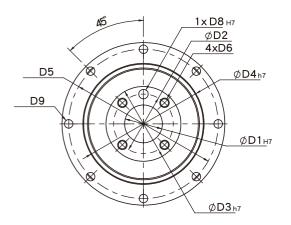
Dimensions	PGF60T	PGF90T	PGF115T
D1 H7	20	31.5	40
D2	31.5	50	63
D3 h7	40	63	80
D4 h7	64	90	110
D5	79	109	135
D6	M5x0.8P	M6x1.0P	M6x1.0P
D7	86	118	145
D8 H7	5	6	6
D9	4.5	5.5	5.5
D10	70	95	120
D11	63.2	89.2	109.2
L1	8	12	12
L2	7.2	12	13.5
L3	3	6	6
L4	19.5	29	29
L5	7	10	10
L6	4	7	8
L7	7.7	8	10
L8	61.2	68	89.5
L9	6	7	7
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8/≦11	≦14	≦19/≦24
C4 <sup>2</sup>	28.1	36.5	41.7
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6.7
C7 <sup>2</sup>	42	60	90
C8 <sup>2</sup>	16.5	19	25.5
C9 <sup>2</sup>	109.2	135.5	159.1
C10 <sup>2</sup>	7.4	9	11.3
OD	66x2	90x3	110x3

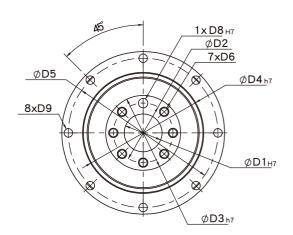
★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.



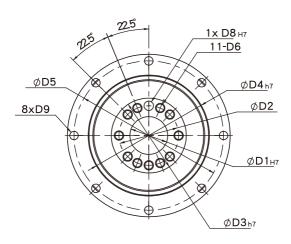
#### PGF42





PGF60 PGF90

**PGF115** 



#### Specifications

Unit:mm

Dimensions	PGF42	PGF60	PGF90	PGF115
D1 H7	12	20	31.5	40
D2	20	31.5	50	63
D3 h7	28	40	63	80
D4 h7	47	64	90	110
D5	67	79	109	135
D6	M3x0.5P	M5x0.8P	M6x1.0P	M6x1.0P
D8 H7	3	5	6	6
D9	3.4	4.5	5.5	5.5

 $\star$  Specification subject to change without notice.

## • PGF Specifications Table

Specificatio	ns	Stage	Ratio	PGF-42	PGF-60	PGF-90	PGF-115
			3	-	40	105	180
			4	16	43	110	240
		1	5	17	50	130	290
		1	7	14	44	125	270
			10	11	37	95	220
		Stage	Ratio	PGF-42	PGF-60(T)	PGF-90(T)	PGF-115T
Nominal Output Torque	Γ <sub>2N</sub> N•m		15	-	40	105	180
			20	16	43	110	240
			25	17	50	130	290
			30	17	50	130	290
		2	35	17	50	130	290
			40	17	50	130	290
			50	17	50	130	290
			70				
				14	44	125	270
	_		100	11	37	95	220
mergency Stop Torque T	N• m		(*N	3.0 time Max. Output Torq	s of Nominal Out ue T <sub>2B</sub> =60% of En	out Torque hergency Stop Tor	que)
Nominal Input Speed <b>N</b>	IN rpm	1,2	3-100	5000	5000	4000	4000
Max. Input Speed $n_{\mathtt{lma}}$	<sub>x</sub> rpm	1,2	3-100	10000	10000	8000	8000
		1	3-10	≦ 3	≦ 3	≦ 3	≦1
Micro Backlash P0	arcmin	2	12-100	≦ 5	≦ 5	≦ 5	≦ 3
Precision Backlash P1	arcmin	1	3-10	≦ 5	≦ 5	≦ 5	≦ 3
	arcmin	2	12-100	≦7	≦7	≦7	≦ 5
Standard Backlash P2	arcmin	1	3-10	≦7	≦7 ≲0	≦7 ≤ 0	≦ 5 ≲ 7
Torsional Rigidity	N • m	1,2	12-100 3-100	≦ 9 6	≦9 12	≦ 9 28	<u>≦7</u> 75
	/arcmin						
Max. Bending Moment M	2kB <sup>1</sup> N•m	1,2	3-100	22.5	36	76	140
Max. Axial Load $F_{2aB}$ <sup>1</sup>	N	1,2	3-100	465	635	1060	1580
Operating Temp.	°C		3-100		-10 °C ~+90 °C		
Service Life	hr		3-100	2		ntinuous operatio	n)
Efficiency	%	1 2	3-10 12-100			97% 94%	
		1	3-10	0.7	1.4	3.2	6.0
Weight	kg	2	12-100	1.1	2.2/1.7	5.9/4.0	7.9
Mounting Position	-	1,2	3-100			rection	
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	56	58	60	63
Protection Class	-	1,2	3-100		IF	65	
Lubrication	-	1,2	3-100		Synthetic	Lubricant	
			Iner	rtia(J1)	,		
Stage	Ratio		unit	PGF-42	PGF-60	PGF-90	PGF-115
	3			-	0.19	0.72	2.35
	4			0.02	0.18	0.67	1.66
1	5			0.02	0.17	0.65	1.50
	7			0.02	0.14	0.60	1.45
	10		Kg • cm <sup>2</sup>	0.02	0.14	0.58	1.41
Stage	Ratio			PGF-42	PGF-60(T)	PGF-90(T)	PGF-115
	15/20/25			0.02	0.17(0.02)	0.65(0.17)	0.65
2	30/35/40			0.02	0.14(0.02)	0.60(0.14)	0.60
	50/70/100			0.02	0.14(0.02)	0.58(0.14)	0.58

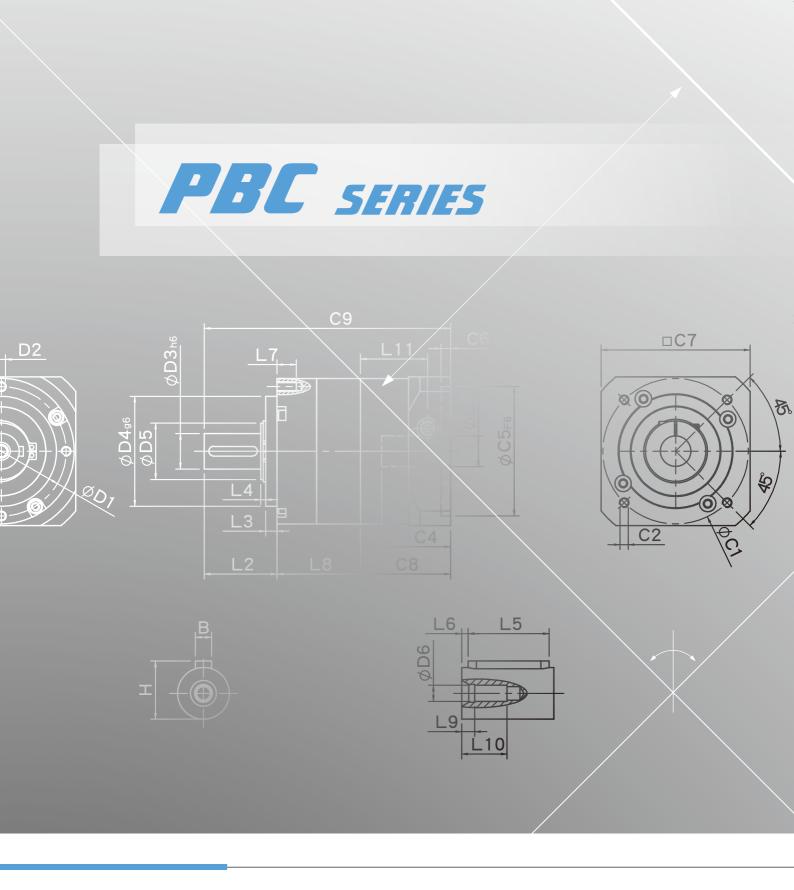
\* The above figures/specifications are subject to change without prior notice.

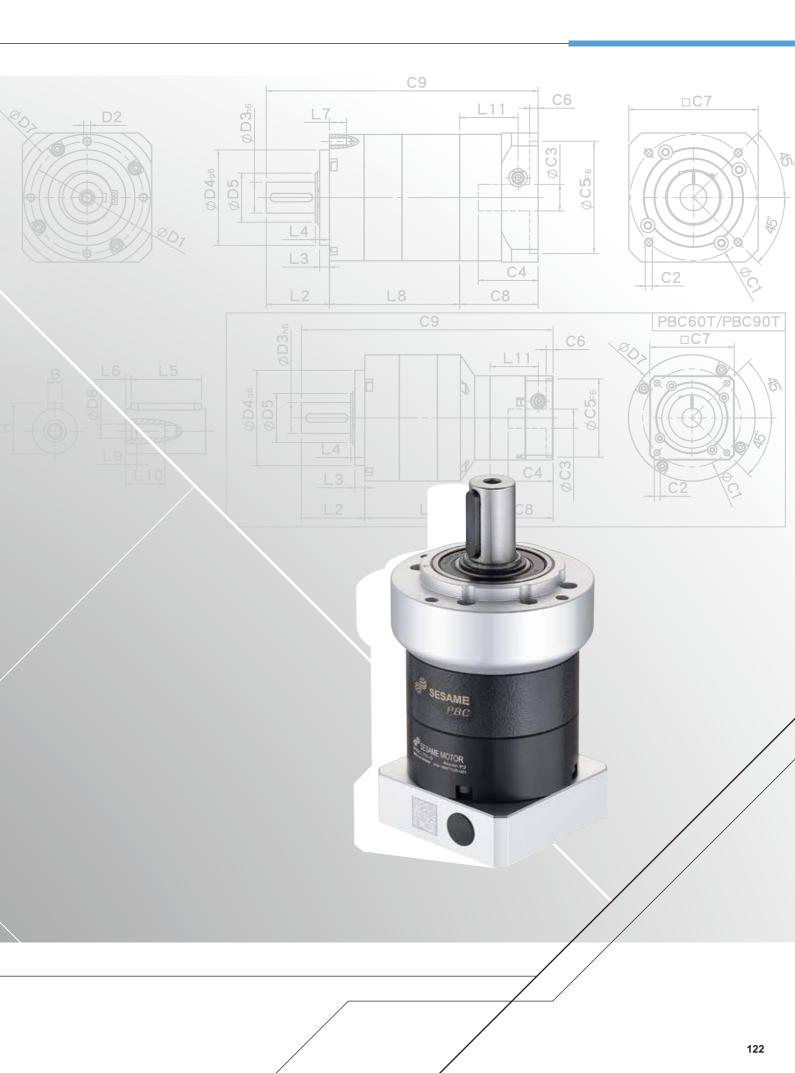
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# SERVO MOTOR GEARHEADS

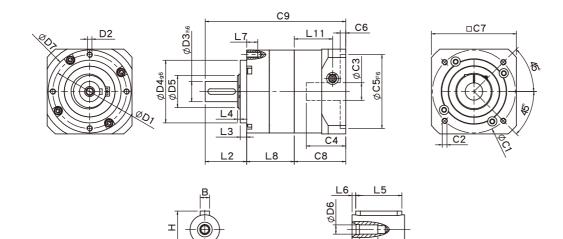








## PBC Single Stage Dimensions



Unit:mm

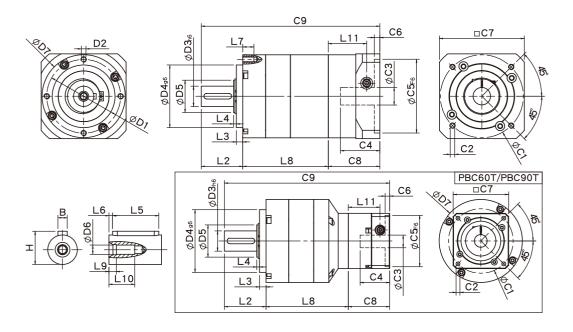
## Specifications

Dimensions	PBC50	PBC70	PBC90
D1	44	62	80
D2	M4x0.7P	M5x0.8P	M6x1.0P
D3 h6	12	16	22
D4 g6	35	52	68
D5	15	20	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	50	70	90
L2	26	36	45
L3	5.5	5	7
L4	2.6	2.7	3
L5	15	25	30
L6	2	2	3
L7	8	10	12
L8	32.4	49.6	54.4
L9	4	4	4.5
L10	14	16.5	20.5
L11	26.9	34.3	41.55
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦19/≦24/≦28
C4 <sup>2</sup>	26.5	33.5	41
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6
C7 <sup>2</sup>	42.6	60	92
C8 <sup>2</sup>	36.4	44.8	55.8
C9 <sup>2</sup>	94.8	130.4	155.2
В	5	5	6
Н	15	18	24.5

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\bigstar$  Specification subject to change without notice.

### • PBC Double Stage Dimensions



#### Specifications

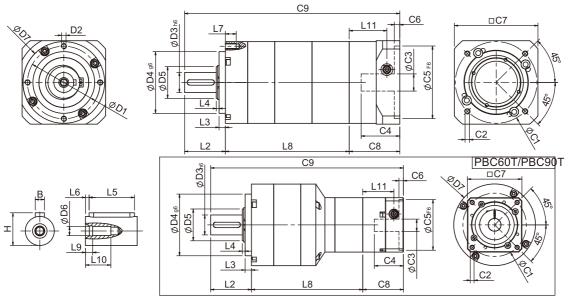
Unit:mm

Dimensions	PBC50	PBC70	PBC70T	PBC90	PBC90T
D1	44	(	52	8	0
D2	M4x0.7P	M5:	x0.8P	M6x1.0P	
D3 h6	12	-	16	2	2
D4 g6	35	Ţ.	52	6	8
D5	15		20	3	5
D6	M4x0.7P	M5:	x0.8P	M8x1	L.25P
D7	50		70	9	0
L2	26	:	36	4	5
L3	5.5		5	7	7
L4	2.6	2	2.7	3	3
L5	15	2	25	30	
L6	2		2	3	
L7	8	10		12	
L8	57.3	80.3	75.9	95.4	92
L9	4		4	4.	.5
L10	14	1	6.5	20.5	
L11	26.9	34.3	26.9	41.55	34.3
C1 <sup>2</sup>	46	70	46	90	70
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦8/≦11	≦19/≦24/≦28	≦14/≦19
C4 <sup>2</sup>	26.5	33.5	26.5	41	33.5
C5 <sup>2</sup> F6	30	50	30	70	50
C6 <sup>2</sup>	4	4	4	6	4
C7 <sup>2</sup>	42.6	60	42.6	92	60
C8 <sup>2</sup>	36.4	44.8	36.4	55.8	44.8
C9 <sup>2</sup>	119.7	161.1	148.3	196.2	181.8
В	5		5	6	5
Н	15		18	24	l.5

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\bigstar$  Specification subject to change without notice.

## PBC Triple Stage Dimensions



### Specifications

Unit:mm

Dimensions	PBC50	PBC70T	PBC90T
D1	44	62	80
D2	M4x0.7P	M5x0.8P	M6x1.0P
D3h6	12	16	22
D4 <sub>g6</sub>	35	52	68
D5	15	20	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	50	70	90
L2	26	36	45
L3	5.5	5	7
L4	2.6	2.7	3
L5	15	25	30
L6	2	2	3
L7	8	10	12
L8	82.2	100.8	122.7
L9	4	4	4.5
L10	14	16.5	20.5
L11	26.9	26.9	34.3
C1 <sup>2</sup>	46	46	70
C2 <sup>2</sup>	M4x0.7P	M4x0.7P	M5x0.8P
C3 <sup>2</sup>	≦8/≦11	≦8/≦11	≦14/≦19
C4 <sup>2</sup>	26.5	26.5	33.5
C5 <sup>2</sup> F6	30	30	50
C6 <sup>2</sup>	4	4	4
C7 <sup>2</sup>	42.6	42.6	60
C8 <sup>2</sup>	36.4	36.4	44.8
C9 <sup>2</sup>	144.6	173.2	212.5
В	4	5	6
Н	13.5	18	24.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

## PBC Specifications Table

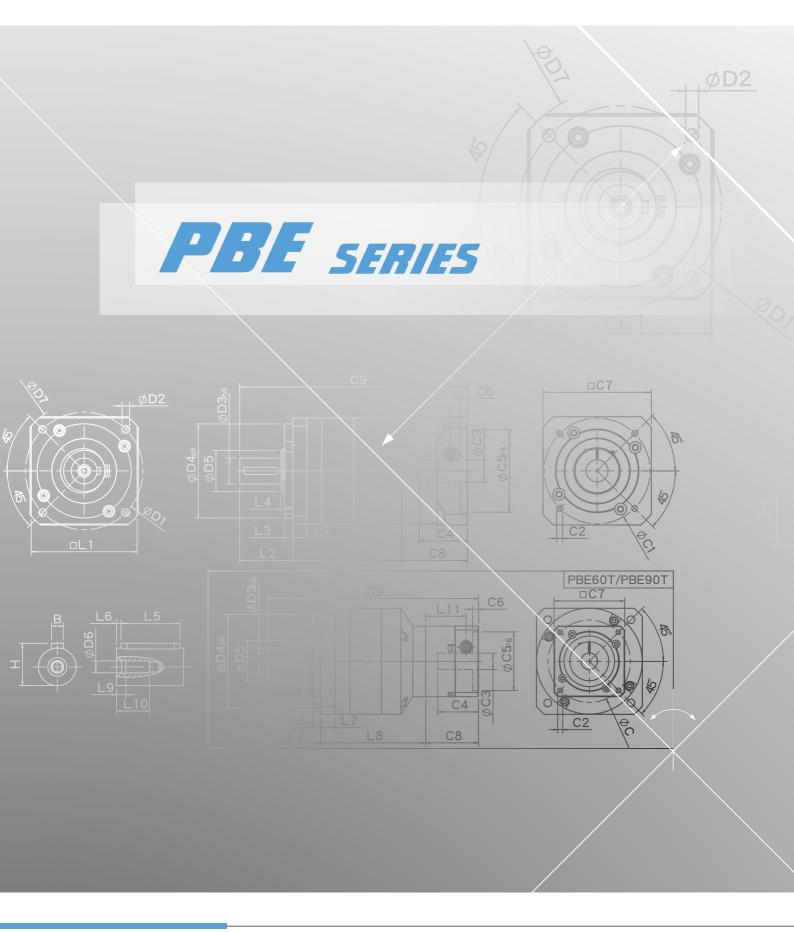
Specifications		Stage	Ratio	PBC-50	PBC-70	PBC-90
			3	4.8	13.6	33.5
			4	6.3	21.6	58.6
			5	6.0	20.5	55.1
		1	7	5.6	19.2	51.8
			9	5.4	18.5	50.0
			10	5.4	17.0	48.0
		Stage	Ratio	PBC-50	PBC-70(T)	PBC-90(T)
			15	4.8	13.6	33.5
			20	6.3	21.6	58.6
			25	6.0	20.5	55.1
			35	6.0	20.5	55.1
		2	45	6.0	20.5	55.1
Nominal Output Torque T <sub>2N</sub>	N•m	2				
			49	5.6	19.2	51.8
			63	5.6	19.2	51.8
			81	5.4	18.5	50.0
		Stage	Ratio	PBC-50	PBC-70(T)	PBC-90(T)
			125	6.0	20.5	55.1
			175	6.0	20.5	55.1
			225	6.0	20.5	55.1
			245	6.0	20.5	55.1
		3	315	6.0	20.5	55.1
			405	6.0	20.5	55.1
			567	5.6	19.2	51.8
			729	5.4	18.5	50.0
			125			
mergency Stop Torque T <sub>2NOT</sub>	N • m		(*N	3.0 times of Nominal Output Torque (*Max. Output Torque T <sub>2B</sub> =60% of Emergency Stop Torque)		
Nominal Input Speed $n_{\text{1N}}$	rpm	1,2,3	3-729	4000	4000	3000
Max. Input Speed $n_{1max}$	rpm	1,2,3	3-729	8000	6000	6000
		1	3-10	≦9	≦8	≦7
Backlash	arcmin	2	15-81	≦12	_0 ≦10	_ / ≦ 9
		3	125-729	= 12 ≦ 15	≦12	J ≦12
Torsional Rigidity	N • m /arcmin	1,2,3	3-729	0.8	2.0	7.0
Max. Radial Load F <sub>2rB</sub> <sup>1</sup>	N	1,2,3	3-729	540	1040	1700
				2.62	720	735
Max. Axial Load $F_{2aB}$ <sup>1</sup>	N	1,2,3	3-729	360	720	155
				360		, 35
Operating Temp.	°C	1,2,3	3-729		-10 °C ~+90 °C	
		1,2,3 1,2,3	3-729 3-729		-10 °C ~+90 °C (10,000/ Continuous op	
Operating Temp. Service Life	°C	1,2,3 1,2,3 1	3-729 3-729 3-10		-10 °C ~+90 °C (10,000/ Continuous op ≧ 95%	
Operating Temp.	°C hr	1,2,3 1,2,3	3-729 3-729 3-10 15-81		-10 °C ~+90 °C (10,000/ Continuous op	
Operating Temp. Service Life	°C hr	1,2,3 1,2,3 1 2 3	3-729 3-729 3-10 15-81 125-729	20,000	-10 °C ~+90 °C (10,000/ Continuous op ≧ 95% ≧ 90% ≧ 85%	peration)
Operating Temp. Service Life Efficiency	°C hr	1,2,3 1,2,3 1 2 3 1	3-729 3-729 3-10 15-81 125-729 3-10	0.5	-10 °C ~+90 °C (10,000/ Continuous op ≧ 95% ≧ 90% ≧ 85% 1.2	peration) 3.1
Operating Temp. Service Life	°C hr %	1,2,3 1,2,3 1 2 3	3-729 3-729 3-10 15-81 125-729	20,000	-10 °C ~+90 °C (10,000/ Continuous op ≧ 95% ≧ 90% ≧ 85%	peration)
Operating Temp. Service Life Efficiency Weight	°C hr %	1,2,3 1,2,3 1 2 3 1 2 3 3	3-729 3-729 3-10 15-81 125-729 3-10 15-81	20,000 	-10 °C ~+90 °C (10,000/ Continuous op ≧ 95% ≧ 90% ≧ 85% 1.2 1.7/1.5 2.0/1.8	3.1 4.7/3.6
Operating Temp. Service Life Efficiency Weight Mounting Position	°C hr % kg	1,2,3 1,2,3 1 2 3 1 2 3 1,2,3	3-729 3-729 3-10 15-81 125-729 3-10 15-81 125-729 3-729	20,000 0.5 0.7 0.9	-10 °C ~+90 °C (10,000/ Continuous op ≧ 95% ≧ 90% ≧ 85% 1.2 1.7/1.5	3.1 4.7/3.6
Operating Temp. Service Life Efficiency Weight	°C hr %	1,2,3 1,2,3 1 2 3 1 2 3 3	3-729 3-729 3-10 15-81 125-729 3-10 15-81 125-729	20,000 	-10 °C ~+90 °C (10,000/ Continuous op ≧ 95% ≧ 90% ≧ 85% 1.2 1.7/1.5 2.0/1.8 Any direction	3.1 4.7/3.6 5.3/4.0

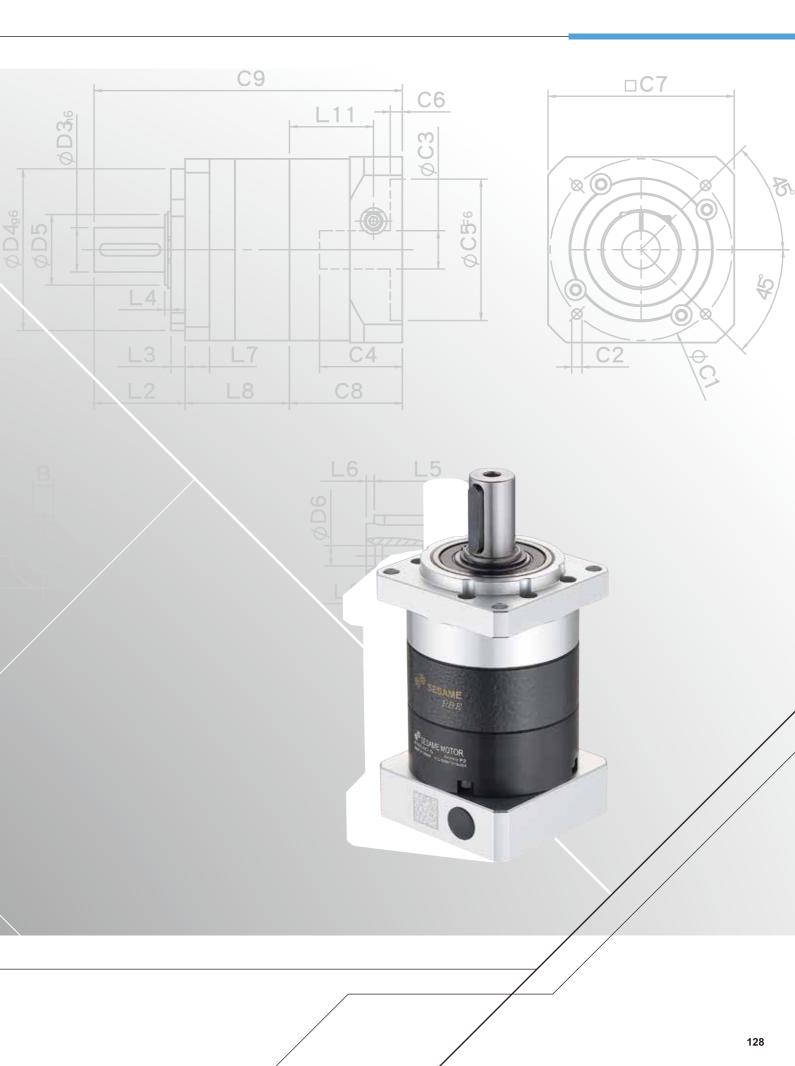
\* 1. Applied to the output shaft center @100rpm. \* 2. Measured at 3000rpm with no load

 $\ensuremath{\mathbbmm}$  The above figures/specifications are subject to change without prior notice.

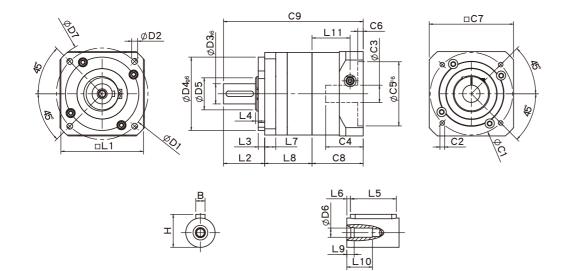
Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.







### PBE Single Stage Dimensions



Unit:mm

## Specifications

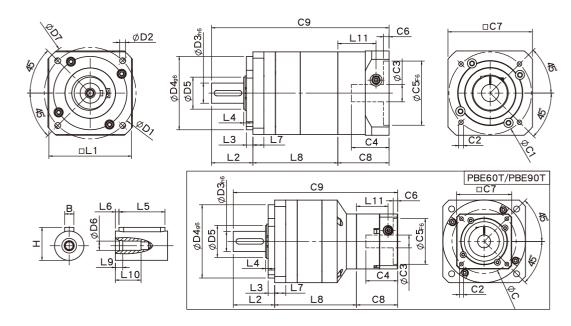
Dimensions	PBE42	PBE60	PBE90
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	20	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6(44) <sup>1</sup>	60	90
L2	26	36	45
L3	5.5	5	7
L4	2.6	2.7	3
L5	15	25	30
L6	2	2	3
L7	8	10	12
L8	32.4	49.6	54.4
L9	4	4	4.5
L10	14	16.5	20.5
L11	26.9	34.3	41.5
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦19/≦24/≦28
C4 <sup>2</sup>	26.5	33.5	41
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6
C7 <sup>2</sup>	42.6	60	92
C8 <sup>2</sup>	36.4	44.8	55.8
C9 <sup>2</sup>	94.8	130.4	155.2
В	5	5	6
Н	15	18	24.5

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

 $\star$  L1=44 when gear ratio is 10.





Unit:mm

#### • PBE Double Stage Dimensions

#### Specifications

PBE60/PBE60T PBE90/PBE 90T Dimensions PBE42 D1 50 70 100 D2 3.4 5.5 6.5 D3 h6 13 16 22 50 35 80 D4 g6 D5 15 20 35 M5x0.8P M8x1.25P D6 M4x0.7P D7 56 80 118 L1 42.6 60 90 26 36 45 12 L3 5.5 5 7 L4 2.6 2.7 3 L5 15 25 30 2 3 L6 2 L7 8 10 12 75.9 57.3 80.3 95.4 18 92 L9 4 4 4.5 16.5 20.5 L10 14 L11 26.9 34.3 26.9 41.55 34.3 C1<sup>2</sup> 46 70 46 90 70 C2 <sup>2</sup> M4x0.7P M5x0.8P M4x0.7P M6x1.0P M5x0.8P C3<sup>2</sup> ≦14/≦19 ≦19/≦24/≦28 ≦8/≦11 ≦8/≦11 ≦14/≦19 C4 <sup>2</sup> 26.5 33.5 26.5 41 33.5 C5<sup>2</sup> F6 30 50 30 70 50 C6<sup>2</sup> 4 4 4 4 6 C7<sup>2</sup> 42.6 60 42.6 60 92 C8<sup>2</sup> 36.4 44.8 36.4 55.8 44.8 C9<sup>2</sup> 119.7 148.3 161.1 196.2 181.8 В 5 5 6 15 24.5 Н 18

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

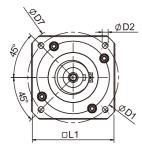
 $\bigstar$  Specification subject to change without notice.

| 130

## PBE Triple Stage Dimensions

L5

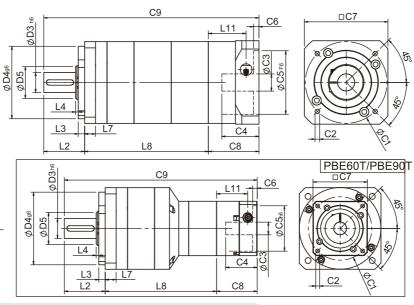
10



L6

D6

B



## Specifications

Unit:mm

Dimensions	PBE42	PBE60T	PBE90T
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	20	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6	60	90
L2	26	36	45
L3	5.5	5	7
L4	2.6	2.7	3
L5	15	25	30
L6	2	2	3
L7	8	10	12
L8	82.2	100.8	122.7
L9	4	4	4.5
L10	14	16.5	20.5
L11	26.9	26.9	34.3
C1 <sup>2</sup>	46	46	70
C2 <sup>2</sup>	M4x0.7P	M4x0.7P	M5x0.8P
C3 <sup>2</sup>	≦8/≦11	≦8/≦11	≦14/≦19
C4 <sup>2</sup>	26.5	26.5	33.5
C5 <sup>2</sup> F6	30	30	50
C6 <sup>2</sup>	4	4	4
C7 <sup>2</sup>	42.6	42.6	60
C8 <sup>2</sup>	36.4	36.4	44.8
C9 <sup>2</sup>	144.6	173.2	212.5
В	5	5	6
Н	15	18	24.5

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

 $\star$  L1=44 when gear ratio is 10.



## PBE Specifications Table

Specifications		Stage	Ratio	PBE-42	PBE-60	PBE-90
			3	4.8	13.6	33.5
			4	6.3	21.6	58.6
			5	6.0	20.5	55.1
		1	7	5.6	19.2	51.8
			9	5.4	18.5	50.0
			10	5.4	17.0	48.0
		Stage	Ratio	PBE-42	PBE-60(T)	PBE-90(T)
			15	4.8	13.6	33.5
			20	6.3	21.6	58.6
			25	6.0	20.5	55.1
			35	6.0	20.5	55.1
		2	45	6.0	20.5	55.1
Nominal Output Torque $T_{2N}$	N • m		49	5.6	19.2	51.8
			63	5.6	19.2	51.8
			81	5.4	18.5	50.0
		Stage	Ratio	PBE-42	PBE-60(T)	PBE-90(T)
			125	6.0	20.5	55.1
			175	6.0	20.5	55.1
			225	6.0	20.5	55.1
			245	6.0	20.5	55.1
		3	315	6.0	20.5	55.1
			405	6.0	20.5	55.1
			567	5.6	19.2	51.8
			729	5.4	18.5	50.0
Emergency Stop Torque T <sub>2NOT</sub>	N • m			3.0 times of Nominal Output Torque		
Emergency stop forque r <sub>2NOT</sub>	IN • III		(* N	Nax. Output Torque T <sub>2B</sub>	=60% of Emergency St	op Torque)
Nominal Input Speed $n_{1N}$	rpm	1,2,3	3-729	4000	4000	3000
Max. Input Speed $n_{1max}$	rpm	1,2,3	3-729	8000	6000	6000
		1	3-10	≦ 9	≦8	≦7
Backlash	arcmin	2	15-81	≦12	≦10	≦9
		3	125-729	≦15	≦12	≦12
Torsional Rigidity	N • m /arcmin	1,2,3	3-729	0.8	2.0	7
Max. Radial Load $F_{2rB}{}^1$	Ν	1,2,3	3-729	540	1040	1700
Max. Axial Load $F_{2aB}$ <sup>1</sup>	Ν	1,2,3	3-729	360	720	735
Operating Temp.	°C	1,2,3	3-729		-10 °C ~+90 °C	
Service Life	hr	1,2,3	3-729	20,000	(10,000/ Continuous o	peration)
		1	3-10		≧95%	
Efficiency	%	2	15-81		≧ 90%	
		3	125-729		≧ 85%	
NAZ 1 1 -	4~		3-10	0.5	1.2	3.1
Weight	kg	2	15-81 125-729	0.7	1.7/1.5 2.0/1.8	4.7/3.6 5.3/4.0
Mounting Position		1,2,3	3-729	0.9	Any direction	5.5/4.0
Noise Level <sup>2</sup>				≦62	Any direction ≦ 64	≦67
	dBA/1m	1,2,3	3-729	<u>⇒</u> 0∠		÷0/
Protection Class Lubrication	-	1,2,3	3-729 IP64			
	- t center @10	1,2,3	3-729		Synthetic Lubricant	

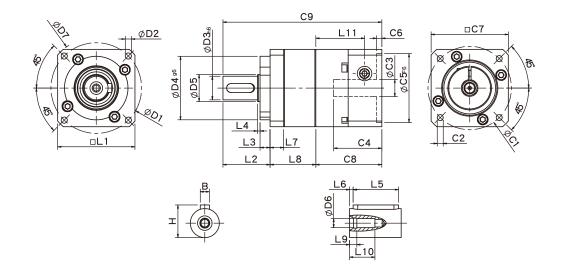
\* 1. Applied to the output shaft center @100rpm.
\* 2. Measured at 3000rpm with no load
% The above figures/specifications are subject to change without prior notice.







#### PAE Single Stage Dimensions



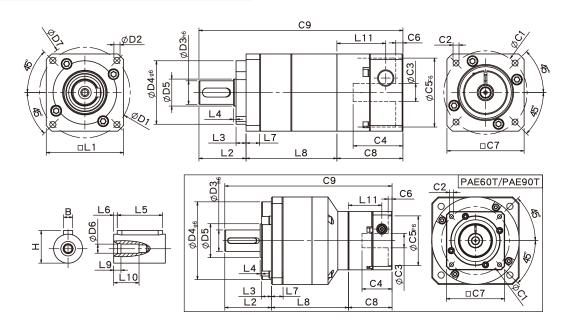
Unit:mm

#### Specifications

Dimensions PAE42 PAE60 PAE90 PAE115 D1 50 70 100 \_ D2 3.4 5.5 6.5 \_ D3 h6 13 16 22 -50 D4 g6 35 80 -D5 15 20 35 \_ D6 M4x0.7P M5x0.8P M8x1.25P \_ D7 56 80 118 \_ L1 42.6 60 90 -L2 26 37 48 -L3 5.5 7 10 -L4 1.5 1.5 1.5 -L5 15 25 32 \_ L6 2 2 3 -L7 7.5 10 12 -36.3 25.2 L8 41.8 \_ L9 4 4 4.5 -L10 16.5 20.5 14 -L11 26.9 34.3 41.5 \_ C1<sup>2</sup> 46 70 90 \_ C2 <sup>2</sup> M4x0.7P M5x0.8P M6x1.0P -C3<sup>2</sup> ≤19/≤24/≤28 ≦8/≦11 ≦14/≦19 \_ C4 <sup>2</sup> 26.5 33.5 41 -C5  $^{2}$  F6 70 30 50 -C6 <sup>2</sup> 4 4 6 -C7<sup>2</sup> 42.6 60 92 -C8<sup>2</sup> 36.4 44.8 55.8 -C9<sup>2</sup> 87.6 118.1 145.6 \_ В 5 5 6 -15 Н 18 24.5 \_

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.



#### PAE Double Stage Dimensions

#### Specifications

Unit:mm

Dimensions	PAE42	PAE60/	PAE60T	PAE90/I	PAE115T	
D1	50	7	70	100		-
D2	3.4	5	.5	6	6.5	
D3 h6	13	1	.6	2	2	-
D4 g6	35	5	50	8	0	-
D5	15	2	20	3	5	-
D6	M4x0.7P	M5>	(0.8P	M8x2	M8x1.25P	
D7	56	8	30	11	L8	-
L1	42.6	6	50	9	0	-
L2	26	3	37	4	8	-
L3	5.5		7	1	0	-
L4	1.5	1	5	1.	.5	-
L5	15	25		32		-
L6	2	2		3		-
L7	7.5	10		12		-
L8	50.1	67	62.6	82.8	79.4	-
L9	4	4		4	.5	-
L10	14	10	6.5	20.5		-
L11	26.9	34.3	26.9	41.5	34.3	-
C1 <sup>2</sup>	46	70	46	90	70	-
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	-
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦8/≦11	<u>≤19/≤</u> 24/ <u>≤</u> 28	≦14/≦19	-
C4 <sup>2</sup>	26.5	33.5	26.5	41	33.5	-
C5 <sup>2</sup> F6	30	50	30	70	50	-
C6 <sup>2</sup>	4	4	4	6	4	-
C7 <sup>2</sup>	42.6	60	42.6	92	60	-
C8 <sup>2</sup>	36.4	44.8	36.4	55.8	44.8	-
C9 <sup>2</sup>	112.5	148.8	136	186.6	172.2	-
В	5		5	6		-
Н	15	1	.8	24	24.5	

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

PAE

## • PAE Specifications Table

Specificatio	ons	Stage	Ratio	PAE-42	PAE-60	PAE-90	PAE-115
			3	9	28	85	250
			4	10	32	80	240
			5	11	35	95	270
		1	7	10	28	85	220
			9	8	23	75	210
			10	8	21	65	190
		Stage	Ratio	PAE-42	PAE-60(T)	PAE-90(T)	PAE-1157
Nominal Output Torque T	N•m		15	11	34	90	250
			20	10	32	80	240
			25	11	35	95	270
			35	11	35	95	270
		2	45	11	35	95	270
			49	10	28	85	220
			63	10	28	85	220
			81	8	23	75	210
			100	8	23	65	190
mergency Stop Torque T <sub>2</sub>	N• m		3.0 times of Nominal Output Torque				
			(*	Max. Output Torq	$I_{2B} = 60\%$ of Ei	mergency Stop To	rque)
Nominal Input Speed $n_1$	<sub>.N</sub> rpm	1,2	3-100	4000	4000	3000	2500
Max. Input Speed $n_{1max}$	, rpm	1,2	3-100	8000	6000	6000	5000
		1	3-10	≦9	≦8	≦7	≦6
Standard Backlash P2	arcmin	2	12-100	≦12	≦ 10	≦ 9	≦ 8
Torsional Rigidity	N ∙ m ∕arcmin	1,2	3-100	1.5	4	8.5	17
Max. Radial Load F <sub>2rB</sub> <sup>1</sup>	N	1,2	3-100	760	1250	2030	4200
Max. Axial Load F <sub>2aB</sub> <sup>1</sup>	N	1,2	3-100	410	700	1200	2600
Operating Temp.	°C		3-100		-10 °C	~+90 °C	
Service Life	hr		3-100	2		ntinuous operatior	ນ)
		1	3-10	2		95%	<i>1</i> /
Efficiency	%	2	12-100			90%	
\A/=:-l=+	lun.	1	3-10	0.6	1.3	3.2	7.5
Weight	kg	2	12-100	0.8	1.8/1.6	4.8/3.7	9.2
Mounting Position	-	1,2	3-100		Any di	rection	
Noise Level <sup>2</sup>	dBA/1m	1,2	3-100	61	63	66	67
Protection Class	-	1,2	3-100		IF	265	
Lubrication	-	1,2	3-100		Synthetic	Lubricant	
			In	ertia(J1)			
Stage	Ratio		unit	PAE-42	PAE-60	PAE-90	PAE-115
	3			0.04	0.23	0.77	2.30
	4			0.03	0.21	0.67	1.92
1	5			0.03	0.21	0.61	1.71
		7		0.03	0.21	0.60	1.65
	9 10		Kg • cm <sup>2</sup>	0.03	0.21	0.60	1.63
Stage	Ratio			PAE-42	PAE-60(T)	PAE-90(T)	PAE-115
Stage	15/20/25			0.03	0.21(0.03)	0.61(0.21)	0.61
2	35/49			0.03	0.21(0.03)	0.60(0.21)	0.60
	53/45			0.03	0.21(0.03)	0.60(0.21)	0.60

X The above figures/specifications are subject to change without prior notice.

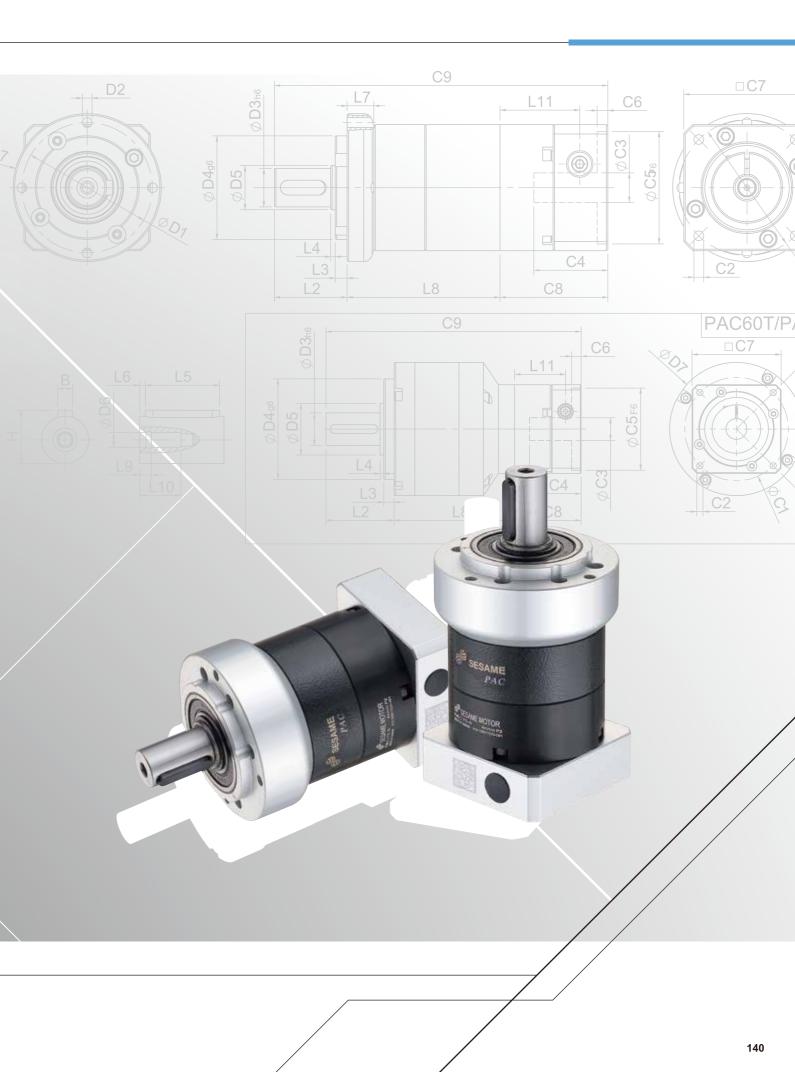
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## SERVO MOTOR GEARHEADS

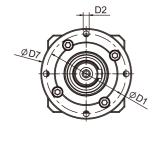


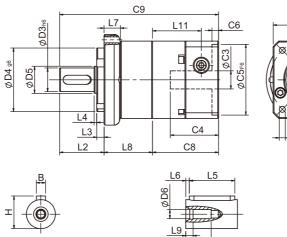






## PAC Single Stage Dimensions





## Specifications

Unit:mm

10

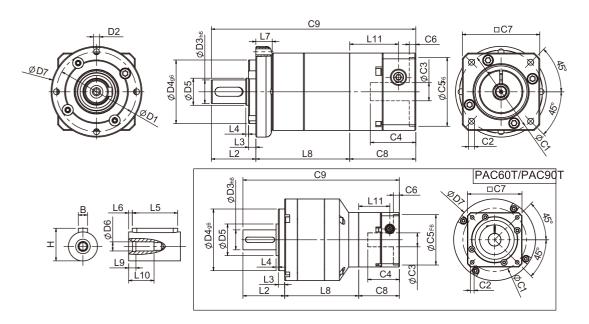
□C7

Dimensions	PAC50	PAC70	PAC90	PAC115
D1	44	62	80	-
D2	M4x0.7P	M5x0.8P	M6x1.0P	-
D3h6	12	16	22	-
D4 <sub>g6</sub>	35	52	68	-
D5	15	20	35	-
D6	M4x0.7P	M5x0.8P	M8x1.25P	-
D7	50	70	90	-
L2	24.5	36	46	-
L3	4	6	7	-
L4	1.5	1.5	2.5	-
L5	15	25	32	-
L6	2	2	3	-
L7	9	13.3	14	-
L8	26.7	37.3	43.8	-
L9	4	4	4.5	-
L10	14	16.5	20.5	-
L11	26.9	34.3	41.5	-
C1 <sup>2</sup>	46	70	90	-
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	-
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦19/≦24/≦28	-
C4 <sup>2</sup>	26.5	33.5	41	-
C5 <sup>2</sup> F6	30	50	70	-
C6 <sup>2</sup>	4	4	6	-
C7 <sup>2</sup>	42.6	60	90	-
C8 <sup>2</sup>	36.4	44.8	55.8	-
C9 <sup>2</sup>	87.6	118.1	145.6	-
В	4	5	6	-
Н	13.5	18	24.5	-

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

### PAC Double Stage Dimensions



#### Specifications

Unit:mm

Dimensions	PAC50	PAC70	PAC70T	PAC90	PAC90T	PAC115T
D1	44	62		80		-
D2	M4x0.7P	M5x0.8P		M6x1.0P		-
D3 h6	12	1	.6	22		-
D4 g6	35	5	2	68		-
D5	15	2	0	35		-
D6	M4x0.7P	M5x	0.8P	M8x1.25P		-
D7	50	7	0	90		-
L2	24.5	3	6	46		-
L3	4	(	5	7		-
L4	1.5	1.	5	2. 5	2. 5	
L5	15	25		32		-
L6	2	2		3		-
L7	9	13. 3		14		-
L8	51.6	68	63.6	84.8	81.4	-
L9	4	4		4. 5	5	-
L10	14	16	. 5	20. 5		-
L11	26.9	34.3	26.9	41.5	34.3	-
C1 <sup>2</sup>	46	70	46	90	70	-
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	-
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦8/≦11	≦19/≦24/≦28	≦14/≦19	-
C4 <sup>2</sup>	26.5	33.5	26.5	41	33.5	-
C5 <sup>2</sup> F6	30	50	30	70	50	-
C6 <sup>2</sup>	4	4	4	6	4	-
C7 <sup>2</sup>	42.6	60	42.6	90	60	-
C8 <sup>2</sup>	36.4	44.8	36.4	55.8	44.8	-
C9 <sup>2</sup>	112.5	148.8	136	186.6	172.2	-
В	4		5	6		-
Н	13.5	1	.8	24.	5	-

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\bigstar$  Specification subject to change without notice.



## • PAC Specifications Table

Specificatio	ns	Stage	Ratio	PAC-50	PAC-70	PAC-90	PAC-120
			3	9	28	85	250
			4	10	32	80	240
			5	11	35	95	270
		1	7	10	28	85	220
			9	8	23	75	210
			10	8	21	65	190
		Stage	Ratio	PAC-50	PAC-60/ PAC-60T	PAC-90 / PAC-90T	PAC-120T
Nominal Output Torque T	N•m		15	11	34	90	250
			20	10	32	80	240
			25	11	35	95	270
			35	11	35	95	270
		2	45	11	35	95	270
			49	10	28	85	220
			63	10	28	85	220
			81	8	23	75	210
			100	8	23	65	190
mergency Stop Torque T <sub>2</sub>	NOT N•m		3.0 times of Nominal Output Torque				
			(* 1	Max. Output Torq	ue $T_{2B} = 60\%$ of Er	nergency Stop To	rque)
Nominal Input Speed $n_1$	N rpm	1,2	3-81	4000	4000	3000	2500
Max. Input Speed $n_{1max}$	rpm	1,2	3-81	8000	6000	6000	5000
Standard Backlash P2	arcmin	1	3-9	≦ 9	≦8	≦7	≦6
		2	15-81	≦12	≦10	≦9	≦ 8
Torsional Rigidity	N • m /arcmin	1,2	3-81	1.5	4	8.5	17
Max. Radial Load $F_{2rB}{}^1$	N	1,2	3-81	760	1250	2030	4200
Max. Axial Load $F_{2aB}$ <sup>1</sup>	N	1,2	3-81	410	700	1200	2600
Operating Temp.	°C		3-81		-10 °C	~+90 °C	
Service Life	hr		3-81 20,000 (10,000/Continuous operation)			on)	
Efficiency	%	1 2	3-9 15-81	≥ 95% ≥ 90%			
) <b>/ / - :</b>  -+	lun.	1	3-9	0.6	1.3	3.2	7.5
Weight	kg	2	15-81	0.8	1.8/1.6	4.8/3.7	9.2
Mounting Position	-	1,2	3-81		Any c	lirection	
Noise Level <sup>2</sup>	dBA/1m	1,2	3-81	61	63	66	67
Protection Class	-	1,2	3-81		II	P65	
Lubrication	-	1,2	3-81		Syntheti	c Lubricant	
			Iner	tia(J1)			
Stage	Ratio		unit	PAC-50(Ψ8)	PAC-70(ψ14)	PAC-90(ψ 19)	PAC-120(ψ24
5	3			0.04	0.23	0.77	2.30
	4			0.03	0.21	0.67	1.92
1	5	7 9 Kg • cm <sup>2</sup>		0.03	0.21	0.61	1.71
				0.03	0.21	0.60	1.65
	9 10			0.03	0.21	0.60	1.63
Stage	Ratio			0.03 PAC-50(ψ8)	PAC-70(ψ14)/	PAC-90(ψ19)/	PAC-120T
				. ,	PAC-70T(ψ8)	PAC-90T(ψ14)	(ψ19)
	15/20/25			0.03	0.21(0.03)	0.61(0.21)	0.61
2	35/49 45/63/81/100			0.03	0.21(0.03)	0.60(0.21)	0.60
	100 / 10 / CO / CF			0.03	0.21(0.03)	0.00(0.21)	0.00

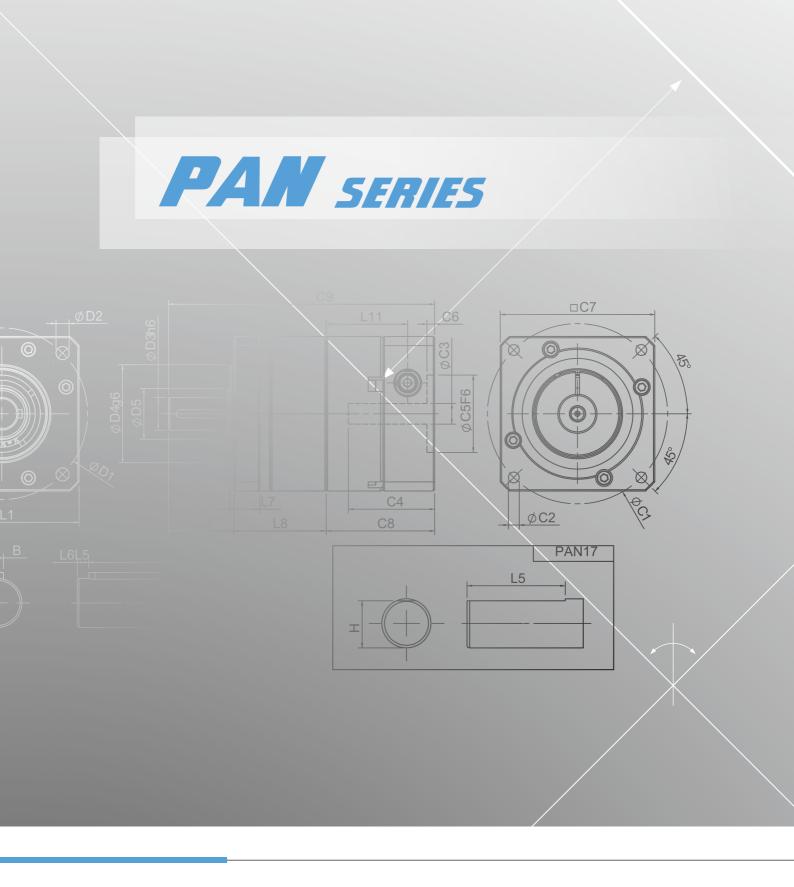
\* 2. Measured at 3000rpm with no load \* The above figures/specifications are subject to change without prior notice.

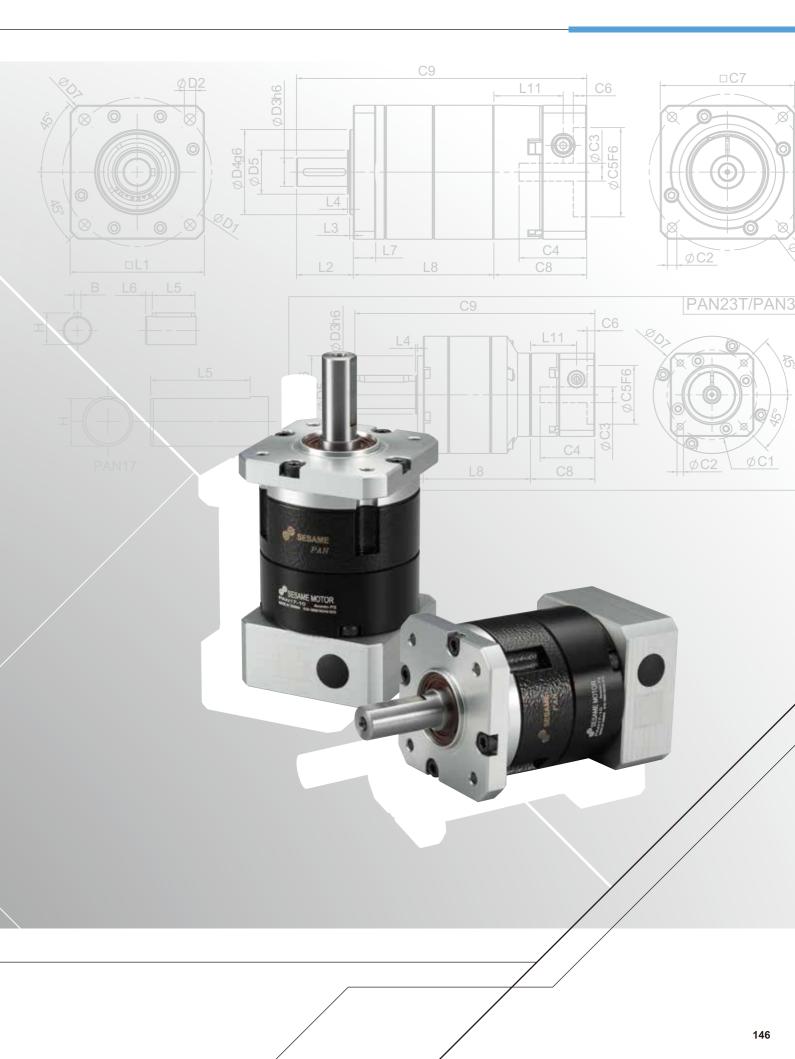
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# SERVO MOTOR GEARHEADS

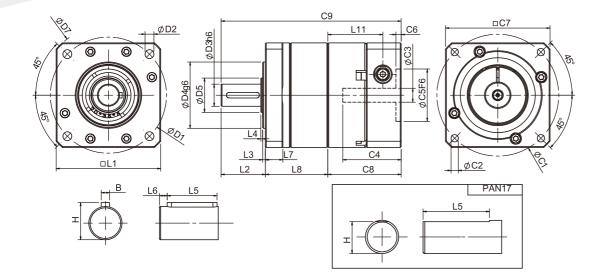








## PAN Single Stage Dimensions



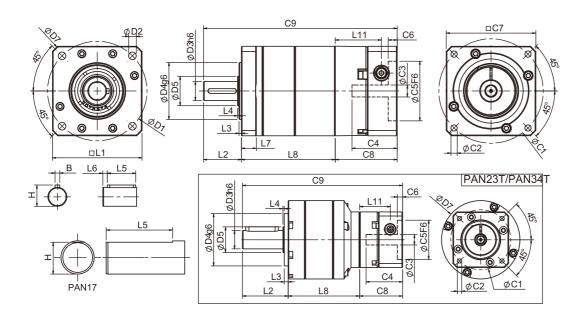
Unit:mm

### Specifications

Dimensions	PAN17	PAN23	PAN34	
D1	43.8	66.67	98.425	
D2	3.25	5.1	5.6	
D3 h6	9.525	12.7	19.05	
D4 g6	21.97	38.1	73.025	
D5	12	20	35	
D7	56	80	118	
L1	44(42.6)	60	90	
L2	25.4	25.4	31.75	
L3	1.6	1.6	1.7	
L4	1	1	1	
L5	19.05	19.05	25.4	
L6	-	3	3	
L7	6.5	10	12	
L8	28.8	35.8	43.5	
L11	26.9	31.6	37.25	
C1 <sup>2</sup>	46	70	90	
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦19/≦24/≦28	
C4 <sup>2</sup>	26.5	33.5	41	
C5 <sup>2</sup> F6	30	50	70	
C6 <sup>2</sup>	4	4	6	
C7 <sup>2</sup>	42.6	60	90	
C8 <sup>2</sup>	36.4	42.1	51.5	
C9 <sup>2</sup>	90.6	103.3	126.75	
В	-	3.175	4.763	
Н	9.14	14.22	21.25	

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.



### PAN Double Stage Dimensions

#### Specifications

Unit:mm

Dimensions	PAN17	PAN23	PAN23T	PAN34	PAN34T	
D1	43.8	66.	67	98. 425		
D2	3.25	5.	1	5.6	;	
D3 h6	9.525	12	. 7	19.0	15	
D4 g6	21.97	38	. 1	73. 0	25	
D5	12	2	0	35		
D7	56	8	0	118		
L1	44(42.6)	6	0	90		
L2	25.4	25	. 4	31.7	5	
L3	1.6	1.	6	1.7	,	
L4	1	:	1	1		
L5	19.05	19.05		25. 4		
L6	-	3		3		
L7	6.5	1	0	12		
L8	51.25	62.8	56.1	77.3	72.8	
L11	23.4	31	23.4	37.25	31	
C1 <sup>2</sup>	46	70	46	90	70	
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦8/≦11	≦19/≦24/≦28	≦14/≦19	
C4 <sup>2</sup>	26.5	33.5	26.5	41	33.5	
C5 <sup>2</sup> F6	30	50	30	70	50	
C6 <sup>2</sup>	4	4	4	6	4	
C7 <sup>2</sup>	42.6	60	42.6	90	60	
C8 <sup>2</sup>	32.9	41.5	32.9	51.5	41.5	
C9 <sup>2</sup>	109.55	129.7	114.4	160.55	146.05	
В	-	3.	175	4.76	3	
Н	9.14	14.	22	21. 2	5	

+ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

## • PAN Specifications Table

Creations		Ctarra	Datia	DANI 17			DANI 40	DANLEC				
Specifications		Stage	Ratio	PAN-17	PAN-23	PAN-34	PAN-42	PAN-56				
			3	9	28	85	200	200				
			4	10	32	80	215	215				
		1	5	11	35	95	215	215				
			7 9	10	28	85 75	200 195	200 195				
			10	8	23	65	195	195				
			10		PAN-23 /	PAN-34 /						
		Stage	Ratio	PAN-17	PAN-23T	PAN-34T	PAN-42T	PAN-56T				
			15	11	35/24	95/68	168	168				
			20	11	35/31	95/95	215	215				
			25	11	35/30	95/95	215	215				
			35	11	35/28	95/95	215	215				
		2	45	11	35/27	95/92	215	215				
Nominal Output Torque T <sub>2N</sub>	N•m		50	11	35/27	95/82	205	205				
			70	10	28/28	85/85	200	200				
			90	8	23/23	75/75	195	195				
			100	8	21/21	65/65	180	180				
		Stage	Ratio	PAN-17	PAN-23T	PAN-34T	PAN-42T	PAN-56T				
			125	11	35	95	215	215				
			175	11	35	95	215	215				
			225	11	35	95	215	215				
			245	11	35	95	215	215				
		3	315	11	35	95	215	215				
			405	11	35	95	215	215				
			567	10	28	85	200	200				
			729	8	23	75	195	195				
			1000	8	21	65	180	180				
mergency Stop Torque T <sub>2NO</sub>	N•m			2.5 tim	res of Nominal ( rque T <sub>2B</sub> =60% c	Dutput Torque						
Nominal Input Speed N <sub>1N</sub>	rpm	1,2,3	3-1000	4000	4000	3000	2500	2500				
Max. Input Speed N <sub>1max</sub>	rpm	1,2,3 1	3-1000	6000 ≦ 9	6000 ≦ 8	6000 ≤ 7	5000 ≦ 6	5000 ≦ 6				
Chan dend De dale de DO	arcmin	2	15-100	<u>≤</u> 9 ≤12	<u>≦ 8</u> ≤10	≦ 7 ≦ 9	≦ 0 ≦ 8	≦ 0 ≦ 8				
Standard Backlash P2	arcmin	3	125~1000	≦12 ≦15	<u>≦10</u> ≦12	≦ 9 ≦12	≦ o ≦12	<u>≥</u> o ≦12				
	N • m							<u>≦12</u>				
Torsional Rigidity	/arcmin	1,2,3	3-1000	1.2	3.5	8.5	17	17				
Max. Radial Load $F_{2rB}$ <sup>1</sup>	N	1,2,3	3-1000	580	960	2160	-	-				
Max. Axial Load $F_{2aB}$ <sup>1</sup>	N	1,2,3	3-1000	410	430	790	-	-				
Operating Temp.	°C	1,2,3	3-1000			-10℃ ~ +90℃						
Service Life	hr	1,2,3	3-1000		20,000(10.0	00 / Continuou						
		1	3-10	1	-,	≧ 95%						
Efficiency	%	2	15-100			<u> </u>						
Enterency		3	125~1000			<u>≧</u> 85%						
		1	3-10	0.5	1.1	2.8	-	-				
Weight	kg	2	15-100	0.7	1.5/1.3	4.2/3.1	-	-				
weight	.~y	3	125~1000	-	-	-	-	-				
Mounting Position	-	1,2,3	3-1000		1	Any direction	1	1				
Noise Level <sup>2</sup>	dBA/1m	1,2,3	3-1000	60	63	66	67	67				
Protection Class	-	1,2,3	3-1000			IP 65						
Lubrication	-	1,2,3	3-1000		S	ynthetic Lubrica	int					
238110000011	1		- 2000	Inertia (J1)		,	· ·					
Store D.			unit	. ,		DANI DALLAD	DANI 40(100)	DANIECCIO				
Stage Rat			unit	PAN-17(ψ8)	PAN-23(ψ14)	PAN-34(ψ19)	PAN-42(ψ24)	PAN-56(ψ2				
1 3				0.04	0.23	0.77	2.30	2.30				
1 4				0.03	0.21	0.67	1.92	1.92				
				0.03	0.21 PAN-23(ψ14)/	0.61 PAN-34 (ψ 19) /	1.71 PAN-42T( ψ19)	1.71				
5~1	Ratio		Ratio		e Ratio		Kg • cm <sup>2</sup>	PAN-17(ψ8)	PAN-23T(ψ8)	PAN-34T(ψ14)		PAN-56T(ψ1
Stage Rat		Ng • cm		0.04	0.23(0.04)	0.77(0.23)	0.77	0.77				
Stage Rat	5			0.04								
5~1 Stage Rat 2 Other	atios			0.04	0.21(0.03)	0.61(0.21)	0.61	0.61				
Stage Rat	atios						0.61 PAN <b>-</b> 42T(ψ19)	0.61 PAN-56T(ψ1				

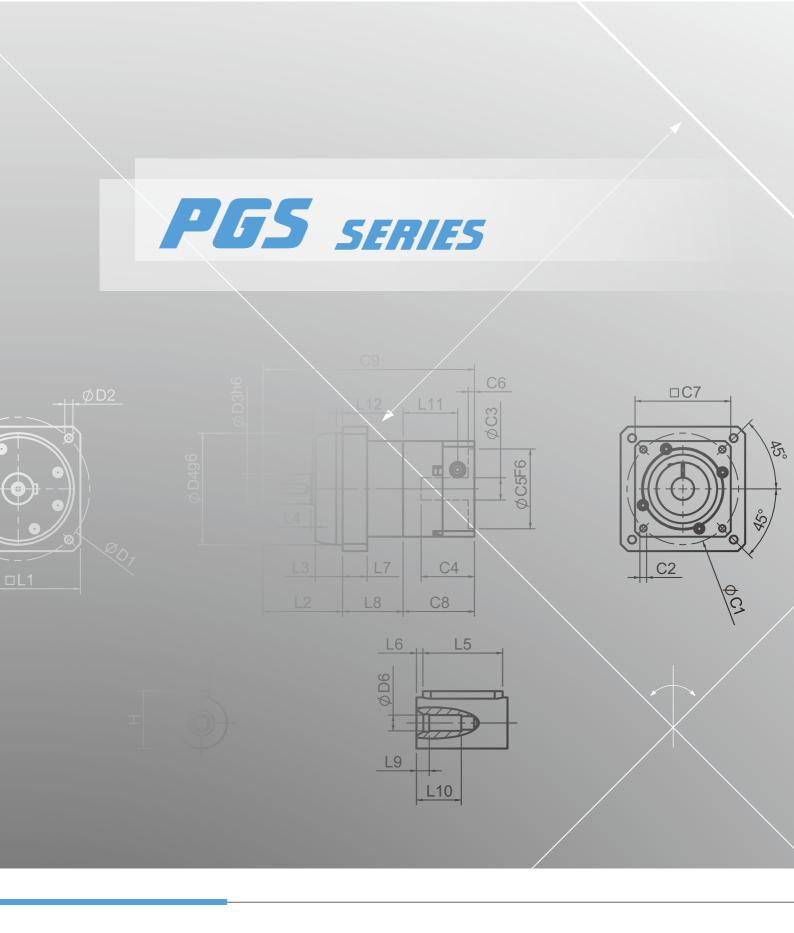
X The above figures/specifications are subject to change without prior notice.

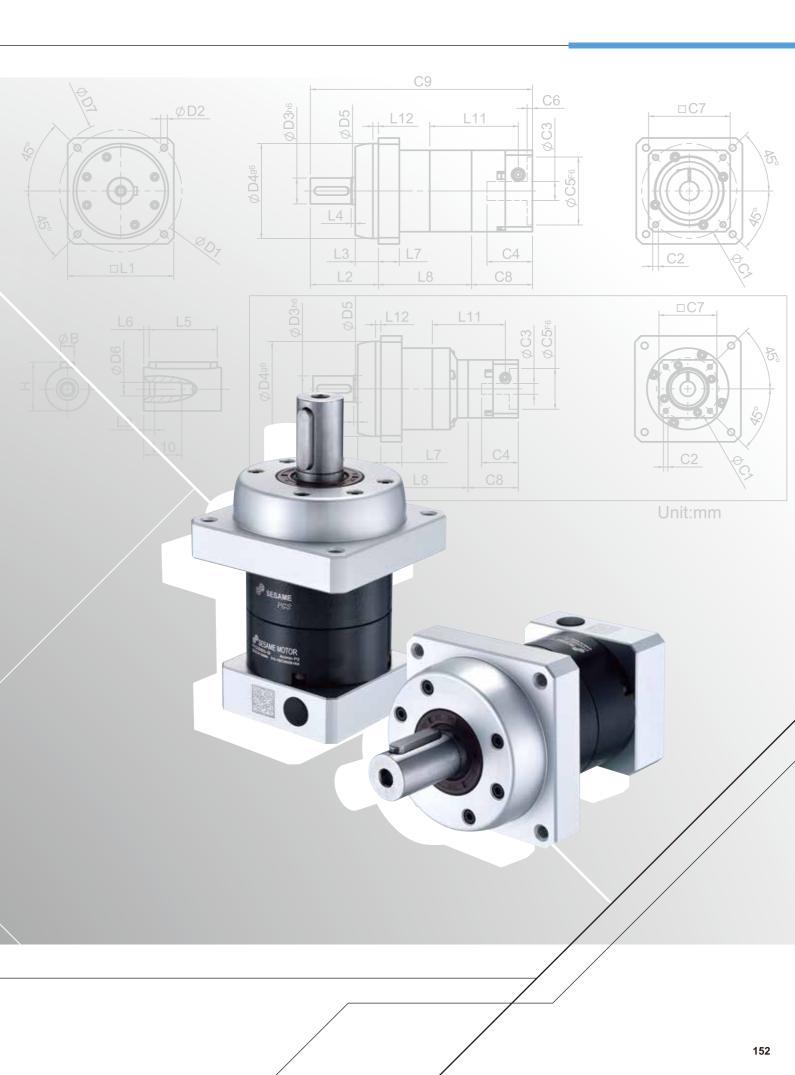
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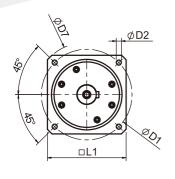


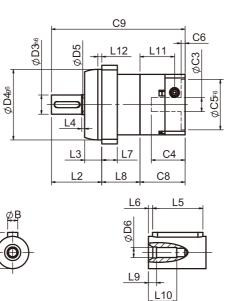




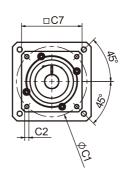


### PGS Single Stage Dimensions





Unit:mm



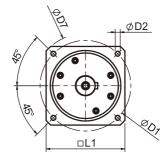
#### Specifications

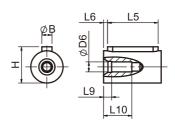
Dimensions	PGS42	PGS60	PGS90
D1	60	90	115
D2	M5x0.8P	M6x1.0P	M8x1.25P
D3 h6	12	19	24
D4 g6	50	70	90
D5	17	20	30
D6	M4x0.7P	M6x1.0P	M8x1.25P
D7	70	104	132
L1	52	78	98
L2	32	50	61
L3	10	17	18
L4	2	3	1.5
L5	16	25	32
L6	2	3	3
L7	11.5	15.4	18
L8	27.6	37.8	46.2
L9	4	4	4.5
L10	14	16.5	20.5
L11	26.9	34.3	41.55
L12	3	4	5
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦19/≦24/≦28
C4 <sup>2</sup>	26.5	33.5	41
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6
C7 <sup>2</sup>	42.6	60	90
C8 <sup>2</sup>	36.4	44.8	55.8
C9 <sup>2</sup>	96	132.6	163
В	4	6	8
Н	13.5	21.5	27

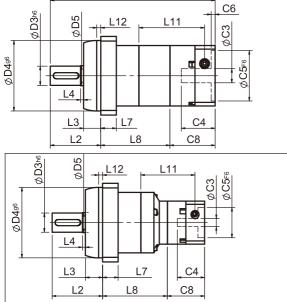
★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

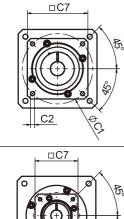
### PGS Double Stage Dimensions

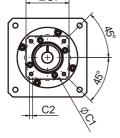






C9





#### Specifications

Unit:mm

Dimensions	PGS42	PGS60	PGS60T	PGS90	PGS90T	
D1	60	<u>c</u>	90	115		
D2	M5x0.8P	M6x	(1.0P	M8x1	25P	
D3 h6	12	1	19	2	4	
D4 g6	50	7	70	9	0	
D5	17	2	20	3	0	
D6	M4x0.7P	M6x	(1.0P	M8x1	25P	
D7	70	1	04	13	32	
L1	52	7	78	9	8	
L2	32	[ 	50	6	1	
L3	10	1	17	1	8	
L4	2		3	1.	5	
L5	16	2	25	32		
L6	2		3	3		
L7	11.5	1!	5.4	18		
L8	52.5	68.5	64.1	87.2	83.8	
L9	4		4	4.5		
L10	14	10	6.5	20.5		
L11	51.8	34.3	26.9	41.55	34.3	
L12	3		4	5		
C1 <sup>2</sup>	46	70	46	90	70	
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦8/≦11	<u>≦</u> 19/≦24/≦28	≦14/≦19	
C4 <sup>2</sup>	26.5	33.5	26.5	41	33.5	
C5 <sup>2</sup> F6	30	50	30	70	50	
C6 <sup>2</sup>	4	4	4	6	4	
C7 <sup>2</sup>	42.6	60	42.6	90	60	
C8 <sup>2</sup>	36.4	44.8	36.4	55.8	44.8	
C9 <sup>2</sup>	120.9	163.3	150.5	204	189.6	
В	4		6	8	3	
Н	13.5	21	L. 5	2	7	

\* C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\bigstar$  Specification subject to change without notice.

PGS 154

# • PGS Specifications Table

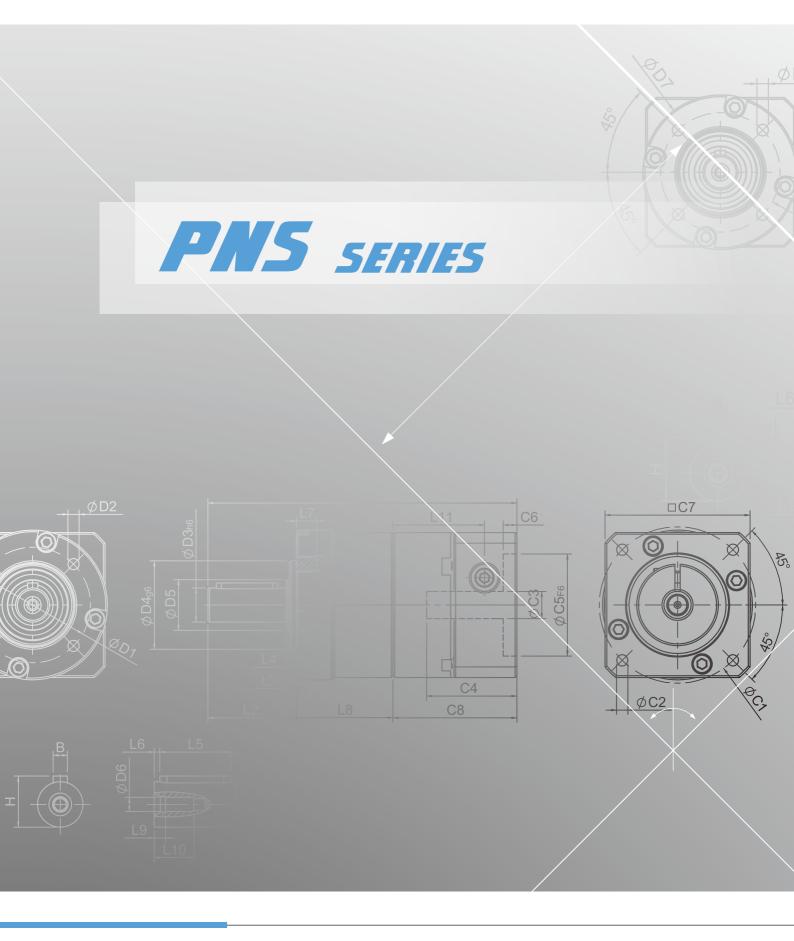
Specifications		Stage	Ratio	PGS-42	PGS-60	PGS-90	PGS-115	
				3	9	28	85	250
				4	10	32	80	230
				5	11	35	95	255
			1	7	10	28	85	210
				9	8	23	75	180
			Stage	Ratio	PGS-42	PGS-60/ PGS-60T	PGS-90/ PGS-90T	PGS-115T
	_			15	11	34	90	250
Nominal Output Torque	e T <sub>2N</sub>	N•m		20	10	32	80	230
				25	11	35	95	255
				35	11	35	95	255
			2	45	11	35	95	255
				49	10	28	85	210
				63	10	28	85	210
				81	8	23	75	180
Emergency Stop Torque	T <sub>2NOT</sub>	N•m		(*)	3.0 time	es of Nominal Out que $T_{2B} = 60\%$ of E	tput Torque	
Nominal Input Speed I	n <sub>in</sub>	rpm	1,2	3-81	4000	4000	3000	2500
Max. Input Speed $n_{1n}$	max	rpm	1,2	3-81	8000	6000	6000	5000
Standard Backlash P	2	arcmin	1 2	3-9 15-81	≦ 9 ≦ 12	≦ 8 ≦ 10	≦ 7 ≦ 9	≦ 6 ≦ 8
Torsional Rigidity		N • m /arcmin	1,2	3-81	1.8	5.0	10.5	20
Max. Radial Load F <sub>2rB</sub> <sup>1</sup>		Ν	1,2	3-81	1120	1720	2800	4600
Max. Axial Load $F_{2aB}$	1	Ν	1,2	3-81	520	830	1730	2950
Operating Temp.		°C		3-81		-10 °C	C ~+90 °C	
Service Life		hr		3-81		20,000 (10,000/ C	ontinuous operat	ion)
Efficiency		%	1 2	3-9 15-81			95% 90%	
Weight		kg	1	3-9	0.6	1.5	3.4	7.8
			2	15-81	0.9	2.0/1.8	5.1/4.0	9.5
Mounting Position		-	1,2	3-81			direction	67
Noise Level <sup>2</sup>	C	dBA/1m	1,2	3-81	61	61 63 66		
Protection Class		-	1,2	3-81		I	P65	
Lubrication		-	1,2	3-81		Synthet	ic Lubricant	
				Iner	tia(J1)			
Stage	F	Ratio		unit	PGS-42(ψ8)	PGS-60(ψ14)	PGS-90(⊬19)	PGS-115(ψ24
		3			0.04	0.23	0.77	2.30
		4			0.03	0.21	0.67	1.92
1		5			0.03	0.21	0.61	1.71
-		7		Kg • cm <sup>2</sup>	0.03	0.21	0.60	1.65
Stage	F	9 Ratio		ky • chi	0.03 PGS-42(Ψ8)	0.21 PGS-60(ψ14)/ PGS-60T(ψ8)	0.60 PGS-90(Ψ19)/ PGS-90T(Ψ14)	1.63 PGS-115T(ψ19
	15	/20/25			0.03	0.21(0.03)	0.61(0.21)	0.61
2		35/49			0.03	0.21(0.03)	0.60(0.21)	0.60
		/63/81			0.03	0.21(0.03)	0.60(0.21)	0.60

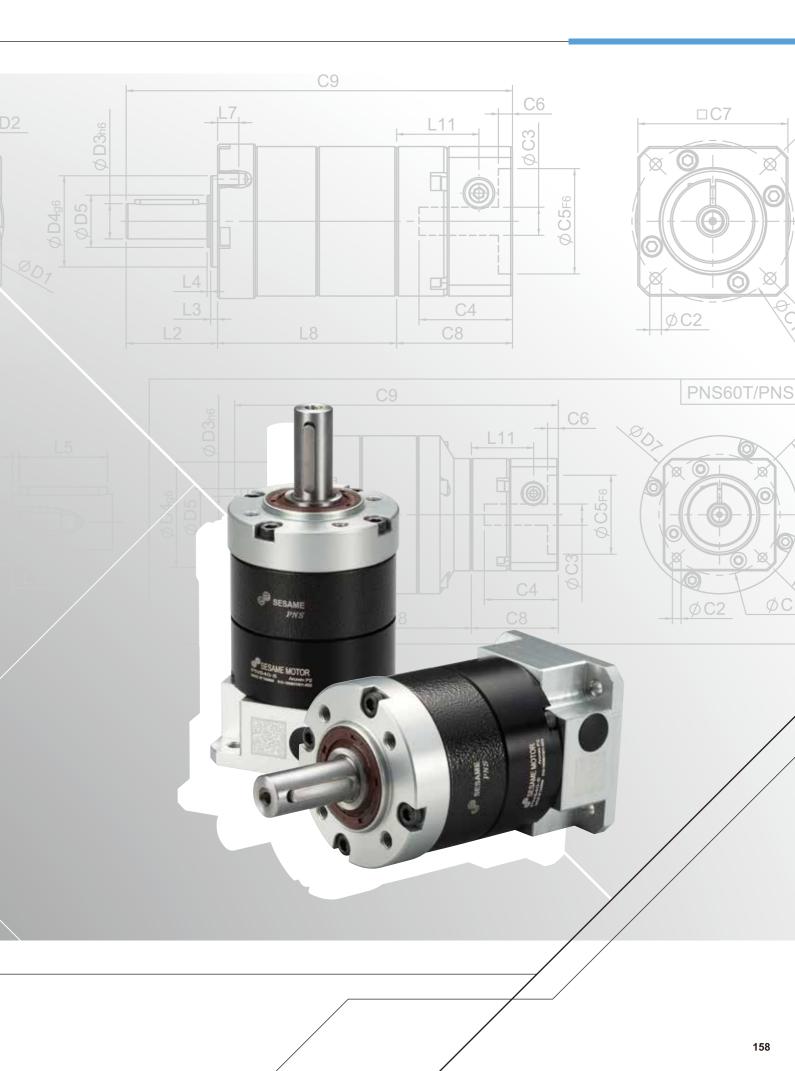
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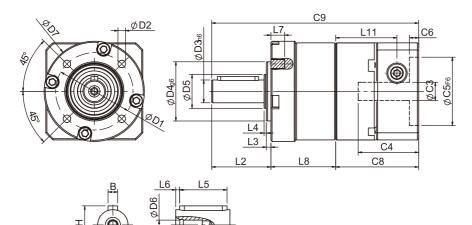
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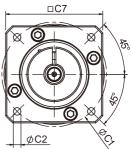




### PNS Single Stage Dimensions



Unit:mm



### Specifications

Dimensions	PNS40	PNS60	PNS80
D1	34	52	70
D2	M4x0.7P	M5x0.8P	M6x1.0P
D3 h6	10	14	20
D4 g6	26	40	60
D5	15	20	35
D6	M3x0.5P	M5x0.8P	M6x1.0P
D7	44	60	90
L2	26	35	40
L3	2	3	3
L4	1	1	1
L5	18	25	28
L6	2.5	2.5	4
L7	6	8	10
L8	28.4	34.4	42.2
L9	3	4	4.5
L10	9	16.5	16.5
L11	26.9	31.6	37.3
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8/≦11	≦14/≦19	≦19/≦24/≦28
C4 <sup>2</sup>	26.5	33.5	41
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	4	4	6
C7 <sup>2</sup>	42.6	60	90
C8 <sup>2</sup>	36.4	42.1	51.5
C9 <sup>2</sup>	90.8	111.5	133.7
В	3	5	6
Н	11.2	16	22.5

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\star$  Specification subject to change without notice.

ØC3

ØC1

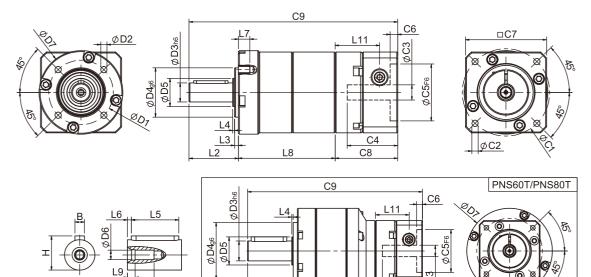
ØC2

C4

C8

#### PNS Double Stage Dimensions

L10



L3\_

L8

Unit:mm

L2



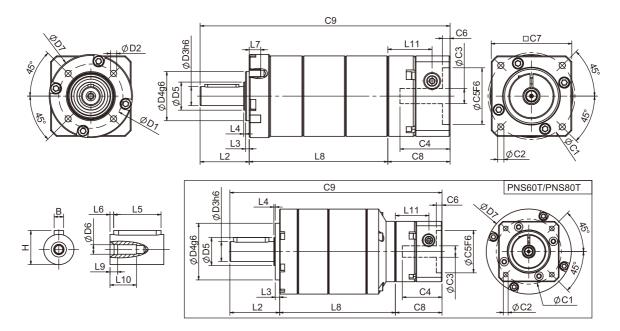
Dimensions	PNS40	PNS60	PNS60T	PNS80	PNS80T	
D1	34	5	2	70		
D2	M4x0.7P	M5 x	0.8P	M6x1.0P		
D3 <sub>h6</sub>	10	1	4	2	0	
D4 <sub>g6</sub>	26	4	0	6	0	
D5	15	2	0	3	5	
D6	M3x0.5P	M5x	0.8P	M6x	1.0P	
D7	44	6	0	9	0	
L2	26	3	5	4	0	
L3	2	:	3		3	
L4	1	:	1		1	
L5	18	2	5	2	8	
L6	2.5	2	.5	4		
L7	6	5	3	10		
L8	50.9	61.4	54.7	76	71.5	
L9	3	4		4.5		
L10	9	16	5.5	16	5.5	
L11	23.4	31	23.4	37.3	31	
C1 <sup>2</sup>	46	70	46	90	70	
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M4x0.7P	M6x1.0P	M5x0.8P	
C3 <sup>2</sup>	≦8/≦11	<u>≦</u> 14/≦19	≦8/≦11	≦19/≦24/≦28	≦14/≦19	
C4 <sup>2</sup>	26.5	33.5	26.5	41	33.5	
C5 <sup>2</sup> <sub>F6</sub>	30	50	30	70	50	
C6 <sup>2</sup>	4	4	4	6	4	
C7 <sup>2</sup>	42.6	60	42.6	90	60	
C8 <sup>2</sup>	32.9	41.5	32.9	51.5	41.5	
C9 <sup>2</sup>	109.8	137.9	122.6	167.5	153	
В	3		5		6	
Н	11.2	1	6	22	2.5	

\* C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to motor flange.

 $\bigstar$  Specification subject to change without notice.



### PNS Triple Stage Dimensions



Unit:mm

### Specifications

Dimensions	PNS40	PNS60T	PNS80T
D1	34	52	70
D2	M4x.07P	M5x0.8P	M6x1.0P
D3 <sub>h6</sub>	10	14	20
D4 <sub>g6</sub>	26	40	60
D5	15	20	35
D6	M3x0.5P	M5x0.8P	M6x1.0P
D7	44	60	90
L2	26	35	40
L3	2	3	3
L4	1	1	1
L5	18	25	28
L6	2.5	2.5	4
L7	6	8	10
L8	73.3	81.7	105.3
L9	3	4	4.5
L10	9	16.5	16.5
L11	23.4	23.4	31
C1 <sup>2</sup>	46	46	70
C2 <sup>2</sup>	M4x0.7P	M4x0.7P	M5x0.8P
C3 <sup>2</sup>	≦8/≦11	≦8/≦11	≦14/≦19
C4 <sup>2</sup>	26.5	26 5	33.5
C5 <sup>2</sup> F6	30	30	50
C6 <sup>2</sup>	4	4	4
C7 <sup>2</sup>	42.6	42.6	60
C8 <sup>2</sup>	32.9	32.9	41.5
C9 <sup>2</sup>	132.2	149.6	186.8
В	3	5	6
Н	11.2	16	22.5

 $\star$  C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.

 $\star$  Specification subject to change without notice.

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### • PNS Specifications Table

S	Specifications		Stage	Ratio	PNS-40	PNS-60	PNS-80	PNS-120		
				3	9	28	85	200		
				4	10	32	80	215		
				5	11	35	95	215		
			1	7	10	28	85	200		
			9	8	23	75	195			
				10	8	21	65	180		
			Stage	Ratio	PNS-40	PNS-60/ PNS-60T	PNS-80 / PNS-80T	PNS-120T		
				15	11	35/24	95/68	168		
				20	11	35/31	95/95	215		
				25	11	35/30	95/95	215		
				35	11	35/28	95/95	215		
			2	45	11	35/27	95/92	215		
			-	50	11	35/27	95/82	205		
Nominal Outp	put Torque T <sub>2N</sub>	N•m		70	10	28/28	85/85	200		
				90	8	23/23	75/75	195		
				100	8	23/23	65/65	195		
			Stage	Ratio	PNS-40	PNS-60T 35	PNS-80T 95	PNS-120T		
				125	11	35	95	215		
				225	11					
						35	95	215		
			2	245	11	35	95	215		
			3	315	11	35	95	215		
				405	11	35	95	215		
				567	10	28	85	200		
				729	8	23	75	195		
				1000	8	21	65	180		
mergency Sto	p Torque T <sub>2NOT</sub>	N•m		( * Max. C		Nominal Outpu 2B=60% of Eme	t Torque rgency Stop Tor	que)		
Nominal Inp	out Speed $n_{1N}$	rpm	1,2,3	3-1000	4000	4000	3000	2500		
Max. Input	Speed $n_{1max}$	rpm	1,2,3	3-1000	6000	6000	6000	5000		
			1	3-10	≦ 9	≦ 8	≦ 7	≦ 6		
Standard F	Backlash P2	arcmin	2	15-100	≦ 12	≦10	 ≦ 9	≦ 8		
			3	125~1000	≦ 15	≦ 12	≦12	≦ 12		
Torsiona	al Rigidity	N • m /arcmin	1,2,3	3-1000	1.2	3.5	8.5	17		
Max. Radia	I Load $F_{2rB}^{1}$	N	1,2,3	3-1000	580	960	2160	-		
	Load $F_{2aB}$ <sup>1</sup>	N	1,2,3	3-1000	410	430	790	-		
	ng Temp.	°C	1,2,3	3-1000		-10°C ~				
Servio	ce Life	hr	1,2,3	3-1000	20,0		ntinuous operat	ion)		
			1	3-10		≧ 9				
Effici	iency	%	2	15-100		≥ 9	0%			
			3	125~1000		≧ 8				
			1	3-10	0.5	1.1	2.8	-		
We	ight	kg	2	15-100	0.7	1.5/1.3	4.2/3.1	-		
			3	125~1000	-	-	-	-		
	g Position	-	1,2,3	3-1000		Any dii	rection			
	Level <sup>2</sup>	dBA/1m	1,2,3	3-1000	60	63	66	67		
Protecti	ion Class	-	1,2,3	3-1000		IP	65			
Lubri	cation	-	1,2,3	3-1000		Synthetic	Lubricant			
				Ine	ertia (J1)					
Stage	Rati	0		unit	PNS-40(ψ8)	PNS-60(ψ14)	PNS-80(ψ19)	PNS-120(ψ24		
	3				0.04	0.23	0.77	2.30		
					0.03	0.21	0.67	1.92		
1		)			0.03	0.21	0.61	1.71		
1	5~10 Ratio			Kg•cm <sup>2</sup>	PNS-40(ψ8)	PNS-60(ψ14) / PNS-60T(ψ8)	PNS-80(ψ19) / PNS-80T(ψ14)	PNS-120T(ψ19		
1 Stage	Rati									0.77
Stage			_		0.04	0.23(0.04)	0.77(0.23)	0.77		
	15				0.04	0.23(0.04)	0.77(0.23)	0.77		
Stage		atios			0.04 0.03 PNS-40(ψ8)	0.23(0.04) 0.21(0.03) PNS-60T(ψ8)	0.77(0.23) 0.61(0.21) PNS-80T(ψ14)	0.77 0.61 PNS-120T(ψ19		

\* 2.Measured at 3000rpm with no load

X The above figures/specifications are subject to change without prior notice.

Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty.

### • Tightening Torque Table

#### Tightening Torque Recommended for Motor Mounting Bolt

Bolt Size	Width Across Flats	Strength 12.9 Tightening Torque
	mm	N-m In-lbs
M3*0.5P	2.5	2.1 19
M4*0.7P	3	4.9 44
M5*0.8P	4	9.8 87
M6*1P	5	17 151
M8*1.25P	6	41 364
M10*1.5P	8	80 709
M12*1.75P	10	139 1232
M14*2P	12	223 1976
M16*2P	14	343 3038





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